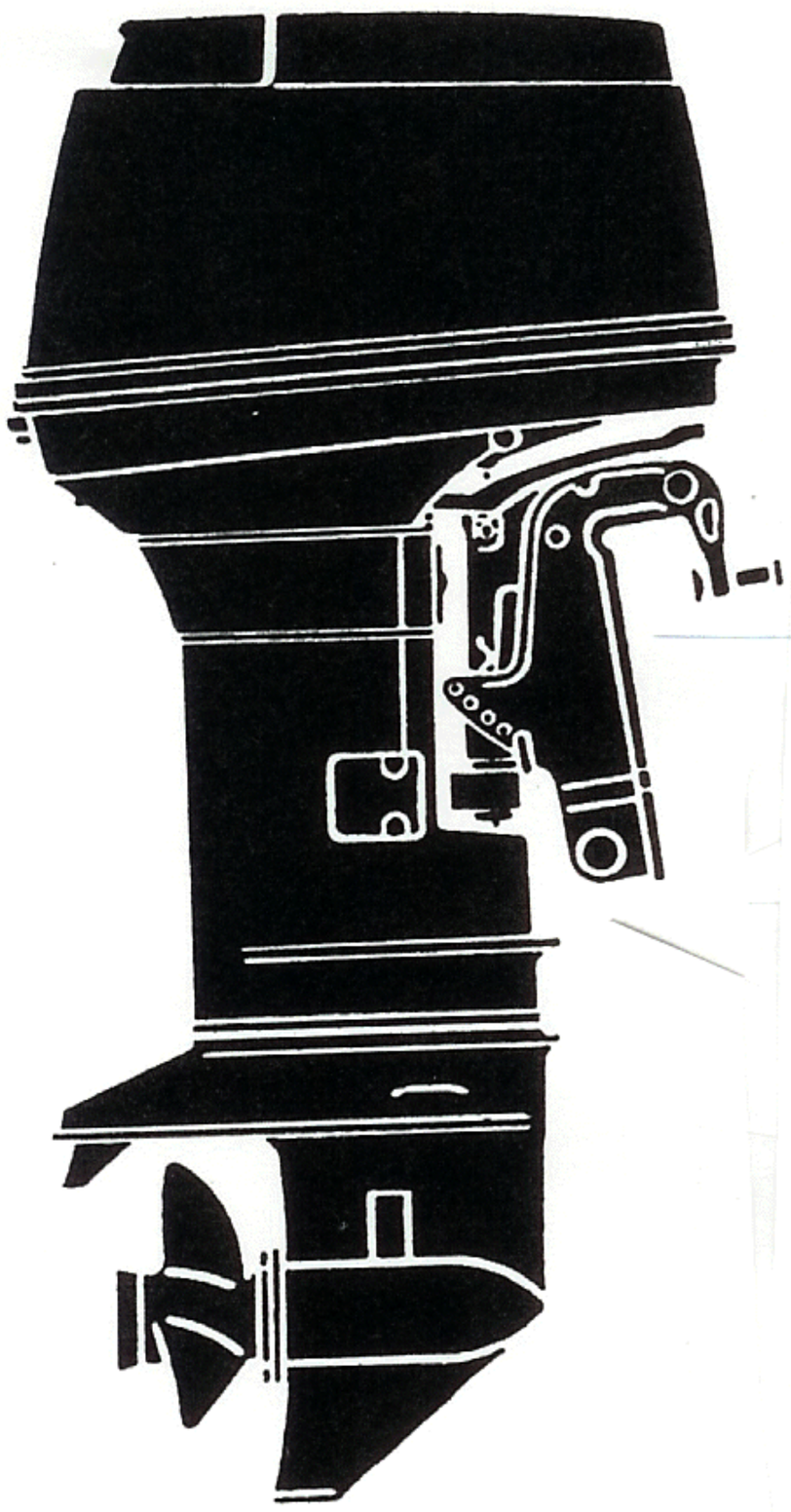
TOHATSU OUTBOARDS

PARTS LIST



M40D2

M50D2

トーハツ株式会社

TOHATSU CORPORATION

OB NO. 002-21038-5

0309M3400

HOW TO USE THIS PARTS LIST

1. This Parts List lists component parts of the Tohatsu outboard motors.

2. Please keep the Parts List updated each time when receiving the Service Bulletin describing the addition, abolition and/or change of parts

3. Given mark in (*) to part number shows assembly or kit part.

4. Marks in this Parts List show:

STD	:	Standard	M	:	Manual Tilt Type
OPT	:	Optional Parts	F	:	Tiller Handle Type
O/S	:	Over size	O	:	Auto Mixing Type
Ass'y	:	Assembly	P	:	Pleasure Type
AR	:	As required	PTT	:	Power Trim & Tilt Type
E	:	Electric Starter Type			

5. Attention to order

1) Please order painted parts in accordance with following. The parts that fourth figure of the parts number is "B" or "S" have painted. When you order the painted parts, please change the number of fourth figure if it is necessary.

[Example]

POWER HEAD PARTS

3E3B01100-2

↓

B:Black

LOWER UNIT PARTS

3C8S87301-4

↓

S:Silvergray

2) You don't care that the "UNIQUE" or the "N.A.F.N" parts written in the Remarks column.

B Ⓐトーハツ用 | ③ トーハツ用 →

目　　次
CONTENTS

Fig. 1	シリンダ・クランクケース SYLINDER・CRANK CASE	1
Fig. 2	ピストン・クランクシャフト PISTON・CRANK SHAFT	5
Fig. 3	インレット・リードバルブ INLET・REED VALVE	7
Fig. 4	エアサイレンサ AIR SILENCER	9
Fig. 5	キャブレタ CARBURETOR	11
Fig. 6	フュエルライン FUEL LINE	15
Fig. 7	スロットル THROTTLE	17
Fig. 8	ステアリングハンドル (F タイプ) STEERRING HANDLE (F Type)	19
Fig. 9	リコイルスタータ (F タイプ) RECOIL STARTER (F Type)	23
Fig. 10	マグネト MAGNETO	27
Fig. 11	エレクトリックパーツ (C. D. ユニット) ELECTRIC PARTS (C. D. UNIT)	29
Fig. 12	エレクトリックパーツ (スタータモータ) ELECTRIC PARTS (STATER MOTOR)	31
Fig. 13	エレクトリックパーツ (ダイアグラム) ELECTRIC PARTS (DIAGRAM)	35
Fig. 14	オイルポンプ (オートミキシング) OIL PUMP (AUTO MIXING)	37
Fig. 15	ドライブシャフトハウシング DRIVE SHAFT HOUSING	41
Fig. 16	ギヤケース (ドライブシャフト) GEAR CASE (DRAIVE SHAFT)	45
Fig. 17	ギヤケース (プロペラシャフト) GEAR CASE (PROPELLER SHAFT)	49
Fig. 18	シフト SHIFT	53
Fig. 19	ブラケット (1) マニュアルチルト BRACKET (1) MANUAL TILT	55
Fig. 20	ブラケット (2) パワートリム & チルト (新) BRACKET (2) POWER TRIM & TILT (New)	59
Fig. 20A	ブラケット (3) パワートリム & チルト (旧) BRACKET (3) POWER TRIM & TILT (Old)	65

Ⓐ Ⓑ 共通で使用

Fig. 21	マニュアルチルト (M タイプ) MANUAL TILT (M Type)	69
Fig. 22A	パワートリム & チルト アッシ (旧) POWER TRIM & TILT (Old)	71
Fig. 23	パワートリム & チルト (新) POWER TRIM & TILT (New)	73
Fig. 23A	パワートリム & チルト (旧) POWER TRIM & TILT (Old)	75
Fig. 24	ロワモーターカバー LOWER MOTOR COVER	79
Fig. 25	アッパモーターカバー UPPER MOTOR COVER	83
Fig. 26	セパレートフュエルタンク SEPARATE FUEL TANK	85
Fig. 27	アクセサリー ACCESSORIES	87
Fig. 28	オプショナルパーツ (1) OPTINAL PARTS (1)	91
Fig. 29	オプショナルパーツ (2) OPTINAL PARTS (2)	97
Fig. 30	オプショナルパーツ (3) OPTINAL PARTS (3)	99
Fig. 31	オプショナルパーツ (4) OPTINAL PARTS (4)	101
Fig. 32	アッセンブリ・ キット ASSEMBLY・ KIT	103

W50D2

Fig.1	ギヤケース (ドライブシャフト) GEAR CASE (DRAIVE SHAFT)	1
Fig. 2	ギヤケース (プロペラシャフト) GEAR CASE (PROPELLER SHAFT)	5
Fig. 3	ドライブシャフトハウシング DRIVE SHAFT HOUSING	9

シリンダ・クランクケース
Fig. 1　SYLINDER・CRANK CASE

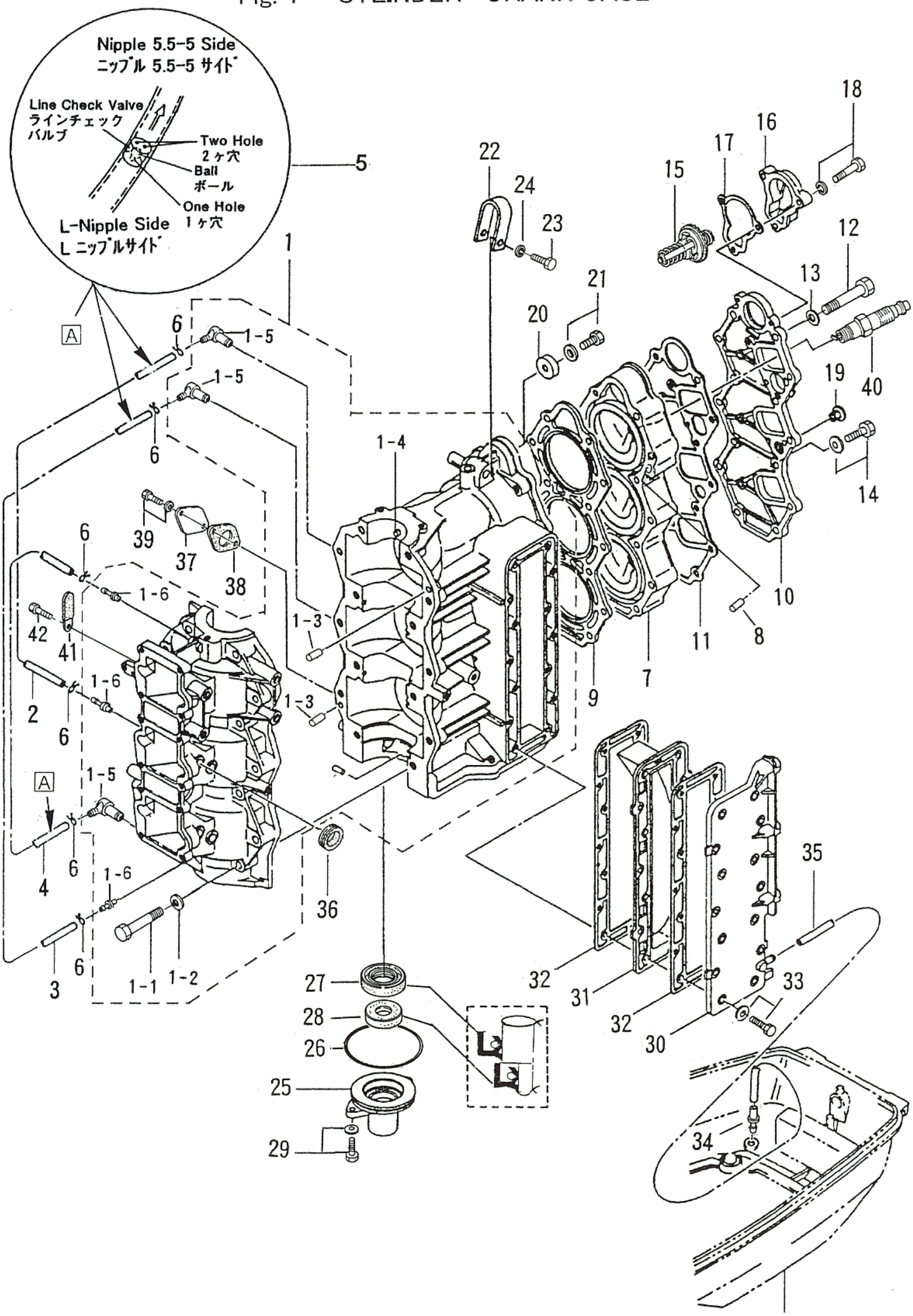


Fig.24-1

見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	 40 D2	 	備　考 Remarks
1-1	3E3B01100-2	ｼﾘﾝﾀﾞｰ･ｸﾗﾝｸｹｰｽ Cylinder, Crank Case	1	—		50D2 # 63492～
	3C8B01100-2	ｼﾘﾝﾀﾞｰ･ｸﾗﾝｸｹｰｽ Cylinder, Crank Case	—	1		40D2 # 47846～
1-1-1	916124-0845	ﾎﾞﾙﾄ ＊ Bolt	14	14		
1-1-2	940121-0800	ﾜｯｼｬ ＊ Washer	14	14		
1-1-3	345-01111-0	ﾉｯｸ、6-12 ＊ Knock, 6-12	2	2		
1-1-4	345-00117-0	ﾉｯｸ、ﾒｲﾝﾍﾞｱﾘﾝｸﾞ ＊ Knock, Main Bearing	1	1		
1-1-5	393-01137-0	L ﾆｯﾌﾟﾙ (新) ＊ L-Nipple (New)	3	3		50D2 # 63492～ 40D2 # 47846～
	3B2-01160-0	ﾁｪｯｸﾊﾞﾙﾌﾞﾆｯﾌﾟﾙ (旧) ＊ Check Valve Nipple (Old)	3	3		50D2 ～# 63491 40D2 ～# 47845
1-1-6	393-01131-0	ﾆｯﾌﾟﾙ、5.5-5 ＊ Nipple, 5.5-5	3	3		50D2 # 63492～ 40D2 # 47846～
1-2	98AL-4-0160	ﾙﾌﾞﾘｹｰｼｮﾝﾊﾟｲﾌﾟ Lubrication Pipe	1	1		
1-3	98AL-4-0220	ﾙﾌﾞﾘｹｰｼｮﾝﾊﾟｲﾌﾟ Lubrication Pipe	1	1		
1-4	98AL-4-0330	ﾙﾌﾞﾘｹｰｼｮﾝﾊﾟｲﾌﾟ Lubrication Pipe	1	1		
1-5	393-01160-0	ﾗｲﾝﾁｪｯｸﾊﾞﾙﾌﾞ Line Check Valve	3	3		
1-6	3T5-01133-0	ｸﾘｯﾌﾟ φ8 Clip, φ8	6	6		50D2 # 63492～ 40D2 # 47846～
1-7	3C8B01001-2	ｼﾘﾝﾀﾞﾍｯﾄﾞ Cylinder Head	1	1		
1-8	345-01111-0	ﾉｯｸ、6-12 Knock, 6-12	2	2		
1-9	3C8-01005-4	ｶﾞｽｹｯﾄ、ｼﾘﾝﾀﾞﾍｯﾄﾞ Gasket, Cylinder Head	1	1		
1-10	3C8B01021-0	ｶﾊﾞｰ、ｼﾘﾝﾀﾞﾍｯﾄﾞ Cover, Cylinder Head	1	1		
1-11	3C8-01024-1	ｶﾞｽｹｯﾄ、ｼﾘﾝﾀﾞﾍｯﾄﾞｶﾊﾞｰ Gasket, Cylinder Head Cover	1	1		
1-12	916189-0865	ﾎﾞﾙﾄ Bolt	14	14		
1-13	345-01015-0	ﾜｯｼｬ、8.5-19.5-3.2 Washer, 8.5-19.5-3.2	14	14		
1-14	910121-5620	ﾎﾞﾙﾄ Bolt	4	4		
1-15	353-01030-0	ｻｰﾓｽﾀｯﾄ Thermostat	1	1		
1-16	353B01031-0	ｷｬｯﾌﾟ、ｻｰﾓｽﾀｯﾄ Cap, Thermostat	1	2		
1-17	353-01032-0	ｶﾞｽｹｯﾄ、ｻｰﾓｽﾀｯﾄｷｬｯﾌﾟ Gasket, Thermostat Cap	1	1		
1-18	910113-5625	ﾎﾞﾙﾄ Bolt	3	3		
1-19	3B7-01046-0	ﾌﾟﾗｸﾞ Plug	1	1		
1-20	338-60218-2	ｱﾉｰﾄﾞ Anode	1	1		
1-21	910113-5620	ﾎﾞﾙﾄ Bolt	1	1		
1-22	3C8B01513-0	ﾊﾝｶﾞ Hanger	1	1		

シリンダ・クランクケース
Fig. 1 SYLINDER・CRANK CASE

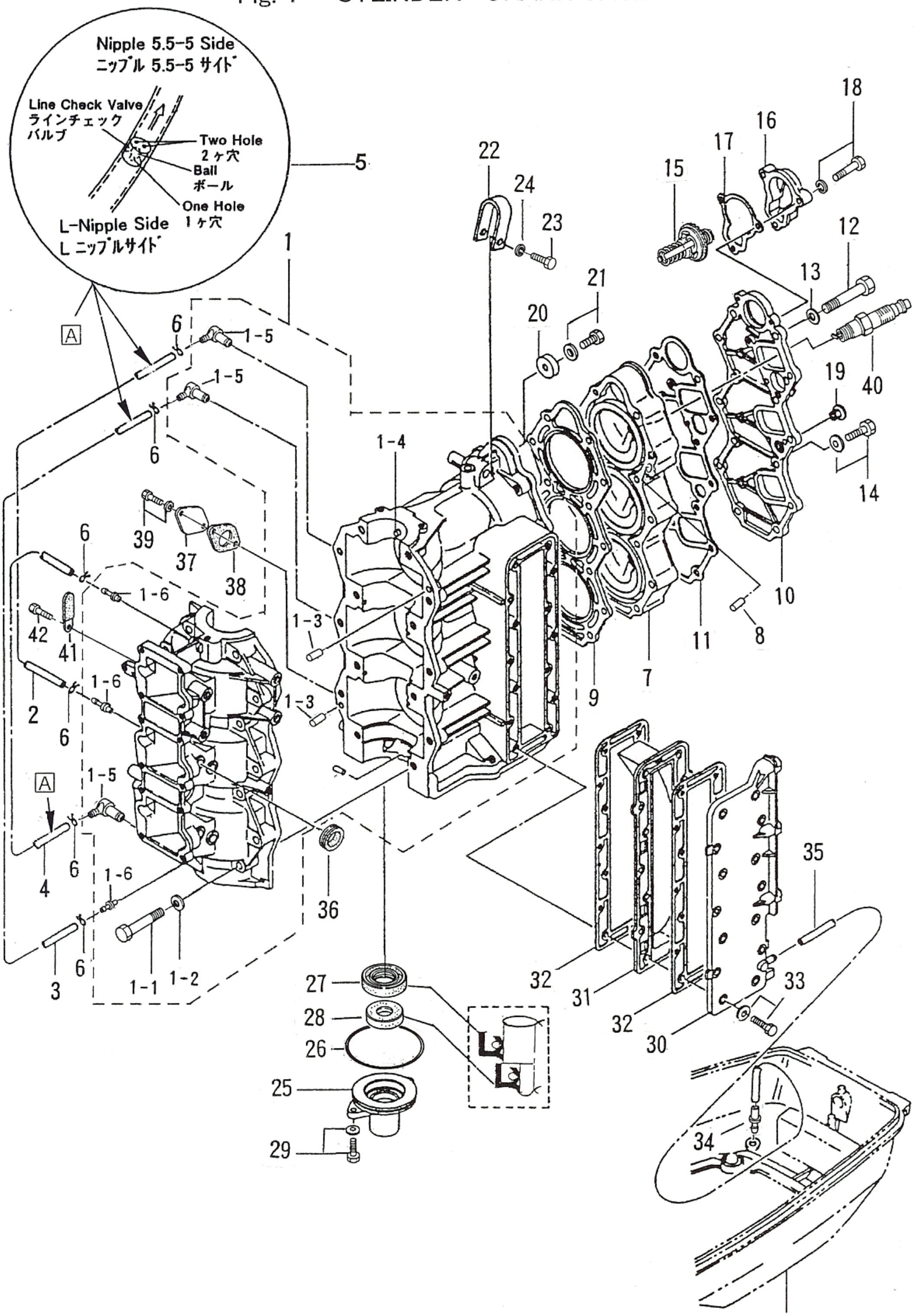
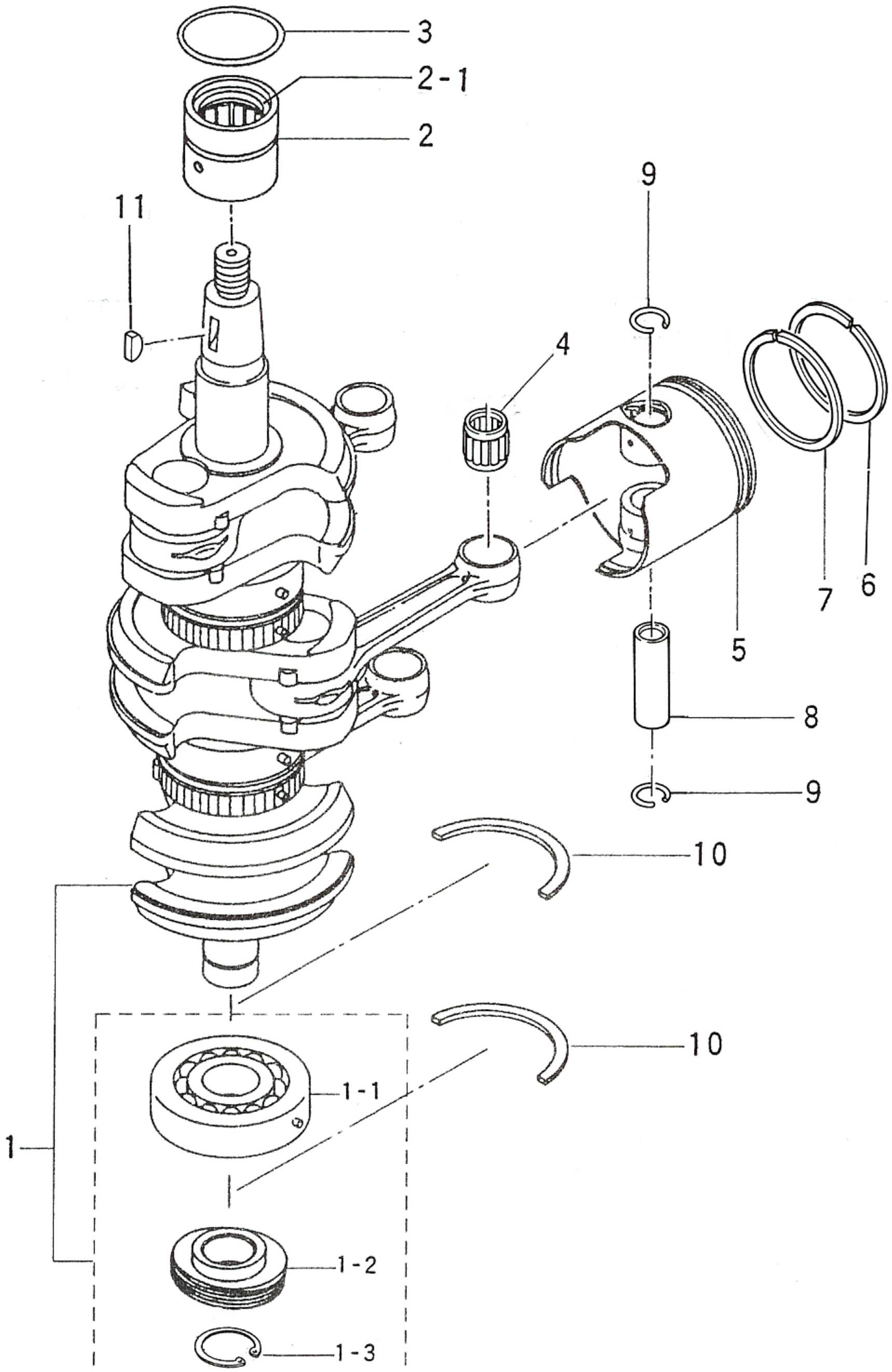


Fig.24-1

見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	 40 D2	 	備　考 Remarks
1-23	910114-0835	ﾎﾞﾙﾄ Bolt	1	1		
1-24	940121-0800	ﾜｯｼｬ Washer	1	1		or 940113-0800
1-25	3C8-01291-0	ﾛﾜﾍｯﾄﾞ、ｸﾗﾝｸｹｰｽ Lower Head, Crank Case	1	1		
1-26	346-01216-0	O ﾘﾝｸﾞ、1.7-59 O-Ring, 1.7-59	1	1		
1-27	334-00122-0	ｵｲﾙｼｰﾙ、25-40-8 Oil Seal, 25-40-8	1	1		
1-28	3C8-01215-0	ｵｲﾙｼｰﾙ、16-28-7 Oil Seal, 16-28-7	1	1		
1-29	910113-5620	ﾎﾞﾙﾄ Bolt	2	2		
1-30	3C8B02301-0	ｴｷｿﾞｰｽﾄｶﾊﾞｰ、ｱｳﾀ Exhaust Cover, Outer	1	1		
1-31	3C8-02302-0	ｴｷｿﾞｰｽﾄｶﾊﾞｰ、ｲﾝﾅ Exhaust Cover, Inner	1	1		
1-32	3C8-02305-0	ｶﾞｽｹｯﾄ、ｴｷｿﾞｰｽﾄｶﾊﾞｰ Gasket, Exhaust Cover	2	2		
1-33	910114-5625	ﾎﾞﾙﾄ Bolt	14	14		
1-34	353-01138-0	ｳｫｰﾀﾆｯﾌﾟﾙ Water Nipple	1	1		
1-35	98AB-5-0260	ﾊﾟｲﾌﾟ、ｳｫｰﾀﾆｯﾌﾟﾙ Pipe, Water Nipple	1	1		
1-36	3B7-76093-0	ｸﾞﾛﾒｯﾄ、25-5 Grommet, 25-5	1	1		E ﾀｲﾌﾟ for “E” type
1-37	3C8-09081-1	ﾌﾞﾗｲﾝﾄﾞﾌﾟﾚｰﾄ Blind Plate	1	1		混合仕様 Premixing model
1-38	3C8-09082-0	ｶﾞｽｹｯﾄ、ﾌﾞﾗｲﾝﾄﾞﾌﾟﾚｰﾄ Gasket, Blind Plate	1	1		
1-39	910103-6616	ﾎﾞﾙﾄ Bolt	2	2		
1-40	9701-1-1005	ｽﾊﾟｰｸﾌﾟﾗｸﾞ Spark Plug	—	3		NGK B7HS-10
	9701-1-1009	ｽﾊﾟｰｸﾌﾟﾗｸﾞ Spark Plug	3	—		NGK B8HS-10
	9701-1-1015	ｽﾊﾟｰｸﾌﾟﾗｸﾞ (ﾚｼﾞｽﾀﾝｽ) Spark Plug (with Resistance)	—	3		NGK BR7HS-10
	9701-1-1016	ｽﾊﾟｰｸﾌﾟﾗｸﾞ (ﾚｼﾞｽﾀﾝｽ) Spark Plug (with Resistance)	3	—		NGK BR8HS-10
1-41	309-06972-0	ｸﾗﾝﾌﾟ、6.5-47.5P Clamp, 6.5-47.5P	1	1		
1-42	910113-0610	ﾎﾞﾙﾄ Bolt	1	1		

ピストン・クランクシャフト

Fig. 2　PISTON・CRANK SHAFT



見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	40 D2		備　考 Remarks
2-1	3C8-00030-0	ｸﾗﾝｸｼｬﾌﾄ Crank Shaft	1	1		
2-1-1	3J2-00114-0	ﾎﾞｰﾙﾍﾞｱﾘﾝｸﾞ、6305 ＊ Ball Bearing, 6305	1	1		50D # 53782～ 40D # 36532～
2-1-2	3C8-09060-0	ﾄﾞﾗｲﾌﾞｷﾞﾔ、ｵｲﾙﾎﾟﾝﾌﾟ ＊ Drive Gear, Oil Pump	1	1		
2-1-3	945107-2500	C ﾘﾝｸﾞ、d=25 ＊ C-Ring, d=25	1	1		
2-2	3C8-00113-0	ﾒｲﾝﾍﾞｱﾘﾝｸﾞｱｯﾊﾟ Main Bearing Upper	1	1		
2-2-1	3C8-00121-0	ｵｲﾙｼｰﾙ、32-42-6 ＊ Oil Seal, 32-42-6	1	1		
2-3	3C8-00108-0	O ﾘﾝｸﾞ、2.4-39.7 O-Ring, 2.4-39.7	1	1		
2-4	345-00042-0	ﾆｰﾄﾞﾙﾍﾞｱﾘﾝｸﾞ、17-21-27 Needle Bearing, 17-21-27	3	3		
2-5	3C8-00001-3	ﾋﾟｽﾄﾝ (Std) Piston (Std)	3	3		
	3C8-00004-3	ﾋﾟｽﾄﾝ (0.5mm O/S) Piston (0.5mm O/S)	3	3		ｵﾌﾟｼｮﾝ Option
2-6	356-00011-0	ﾋﾟｽﾄﾝ ﾘﾝｸﾞ 1st (Std) Piston Ring 1st (Std)	3	3		
	356-00014-0	ﾋﾟｽﾄﾝ ﾘﾝｸﾞ 1st (0.5mm O/S) Piston Ring 1st (0.5mm O/S)	3	3		ｵﾌﾟｼｮﾝ Option
2-7	346-00011-0	ﾋﾟｽﾄﾝ ﾘﾝｸﾞ 2nd (Std) Piston Ring 2nd (Std)	3	3		
	346-00014-0	ﾋﾟｽﾄﾝ ﾘﾝｸﾞ 2nd (0.5mm O/S) Piston Ring 2nd (0.5mm O/S)	3	3		ｵﾌﾟｼｮﾝ Option
2-8	3C8-00021-0	ﾋﾟｽﾄﾝﾋﾟﾝ Piston Pin	3	3		
2-9	334-00024-1	ｸﾘｯﾌﾟ、ﾋﾟｽﾄﾝﾋﾟﾝ Clip, Piston Pin	6	6		
2-10	346-00115-0	ｽﾗｽﾄﾌﾟﾚｰﾄ、ｸﾗﾝｸｼｬﾌﾄ Thrust Plate, Crank Shaft	2	2		
2-11	334-00131-0	ｷｰ、ﾏｸﾞﾈﾄ Key, Magneto	1	1		

インレット・リードバルブ

Fig. 3　INLET・REED VALVE

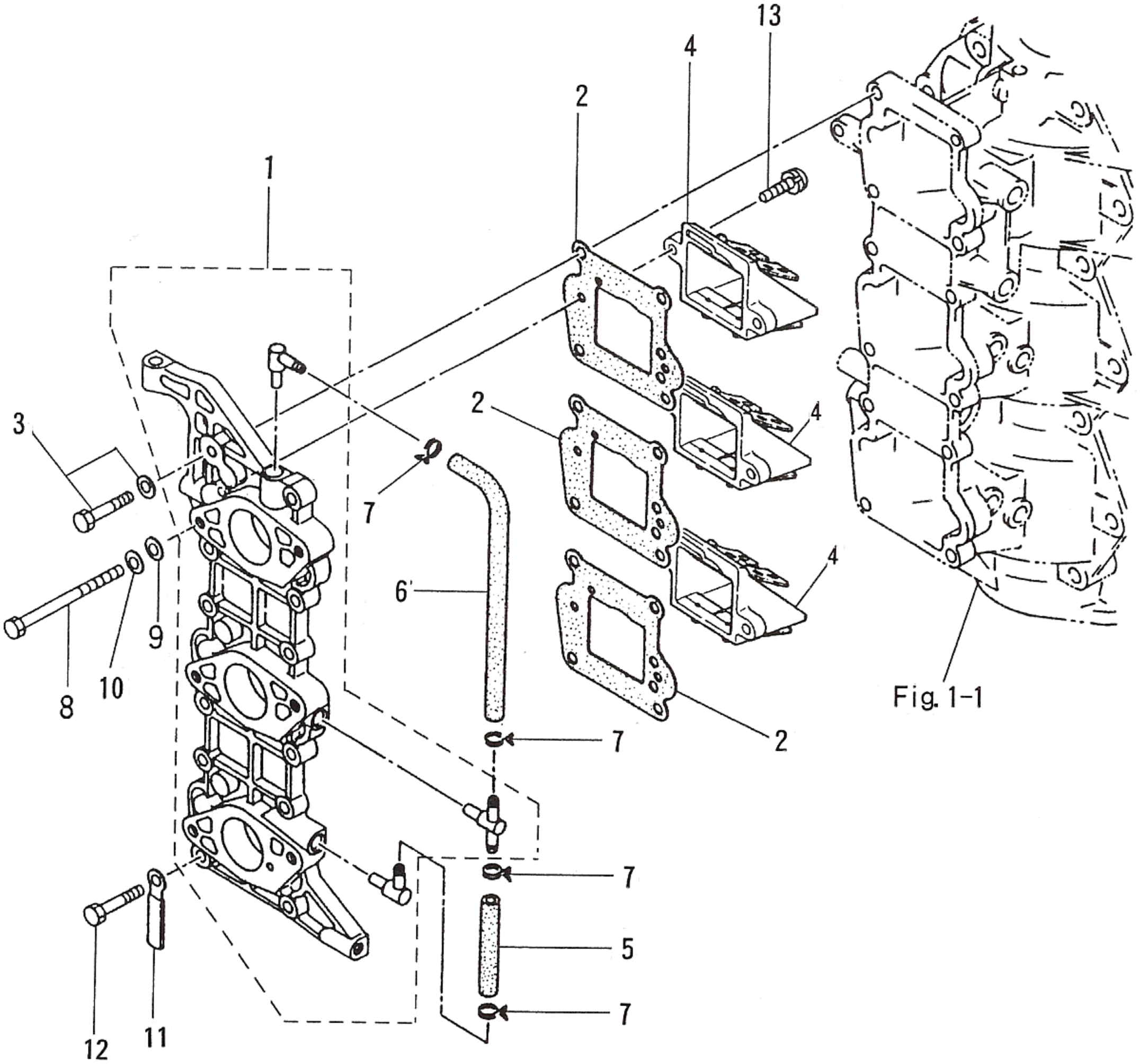


Fig. 1-1

見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	 40 D2	 	備　考 Remarks
3-1	3E3B02020-0	ｲﾝﾚｯﾄﾏﾆﾎｰﾙﾄﾞ Inlet Manifold	1	—		
	3C8B02020-0	ｲﾝﾚｯﾄﾏﾆﾎｰﾙﾄﾞ Inlet Manifold	—	1		
3-2	3C8-02104-0	ｶﾞｽｹｯﾄ、ｲﾝﾚｯﾄﾏﾆﾎｰﾙﾄﾞ Gasket, Inlet Manifold	3	3		
3-3	910114-5625	ﾎﾞﾙﾄ Bolt	11	11		
3-4	3T5-02100-0	ﾘｰﾄﾞﾊﾞﾙﾌﾞｱｯｼ Reed Valve Ass'y	3	—		
	3C8-02100-0	ﾘｰﾄﾞﾊﾞﾙﾌﾞｱｯｼ Reed Valve Ass'y	—	3		
3-5	98AB-5-0065	ﾊﾟｲﾌﾟ Pipe	1	1		
3-6	98AB-5-0155	ﾊﾟｲﾌﾟ Pipe	1	1		
3-7	338-02215-0	ｸﾘｯﾌﾟ、φ10 Clip, φ10	4	4		
3-8	916181-0685	ﾎﾞﾙﾄ Bolt	6	6		
3-9	940121-0600	ﾜｯｼｬ Washer	6	6		
3-10	941322-0600	ｽﾌﾟﾘﾝｸﾞﾜｯｼｬ Spring Washer	6	6		
3-11	309-06972-0	ｸﾗﾝﾌﾟ、6.5-47.5P Clamp, 6.5-47.5P	1	1		
3-12	910121-0625	ﾎﾞﾙﾄ Bolt	1	1		
3-13	921521-6516	ｽｸﾘｭ Screw	6	6		

エアサイレンサ

Fig. 4　AIR SILENCER

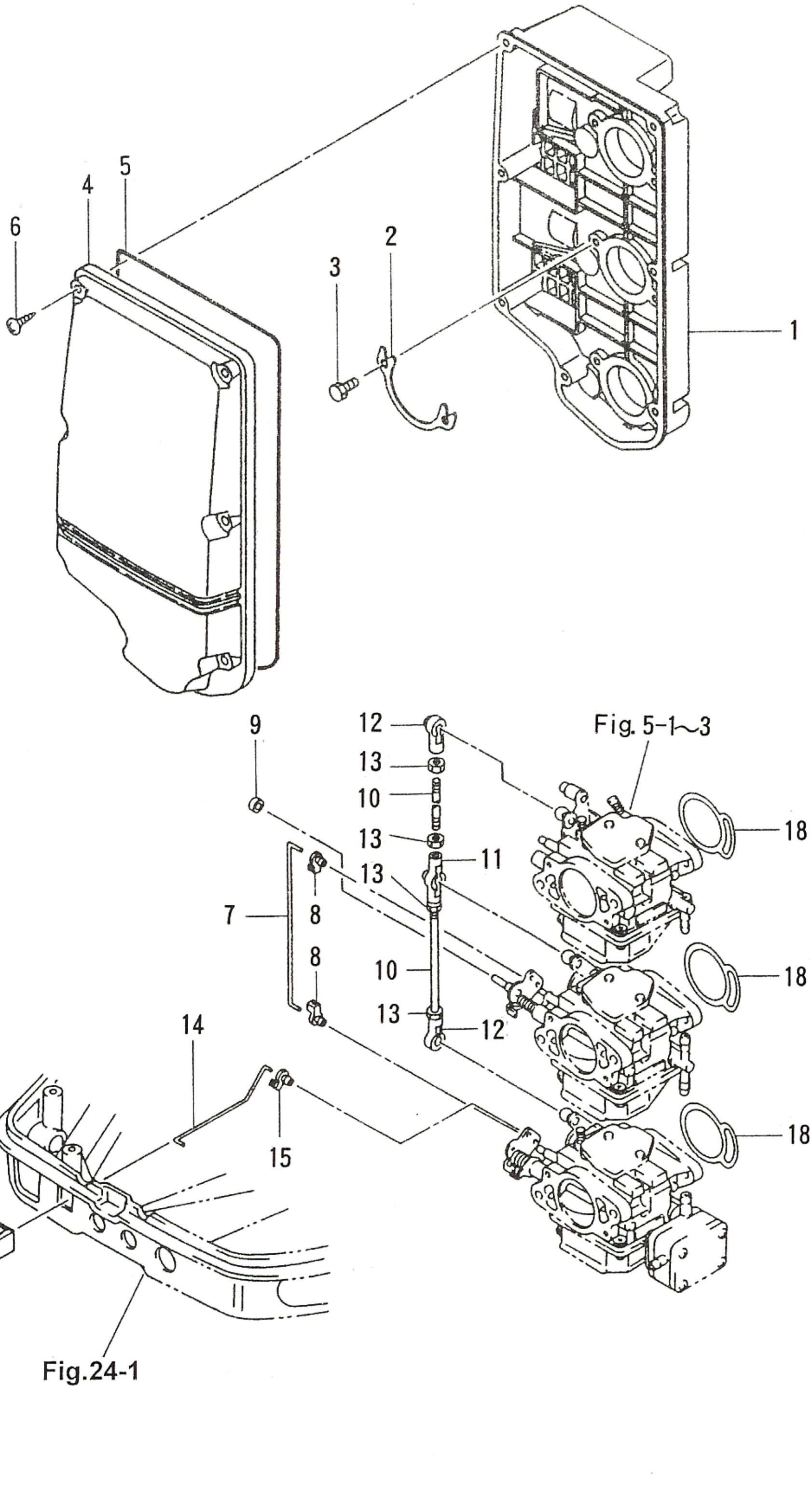


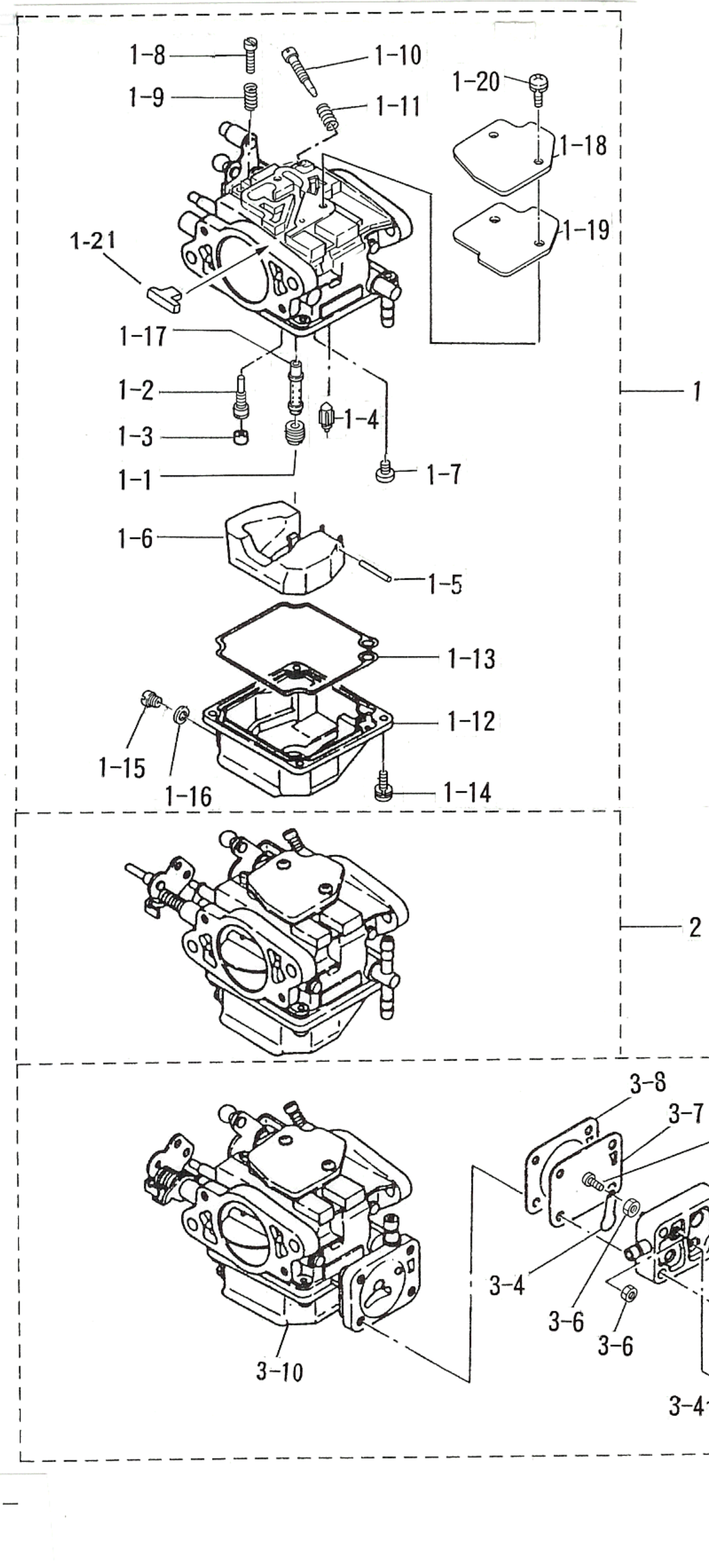
Fig. 5-1～3

Fig.24-1

見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	 40 D2	 	備　考 Remarks
4-1	3E3-02411-0	ｴｱｻｲﾚﾝｻ Air Silencer	1	—		
	3C8-02411-0	ｴｱｻｲﾚﾝｻ Air Silencer	—	1		
4-2	3C8-02417-0	ﾛｯｸﾌﾟﾚｰﾄ、ｴｱｻｲﾚﾝｻ Lock Plate, Air Silencer	3	3		
4-3	3C8-02420-0	ﾎﾞﾙﾄ、5-16 ﾌﾟﾚｺｰﾄ Bolt, 5-16 Precoated	6	6		
4-4	3C8-02415-0	ｶﾊﾞｰ、ｴｱｻｲﾚﾝｻ Cover, Air Silencer	1	1		
4-5	3C8-02418-0	ｼｰﾙﾗﾊﾞｰ、ｴｱｻｲﾚﾝｻ Seal Rubber, Air Silencer	1	1		
4-6	3F3-02423-0	ﾀｯﾋﾟﾝｸﾞｽｸﾘｭ、5-30 Tapping Screw, 5-30	7	7		
4-7	3C8-67191-0	C ﾘﾝｸ、3-90 C-Link, 3-90	1	1		
4-8	346-67196-1	ﾛｯﾄﾞｽﾅｯﾌﾟ、3-B Rod Snap, 3-B	2	2		
4-9	353-03271-0	ｽﾄｯﾊﾟ、ﾁｮｰｸｿﾚﾉｲﾄﾞﾌｯｸ Stopper, Chock Solenoid Hook	1	1		EP ﾀｲﾌﾟ for “EP” type
4-10	348-63717-0	ﾘﾝｸﾛｯﾄﾞ、5-68 Link Rod, 5-68	2	2		
4-11	3B7-05229-0	ｷｬｯﾌﾟ B、ﾎﾞｰﾙｼﾞｮｲﾝﾄ Cap “B”, Ball Joint	1	1		
4-12	3B7-05243-0	ｷｬｯﾌﾟ C、ﾎﾞｰﾙｼﾞｮｲﾝﾄ Cap “C”, Ball Joint	2	2		
4-13	930106-0500	ﾅｯﾄ Nut	4	4		
4-14	3C8-67192-0	ﾛｯﾄﾞ、ﾁｮｰｸﾘﾝｸ Rod, Choke Link	1	1		
4-15	346-67196-1	ﾛｯﾄﾞｽﾅｯﾌﾟ、3-B Rod Snap, 3-B	1	1		
4-16	3C8-67156-0	ﾌﾞｯｼﾝｸﾞ、ﾁｮｰｸﾉﾌﾞ Bushing, Choke Knob	1	1		
4-17	3C8-67151-0	ﾁｮｰｸﾉﾌﾞ Choke Knob	1	1		
4-18	3E3-02011-0	ｶﾞｽｹｯﾄ、ｷｬﾌﾞﾚﾀ Gasket, Carburetor	3	—		
	3C8-02011-0	O ﾘﾝｸﾞ O-Ring	—	3		

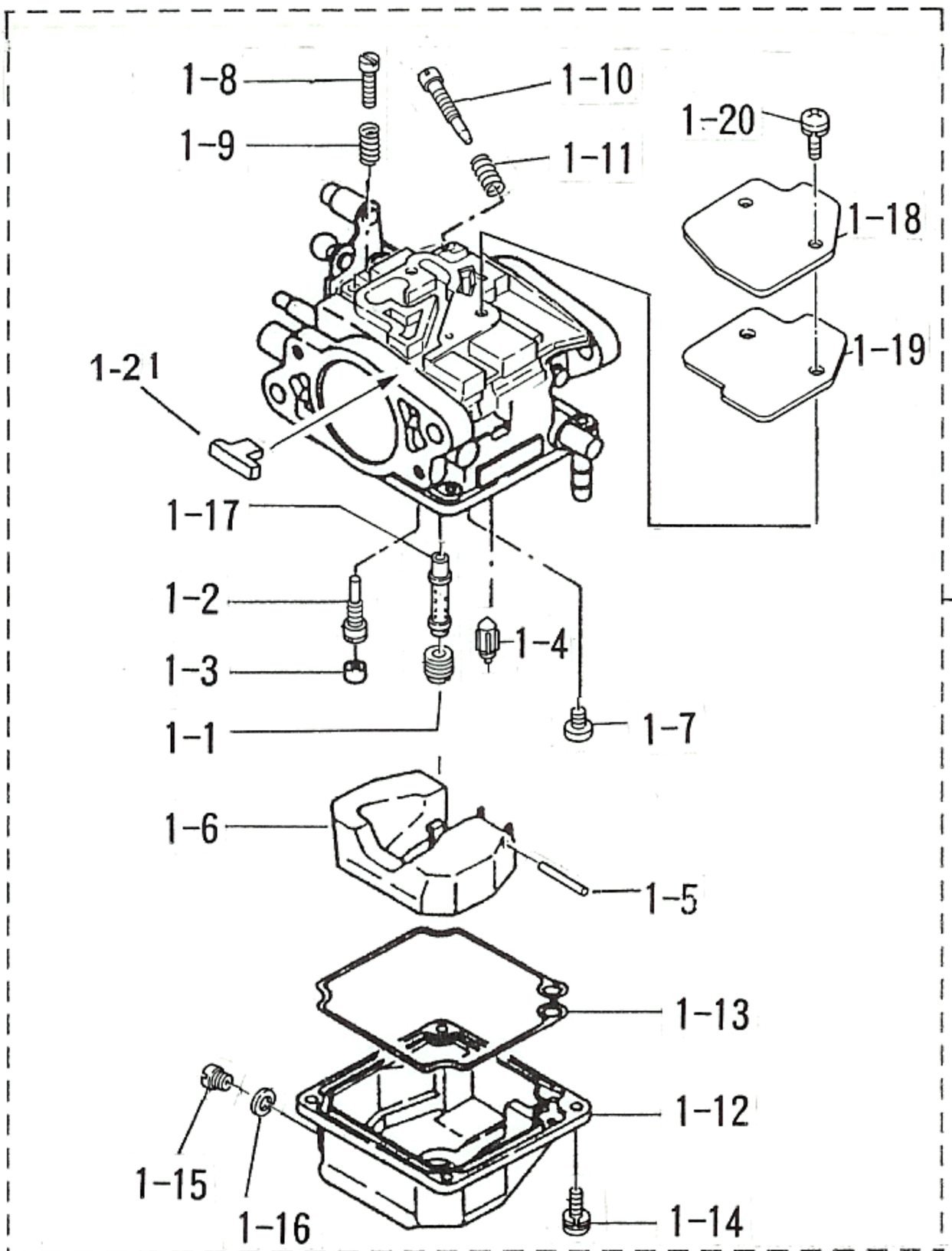
キャブレタ

Fig. 5　CARBURETOR



見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	40 D2		備　考 Remarks
5-1	3E3-03200-3	ｷｬﾌﾞﾚﾀ ｱｯﾊﾟ Carburetor Upper	1	—		3E3 4 50D2 # 59260～
	3C8-03200-4	ｷｬﾌﾞﾚﾀ ｱｯﾊﾟ Carburetor Upper	—	1		3C8 5 40D2 # 43540～
5-1-1	3E3-03445-0	ﾒｲﾝｼﾞｪｯﾄ # 132 ＊ Main Jet # 132	1	—		×2 Upper, Center
	3E3-03151-1	ﾒｲﾝｼﾞｪｯﾄ # 135 ＊ Main Jet # 135	1	—		×1 Lower
	3C8-03441-0	ﾒｲﾝｼﾞｪｯﾄ # 122 ＊ Main Jet # 122	—	1		Upper, Center ×3 Lower
5-1-2	3M2-03152-0	ｽﾛｰｼﾞｪｯﾄ # 80 ＊ Slow Jet # 80	1	—		×3
	3C8-03152-1	ｽﾛｰｼﾞｪｯﾄ # 66 ＊ Slow Jet # 66	—	1		×3
5-1-3	3C8-03169-0	ﾌﾟﾗｸﾞ ＊ Plug	1	1		×3
5-1-4	3E3-03147-0	ﾌﾛｰﾄﾊﾞﾙﾌﾞ ＊ Float Valve	1	1		×3
5-1-5	3C8-03126-0	ｱｰﾑﾋﾟﾝ、ﾌﾛｰﾄ ＊ Arm Pin, Float	1	1		×3
5-1-6	3C8-03125-0	ﾌﾛｰﾄ ＊ Float	1	1		×3
5-1-7	921722-0410	ｽｸﾘｭ ＊ Screw	1	1		×3
5-1-8	3C8-03179-0	ｽﾄｯﾌﾟｽｸﾘｭ ＊ Stop Screw	1	1		Upper Carburetor
5-1-9	3C8-03157-0	ｽﾌﾟﾘﾝｸﾞ A ＊ Spring “A”	1	1		Upper Carburetor
5-1-10	3C8-03156-0	ｱｼﾞｬｽﾄｽｸﾘｭ ＊ Adjust Screw	1	1		Upper, Center ×3 Lower
5-1-11	3C8-03157-0	ｽﾌﾟﾘﾝｸﾞ B ＊ Spring “B”	1	1		×3
5-1-12	3C8-03120-0	ﾌﾛｰﾄﾁｬﾝﾊﾞｰ ＊ Float Chamber	1	1		×2 Upper, Center
5-1-13	3C8-03121-0	ｶﾞｽｹｯﾄ ＊ Gasket	1	1		Upper, Center ×3 Lower
5-1-14	922532-0412	ｽｸﾘｭ ＊ Screw	4	4		×3
5-1-15	910332-0405	ﾄﾞﾚﾝｽｸﾘｭ ＊ Drain Screw	1	1		×3
5-1-16	3C8-03193-0	ｶﾞｽｹｯﾄ ＊ Gasket	1	1		×3
5-1-17	3E3-03141-0	ﾒｲﾝﾉｽﾞﾙ ＊ Main Nozzle	1	—		×3
	3C8-03141-0	ﾒｲﾝﾉｽﾞﾙ ＊ Main Nozzle	—	1		×3
5-1-18	3C8-03181-0	ｷｬﾌﾞﾚﾀ ｶﾊﾞｰ ＊ Carburetor Cover	1	1		×3
5-1-19	3C8-03182-0	ｶﾞｽｹｯﾄ、ｷｬﾌﾞﾚﾀ ｶﾊﾞｰ ＊ Gasket, Carburetor Cover	1	1		×3
5-1-20	922522-6410	ｽｸﾘｭ ＊ Screw	2	2		×3 or 922503-6410
5-1-21	3C8-03183-0	ｸﾞﾛﾒｯﾄ ＊ Grommet	1	1		×3
5-2	3E3-03207-3	ｷｬﾌﾞﾚﾀ ｾﾝﾀ Carburetor Center	1	—		50D2 #59260～
	3C8-03207-4	ｷｬﾌﾞﾚﾀ ｾﾝﾀ Carburetor Center	—	1		40D2 #43540～
5-3	3E3-03210-3	ｷｬﾌﾞﾚﾀ ﾛﾜ Carburetor Lower	1	—		50D2 #59260～

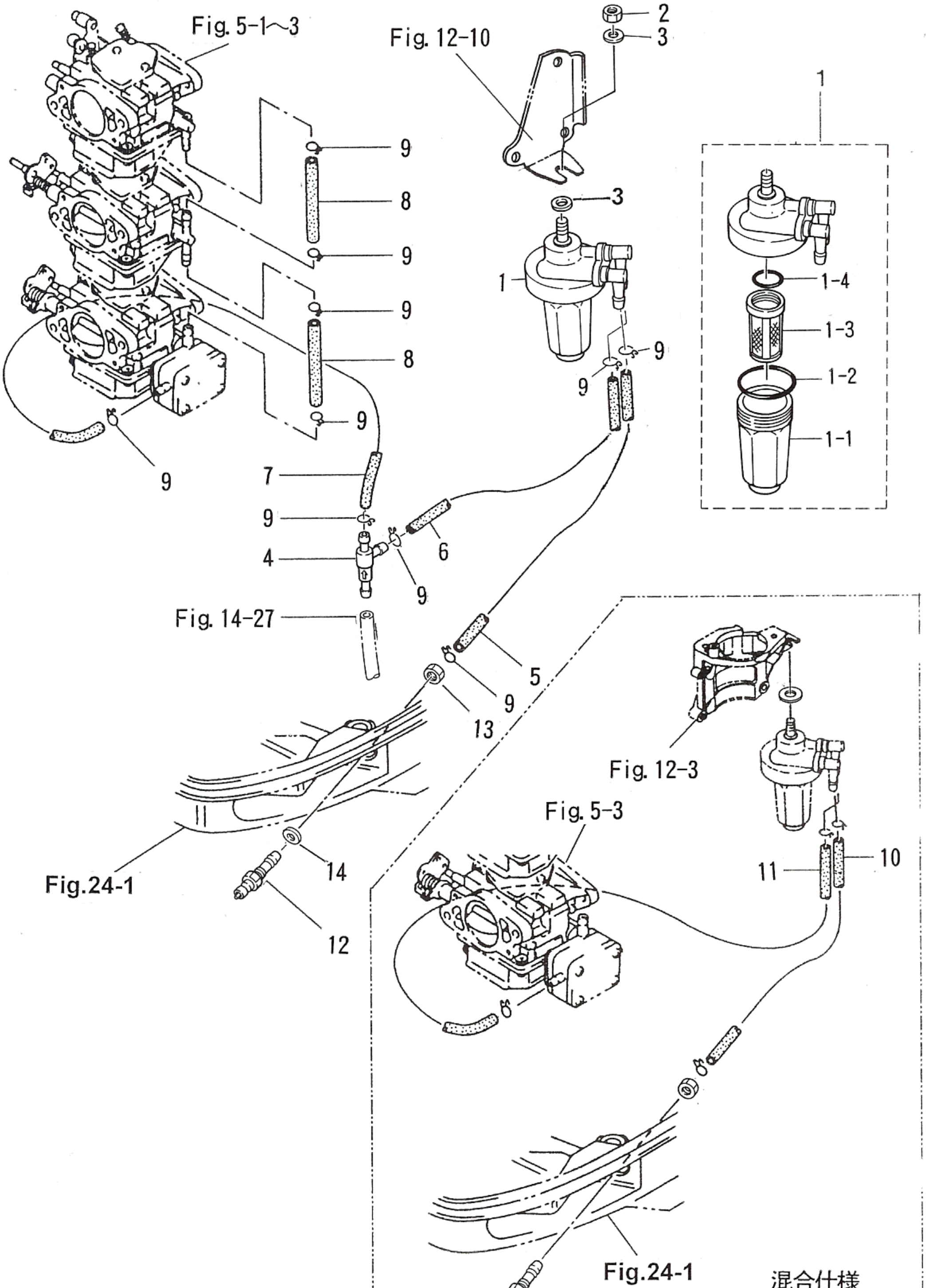
キャブレタ
Fig. 5　CARBURETOR



見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	 40 D2	 	備　考 Remarks
5-3	3C8-03210-4	ｷｬﾌﾞﾚﾀ ﾛﾜ Carburetor Lower	—	1		40D2 #43540～
5-3-1	3C8-04004-0	ﾎﾟﾝﾌﾟｶﾊﾞｰ ＊ Pump Cover	1	1		
5-3-2	922531-6525	ｽｸﾘｭ ＊ Screw	4	4		
5-3-3	3C8-04018-0	ｶﾞｽｹｯﾄ、ﾎﾟﾝﾌﾟｶﾊﾞｰ ＊ Gasket, Pump Cover	1	1		
5-3-4	350-04014-0	ﾁｪｯｸﾊﾞﾙﾌﾞ ＊ Check Valve	2	2		
5-3-5	921703-0305	ｽｸﾘｭ ＊ Screw	2	2		
5-3-6	930203-0300	ﾅｯﾄ ＊ Nut	2	2		
5-3-7	350-04005-0	ﾀﾞｲｱﾌﾗﾑ、ﾎﾟﾝﾌﾟ ＊ Diaphragm Pump	1	1		
5-3-8	3C8-04028-0	ｶﾞｽｹｯﾄ、ﾎﾟﾝﾌﾟﾎﾞﾃﾞｰ ＊ Gasket, Pump Body	1	1		
5-3-9	3C8-04002-0	ﾎﾟﾝﾌﾟﾎﾞﾃﾞｰ ＊ Pump Body	1	1		
5-3-10	3C8-03123-0	ﾌﾛｰﾄﾁｬﾝﾊﾞｰ (ﾛﾜ) ＊ Float Chamber (Lower)	1	1		

フュエルライン

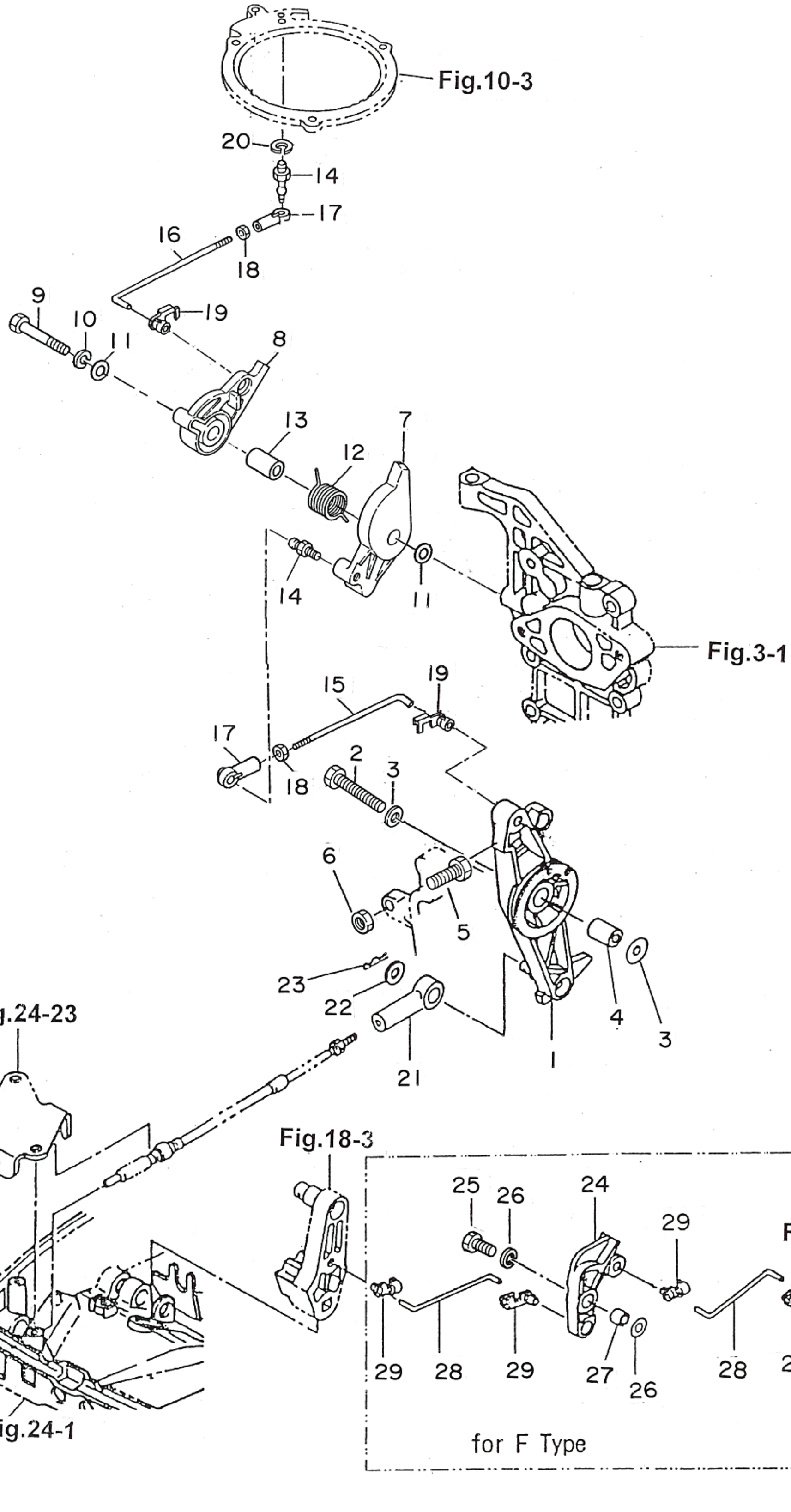
Fig. 6　FUEL LINE



見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	 40 D2	 	備　考 Remarks
6-1	3B7-02230-0	ﾌｭｴﾙﾌｨﾙﾀ Fuel Filter	1	1		
6-1-1	3B7-02237-0	ｶｯﾌﾟ ＊ Cap	1	1		
6-1-2	3B7-02235-0	O ﾘﾝｸﾞ A ＊ O-Ring “A”	1	1		
6-1-3	3B7-02234-0	ﾌｨﾙﾀ ＊ Filter	1	1		
6-1-4	3B7-02236-0	O ﾘﾝｸﾞ B ＊ O-Ring “B”	1	1		
6-2	930106-0800	ﾅｯﾄ Nut	1	1		or 930113-0800
6-3	940103-0800	ﾜｯｼｬ Washer	2	2		or 940113-0800
6-4	3C8-09075-0	ﾁｪｯｸﾊﾞﾙﾌﾞ Check Valve	1	1		
6-5	98AB-5-0215	ﾌｭｴﾙﾊﾟｲﾌﾟ Fuel Pipe	1	1		
6-6	98AB-5-0300	ﾌｭｴﾙﾊﾟｲﾌﾟ Fuel Pipe	1	1		ｵｰﾄﾐｷｼﾝｸﾞ仕様 Auto-mixing model
6-7	98AB-5-0200	ﾌｭｴﾙﾊﾟｲﾌﾟ Fuel Pipe	1	1		
6-8	98AB-5-0080	ﾌｭｴﾙﾊﾟｲﾌﾟ Fuel Pipe	2	2		
6-9	338-02215-0	ｸﾘｯﾌﾟ、φ10 Clip, φ10	10	10		
	338-02215-0	ｸﾘｯﾌﾟ、φ10 Clip, φ10	8	8		混合仕様 Premixing model
6-10	98AB-5-0350	ﾌｭｴﾙﾊﾟｲﾌﾟ Fuel Pipe	1	1		
6-11	98AB-5-0530	ﾌｭｴﾙﾊﾟｲﾌﾟ Fuel Pipe	1	1		
6-12	3B2-70260-1	ﾌｭｴﾙｺﾈｸﾀ (ｴﾝｼﾞﾝ、ﾒｰﾙ) Fuel Connector (Engine, Male)	1	1		
6-13	332-70261-0	ﾅｯﾄ、10-P1.25 Nut, 10-P1.25	1	1		
6-14	336-70112-0	ｶﾞｽｹｯﾄ、10.2-16-0.5 Gasket, 10.2-16-0.5	1	1		

スロットル

Fig. 7 THROTTLE



見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	 40 D2	 	備　考 Remarks
7-1	3C8-63711-1	ｱﾄﾞﾊﾞﾝｻｱｰﾑ Advancer Arm	1	1		
7-2	910103-0635	ﾎﾞﾙﾄ Bolt	1	1		
7-3	346-67115-0	ﾜｯｼｬ、6.5-21-1 Washer, 6.5-21-1	2	2		
7-4	3C8-63732-0	ｶﾗｰ、6.2-12-17 Collar, 6.2-12-17	1	1		
7-5	910103-0630	ﾎﾞﾙﾄ Bolt	1	1		or 910113-0630
7-6	930103-0600	ﾅｯﾄ Nut	1	1		or 930113-0600
7-7	3E3-63718-1	ｽﾛｯﾄﾙｶﾑ Throttle Cam	1	—		50D2 #59260～
	3C8-63704-0	ｽﾛｯﾄﾙｶﾑ Throttle Cam	—	1		40D2 #43540～
7-8	3E3-63712-0	ｱﾄﾞﾊﾞﾝｻﾚﾊﾞｰ Advancer Lever	1	1		50D2 #59260～ 40D2 #43540～
7-9	910103-0640	ﾎﾞﾙﾄ Bolt	1	1		
7-10	941303-0600	ｽﾌﾟﾘﾝｸﾞﾜｯｼｬ Spring Washer	1	1		
7-11	3R0-66308-0	ﾜｯｼｬ、6-16-1.5 Washer, 6-16-1.5	2	2		or 3C8-66308-0
7-12	3E3-63727-0	ｽﾌﾟﾘﾝｸﾞ、ｽﾛｯﾄﾙｶﾑ Spring, Throttle Cam	1	1		50D2 #59260～ 40D2 #43540～
7-13	3E3-63721-0	ｶﾗｰ、6.5-10.5-26.3 Collar, 6.5-10.5-26.3	1	1		
7-14	346-05228-0	ﾎﾞｰﾙｼﾞｮｲﾝﾄ B Ball Joint “B”	2	2		
7-15	3E3-63709-0	L ﾘﾝｸ、5-105 L-Link, 5-105	1	1		50D2 #59260～ 40D2 #43540～
7-16	3E3-63716-0	L ﾘﾝｸ、5-90 L-Link, 5-90	1	1		50D2 #59260～ 40D2 #43540～
7-17	3B7-05243-0	ｷｬｯﾌﾟ C、ﾎﾞｰﾙｼﾞｮｲﾝﾄ Cap “C”, Ball Joint	2	2		
7-18	930106-0500	ﾅｯﾄ Nut	2	2		or 930103-0500
7-19	3C8-63733-0	ﾛｯﾄﾞｽﾅｯﾌﾟ、5-3 Rod Snap, 5-3	2	2		
7-20	941303-0600	ｽﾌﾟﾘﾝｸﾞﾜｯｼｬ Spring Washer	1	1		
7-21	3B7-83715-0	ｹｰﾌﾞﾙｼﾞｮｲﾝﾄ Cable Joint	1	1		
7-22	353-83719-0	ﾜｯｼｬ、8.5-18-1.6 Washer, 8.5-18-1.6	1	1		P ﾀｲﾌﾟ for “P” type
7-23	951603-0800	R ﾋﾟﾝ、d=8 R-Pin, d=8	1	1		
7-24	3C8-05213-0	ｱｰﾑ、ｽﾛｯﾄﾙｽﾄｯﾌﾟ Arm, Throttle Stop	1	1		
7-25	910114-0625	ﾎﾞﾙﾄ Bolt	1	1		
7-26	940103-0600	ﾜｯｼｬ Washer	2	2		F ﾀｲﾌﾟ for “F” type
7-27	353-76079-0	ｶﾗｰ、6.2-9-9.3 Collar, 6.2-9-9.3	1	1		
7-28	3C8-05221-0	S ﾘﾝｸ、3.5-56 S-Link, 3.5-56	2	2		
7-29	3C8-05223-0	ﾛｯﾄﾞｽﾅｯﾌﾟ B、3.5-4 Rod Snap “B”, 3.5-4	4	4		

ステアリングハンドル（F タイプ）

Fig. 8　STEERRING HANDLE (F Type)

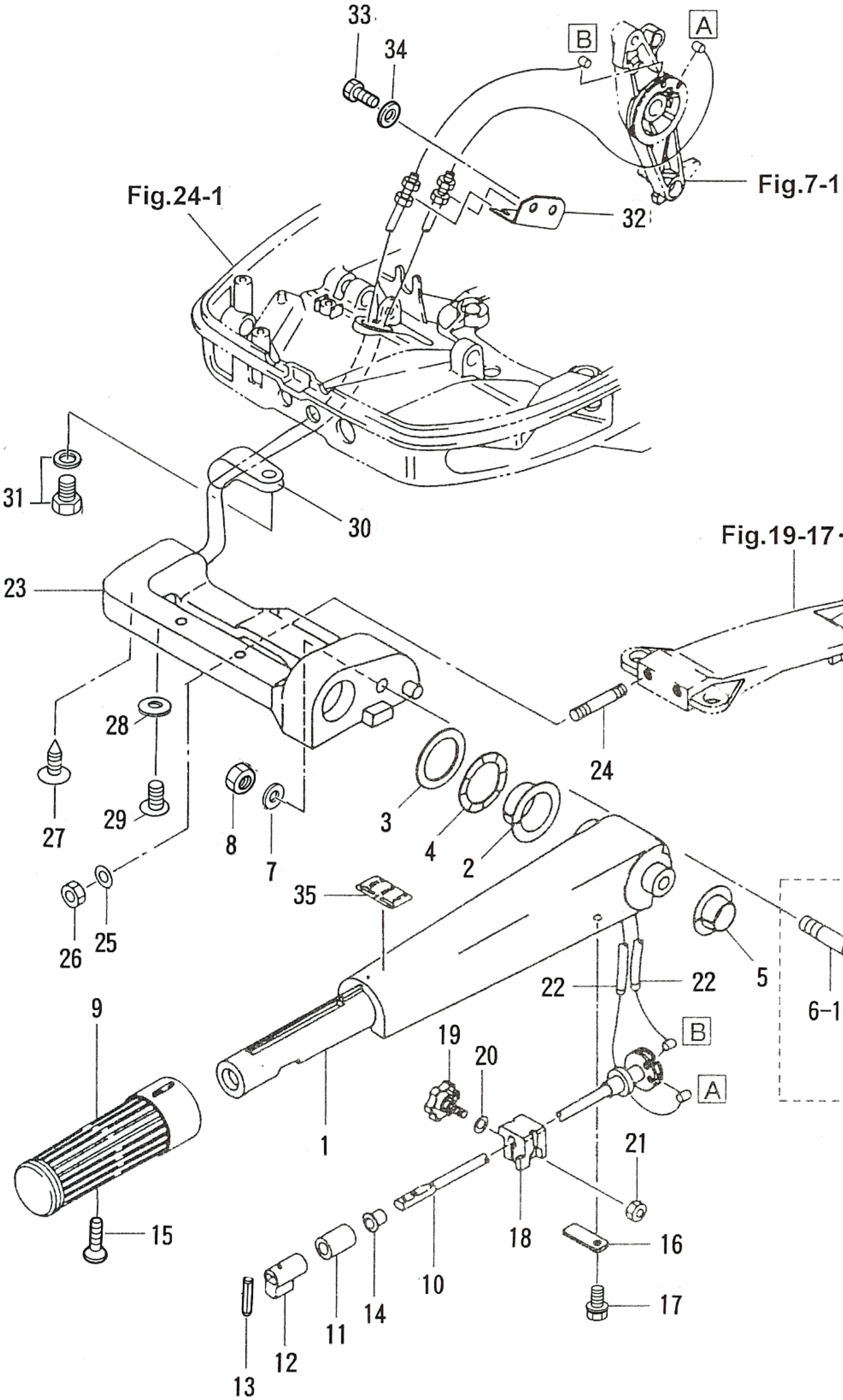
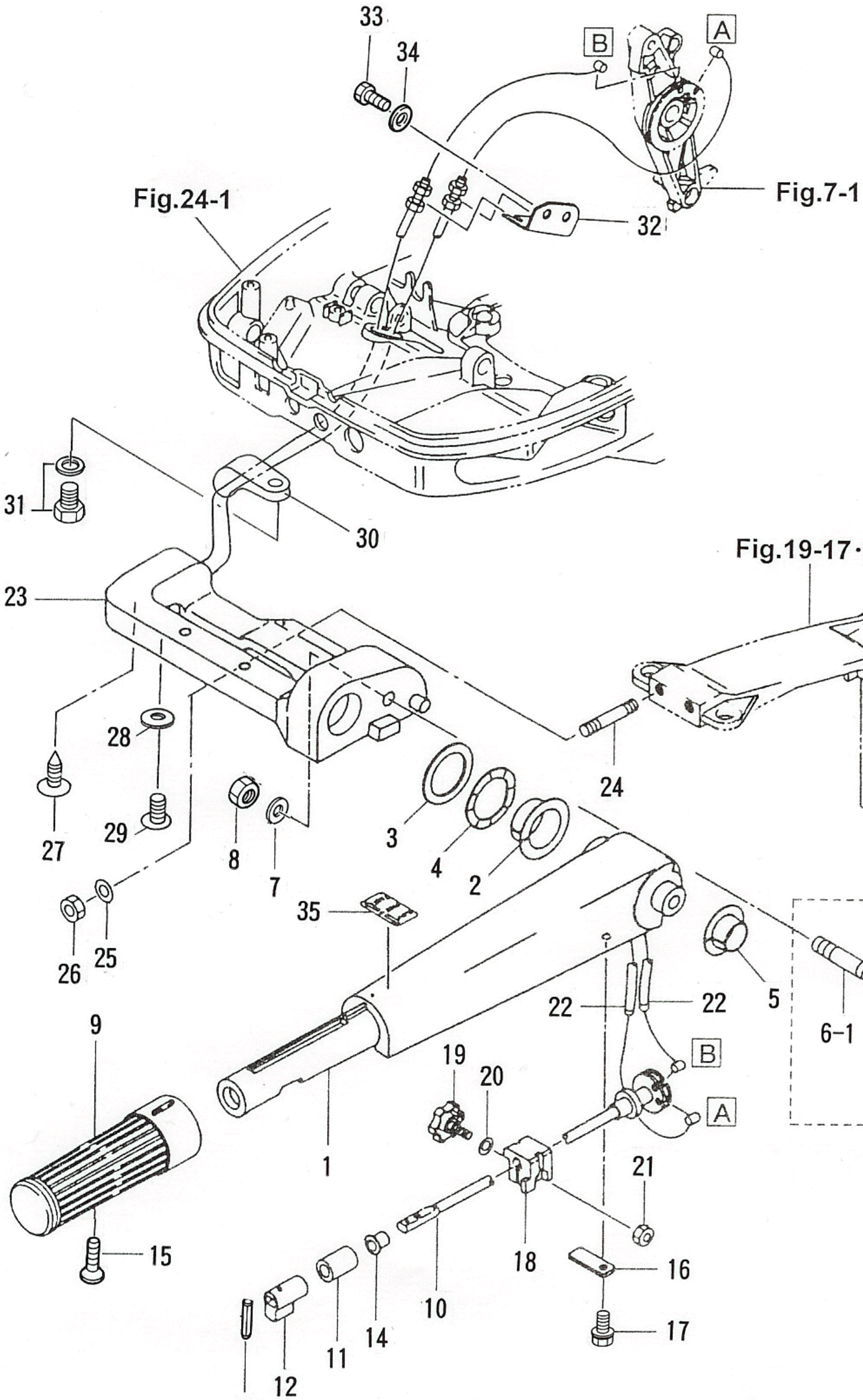


Fig.19-17・20-12

見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	 40 D2	 	備　考 Remarks
8-1	3C8S63011-1	ｽﾃｱﾘﾝｸﾞﾊﾝﾄﾞﾙ Steering Handle	1	1		
8-2	3C8-63101-0	ﾌﾞｯｼﾝｸﾞ A Bushing “A”	1	1		
8-3	3B2-63108-0	ﾜｯｼｬ、30-45-1 Washer, 30-45-1	1	1		
8-4	3B2-63109-0	ｳｴｰﾌﾞﾜｯｼｬ、30-45-1.2 Wave Washer, 30-45-1.2	1	1		
8-5	3C8-63102-1	ﾌﾞｯｼﾝｸﾞ B Bushing “B”	1	1		
8-6	3C8S63027-0	ﾎﾙﾀﾞ、ｽﾃｱﾘﾝｸﾞﾊﾝﾄﾞﾙ Holder, Steering Handle	1	1		
8-6-1	915313-1022	ｽﾀｯﾄﾞﾎﾞﾙﾄ * Stud Bolt	1	1		
8-7	940103-1000	ﾜｯｼｬ Washer	1	1		or 940113-1000
8-8	930103-1000	ﾅｯﾄ、10-P1.5 Nut, 10-P1.5	1	1		
8-9	398-63012-0	ｸﾞﾘｯﾌﾟ Grip	1	1		
8-10	3C8-63041-1	ｽﾛｯﾄﾙｼｬﾌﾄ Throttle Shaft	1	1		
8-11	345-63048-0	ﾗﾊﾞｰ、ｽﾛｯﾄﾙｼｬﾌﾄ Rubber, Throttle Shaft	1	1		
8-12	398-63053-0	ｽﾍﾟｰｻ、ｽﾛｯﾄﾙｼｬﾌﾄ Spacer, Throttle Shaft	1	1		
8-13	951403-0310	ｽﾌﾟﾘﾝｸﾞﾋﾟﾝ、3-10 Spring Pin, 3-10	1	1		
8-14	350-63046-0	ﾌﾞｯｼﾝｸﾞ、8.4-10-11 Bushing, 8.4-10-11	1	1		
8-15	921803-0525	ｽｸﾘｭ Screw	1	1		
8-16	3C8-63063-0	ｻﾎﾟｰﾀ、ｽﾛｯﾄﾙｼｬﾌﾄ Supporter, Throttle Shaft	1	1		
8-17	910103-5612	ﾎﾞﾙﾄ Bolt	1	1		or 910113-5612
8-18	3B2-63035-1	ﾌﾘｸｼｮﾝﾋﾟｰｽ、ｸﾞﾘｯﾌﾟ Friction Piece, Grip	1	1		
8-19	3B2-63034-0	ｱｼﾞｬｽﾄｽｸﾘｭ Adjust Screw	1	1		
8-20	940103-0600	ﾜｯｼｬ Washer	1	1		or 940113-0600
8-21	930103-0600	ﾅｯﾄ Nut	1	1		
8-22	3C8-63600-0	ｽﾛｯﾄﾙﾜｲﾔ Throttle Cable	2	2		
8-23	3C8S62001-2	ｽﾃｱﾘﾝｸﾞﾌﾞﾗｹｯﾄ Steering Bracket	1	1		
8-24	915213-0845	ｽﾀｯﾄﾞﾎﾞﾙﾄ Stud Bolt	2	2		
8-25	940103-0800	ﾜｯｼｬ Washer	2	2		or 940113-0800
8-26	930403-0800	ﾅｲﾛﾝﾅｯﾄ、8-P1.25 Nylon Nut, 8-P1.25	2	2		
8-27	3C8-63607-0	ｸﾘｯﾌﾟ、ｽﾛｯﾄﾙﾜｲﾔ Clip, Throttle Cable	1	1		
8-28	3R0-66308-0	ﾜｯｼｬ、6-16-1.5 Washer, 6-16-1.5	1	1		or 3C8-66308-0
8-29	921513-0610	ｽｸﾘｭ Screw	1	1		

ステアリング ハンドル (F タイプ)

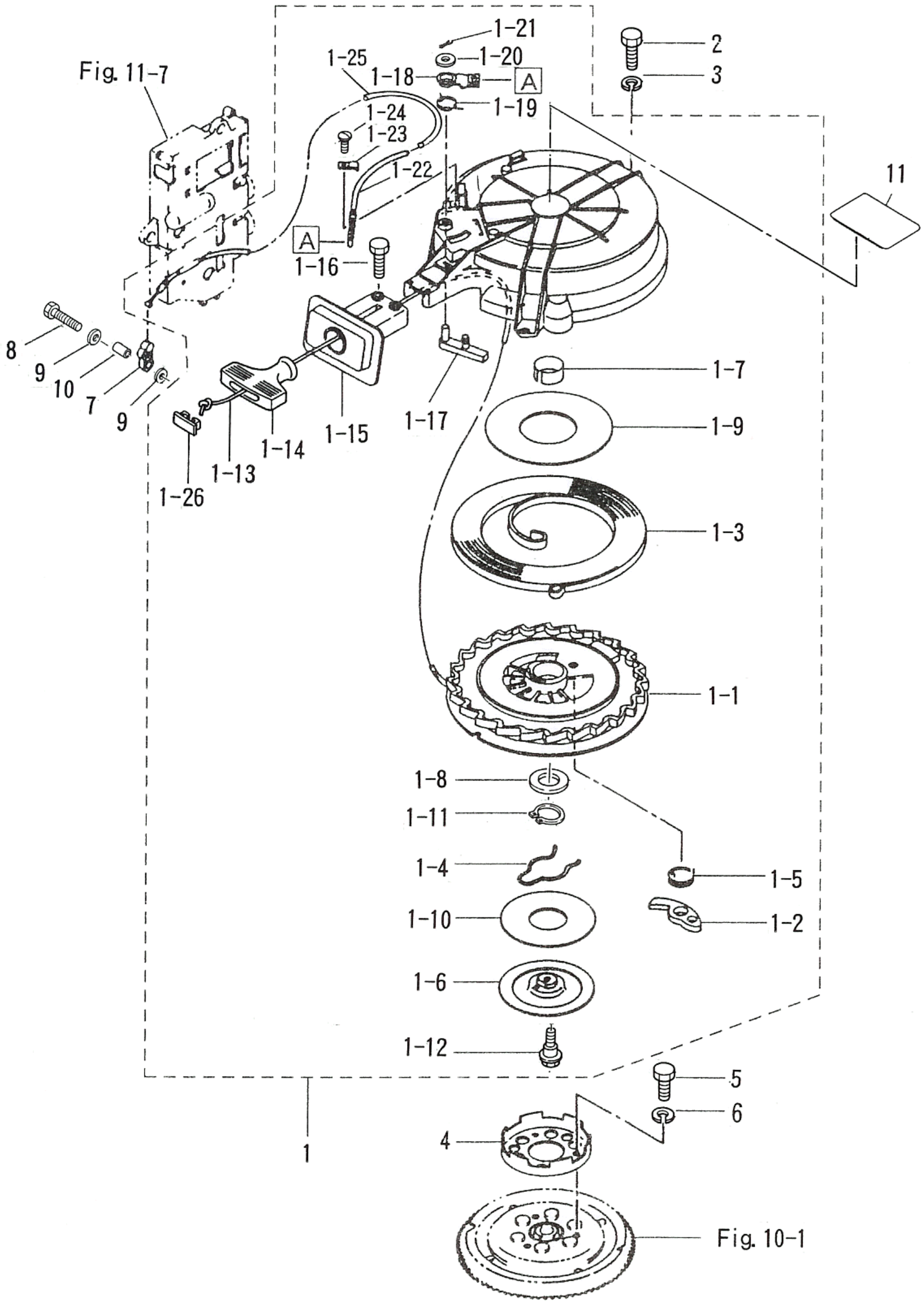
Fig. 8 STEERRING HANDLE (F Type)



見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	 40 D2	 	備　考 Remarks
8-30	345-06915-0	ｸﾗﾝﾌﾟ、6.5-14L Cramp, 6.5-14L	1	1		
8-31	910113-5612	ﾎﾞﾙﾄ Bolt	1	1		
8-32	3C8-63508-0	ﾌﾞﾗｹｯﾄ、ｽﾛｯﾄﾙﾜｲﾔ Bracket, Throttle Cable	1	1		
8-33	910114-0614	ﾎﾞﾙﾄ Bolt	2	2		
8-34	940113-0600	ﾜｯｼｬ Washer	2	2		
8-35	369-72019-1	ﾗﾍﾞﾙ、ｽﾛｯﾄﾙ Label, Throttle	1	1		

リコイルスタータ（F タイプ）

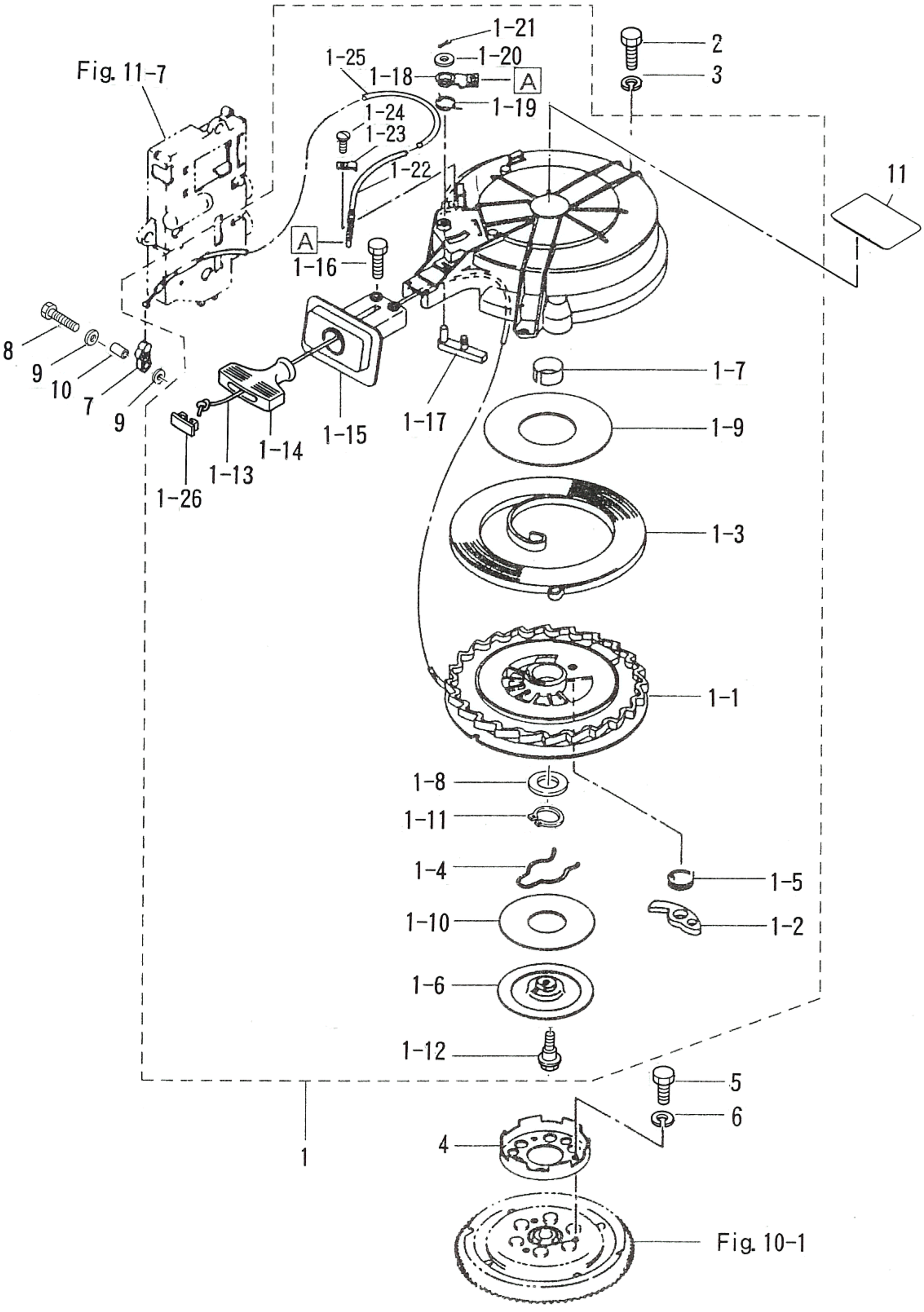
Fig. 9　RECOIL STARTER (F Type)



見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	 40 D2	 	備　考 Remarks
9-1	3C8-05090-1	ﾘｺｲﾙｽﾀｰﾀ Recoil Starter	1	1		
9-1-1	3C8-05106-0	ﾘｰﾙ ＊ Reel	1	1		
9-1-2	3C8-05003-0	ﾗﾁｪｯﾄ ＊ Ratchet	1	1		
9-1-3	3C8-05004-0	ｽﾀｰﾀｽﾌﾟﾘﾝｸﾞ ＊ Starter Spring	1	1		
9-1-4	3C8-05007-0	ﾌﾘｸｼｮﾝｽﾌﾟﾘﾝｸﾞ ＊ Friction Spring	1	1		
9-1-5	3C8-05012-0	ﾘﾀｰﾝｽﾌﾟﾘﾝｸﾞ ＊ Return Spring	1	1		
9-1-6	3C8-05006-0	ﾌﾘｸｼｮﾝﾌﾟﾚｰﾄ ＊ Friction Plate	1	1		
9-1-7	3C8-05107-0	ﾌﾞｯｼﾝｸﾞ ＊ Bushing	1	1		
9-1-8	3C8-05108-0	ﾜｯｼｬ ＊ Washer	1	1		
9-1-9	3C8-05023-0	ｽﾗｲﾄﾞﾌﾟﾚｰﾄ ＊ Sliding Plate	1	1		
9-1-10	3C8-05029-0	ｽﾗｲﾄﾞﾌﾟﾚｰﾄ ＊ Sliding Plate	1	1		
9-1-11	945127-2800	C ﾘﾝｸﾞ ＊ C-Ring	1	1		
9-1-12	3C8-05138-0	ﾎﾞﾙﾄ ＊ Bolt	1	1		
9-1-13	3C8-05013-0	ｽﾀｰﾀﾛｰﾌﾟ ＊ Starter Rope	1	1		φ6-2250
9-1-14	3C8-05019-0	ｽﾀｰﾀﾊﾝﾄﾞﾙ ＊ Starter Handle	1	1		
9-1-15	3C8-05014-0	ｶﾞｲﾄﾞ、ｽﾀｰﾀﾛｰﾌﾟ ＊ Guide, Starter Rope	1	1		
9-1-16	3C8-05138-0	ﾎﾞﾙﾄ ＊ Bolt	2	2		
9-1-17	3C8-05252-0	ﾘｰﾙｽﾄｯﾊﾟ ＊ Reel Stopper	1	1		
9-1-18	3C8-05253-0	ｽﾄｯﾊﾟｱｰﾑ ＊ Stopper Arm	1	1		
9-1-19	3C8-05216-0	ｽﾄｯﾊﾟｽﾌﾟﾘﾝｸﾞ ＊ Stopper Spring	1	1		
9-1-20	3C8-05237-0	ﾜｯｼｬ ＊ Washer	1	1		
9-1-21	951503-1520	ｽﾌﾟﾘｯﾄﾋﾟﾝ ＊ Split Pin	1	1		
9-1-22	3C8-05217-0	ﾜｲﾔ ＊ Cable	1	1		
9-1-23	3C8-05257-0	ｹｰﾌﾞﾙﾎﾙﾀﾞ ＊ Cable Holder	1	1		
9-1-24	922431-0510	ｽｸﾘｭ ＊ Screw	1	1		
9-1-25	3C8-05238-0	ﾊﾟｲﾌﾟ ＊ Pipe	1	1		
9-1-26	3R3-05131-0	ｷｬｯﾌﾟ、ｽﾀｰﾀﾊﾝﾄﾞﾙ ＊ Cap, Starter Handle	1	1		
9-2	910114-0625	ﾎﾞﾙﾄ Bolt	3	3		
9-3	941303-0600	ｽﾌﾟﾘﾝｸﾞﾜｯｼｬ Spring Washer	3	3		
9-4	3C8-05901-0	ｽﾀｰﾀﾌﾟｰﾘ Starter Pulley	1	1		

リコイルスタータ（F タイプ）

Fig. 9　RECOIL STARTER (F Type)



見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	 40 D2	 	備　考 Remarks
9-5	910114-0818	ﾎﾞﾙﾄ Bolt	3	3		
9-6	941303-0800	ｽﾌﾟﾘﾝｸﾞﾜｯｼｬ Spring Washer	3	3		
9-7	3C8-05211-0	ｱｰﾑ、ｽﾀｰﾀﾛｯｸ Arm, Starter Lock	1	1		
9-8	910114-0625	ﾎﾞﾙﾄ Bolt	1	1		
9-9	940103-0600	ﾜｯｼｬ Washer	2	2		
9-10	353-76079-0	ｶﾗｰ、6.2-9-9.3 Collar, 6.2-9-9.3	1	1		
9-11	3C7-72182-2	ｺｰｼｮﾝﾗﾍﾞﾙ (CE-C) Caution Label (CE-C))	1	1		

マグネト

Fig. 10　MAGNETO

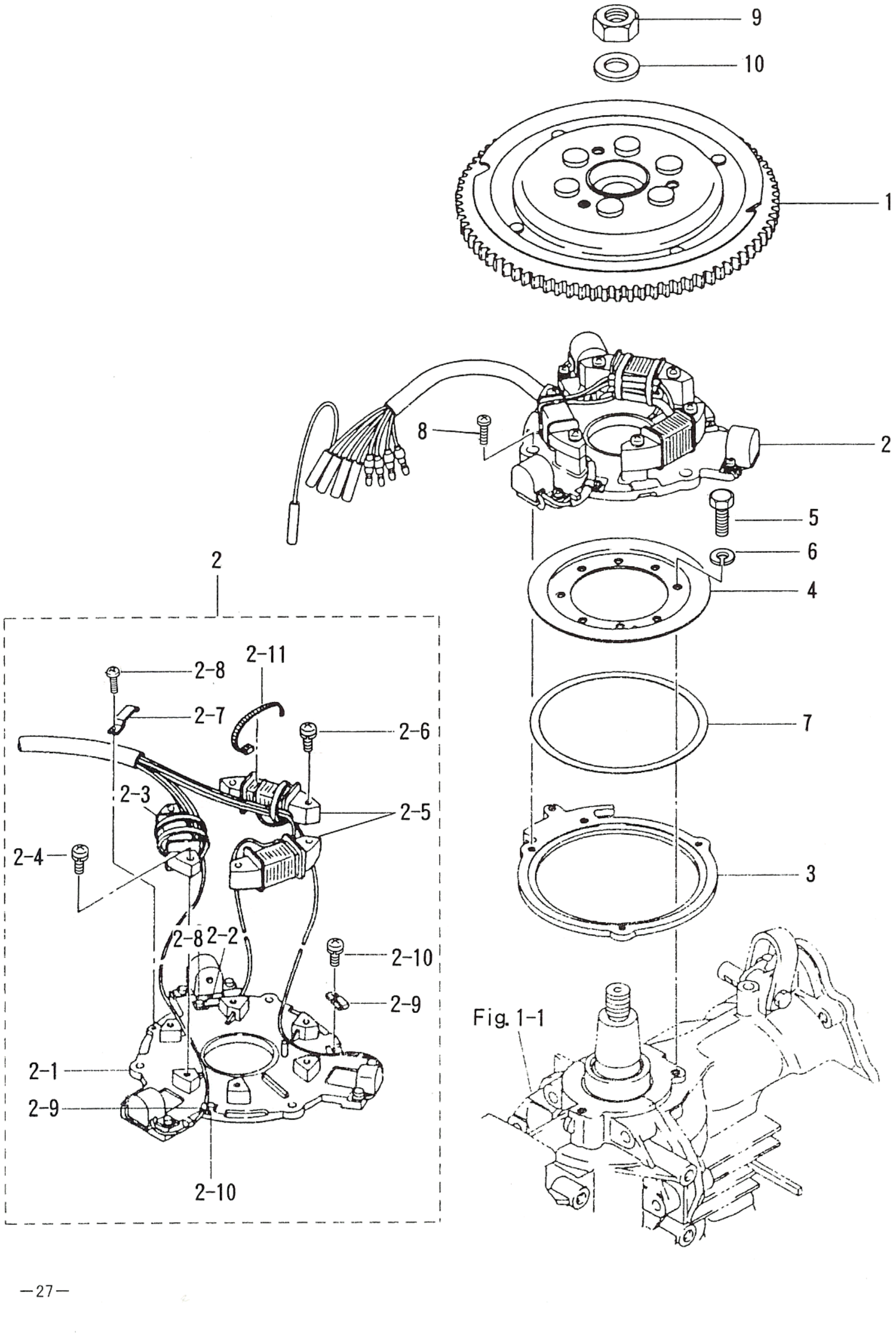
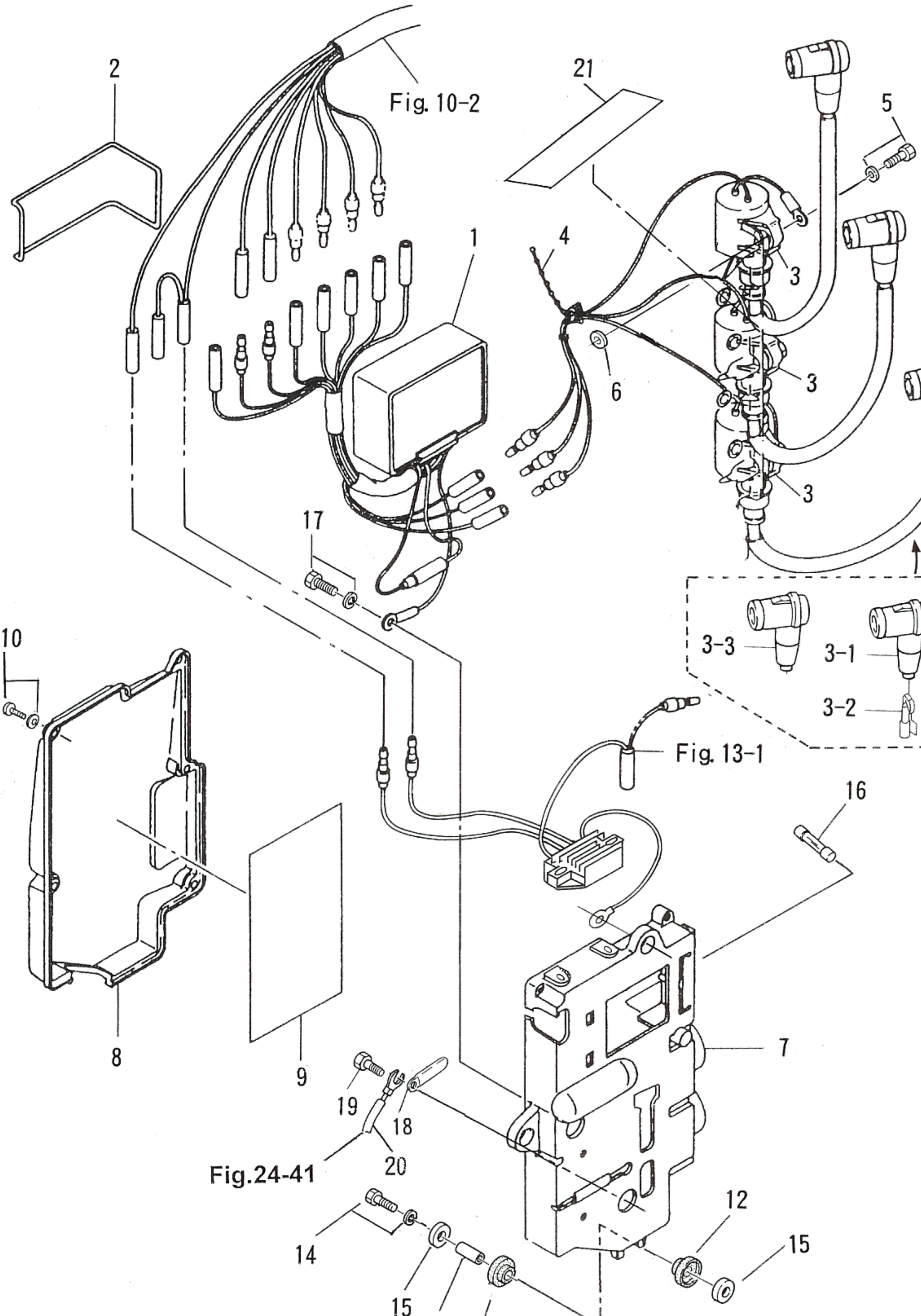


Fig. 1-1

見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	 40 D2	 	備　考 Remarks
10-1	3C8-06101-1	ﾌﾗｲﾎｲﾙｶｯﾌﾟ (F4T405-72) Flywheel Cup (F4T405-72)	1	1		50D # 54652～ 40D # 37998～
10-2	3C8-06103-2	ｺｲﾙﾌﾟﾚｰﾄｱｯｼ Coil Plate Ass'y	1	1		50D # 58631～ 40D # 42738～
10-2-1	3C8-06130-2	ﾊﾟﾙｻﾌﾟﾚｰﾄｱｯｼ ＊ Pulser Plate Ass'y	1	1		50D # 58631～ 40D # 42738～
10-2-2	3B7-06131-0	ﾊﾟﾙｻﾎﾙﾀﾞ ＊ Pulser Holder	1	1		
10-2-3	3C8-06120-1	ｴｷｻｲﾀｺｲﾙ ＊ Exciter Coil	1	1		50D # 54652～ 40D # 37998～
10-2-4	921521-6630	ｽｸﾘｭ ＊ Screw	2	2		
10-2-5	3C8-06123-1	ｵﾙﾀﾈｰﾀ ＊ Alternator	1	1		50D # 54652～ 40D # 37998～
10-2-6	921521-6630	ｽｸﾘｭ ＊ Screw	4	4		
10-2-7	3B7-06135-0	ﾎﾙﾀﾞ、ﾏｸﾞﾈｯﾄｺｰﾄﾞ ＊ Holder, Magneto Cord	1	1		
10-2-8	922521-0406	ｽｸﾘｭ ＊ Screw	2	2		
10-2-9	3B7-06132-0	ｸﾗﾝﾌﾟ、ﾊﾟﾙｻ ＊ Clamp, Pulser	2	2		
10-2-10	922521-6406	ｽｸﾘｭ ＊ Screw	2	2		
10-2-11	3B7-06133-0	ﾊﾞﾝﾄﾞ、ﾘｰﾄﾞﾜｲﾔ ＊ Band, Lead Wire	1	1		
10-3	3B7-63723-0	ｾｯﾄﾘﾝｸﾞ Set Ring	1	1		
10-4	346-63722-2	ｶﾞｲﾄﾞﾌﾟﾚｰﾄ Guide Plate	1	1		
10-5	910121-0616	ﾎﾞﾙﾄ Bolt	3	3		
10-6	941322-0600	ｽﾌﾟﾘﾝｸﾞﾜｯｼｬ Spring Washer	3	3		
10-7	3C8-63745-0	ｼﾑ、110-122-0.15 Shim, 110-122-0.15	AR	AR		
	3C8-63746-0	ｼﾑ、110-122-0.2 Shim, 110-122-0.2	AR	AR		
	3C8-63747-0	ｼﾑ、110-122-0.25 Shim, 110-122-0.25	AR	AR		
10-8	921503-6510	ｽｸﾘｭ Screw	3	3		50D # 58631～ 40D # 42738～
10-9	353-00132-0	ﾅｯﾄ、18-P1.5 Nut, 18-P1.5	1	1		
10-10	353-00133-0	ﾜｯｼｬ、19-34-3 Washer, 19-34-3	1	1		

エレクトリックパーツ（C. D. ユニット）

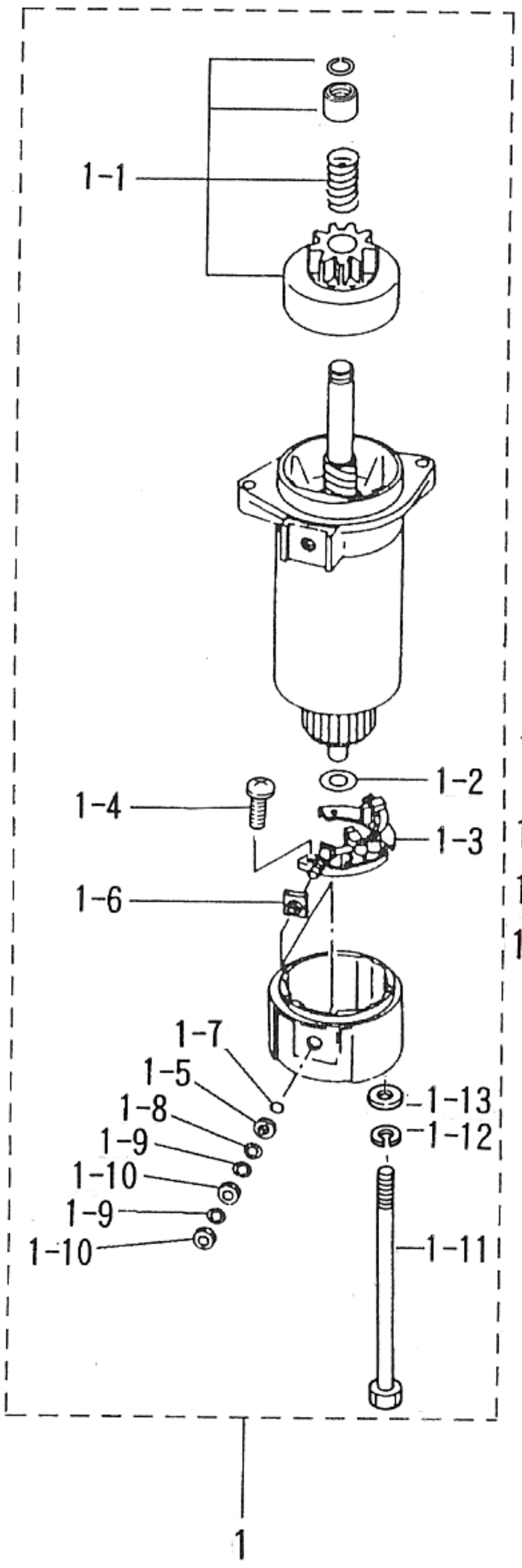
Fig. 11　ELECTRIC PARTS (C. D. UNIT)

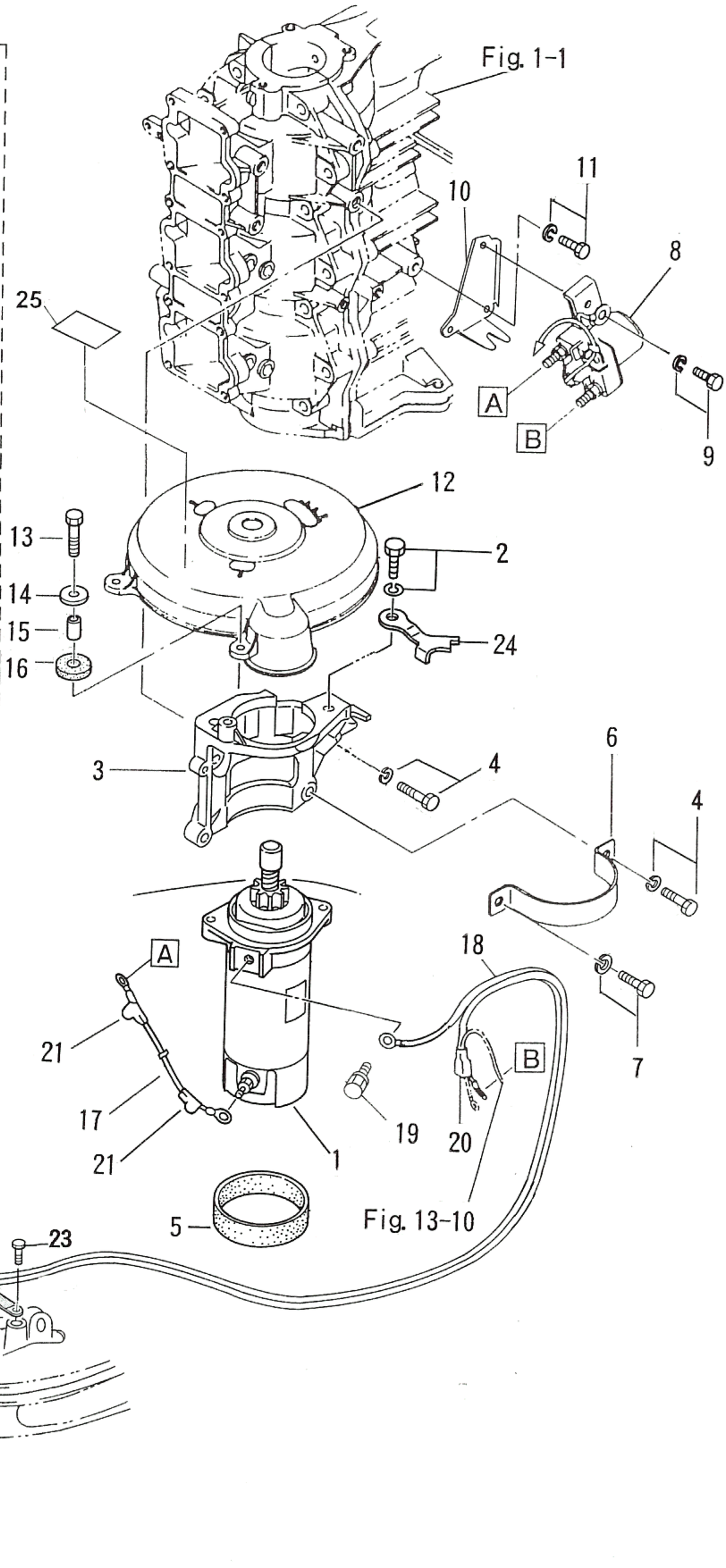


見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	 40 D2	 	備　考 Remarks
11-1	3C8-06160-0	C. D. ユニット C.D. Unit	1	1		
11-2	3B7-60103-0	O リング、3.1-94.4 O-Ring, 3.1-94.4	1	1		
11-3	3C7-06040-0	イグニッションコイル (レジスタンスキャップ付) Ignition Coil (with Resistance Cap)	3	3		
11-3-1	3M2-06291-0	プラグキャップ * Plug Cap	3	3		
11-3-2	3M2-06926-0	ターミナル、プラグキャップ * Terminal, Plug Cap	3	3		
11-3-3	3C7-06921-0	プラグキャップ (レジスタンス) * Plug Cap (with Resistance)	3	3		
11-4	336-76091-0	バンド、リードワイヤ Band, Lead Wire	1	1		
11-5	910103-5620	ボルト Bolt	3	3		or 910113-5620
11-6	151-33159-0	ガスケット、6.2-11-1 Gasket, 6.2-11-1	3	3		
11-7	3C8B06901-0	エレクトリックブラケット Electric Bracket	1	1		50D # 50696～ 40D # 32886～
11-8	3C8-06902-0	カバー、エレクトリックブラケット Cover, Electric Bracket	1	1		
11-9	3C8-72028-0	ラベル、ワイヤリングダイヤグラム Label, Wiring Diagram	1	1		
11-10	921503-5514	スクリュ Screw	5	5		
11-11	346-67113-0	マウントラバー、8.5-14-2.5 Mount Rubber, 8.5-14-2.5	3	3		
11-12	3B7-06920-0	マウントラバー、8.5-14-2.5 Mount Rubber, 8.5-14-2.5	3	3		
11-13	346-67114-0	スペーサ、6.2-9-15.7 Spacer, 6.2-9-15.7	3	3		
11-14	910103-6630	ボルト Bolt	3	3		
11-15	346-67115-0	ワッシャ、6.5-21-1 Washer, 6.5-21-1	6	6		
11-16	353-76213-0	ヒューズ、スペア Fuse, Spare	1	1		20A
11-17	910403-5612	ボルト Bolt	1	1		
11-18	309-06972-0	クランプ、6.5-47.5P Clamp, 6.5-47.5P	1	1		E タイプ “E” type
11-19	910403-0612	ボルト Bolt	1	1		
11-20	3N4-76142-0	アースコード Ground Cable	1	1		
11-21	3C8-72181-0	コーションラベル (CE-B) Caution Label (CE-B)	1	1		

エレクトリックパーツ (スタータモータ)

Fig. 12　ELECTRIC PARTS (STATER MOTOR)





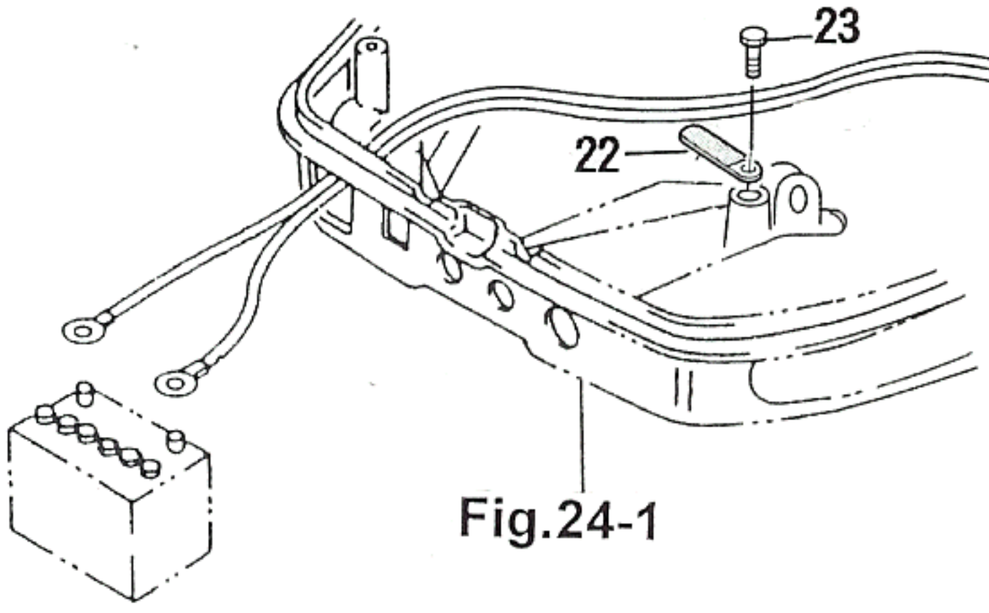
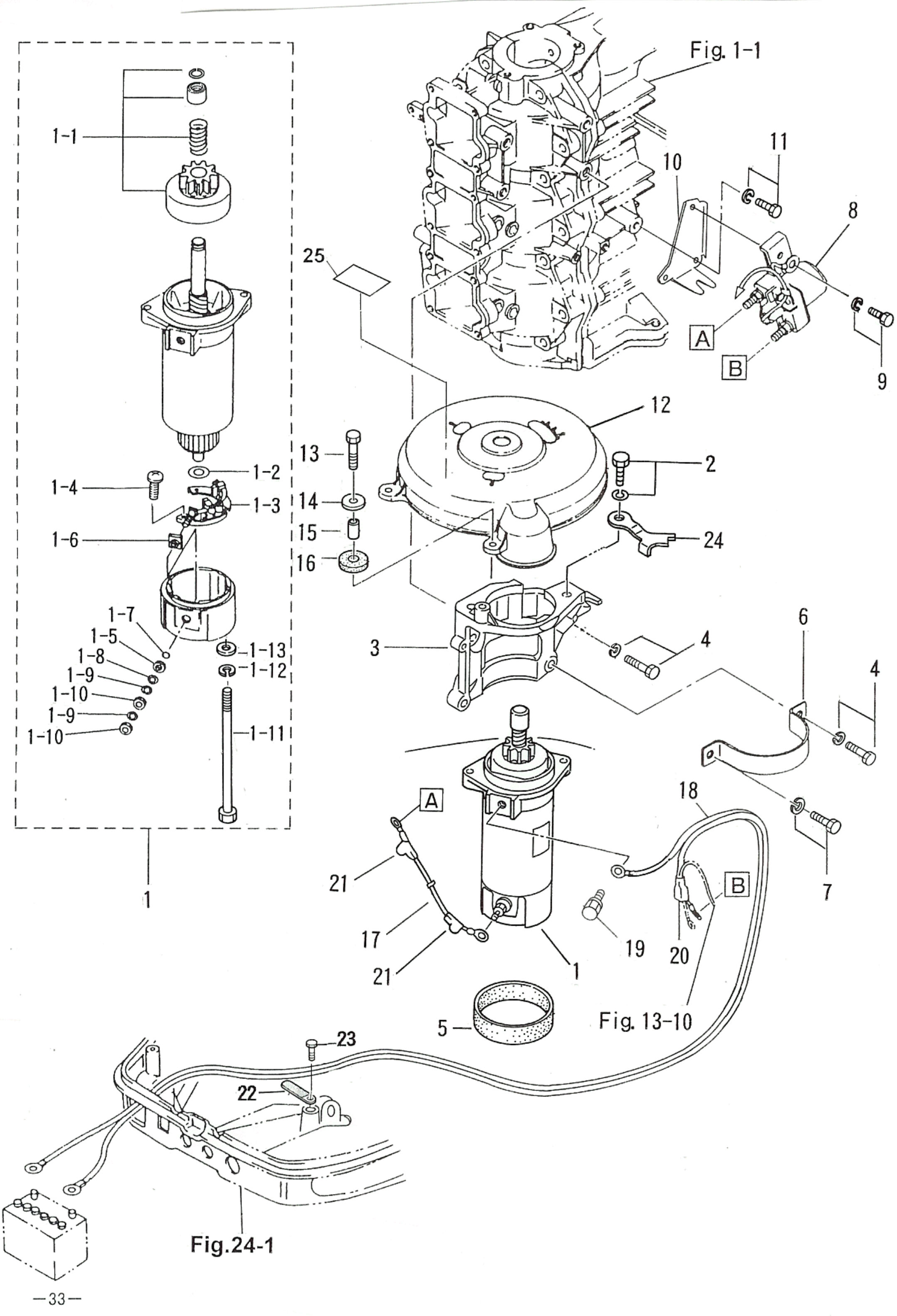


Fig.24-1

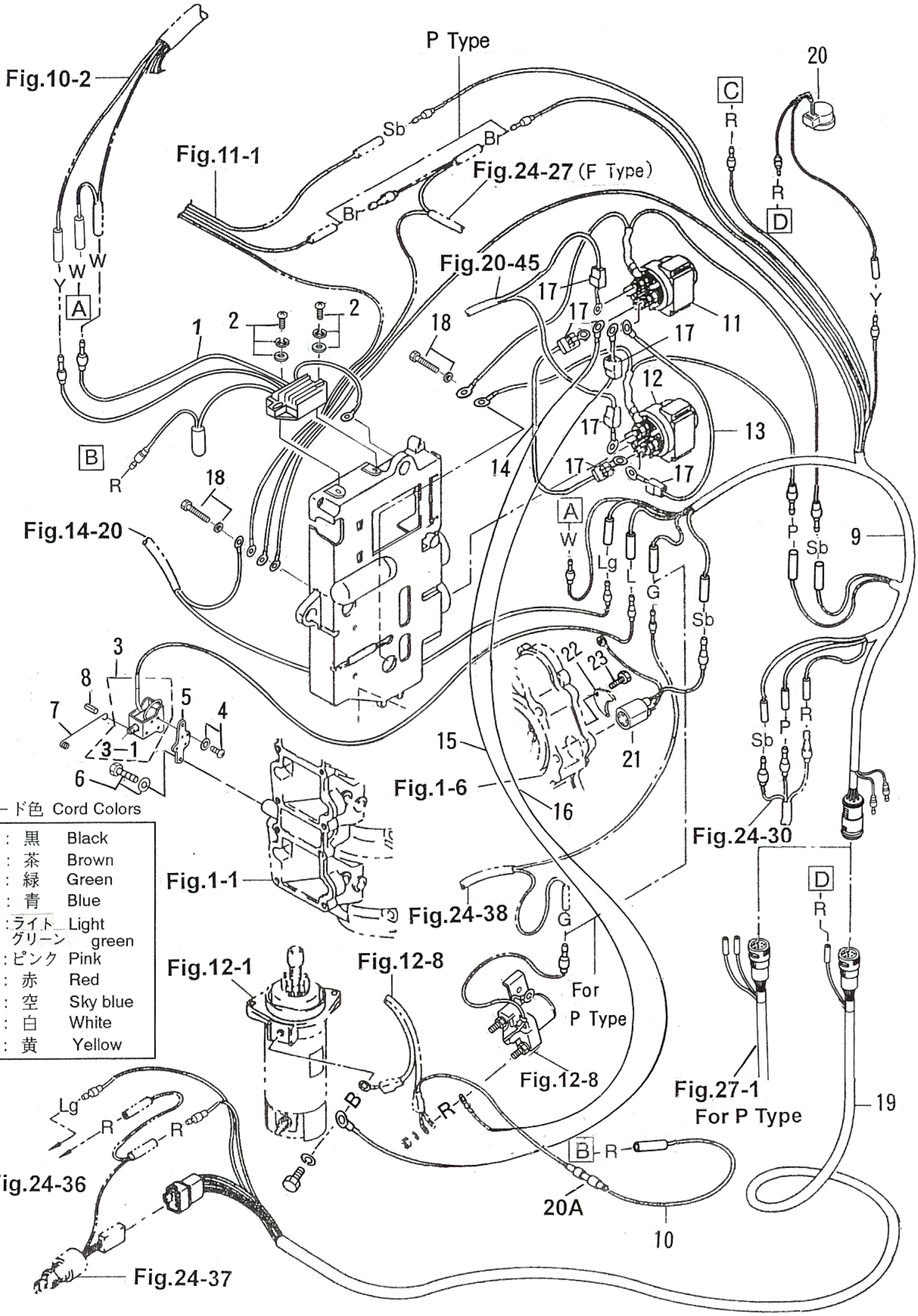
見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	 40 D2	 	備　考 Remarks
12-1	3C8-76010-1	ｽﾀｰﾀﾓｰﾀ Starter Motor	1	1		
12-1-1	3C8-76015-0	ﾋﾟﾆｵﾝ ＊ Pinion	1	1		
12-1-2	3C8-75015-0	ﾜｯｼｬ ＊ Washer	1	1		
12-1-3	3C8-75014-0	ﾌﾞﾗｼﾎﾙﾀﾞ ＊ Brush Holder	1	1		
12-1-4	921521-6408	ｽｸﾘｭ ＊ Screw	2	2		
12-1-5	3C8-75016-0	ﾌﾞｯｼﾝｸﾞ 1 ＊ Bushing 1	1	1		
12-1-6	3C8-75017-0	ﾌﾞｯｼﾝｸﾞ 2 ＊ Bushing 2	1	1		
12-1-7	3C8-75018-0	O ﾘﾝｸﾞ ＊ O-Ring	1	1		
12-1-8	940103-0600	ﾜｯｼｬ ＊ Washer	1	1		
12-1-9	941303-0600	ｽﾌﾟﾘﾝｸﾞﾜｯｼｬ ＊ Spring Washer	2	2		
12-1-10	930203-0600	ﾅｯﾄ ＊ Nut	2	2		
12-1-11	3C8-75019-0	ﾎﾞﾙﾄ ＊ Bolt	2	2		
12-1-12	941321-0500	ｽﾌﾟﾘﾝｸﾞﾜｯｼｬ ＊ Spring Washer	2	2		
12-1-13	940221-0500	ﾜｯｼｬ ＊ Washer	2	2		
12-2	910103-5825	ﾎﾞﾙﾄ Bolt	2	2		
12-3	3C8B05101-0	ﾌﾞﾗｹｯﾄ、ｽﾀｰﾀﾓｰﾀ Bracket, Starter Motor	1	1		
12-4	910103-5825	ﾎﾞﾙﾄ Bolt	4	4		
12-5	3C8-76007-0	ﾗﾊﾞｰ、ｽﾀｰﾀﾓｰﾀ Rubber, Starter Motor	1	1		
12-6	3C8-76009-0	ﾊﾞﾝﾄﾞ、ｽﾀｰﾀﾓｰﾀ Band, Starter Motor	1	1		
12-7	910103-5820	ﾎﾞﾙﾄ Bolt	1	1		or 910113-5820
12-8	346-76040-0	ｽﾀｰﾀｿﾚﾉｲﾄﾞ Starter Solenoid	1	1		
12-9	910103-6616	ﾎﾞﾙﾄ Bolt	1	1		
12-10	3C8-71035-0	ﾌﾞﾗｹｯﾄ、ｽﾀｰﾀｿﾚﾉｲﾄﾞ Bracket, Starter Solenoid	1	1		
12-11	910103-6614	ﾎﾞﾙﾄ Bolt	2	2		
12-12	3C8-06301-0	ｶﾊﾞｰ、ﾘﾝｸﾞｷﾞﾔ Cover, Ring Gear	1	1		
12-13	910103-0625	ﾎﾞﾙﾄ Bolt	3	3		
12-14	3R0-66308-0	ﾜｯｼｬ、6-16-1.5 Washer, 6-16-1.5	3	3		P ﾀｲﾌﾟ for “P” type
12-15	353-76079-0	ｶﾗｰ、6.2-9-9.3 Collar, 6.2-9-9.3	3	3		
12-16	3B7-06305-0	ﾏｳﾝﾄﾗﾊﾞｰ、9-16-4.3 Mount Rubber, 9-16-4.3	3	3		
12-17	3C8-76141-0	ｽﾀｰﾀｺｰﾄﾞ Starter Cord	1	1		L=160

エレクトリックパーツ（ スタータモータ ）
Fig. 12　ELECTRIC PARTS (STATER MOTOR)



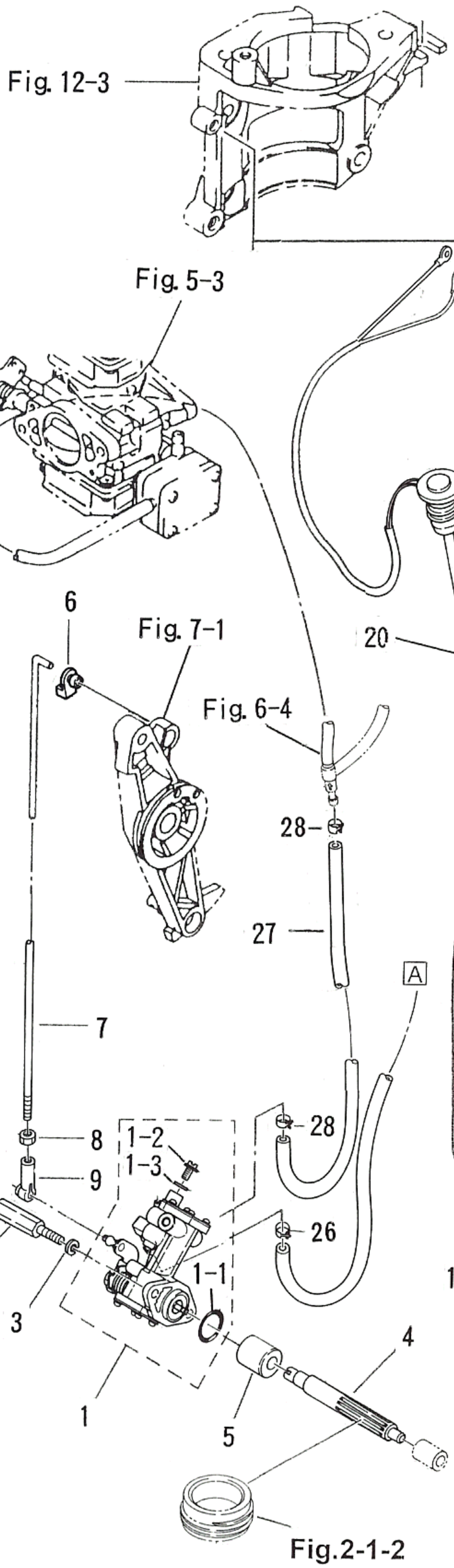
見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	40 D2		備　考 Remarks
12-18	3B7-76120-0	ﾊﾞｯﾃﾘｺｰﾄﾞ Battery Cord	1	1		L=3000
12-19	910103-6612	ﾎﾞﾙﾄ Bolt	1	1		
12-20	3B7-76145-0	ｷｬｯﾌﾟ、ｺｰﾄﾞ Cap, Cord	1	1		
12-21	3A3-76145-0	ｷｬｯﾌﾟ、ｺｰﾄﾞ Cap, Cord	2	2		
12-22	309-06972-0	ｸﾗﾝﾌﾟ、6.5-47.5P Clamp, 6.5-47.5P	1	1		
12-23	910103-0610	ﾎﾞﾙﾄ Bolt	1	1		or 910113-0610
12-24	3C8-06105-0	ｽﾄｯﾊﾟ、ｺｲﾙﾌﾟﾚｰﾄ Stopper, Coil Plate	1	1		50D2 # 61577～ 40D2 # 45738～
12-25	3C7-72182-2	ｺｰｼｮﾝﾗﾍﾞﾙ (CE-C) Caution Label (CE-C)	1	1		P ﾀｲﾌﾟ for “P” type

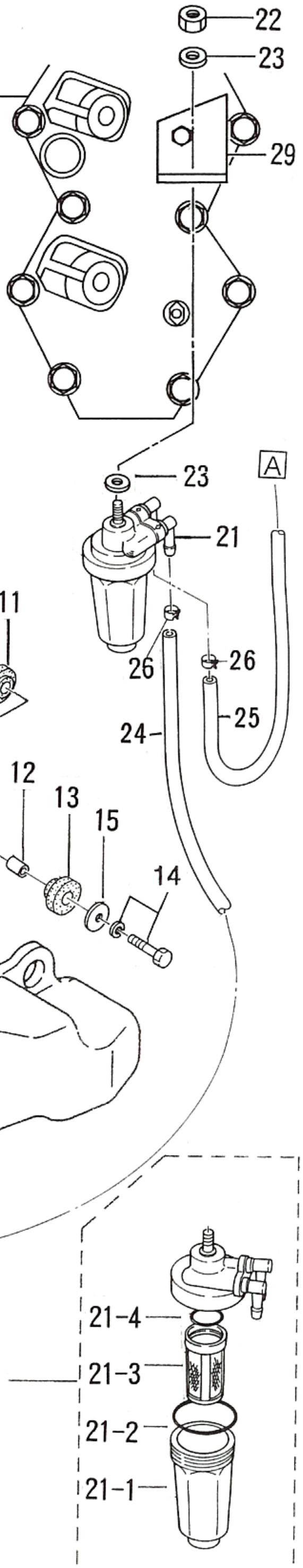
エレクトリックパーツ（ダイアグラム）
Fig. 13　ELECTRIC PARTS (DIAGRAM)



見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	 40 D2	 	備　考 Remarks
13-1	3B7-76065-3	ﾚｸﾁﾌｧｲﾔ Rectifier	1	1		
13-2	921503-7625	ｽｸﾘｭ Screw	2	2		
13-3	361-76050-0	ﾁｮｰｸｿﾚﾉｲﾄﾞ Choke Solenoid	1	1		
13-3-1	361-76073-0	ﾌﾟﾗﾝｼﾞｬ、ﾁｮｰｸｿﾚﾉｲﾄﾞ ＊ Plunger, Choke Solenoid	1	1		
13-4	921503-6408	ｽｸﾘｭ Screw	3	3		
13-5	3C8-76055-0	ﾌﾞﾗｹｯﾄ、ﾁｮｰｸｿﾚﾉｲﾄﾞ Bracket, Choke Solenoid	1	1		P ﾀｲﾌﾟ for “P” type
13-6	910103-6616	ﾎﾞﾙﾄ Bolt	2	2		
13-7	3C8-76057-0	ﾌｯｸ、ﾁｮｰｸｿﾚﾉｲﾄﾞ Hook, Choke Solenoid	1	1		
13-8	951403-0312	ｽﾌﾟﾘﾝｸﾞﾋﾟﾝ、3-12 Spring Pin, 3-12	1	1		
13-9	3C8-76110-0	ｺｰﾄﾞｱｯｼ A Cord Ass'y “A”	1	1		
13-10	353-76062-1	ﾋｭｰｽﾞﾜｲﾔ Fuse Cable	1	1		
13-11	3C8-72580-0	ｿﾚﾉｲﾄﾞｽｲｯﾁ A、PTT Solenoid Switch “A”, PTT	1	1		UP
13-12	3C8-72581-0	ｿﾚﾉｲﾄﾞｽｲｯﾁ B、PTT Solenoid Switch “B”, PTT	1	1		DN
13-13	3C8-72582-0	ｺｰﾄﾞ A Cord “A”	1	1		L=80
13-14	3C8-72583-1	ｺｰﾄﾞ B Cord “B”	1	1		L=150　PTT ﾀｲﾌﾟ for PTT type
13-15	3C8-72588-0	ｺｰﾄﾞ C Cord “C”	1	1		L=900
13-16	3C8-72589-0	ｺｰﾄﾞ D Cord “D”	1	1		L=1100
13-17	3A3-76145-0	ｷｬｯﾌﾟ、ｺｰﾄﾞ Cap, Cord	6	6		
13-18	910103-5612	ﾎﾞﾙﾄ Bolt	2	2		or 910113-5612
13-19	3C8-76119-0	ｺｰﾄﾞｱｯｼ C Cord Ass'y ”C”	1	1		F ﾀｲﾌﾟ for “F” type
13-20	3C8-76171-0	ｵｰﾊﾞｰﾋｰﾄﾌﾞｻﾞｰ Over-Heat Buzzer	1	1		
13-21	3C8-76172-0	ｵｰﾊﾞｰﾋｰﾄｾﾝｻ Over-Heat Sensor	1	1		ｵﾌﾟｼｮﾝ Option
13-22	353-66024-0	ｽﾄｯﾊﾟ Stopper	1	1		
13-23	910103-6620	ﾎﾞﾙﾄ Bolt	1	1		

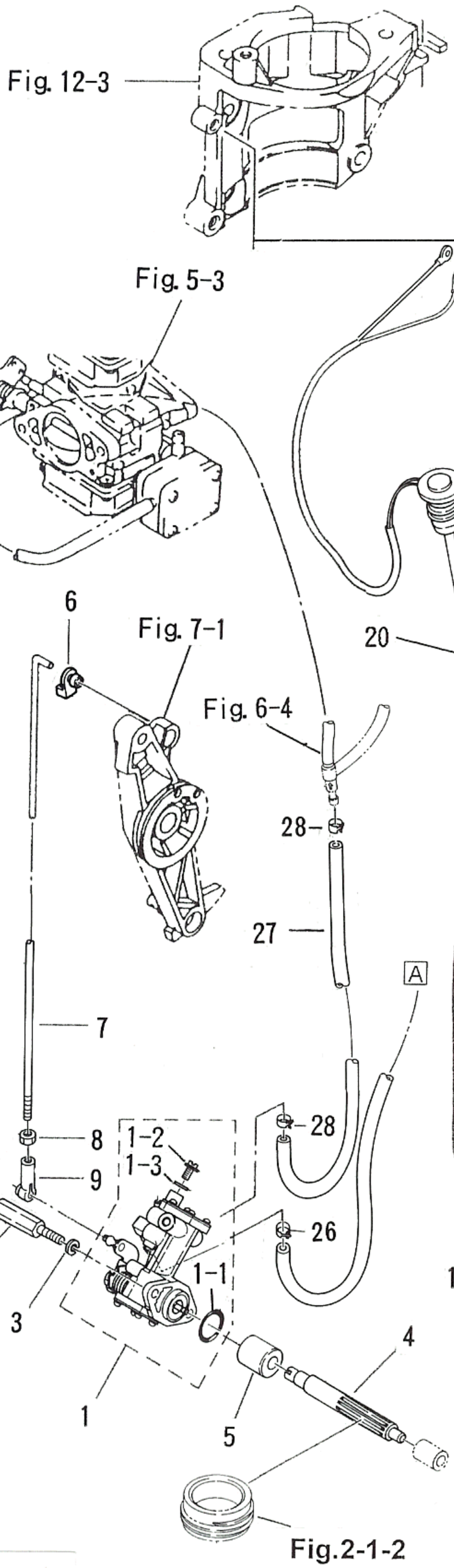
オイルポンプ（オートミキシング）
Fig. 14　OIL PUMP (AUTO MIXING)

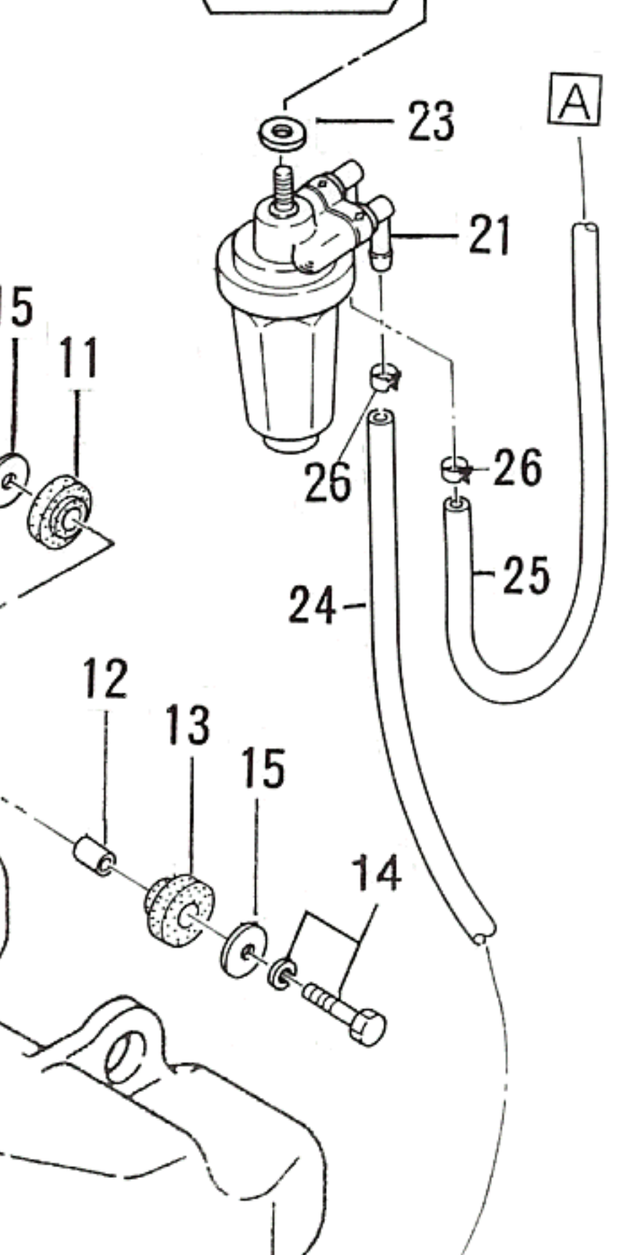




見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	 40 D2	 	備　考 Remarks
14-1	3C8-09000-1	ｵｲﾙﾎﾟﾝﾌﾟ Oil Pump	1	1		
14-1-1	3B7-09002-0	O ﾘﾝｸﾞ、1.6-19.2 ＊ O-Ring, 1.6-19.2	1	1		
14-1-2	3B7-09004-0	ﾎﾞﾙﾄ、ｴｱﾍﾞﾝﾄ ＊ Bolt, Air Vent	1	1		
14-1-3	3B7-09006-0	ﾜｯｼｬ ＊ Washer	1	1		
14-2	3C8-09050-0	ﾎﾞﾙﾄ、ｵｲﾙﾎﾟﾝﾌﾟ Bolt, Oil Pump	2	2		
14-3	941303-0600	ｽﾌﾟﾘﾝｸﾞﾜｯｼｬ Spring Washer	2	2		
14-4	3C8-09065-0	ﾄﾞﾘﾌﾞﾝｷﾞﾔ、ｵｲﾙﾎﾟﾝﾌﾟ Driven Gear, Oil Pump	1	1		
14-5	3C8-09069-0	ﾌﾞｯｼﾝｸﾞ、9-20-20.8 Bushing, 9-20-20.8	1	1		
14-6	3C8-63733-0	ﾛｯﾄﾞｽﾅｯﾌﾟ、5-3 Rod Snap, 5-3	1	1		
14-7	3C8-09053-0	ﾘﾝｸﾛｯﾄﾞ、ｵｲﾙﾎﾟﾝﾌﾟ Link Rod, Oil Pump	1	1		
14-8	930106-0500	ﾅｯﾄ Nut	1	1		or 930103-0500
14-9	3B7-05243-0	ｷｬｯﾌﾟ C、ﾎﾞｰﾙｼﾞｮｲﾝﾄ Cap “C”, Ball Joint	1	1		
14-10	3C8-71010-0	ｵｲﾙﾀﾝｸ Oil Tank	1	1		
14-11	3B7-06920-0	ﾏｳﾝﾄﾗﾊﾞｰ、8.5-14-2.5 Mount Rubber, 8.5-14-2.5	3	3		
14-12	346-67114-0	ｽﾍﾟｰｻ、6.2-9-15.7 Spacer, 6.2-9-15.7	3	3		
14-13	346-67113-0	ﾏｳﾝﾄﾗﾊﾞｰ、8.5-14-2.5 Mount Rubber, 8.5-14-2.5	3	3		
14-14	910103-6630	ﾎﾞﾙﾄ Bolt	3	3		
14-15	346-67115-0	ﾜｯｼｬ、6.5-21-1 Washer, 6.5-21-1	6	6		
14-16	3C8-71015-0	ｷｬｯﾌﾟ、ｵｲﾙﾀﾝｸ Cap, Oil Tank	1	1		
14-17	3C8-71016-0	ｶﾞｽｹｯﾄ、36-52-2 Gasket, 36-52-2	1	1		
14-18	3C8-76017-0	ﾌｯｸ、ﾀﾝｸｷｬｯﾌﾟ Hook, Tank Cap	1	1		
14-19	3C8-71018-0	ﾁｪｯｸﾊﾞﾙﾌﾞ、ﾀﾝｸｷｬｯﾌﾟ Check Valve, Tank Cap	1	1		
14-20	3C8-71020-0	ｵｲﾙﾚﾍﾞﾙｾﾝｻ Oil Level Sensor	1	1		
14-21	3C7-71030-0	ｵｲﾙﾌｨﾙﾀ Oil Filter	1	1		
14-21-1	3B7-02237-0	ｶｯﾌﾟ ＊ Cap	1	1		
14-21-2	3B7-02235-0	O ﾘﾝｸﾞ A ＊ O-Ring “A”	1	1		
14-21-3	3C7-71033-0	ﾌｨﾙﾀ ＊ Filter	1	1		
14-21-4	3B7-02236-0	O ﾘﾝｸﾞ B ＊ O-Ring “B”	1	1		
14-22	930106-0800	ﾅｯﾄ Nut	1	1		or 930113-0800
14-23	940103-0800	ﾜｯｼｬ Washer	2	2		or 940113-0800

オイルポンプ（オートミキシング）
Fig. 14　OIL PUMP (AUTO MIXING)

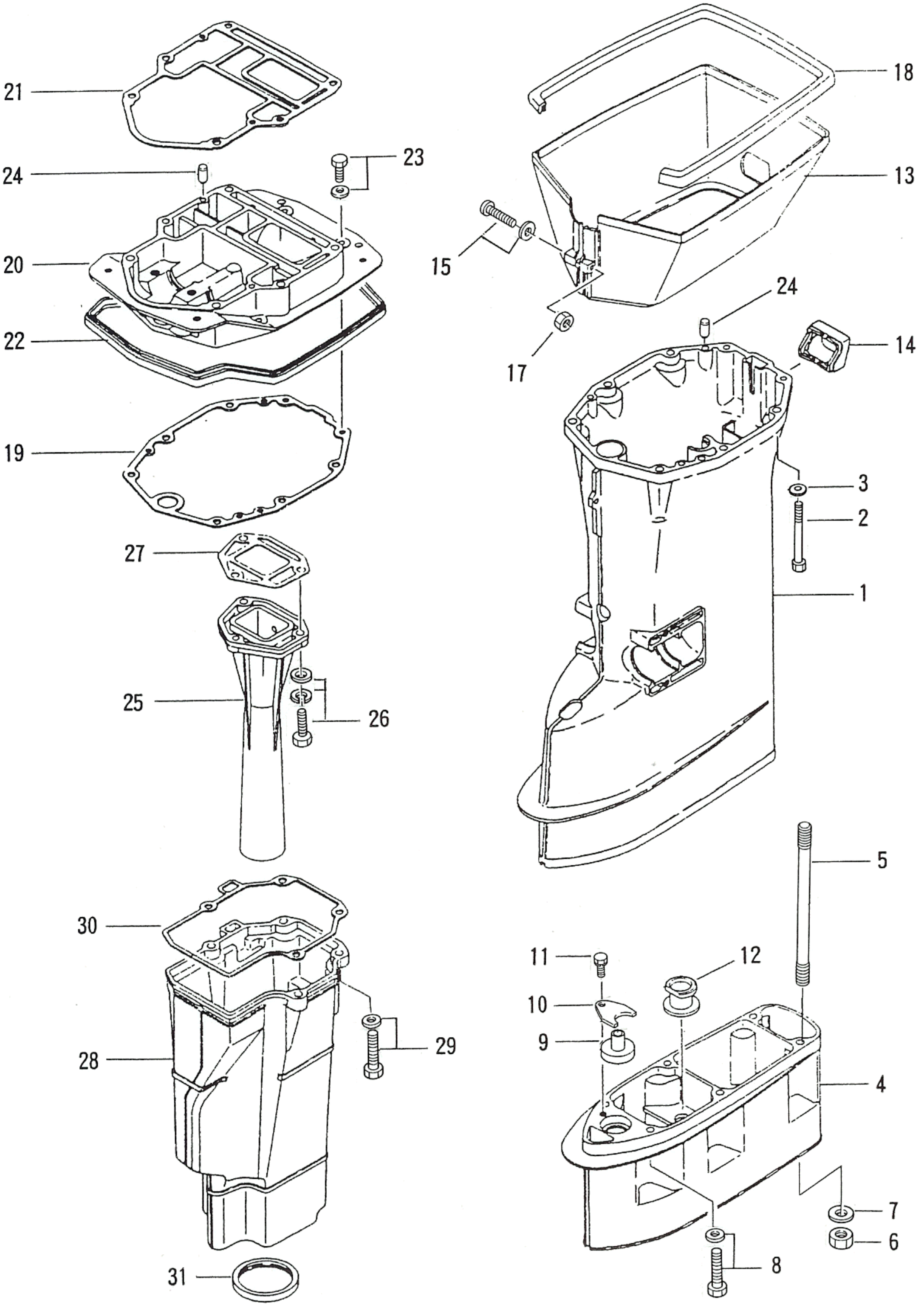




見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	40 D2		備　考 Remarks
14-24	99AA-6-0700	ｵｲﾙﾊﾟｲﾌﾟ Oil Pipe	1	1		50D2 # 62305～ 40D2 # 46451～
14-25	99AA-6-0400	ｵｲﾙﾊﾟｲﾌﾟ Oil Pipe	1	1		50D2 # 62305～ 40D2 # 46451～
14-26	3B7-09054-0	ｸﾘｯﾌﾟ、φ9.5 Clip, φ9.5	4	4		
14-27	99AA-4-0230	ｵｲﾙﾊﾟｲﾌﾟ Oil Pipe	1	1		
14-28	3C7-09056-0	ｸﾘｯﾌﾟ、φ8.5 Clip, φ8.5	2	2		
14-29	3E3-71035-0	ﾌﾟﾚｰﾄ、ｵｲﾙﾌｨﾙﾀ Plate, Oil Filter	1	1		50D2 # 62305～ 40D2 # 46451～

ﾄﾞﾗｲﾌﾞｼｬﾌﾄﾊｳｼﾝｸﾞ

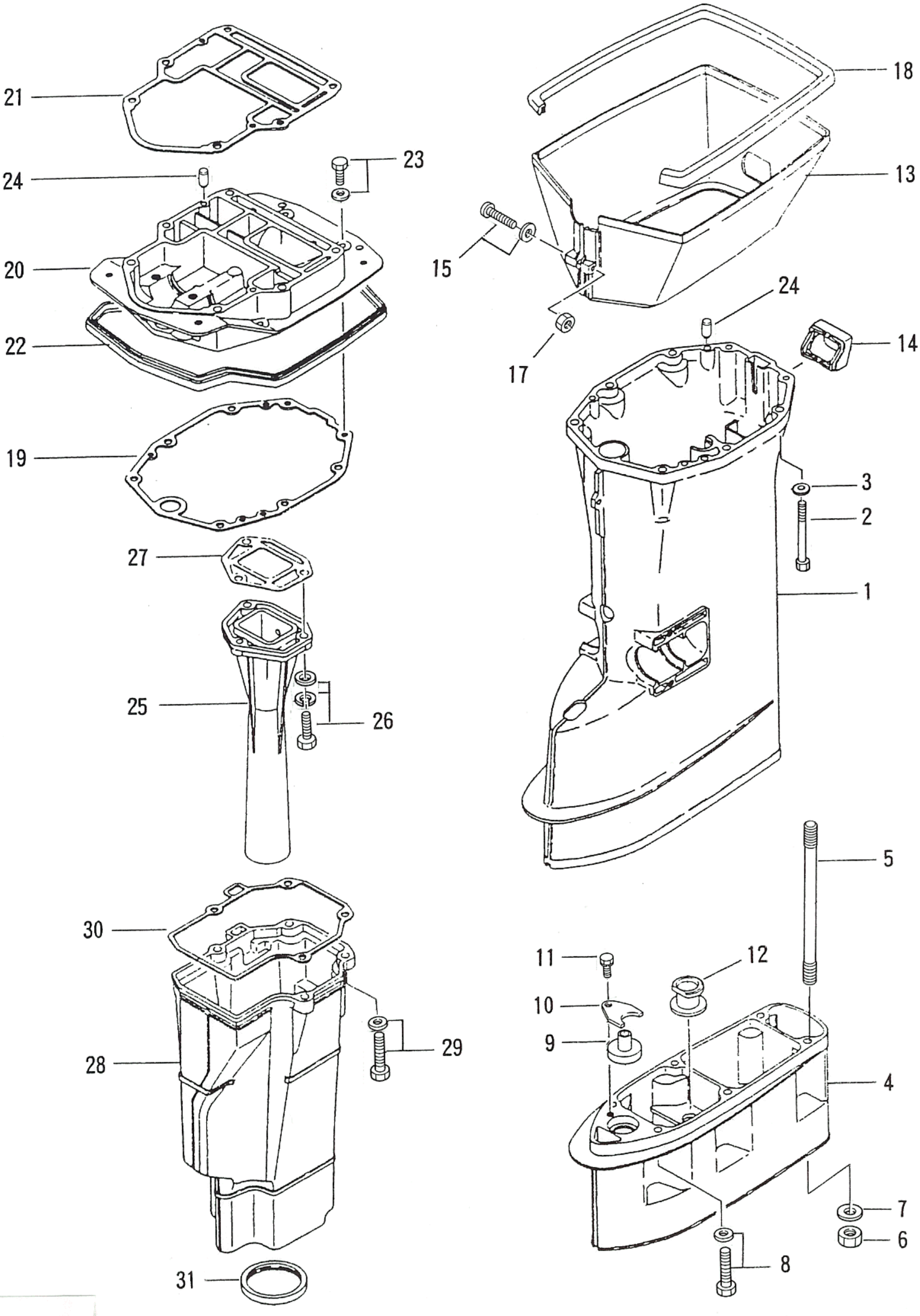
Fig. 15 DRIVE SHAFT HOUSING



見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	 40 D2	 	備　考 Remarks
15-1	3C8S61191-0	ﾄﾞﾗｲﾌﾞｼｬﾌﾄﾊｳｼﾞﾝｸﾞ S Drive Shaft Housing “S”	1	1		ﾄﾗﾝｻﾑ S 用 for transom “S”
	3C8S61192-0	ﾄﾞﾗｲﾌﾞｼｬﾌﾄﾊｳｼﾞﾝｸﾞ L Drive Shaft Housing “L”	1	1		ﾄﾗﾝｻﾑ L･LL･UL 用 for transom “L”, “UL”
15-2	916113-0880	ﾎﾞﾙﾄ Bolt	6	6		
15-3	940113-0800	ﾜｯｼｬ Washer	6	6		
15-4	3C8S61120-0	ｴｸｽﾃﾝｼｮﾝﾊｳｼﾞﾝｸﾞ LL Extension Housing “LL”	1	1		ﾄﾗﾝｻﾑ LL 用 for transom “LL”
	3C8S61110-0	ｴｸｽﾃﾝｼｮﾝﾊｳｼﾞﾝｸﾞ UL Extension Housing “UL”	1	1		ﾄﾗﾝｻﾑ UL 用 for transom “UL”
15-5	346-61111-1	ｽﾀｯﾄﾞﾎﾞﾙﾄ、8-104 Stud Bolt, 8-104	6	6		
15-6	930113-0800	ﾅｯﾄ Nut	6	6		ﾄﾗﾝｻﾑ LL 用 for transom “LL”
15-7	940113-0800	ﾜｯｼｬ Washer	6	6		
15-8	910113-5835	ﾎﾞﾙﾄ Bolt	6	6		
15-9	346-66037-0	ﾎﾙﾀﾞ、ｶﾑﾛｯﾄﾞ Holder, Cam Rod	1	1		
15-10	353-66024-0	ｽﾄｯﾊﾟ Stopper	1	1		ﾄﾗﾝｻﾑ UL 用 for transom “UL”
15-11	910103-6612	ﾎﾞﾙﾄ Bolt	1	1		
15-12	346-65204-0	ﾛｯｸﾗﾊﾞｰ、ｳｫｰﾀﾊﾟｲﾌﾟ Locking Rubber, Water Pipe	1	1		
15-13	3C8S61210-0	ｴﾌﾟﾛﾝ Apron	1	1		
15-14	3C8-61212-0	ｸﾞﾛﾒｯﾄ、ｴﾌﾟﾛﾝ Grommet, Apron	1	1		
15-15	922513-5540	ｽｸﾘｭ Screw	1	1		
15-17	930403-0500	ﾅｲﾛﾝﾅｯﾄ、5-P0.8 Nylon Nut, 5-P0.8	1	1		
15-18	3C8-61213-0	ｼｰﾙﾗﾊﾞｰ、ｴﾌﾟﾛﾝ Seal Rubber, Apron	1	1		
15-19	3C8-61012-0	ｶﾞｽｹｯﾄ、ﾄﾞﾗｲﾌﾞｼｬﾌﾄﾊｳｼﾞﾝｸﾞ Gasket, Drive Shaft Housing	1	1		
15-20	3C8S01301-0	ｴﾝｼﾞﾝﾍﾞｰｽ Engine Base	1	1		
15-21	3C8-01303-0	ｶﾞｽｹｯﾄ、ｴﾝｼﾞﾝﾍﾞｰｽ Gasket, Engine Base	1	1		
15-22	3R0-67116-0	ｼｰﾙﾗﾊﾞｰ、ｴﾝｼﾞﾝﾍﾞｰｽ Seal Rubber, Engine Base	1	1		
15-23	910113-5625	ﾎﾞﾙﾄ Bolt	4	4		
15-24	345-01111-0	ﾉｯｸ、6-12 Knock, 6-12	4	4		
15-25	3C8-02311-1	ｴｷｿﾞｰｽﾄﾊﾟｲﾌﾟ Exhaust Pipe	1	1		50D2 # 59260～ 40D2 # 43540～
15-26	3C8-02319-0	ﾎﾞﾙﾄ、8-30 Bolt, 8-30	3	3		
15-27	3C8-02312-0	ｶﾞｽｹｯﾄ、ｴｷｿﾞｰｽﾄﾊﾟｲﾌﾟ Gasket, Exhaust Pipe	1	1		
15-28	3C8-61180-0	ｴｷｿﾞｰｽﾄﾊｳｯｼﾞﾝｸﾞ Exhaust Housing	1	1		
15-29	3C8-61184-0	ﾎﾞﾙﾄ、8-30 Bolt, 8-30	4	4		50D2 # 62627～ 40D2 # 46723～

ﾄﾞﾗｲﾌﾞｼｬﾌﾄﾊｳｼﾝｸﾞ

Fig. 15 DRIVE SHAFT HOUSING

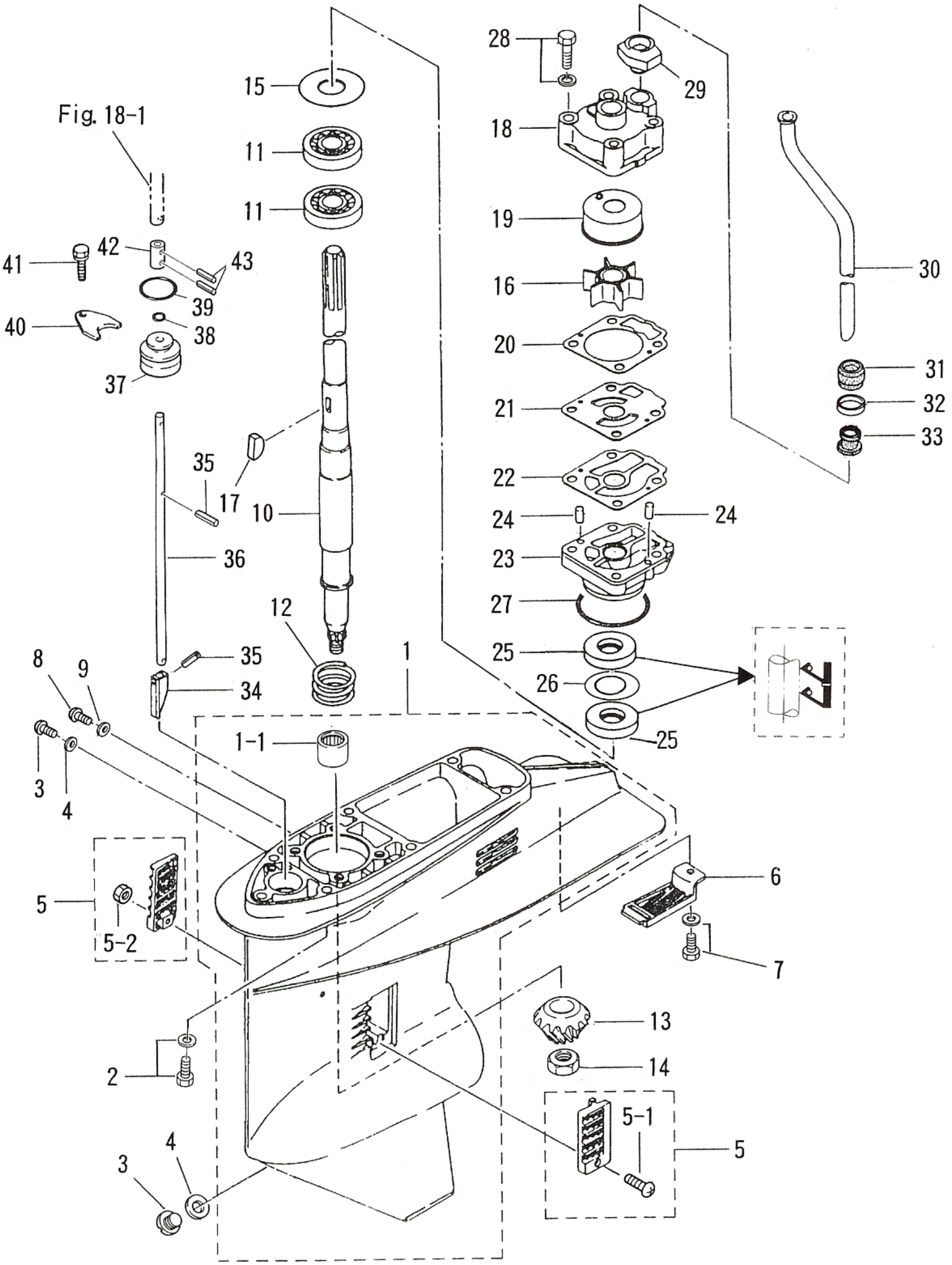


見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	40 D2		備　考 Remarks
15-30	3C8-61181-0	ｶﾞｽｹｯﾄ、ｴｷｿﾞｰｽﾄﾊｳｼﾞﾝｸﾞ Gasket, Exhaust Housing	1	1		
15-31	3C8-61182-0	ｸﾞﾛﾒｯﾄ、ｴｷｿﾞｰｽﾄﾊｳｼﾞﾝｸﾞ Grommet, Exhaust Housing	1	1		

ｷﾞﾔｹｰｽ (ﾄﾞﾗｲﾌﾞｼｬﾌﾄ)

Fig. 16　GEAR CASE (DRAIVE SHAFT)

Fig. 18-1

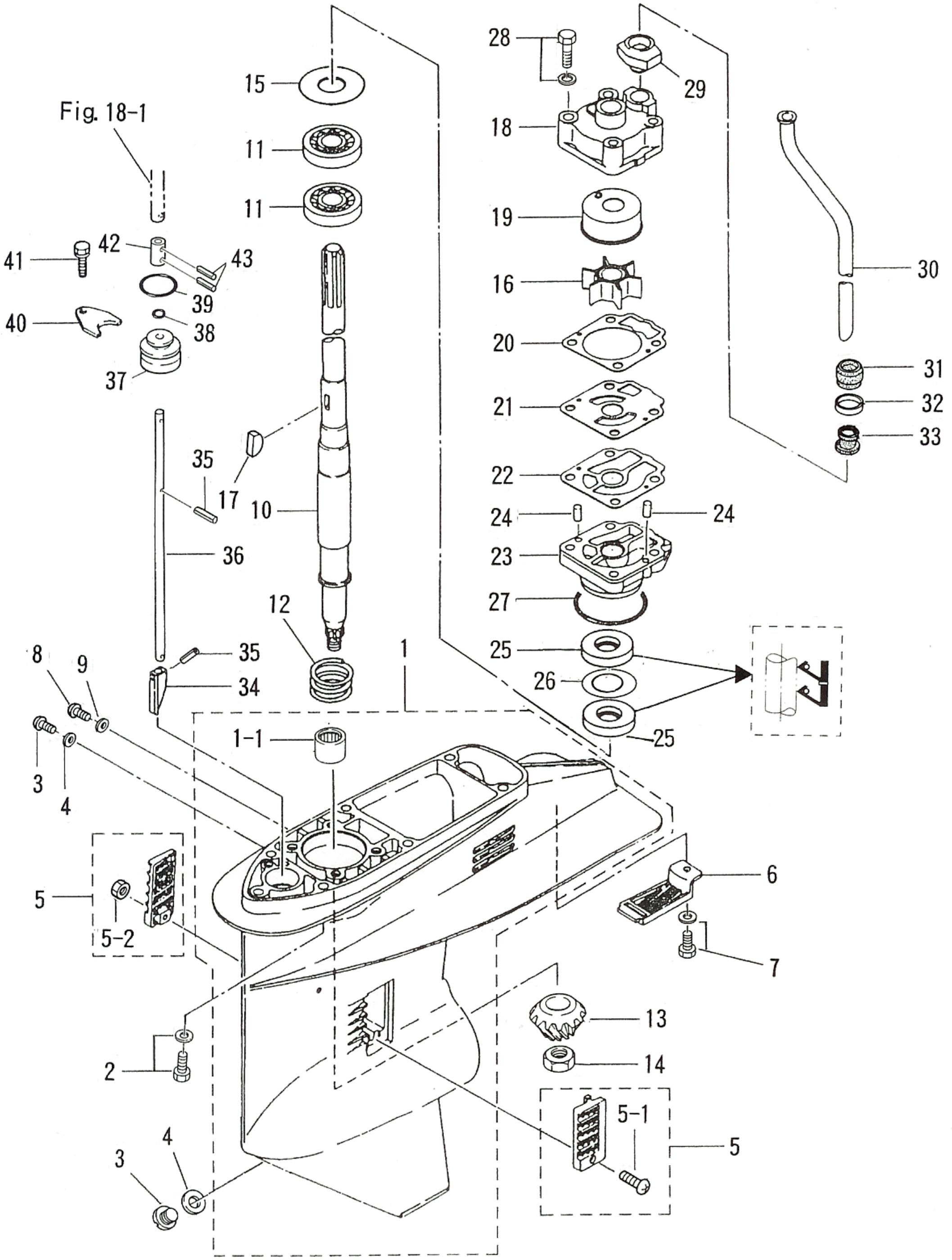


見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	 40 D2	 	備　考 Remarks
16-1	3C8S60000-0	ｷﾞﾔｹｰｽ Gear Case	1	1		ﾄﾗﾝｻﾑ S、L、LL 用 for transom “S”, “L”
	3C8S60090-0	ｷﾞﾔｹｰｽ (ｻﾌﾞｳｫｰﾀﾊﾟｲﾌﾟ付) Gear Case (with Sub Water Pipe)	1	1		ﾄﾗﾝｻﾑ UL 用 for transom “UL”
16-1-1	345-60211-0	ﾆｰﾄﾞﾙﾍﾞｱﾘﾝｸﾞ、22-30-30 ＊ Needle Bearing, 22-30-30	1	1		
16-2	910113-5835	ﾎﾞﾙﾄ Bolt	6	6		
16-3	332-60005-2	ｵｲﾙﾌﾟﾗｸﾞ Oil Plug	2	2		
16-4	332-60006-0	ｶﾞｽｹｯﾄ、8.1-15-1 Gasket, 8.1-15-1	2	2		
16-5	3C8-60235-1	ｳｫｰﾀｽﾄﾚｰﾅｾｯﾄ Water Strainer Set	1 set	1 set		50D2 # 60851～ 40D2 # 44986～
16-5-1	921503-0438	ｽｸﾘｭ ＊ Screw	1	1		
16-5-2	930406-0400	ﾅｲﾛﾝﾅｯﾄ、4-P0.7 ＊ Nylon Nut, 4-P0.7	1	1		or 930403-0400
16-6	3C8-60204-0	ｻﾌﾞｳｫｰﾀｽﾄﾚｰﾅ Sub Water Strainer	1	1		
16-7	910113-5616	ﾎﾞﾙﾄ Bolt	1	1		
16-8	3B7-60015-1	ｳｫｰﾀﾌﾟﾗｸﾞ Water Plug	1	1		
16-9	3B7-60016-0	ｶﾞｽｹｯﾄ、10.1-15-1 Gasket, 10.1-15-1	1	1		
16-10	3C8-64301-0	ﾄﾞﾗｲﾌﾞｼｬﾌﾄ S Drive Shaft “S”	1	1		ﾄﾗﾝｻﾑ S 用 for transom “S”
	3C8-64302-0	ﾄﾞﾗｲﾌﾞｼｬﾌﾄ L Drive Shaft “L”	1	1		ﾄﾗﾝｻﾑ L 用 for transom “L”
	3C8-64304-0	ﾄﾞﾗｲﾌﾞｼｬﾌﾄ LL Drive Shaft “LL”	1	1		ﾄﾗﾝｻﾑ LL 用 for transom “LL”
	3C8-64303-0	ﾄﾞﾗｲﾌﾞｼｬﾌﾄ UL Drive Shaft “UL”	1	1		ﾄﾗﾝｻﾑ UL 用 for transom “UL”
16-11	3C8-60213-0	ﾍﾞｱﾘﾝｸﾞ、6304 Bearing, 6304	2	2		
16-12	3C8-64327-0	ｽﾌﾟﾘﾝｸﾞ、ﾄﾞﾗｲﾌﾞｼｬﾌﾄ Spring, Drive Shaft	1	1		
16-13	3C8-64020-2	ﾍﾞﾍﾞﾙｷﾞﾔ B Bevel Gear “B”	1	1		#037940XC～
16-14	3C8-64027-0	ﾅｯﾄ、ﾍﾞﾍﾞﾙｷﾞﾔ B Nut, Bevel Gear “B”	1	1		
16-15	345-64081-0	ｼﾑ、41-51.5-0.1 Shim, 41-51.5-0.1	AR	AR		
	345-64082-0	ｼﾑ、41-51.5-0.15 Shim, 41-51.5-0.15	AR	AR		
	345-64083-0	ｼﾑ、41-51.5-0.3 Shim, 41-51.5-0.3	AR	AR		
	345-64084-0	ｼﾑ、41-51.5-0.5 Shim, 41-51.5-0.5	AR	AR		
16-16	3C8-65021-2	ｲﾝﾍﾟﾗ、ｳｫｰﾀﾎﾟﾝﾌﾟ Impeller, Water Pump	1	1		50D2 # 62960～ 40D2 # 47226～
16-17	332-65022-0	ｷｰ、ｳｫｰﾀﾎﾟﾝﾌﾟｲﾝﾍﾟﾗ Key, Water Pump Impeller	1	1		
16-18	3C8-65016-1	ﾎﾟﾝﾌﾟｹｰｽｱｯﾊﾟ Pump Case Upper	1	1		50D2 # 59260～ 40D2 # 43540～
16-19	3C8-65011-1	ﾗｲﾅ、ﾎﾟﾝﾌﾟｹｰｽ Liner, Pump Case	1	1		50D2 # 59260～ 40D2 # 43540～
16-20	3C8-65018-1	ｶﾞｽｹｯﾄ、ﾎﾟﾝﾌﾟｹｰｽｱｯﾊﾟ Gasket, Pump Case Upper	1	1		50D2 # 59260～ 40D2 # 43540～

ｷﾞﾔｹｰｽ (ﾄﾞﾗｲﾌﾞｼｬﾌﾄ)

Fig. 16　GEAR CASE (DRAIVE SHAFT)

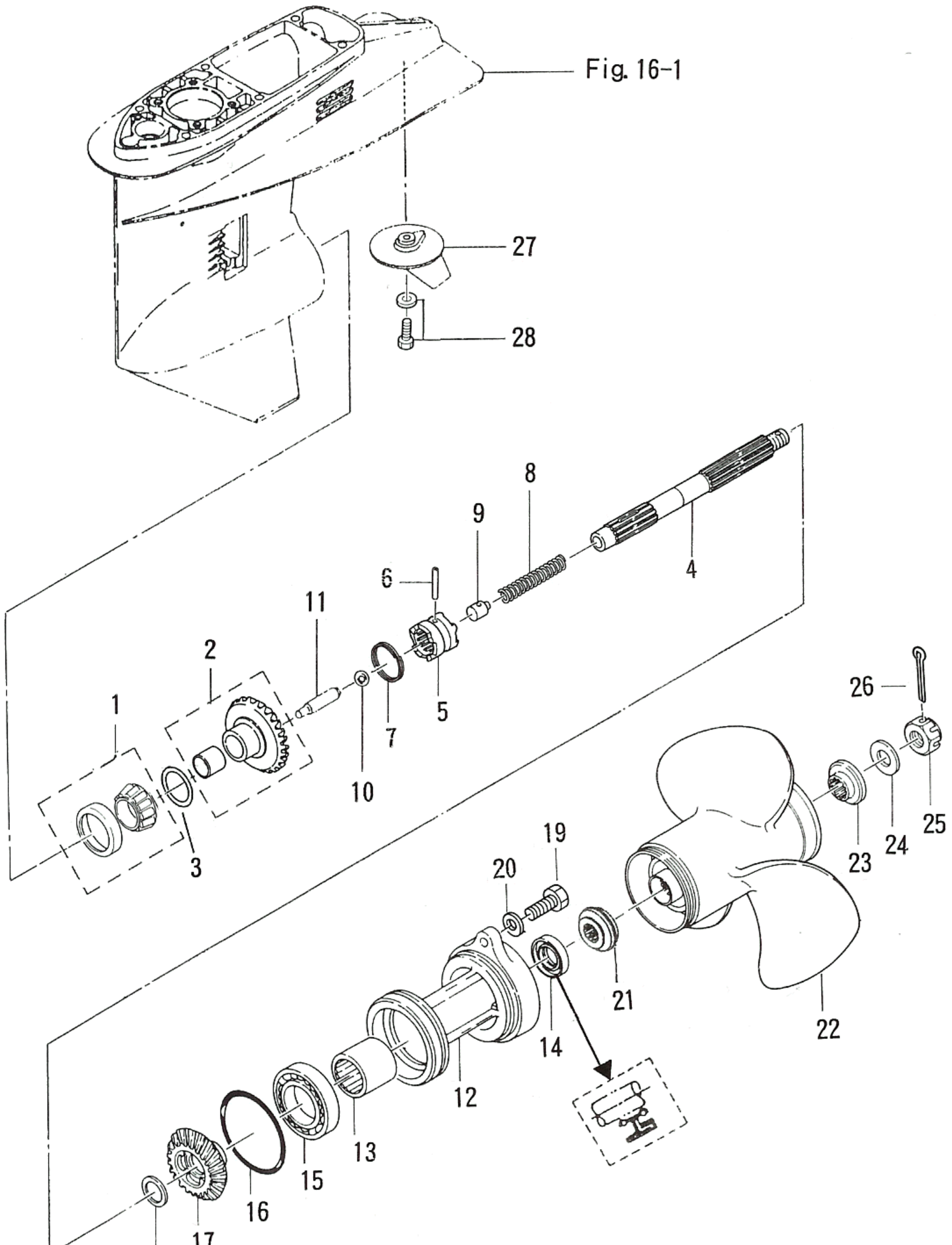
Fig. 18-1



見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	 40 D2	 	備　考 Remarks
16-21	3C8-65025-0	ｶﾞｲﾄﾞﾌﾟﾚｰﾄ、ｳｫｰﾀﾎﾟﾝﾌﾟ Guide Plate, Water Pump	1	1		
16-22	3C8-65029-0	ｶﾞｽｹｯﾄ、ﾎﾟﾝﾌﾟｶﾞｲﾄﾞﾌﾟﾚｰﾄ Gasket, Pump Guide Plate	1	1		
16-23	3C8-65017-1	ﾎﾟﾝﾌﾟｹｰｽﾛﾜ Pump Case Lower	1	1		
16-24	334-65012-0	ﾉｯｸ、4-10 Knock, 4-10	2	2		
16-25	3C8-60223-0	ｵｲﾙｼｰﾙ、17-33-6 Oil Seal, 17-33-6	2	2		
16-26	3C8-64084-0	ｼﾑ、32.9-26-0.5 Shim, 32.9-26-0.5	1	1		
16-27	345-65015-0	O ﾘﾝｸﾞ、3.2-47 O-Ring, 3.2-47	1	1		
16-28	910113-5855	ﾎﾞﾙﾄ Bolt	4	4		
16-29	3C8-65014-0	ｼｰﾙﾗﾊﾞｰﾛﾜ、ｳｫｰﾀﾊﾟｲﾌﾟ Seal Rubber Lower, Water Pipe	1	1		
16-30	3C8-65100-0	ｳｫｰﾀﾊﾟｲﾌﾟ　S Water Pipe “S”	1	1		ﾄﾗﾝｻﾑ　S　用 for transom “S”
	3C8-65110-0	ｳｫｰﾀﾊﾟｲﾌﾟ　L Water Pipe “L”	1	1		ﾄﾗﾝｻﾑ　L　用 for transom “L”
	3C8-65130-0	ｳｫｰﾀﾊﾟｲﾌﾟ　LL Water Pipe “LL”	1	1		ﾄﾗﾝｻﾑ　LL　用 for transom “LL”
	3C8-65120-0	ｳｫｰﾀﾊﾟｲﾌﾟ　UL Water Pipe “UL”	1	1		ﾄﾗﾝｻﾑ　UL　用 for transom “UL”
16-31	345-65206-0	ｼｰﾙﾗﾊﾞｰｱｯﾊﾟ、ｳｫｰﾀﾊﾟｲﾌﾟ Seal Rubber Upper, Water Pipe	1	1		
16-32	345-65205-0	ｶﾗｰ、18-20-4.5 Collar, 18-20-4.5	1	1		
16-33	346-65204-0	ﾛｯｸﾗﾊﾞｰ、ｳｫｰﾀﾊﾟｲﾌﾟ Lock Rubber, Water Pipe	1	1		
16-34	3C8-66011-0	ｸﾗｯﾁｶﾑ Clutch Cam	1	1		
16-35	951407-0312	ｽﾌﾟﾘｸﾞﾋﾟﾝ、3-12 Spring Pin, 3-12	2	2		
16-36	3C8-66012-0	ｶﾑﾛｯﾄﾞ S Cam Rod “S”	1	1		ﾄﾗﾝｻﾑ　S　用 for transom “S”
	3C8-66013-0	ｶﾑﾛｯﾄﾞ L Cam Rod “L”	1	1		ﾄﾗﾝｻﾑ　L　用 for transom “L”
	3C8-66015-0	ｶﾑﾛｯﾄﾞ LL Cam Rod “LL”	1	1		ﾄﾗﾝｻﾑ　LL　用 for transom “LL”
	3C8-66014-0	ｶﾑﾛｯﾄﾞ UL Cam Rod “UL”	1	1		ﾄﾗﾝｻﾑ　UL　用 for transom “UL”
16-37	3C8-66031-1	ﾌﾞｯｼﾝｸﾞ、ｶﾑﾛｯﾄﾞ Bushing, Cam Rod	1	1		
16-38	332-66021-0	O ﾘﾝｸﾞ、2.4-5.8 O-Ring, 2.4-5.8	1	1		
16-39	3C8-66032-0	O ﾘﾝｸﾞ、3.5-21.7 O-Ring, 3.5-21.7	1	1		
16-40	353-66024-0	ｽﾄｯﾊﾟ Stopper	1	1		
16-41	910103-6612	ﾎﾞﾙﾄ Bolt	1	1		
16-42	3C8-66241-0	ｼﾞｮｲﾝﾄ、ｼﾌﾄﾛｯﾄﾞ Joint, Shift Rod	1	1		
16-43	951403-0312	ｽﾌﾟﾘﾝｸﾞﾋﾟﾝ、3-12 Spring Pin, 3-12	2	2		

ギヤケース (プロペラシャフト)

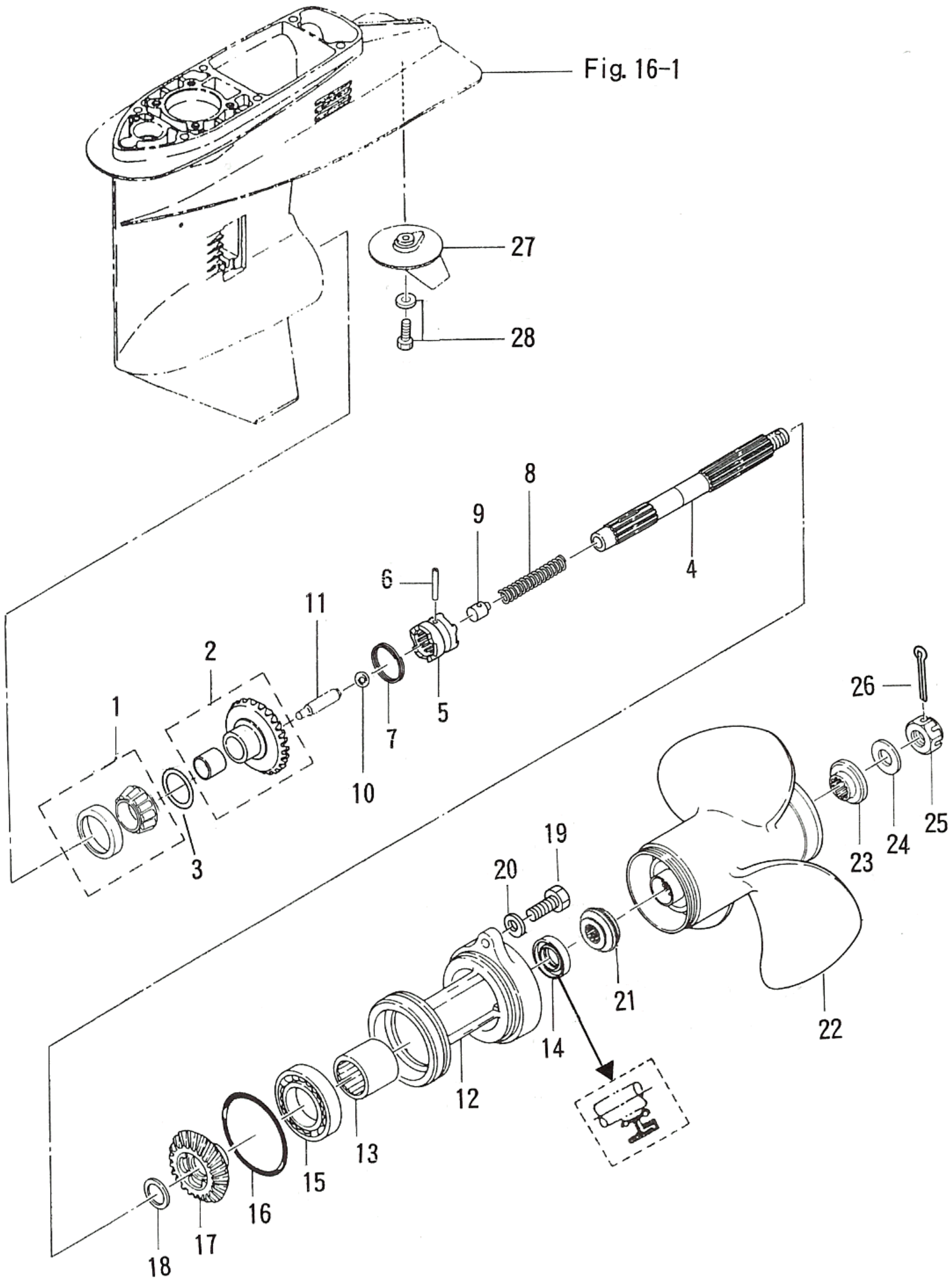
Fig. 17　GEAR CASE (PROPELLER SHAFT)



見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	 40 D2	 	備　考 Remarks
17-1	345-60215-0	ﾍﾞｱﾘﾝｸﾞ、32007 Bearing, 32007	1	1		
17-2	3C8-64010-1	ﾍﾞﾍﾞﾙｷﾞﾔ A Bevel Gear “A”	1	1		
17-3	353-64036-0	ｼﾑ、36-44-0.3 Shim, 36-44-0.3	AR	AR		
	353-64037-0	ｼﾑ、36-44-0.15 Shim, 36-44-0.15	AR	AR		
	353-64038-0	ｼﾑ、36-44-0.1 Shim, 36-44-0.1	AR	AR		
17-4	3C8-64211-0	ﾌﾟﾛﾍﾟﾗｼｬﾌﾄ Propeller Shaft	1	1		
17-5	3C8-64215-2	ｸﾗｯﾁ Clutch	1	1		#037940XC～
17-6	3C8-64217-0	ｸﾗｯﾁﾋﾟﾝ Clutch Pin	1	1		
17-7	3C8-64219-1	ｽﾅｯﾌﾟ、ｸﾗｯﾁﾋﾟﾝ Snap, Clutch Pin	1	1		
17-8	3C8-64221-0	ｽﾌﾟﾘﾝｸﾞ、ｸﾗｯﾁ Spring, Clutch	1	1		
17-9	3C8-64222-0	ｽﾌﾟﾘﾝｸﾞﾎﾙﾀﾞ、ｸﾗｯﾁ Spring Holder, Clutch	1	1		50D # 52260～ 40D # 35242～
17-10	965002-0803	ｽﾁｰﾙﾎﾞｰﾙ、3/8 Steel Ball, 3/8	1	1		
17-11	3C8-64223-1	ﾌﾟｯｼｭﾛｯﾄﾞ、ｸﾗｯﾁ Push Rod, Clutch	1	1		
17-12	3C8S60101-0	ﾊｳｼﾞﾝｸﾞ、ﾌﾟﾛﾍﾟﾗｼｬﾌﾄ Housing, Propeller Shaft	1	1		
17-13	345-60211-0	ﾆｰﾄﾞﾙﾍﾞｱﾘﾝｸﾞ、22-30-30 Needle Bearing, 22-30-30	1	1		
17-14	334-60223-0	ｵｲﾙｼｰﾙ、22-36-10 Oil Seal, 22-36-10	1	1		
17-15	9601-0-6007	ﾎﾞｰﾙﾍﾞｱﾘﾝｸﾞ、6007 Ball Bearing, 6007	1	1		
17-16	345-60103-0	O ﾘﾝｸﾞ、3.53-69.44 O-Ring, 3.53-69.44	1	1		
17-17	3C8-64030-0	ﾍﾞﾍﾞﾙｷﾞﾔ C Bevel Gear “C”	1	1		
17-18	345-64032-0	ﾜｯｼｬ、22.1-28-3 Washer, 22.1-28-3	1	1		
17-19	3C8-60108-0	ﾎﾞﾙﾄ、6-25 ﾌﾟﾚｺｰﾄ Bolt, 6-25 Precoated	2	2		50D # 52569～ 40D # 35343～
17-20	940113-0600	ﾜｯｼｬ Washer	2	2		
17-21	3C8-64231-0	ｽﾗｽﾄﾎﾙﾀﾞ、ﾌﾟﾛﾍﾟﾗ Thrust Holder, Propeller	1	1		
17-22	348-64108-0	ﾌﾟﾛﾍﾟﾗ 7 (4×290×180) Propeller 7 (4×11.4×7.1)	1	1		
	3T5-64518-0	ﾌﾟﾛﾍﾟﾗ CS 9 (3×307×229) Propeller CS 9 (3×12.1×9.0)	1	1		
	3T5-64523-0	ﾌﾟﾛﾍﾟﾗ CS 11 (3×295×279) Propeller CS 11 (3×11.6×11.0)	1	1		
	3T5-64525-0	ﾌﾟﾛﾍﾟﾗ CS 12 (3×290×305) Propeller CS 12 (3×11.4×12.0)	1	1		
	3T5-64527-0	ﾌﾟﾛﾍﾟﾗ CS 13 (3×282×330) Propeller CS 13 (3×11.1×13.0)	1	1		
	3T5-64529-0	ﾌﾟﾛﾍﾟﾗ CS 14 (3×282×356) Propeller CS 14 (3×11.1×14.0)	1	1		
	3T5-64532-0	ﾌﾟﾛﾍﾟﾗ CS 15 (3×279×381) Propeller CS 15 (3×11.0×15.0)	1	1		

ｷﾞﾔｹｰｽ (ﾌﾟﾛﾍﾟﾗｼｬﾌﾄ)

Fig. 17　GEAR CASE (PROPELLER SHAFT)



見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	 40 D2	 	備　考 Remarks
17-23	348-64232-0	ﾌﾟﾛﾍﾟﾗｽﾄｯﾊﾟ Propeller Stopper	1	1		
17-24	345-64124-0	ﾜｯｼｬ、12.5-32-2.5 Washer, 12.5-32-2.5	1	1		
17-25	353-64121-0	ﾅｯﾄ、ﾌﾟﾛﾍﾟﾗ Nut, Propeller	1	1		
17-26	951503-0325	ｽﾌﾟﾘｯﾄﾋﾟﾝ、3-25 Split Pin, 3-25	1	1		
17-27	3C8-60217-1	ﾄﾘﾑﾀﾌﾞ Trim Tab	1	1		
17-28	910103-5620	ﾎﾞﾙﾄ Bolt	1	1		or 910113-5620

シフト
Fig. 18 SHIFT

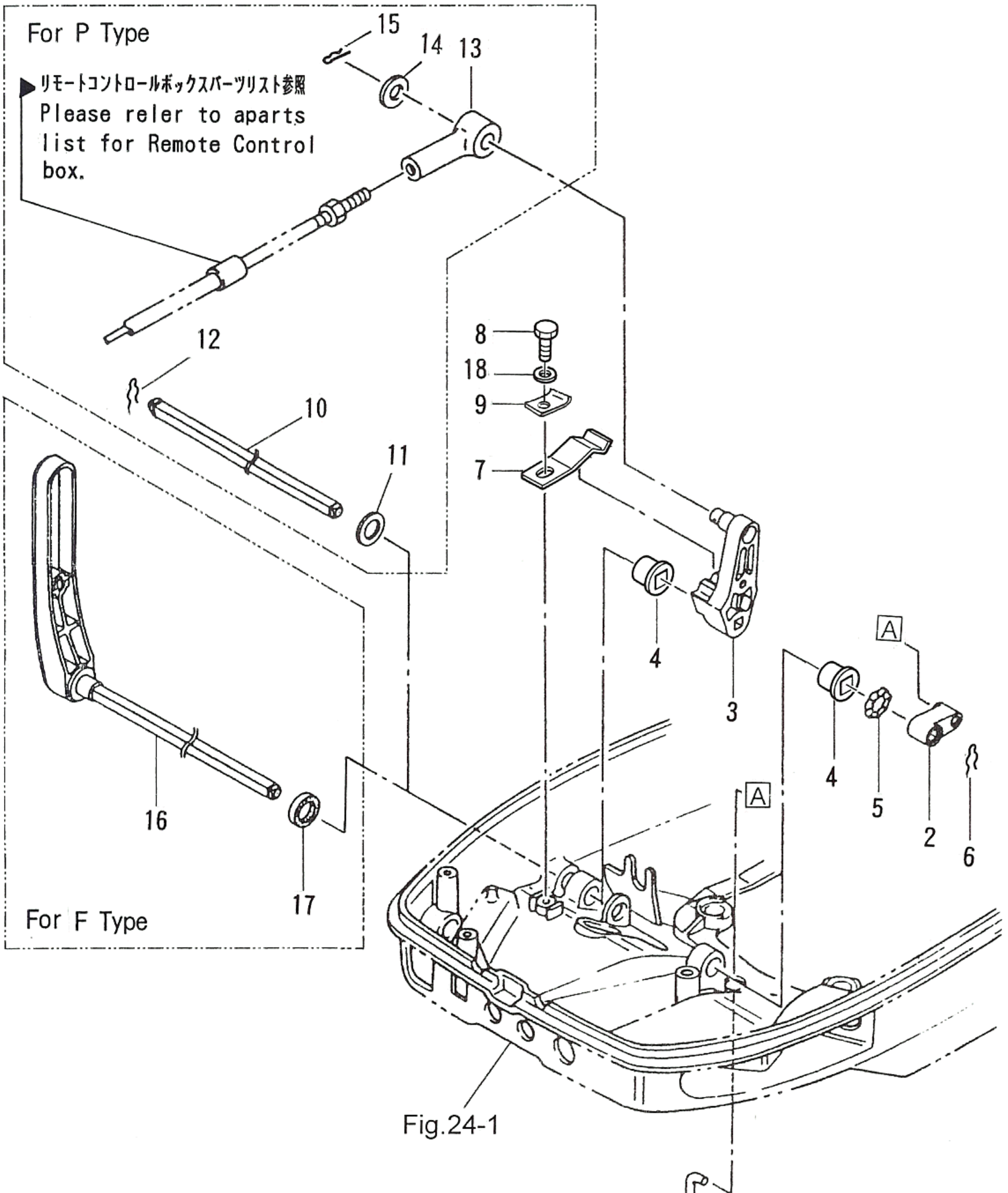


Fig.24-1

Fig.16-42

見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	40 D2		備　考 Remarks
18-1	3C8-66211-0	ｼﾌﾄﾛｯﾄﾞ Shift Rod	1	1		
18-2	3C8-66225-0	ﾚﾊﾞｰ、ｼﾌﾄﾛｯﾄﾞ Lever, Shift Rod	1	1		
18-3	3C8-66122-1	ｼﾌﾄｱｰﾑ Shift Arm	1	1		
18-4	350-67101-0	ﾌﾞｯｼﾝｸﾞ、ｼﾌﾄﾚﾊﾞｰｼｬﾌﾄ Bushing, Shift Lever Shaft	2	2		
18-5	941403-1200	ｳｴｰﾌﾞﾜｯｼｬ、d=12 Wave Washer, d=12	1	1		
18-6	951703-0800	ｽﾅｯﾌﾟﾘﾃｰﾅ、d=8 Snap Retainer, d=8	1	1		
18-7	3C8-66112-0	ｽﾄｯﾊﾟ、ｼﾌﾄﾚﾊﾞｰ Stopper, Shift Lever	1	1		
18-8	910114-0610	ﾎﾞﾙﾄ Bolt	1	1		
18-9	3C8-66116-0	ﾌﾟﾚｰﾄ、ｼﾌﾄﾚﾊﾞｰｽﾄｯﾊﾟ Plate, Shift Lever Stopper	1	1		
18-10	3C8-66135-0	ｼﾌﾄｼｬﾌﾄ Shift Shaft	1	1		
18-11	353-83719-0	ﾜｯｼｬ、8.5-18-1.6 Washer, 8.5-18-1.6	1	1		
18-12	951703-0800	ｽﾅｯﾌﾟﾘﾃｰﾅ、d=8 Snap Retainer, d=8	1	1		P ﾀｲﾌﾟ for “P” type
18-13	3B7-83715-0	ｹｰﾌﾞﾙｼﾞｮｲﾝﾄ Cable Joint	1	1		
18-14	353-83719-0	ﾜｯｼｬ、8.5-18-1.6 Washer, 8.5-18-1.6	1	1		
18-15	951603-0800	R ﾋﾟﾝ、d=8 R-Pin, d=8	1	1		
18-16	3E3-66110-0	ｼﾌﾄﾚﾊﾞｰ Shift Lever	1	1		F ﾀｲﾌﾟ for “F” type
18-17	338-67147-0	ｼｰﾙﾘﾝｸﾞ Seal Ring	1	1		
18-18	940103-0600	ﾜｯｼｬ Washer	1	1		or 940113-0600

ブラケット (1) マニュアルチルト

Fig. 19 BRACKET (1) MANUAL TILT

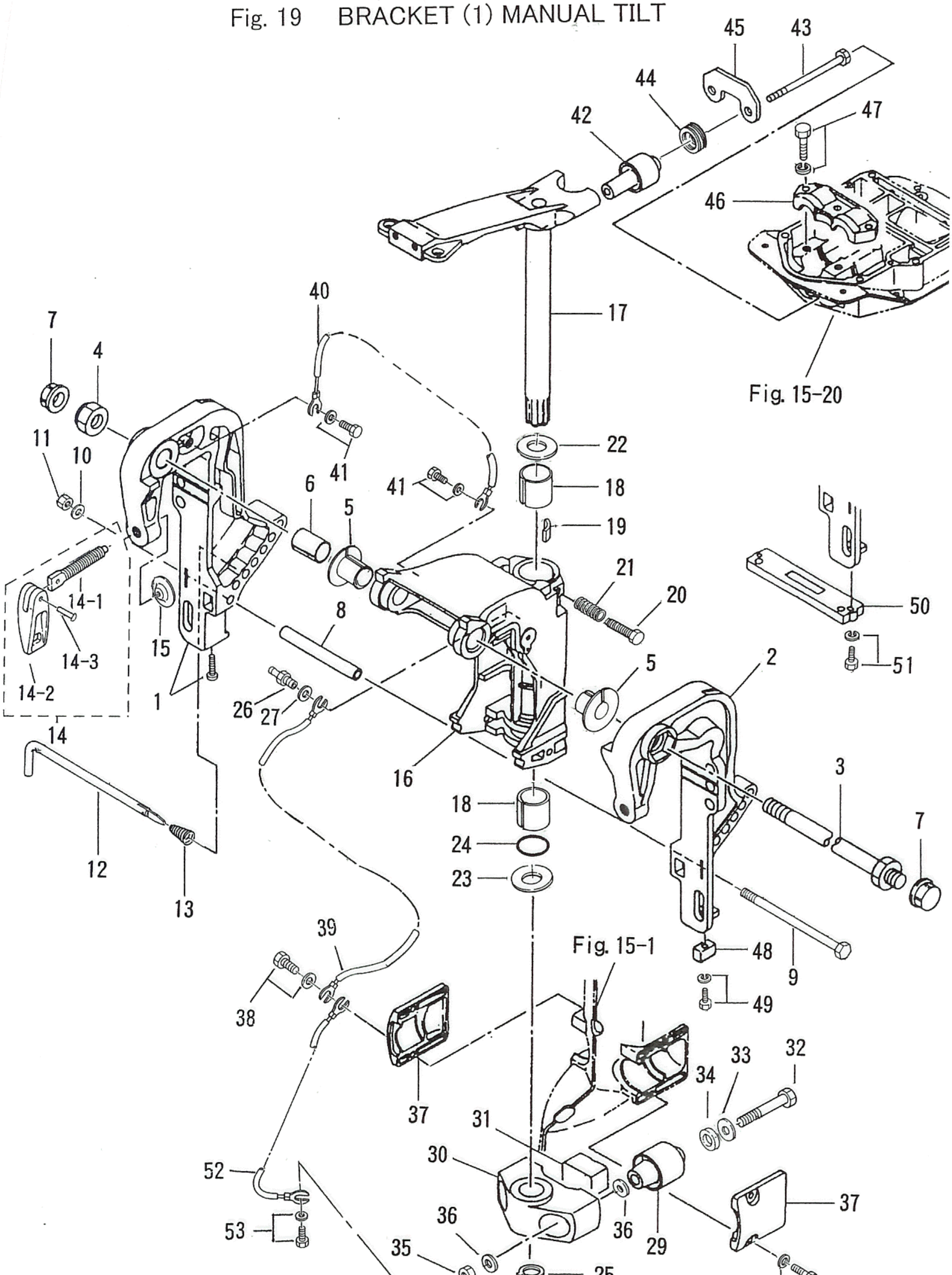


Fig. 15-20

見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	 40 D2	 	備　考 Remarks
19-1	3C8S62112-0	ｽﾀｰﾝﾌﾞﾗｹｯﾄ ﾗｲﾄ Stern Bracket Right	1	1		Starboard
19-2	3C8S62113-0	ｽﾀｰﾝﾌﾞﾗｹｯﾄ ﾚﾌﾄ Stern Bracket Left	1	1		Port
19-3	346-62191-0	ﾌﾞﾗｹｯﾄﾎﾞﾙﾄ Bracket Bolt	1	1		
19-4	346-62124-0	ﾅｲﾛﾝﾅｯﾄ、7/8 Nylon Nut, 7/8	1	1		
19-5	349-62126-0	ﾌﾞｯｼﾝｸﾞ、ﾌﾞﾗｹｯﾄﾎﾞﾙﾄ Bushing, Bracket Bolt	2	2		
19-6	3C8-62132-0	ﾌﾞｯｼﾝｸﾞ、22-25-35.5 Bushing, 22-25-35.5	1	1		
19-7	346-62127-0	ｷｬｯﾌﾟ Cap	2	2		F ﾀｲﾌﾟ for “F” type
19-8	3C8-62117-1	ﾃﾞｨｽﾀﾝｽﾋﾟｰｽ Distance Piece	1	1		
19-9	3C8-62120-1	ﾎﾞﾙﾄ、8-170 Bolt, 8-170	1	1		
19-10	940113-0800	ﾜｯｼｬ Washer	1	1		
19-11	930113-0800	ﾅｯﾄ Nut	1	1		
19-12	3C8-62121-1	ｽﾗｽﾄﾛｯﾄﾞ Thrust Rod	1	1		
19-13	345-62122-2	ｽﾌﾟﾘﾝｸﾞ、ｽﾗｽﾄﾛｯﾄﾞ Spring, Thrust Rod	1	1		
19-14	3C8S62100-1	ｸﾗﾝﾌﾟｽｸﾘｭｱｯｼ Clamp Screw Ass'y	2	2		
19-14-1	3E3-62103-0	＊ ｸﾗﾝﾌﾟｽｸﾘｭ Clamp Screw	2	2		
19-14-2	332S62102-1	＊ ﾊﾝﾄﾞﾙ、ｸﾗﾝﾌﾟｽｸﾘｭ Handle, Clamp Screw	2	2		
19-14-3	3C8-62104-1	＊ ﾘﾍﾞｯﾄ、3-22 Rivet, 3-22	2	2		
19-15	332-62101-0	ﾊﾟｯﾄﾞ、ｸﾗﾝﾌﾟｽｸﾘｭ Pad, Clamp Screw	2	2		
19-16	3C8S62310-2	ｽｲﾍﾞﾙﾌﾞﾗｹｯﾄ Swivel Bracket	1	1		50D2 # 62427～ 40D2 # 46567～
19-17	3C8S62010-2	ｽﾃｱﾘﾝｸﾞｼｬﾌﾄ Steering Shaft	1	1		50D2 # 64301～ 40D2 # 48962～
19-18	345-62417-0	ﾌﾞｯｼﾝｸﾞ、26-32 Bushing, 26-32	2	2		50D # 54211～ 40D # 38314～
19-19	345-62441-0	ﾌﾘｸｼｮﾝﾌﾟﾚｰﾄ、ﾌﾞﾗｹｯﾄ Friction Plate, Bracket	1	1		
19-20	910103-0830	ﾎﾞﾙﾄ Bolt	1	1		or 910113-0830
19-21	346-62421-1	ｽﾌﾟﾘﾝｸﾞ、ﾌﾘｸｼｮﾝﾌﾟﾚｰﾄ Spring, Friction Plate	1	1		
19-22	3A0-62423-2	ｽﾗｽﾄﾌﾟﾚｰﾄ、27-50-1 Thrust Plate, 27-50-1	1	1		50D2 # 62427～ 40D2 # 46567～
19-23	346-62424-1	ｽﾗｽﾄﾌﾟﾚｰﾄ、26.5-46-1 Thrust Plate, 26.5-46-1	1	1		
19-24	345-62415-0	O ﾘﾝｸﾞ、3.5-25.7 O-Ring, 3.5-25.7	1	1		50D # 54211～ 40D # 38314～
19-25	945103-2500	C ﾘﾝｸﾞ、d=25 C-Ring, d=25	1	1		
19-26	344-67177-0	ｸﾞﾘｽﾆｯﾌﾟﾙ Grease Nipple	1	1		
19-27	940103-0600	ﾜｯｼｬ Washer	1	1		or 940113-0600

ブラケット (1) マニュアルチルト

Fig. 19 BRACKET (1) MANUAL TILT

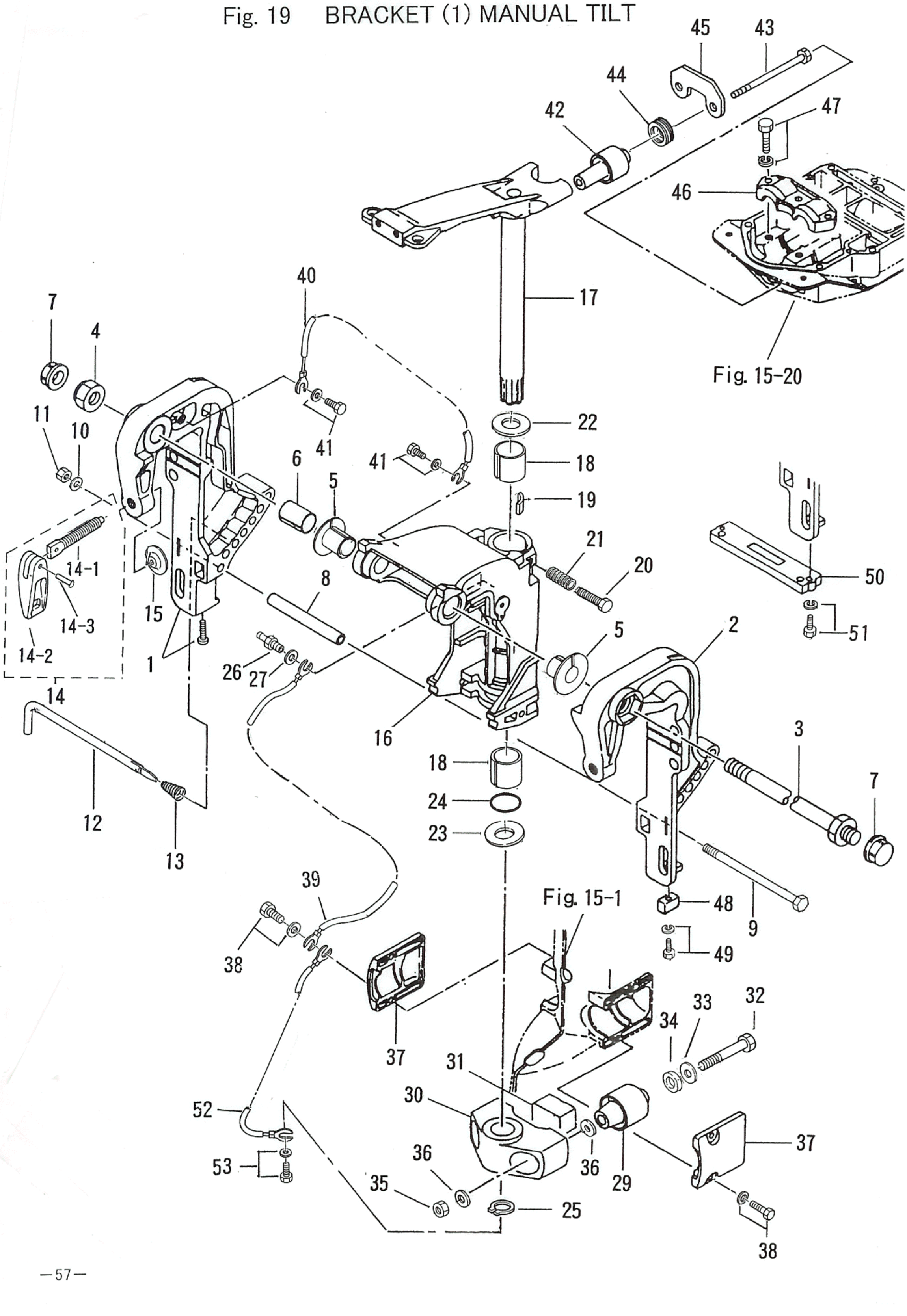


Fig. 15-20

Fig. 15-1

見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	 40 D2	 	備　考 Remarks
19-29	3C8-61302-0	ﾏｳﾝﾄﾗﾊﾞｰﾛﾜ Mount Rubber Lower	2	2		
19-30	3C8S61411-2	ﾏｳﾝﾄﾌﾞﾗｹｯﾄ Mount Bracket	1	1		50D2 # 62427～ 40D2 # 46567～
19-31	3C8-61336-0	ﾀﾞﾝﾊﾟﾗﾊﾞｰ Damper Rubber	1	1		
19-32	3C8-61321-1	ﾎﾞﾙﾄ、ﾏｳﾝﾄﾗﾊﾞｰﾛﾜ Bolt, Mount Rubber Lower	2	2		
19-33	353-61334-0	ﾜｯｼｬ、13-34-3 Washer, 13-34-3	2	2		
19-34	3C7-61338-0	ﾀﾞﾝﾊﾟﾗﾊﾞｰ、21-36-5 Damper Rubber, 21-36-5	2	2		
19-35	930403-1200	ﾅｲﾛﾝﾅｯﾄ、12-P1.75 Nylon Nut, 12-P1.75	2	2		
19-36	940203-1200	ﾜｯｼｬ Washer	4	4		or 940213-1200
19-37	3C8S61342-0	ｷｬｯﾌﾟ、ﾏｳﾝﾄﾗﾊﾞｰﾛﾜ Cap, Mount Rubber Lower	2	2		
19-38	910113-5620	ﾎﾞﾙﾄ Bolt	4	4		
19-39	3C8-62396-0	ｱｰｽﾜｲﾔ Ground Cable	1	1		L=210
19-40	3C8-62158-0	ｱｰｽﾜｲﾔ Ground Cable	1	1		L=130
19-41	910113-5612	ﾎﾞﾙﾄ Bolt	2	2		
19-42	3E3-61301-1	ﾏｳﾝﾄﾗﾊﾞｰｱｯﾊﾟ Mount Rubber Upper	2	2		
19-43	353-61307-0	ﾎﾞﾙﾄ、ﾏｳﾝﾄﾗﾊﾞｰｱｯﾊﾟ Bolt, Mount Rubber Upper	2	2		
19-44	3E3-61333-0	ﾀﾞﾝﾊﾟﾗﾊﾞｰｱｯﾊﾟ Damper Rubber Upper	2	2		
19-45	3E3-61335-0	ﾛｯｸﾌﾟﾚｰﾄｱｯﾊﾟ Lock Plate Upper	1	1		
19-46	3C8S61341-0	ｷｬｯﾌﾟ、ﾏｳﾝﾄﾗﾊﾞｰｱｯﾊﾟ Cap, Mount Rubber Upper	1	1		
19-47	910113-5835	ﾎﾞﾙﾄ Bolt	3	3		
19-48	3B7-60218-1	ｱﾉｰﾄﾞ Anode	1	1		
19-49	910113-5635	ﾎﾞﾙﾄ Bolt	1	1		
19-50	3C7-60218-2	ｱﾉｰﾄﾞ、ｽﾀｰﾝﾌﾞﾗｹｯﾄ Anode, Stern Bracket	1	1		ｵﾌﾟｼｮﾝ Option
19-51	910103-6630	ﾎﾞﾙﾄ Bolt	2	2		
19-52	3A3-62396-0	ｱｰｽﾜｲﾔ Ground Cable	1	1		L=110
19-53	910113-5612	ﾎﾞﾙﾄ Bolt	1	1		

ブラケット (2) パワートリム & チルト (新)

Fig. 20 BRACKET (2) POWER TRIM & TILT (New)

#030294XC～

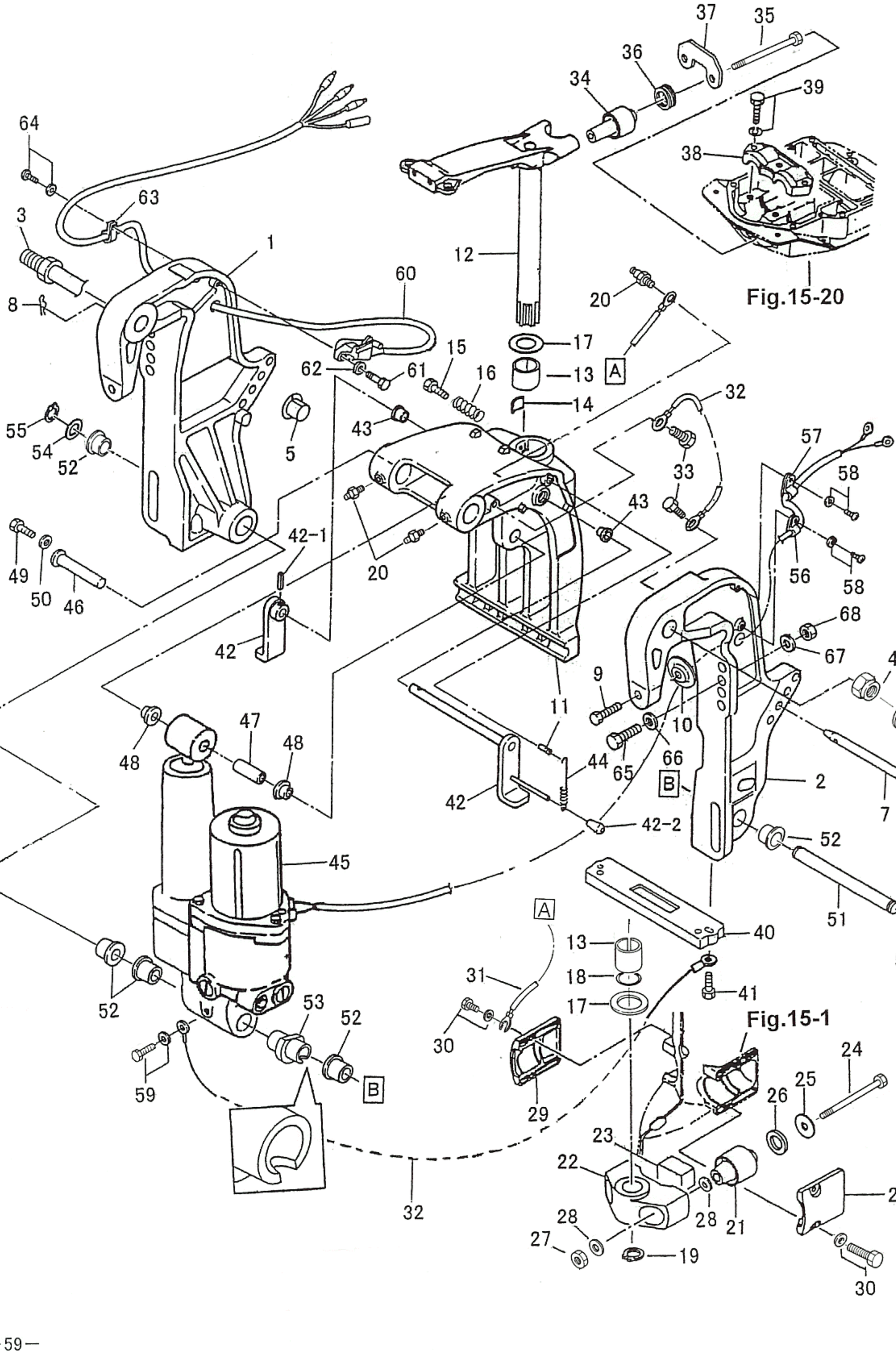


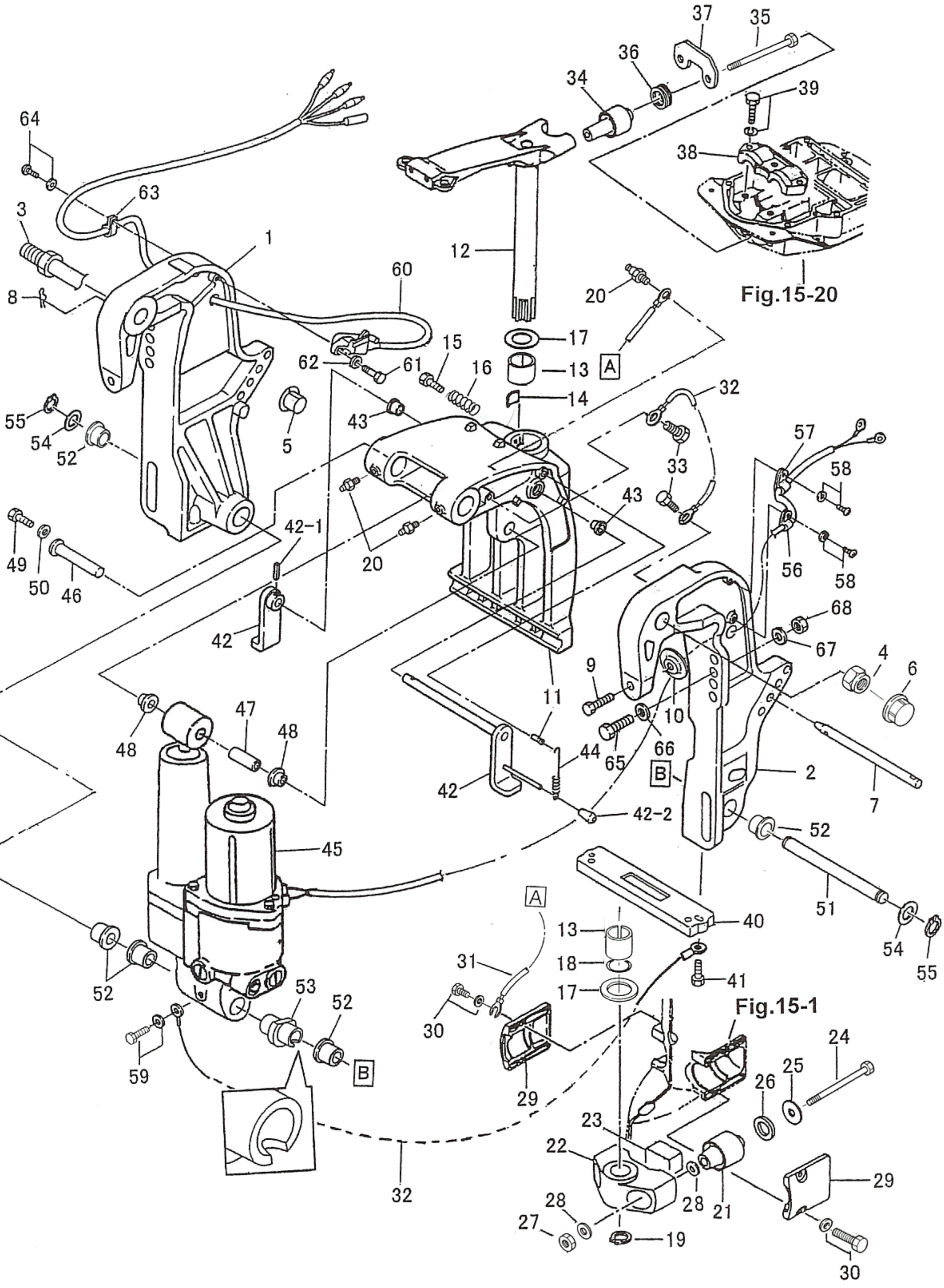
Fig.15-20

見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	 40 D2	 	備　考 Remarks
20-1	3Z5S77211-0	ｽﾀｰﾝﾌﾞﾗｹｯﾄ ﾗｲﾄ Stern Bracket Right	1	1		Starboard
20-2	3Z5S77212-0	ｽﾀｰﾝﾌﾞﾗｹｯﾄ ﾚﾌﾄ Stern Bracket Left	1	1		Port
20-3	3Z5-62191-0	ﾌﾞﾗｹｯﾄﾎﾞﾙﾄｱｯｼ Bracket Bolt Ass'y	1	1		
20-4	346-62124-0	ﾅｲﾛﾝﾅｯﾄ、7/8 Nylon Nut, 7/8	1	1		
20-5	3C8-77213-0	ﾌﾞｯｼﾝｸﾞ、ﾌﾞﾗｹｯﾄﾎﾞﾙﾄ Bushing, Bracket Bolt	2	2		
20-6	346-62127-0	ｷｬｯﾌﾟ、ﾌﾞﾗｹｯﾄﾎﾞﾙﾄ Cap, Bracket Bolt	2	2		for “F” type
20-7	3R0-77118-0	ｽﾗｽﾄﾛｯﾄﾞ Thrust Rod	1	1		
20-8	951603-1000	R ﾋﾟﾝ、d=10 R-Pin, d=10	1	1		
20-9	3C8-77214-0	ｸﾗﾝﾌﾟｽｸﾘｭ Clamp Screw	2	2		
20-10	332-62101-0	ﾊﾟｯﾄﾞ、ｸﾗﾝﾌﾟｽｸﾘｭ Pad, Clamp Screw	2	2		
20-11	3Z5S77215-0	ｽｲﾍﾞﾙﾌﾞﾗｹｯﾄ、ﾊﾟﾜｰﾄﾘﾑ & ﾁﾙﾄ Swivel Bracket, Power Trim & Tilt	1	1		
20-12	3Z5S62010-0	ｽﾃｱﾘﾝｸﾞｼｬﾌﾄ Steering Shaft	1	1		
20-13	353-62417-0	ﾌﾞｯｼﾝｸﾞ、30-36-41 Bushing, 30-36-41	2	2		
20-14	345-62441-0	ﾌﾘｸｼｮﾝﾌﾟﾚｰﾄ Friction Plate	1	1		
20-15	910113-0830	ﾎﾞﾙﾄ Bolt	1	1		
20-16	346-62421-1	ｽﾌﾟﾘﾝｸﾞ、ﾌﾘｸｼｮﾝﾌﾟﾚｰﾄ Spring, Friction Plate	1	1		
20-17	353-62423-1	ｽﾗｽﾄﾌﾟﾚｰﾄ Thrust Plate	2	2		
20-18	353-62415-0	O ﾘﾝｸﾞ、3.5-29.7 O-Ring, 3.5-29.7	1	1		
20-19	945103-2800	C ﾘﾝｸﾞ、d=28 C-Ring, d=28	1	1		
20-20	344-67177-0	ｸﾞﾘｽﾆｯﾌﾟﾙ Grease Nipple	3	3		
20-21	3C8-61302-0	ﾛﾜ、ﾏｳﾝﾄﾗﾊﾞｰ Lower, Mount Rubber	2	2		
20-22	3Z5S61411-0	ﾏｳﾝﾄﾌﾞﾗｹｯﾄ Mount Bracket	1	1		
20-23	3C8-61336-0	ﾀﾞﾝﾊﾟﾗﾊﾞｰ Damper Rubber	1	1		
20-24	3C8-61321-1	ﾎﾞﾙﾄ、ﾛﾜﾏｳﾝﾄﾗﾊﾞｰ Bolt, Lower Mount Rubber	2	2		
20-25	353-61334-0	ﾜｯｼｬ、13-34-3 Washer, 13-34-3	2	2		
20-26	3C7-61338-0	ﾀﾞﾝﾊﾟﾗﾊﾞｰ、21-36-5 Damper Rubber, 21-36-5	2	2		
20-27	930403-1200	ﾅｲﾛﾝﾅｯﾄ、12-P1.75 Nylon Nut, 12-P1.75	2	2		
20-28	940213-1200	ﾜｯｼｬ Washer	4	4		
20-29	3C8S61342-0	ｷｬｯﾌﾟ、ﾛﾜﾏｳﾝﾄﾗﾊﾞｰ Cap, Lower Mount Rubber	2	2		
20-30	910113-5620	ﾎﾞﾙﾄ Bolt	4	4		

ブラケット (2) パワートリム & チルト (新)

Fig. 20 BRACKET (2) POWER TRIM & TILT (New)

#030294XC～



見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	 40 D2	 	備　考 Remarks
20-31	3C8-62396-0	ｱｰｽﾜｲﾔ Ground Cable	1	1		L=210
20-32	3C8-62158-0	ｱｰｽﾜｲﾔ Ground Cable	2	2		L=130
20-33	910113-5612	ﾎﾞﾙﾄ Bolt	2	2		
20-34	3E3-61301-1	ｱｯﾊﾟ、ﾏｳﾝﾄﾗﾊﾞｰ Upper, Mount Rubber	2	2		
20-35	353-61307-0	ﾎﾞﾙﾄ、ｱｯﾊﾟﾏｳﾝﾄﾗﾊﾞｰ Bolt, Upper Mount Rubber	2	2		
20-36	3E3-61333-0	ﾀﾞﾊﾟｰﾗﾊﾞｰ、ｱｯﾊﾟ Damper Rubber, Upper	2	2		
20-37	3E3-61335-0	ﾛｯｸﾌﾟﾚｰﾄ、ｱｯﾊﾟ Lock Plate, Upper	1	1		
20-38	3C8S61341-0	ｷｬｯﾌﾟ、ｱｯﾊﾟﾏｳﾝﾄﾗﾊﾞｰ Cap, Upper Mount Rubber	1	1		
20-39	910113-5835	ﾎﾞﾙﾄ Bolt	3	3		
20-40	3C7-60218-2	ｱﾉｰﾄﾞ、ｽﾀｰﾝﾌﾞﾗｹｯﾄ Anode, Stern Bracket	1	1		
20-41	910103-6630	ﾎﾞﾙﾄ Bolt	2	2		
20-42	3Z5S62470-0	ﾁﾙﾄｽﾄｯﾊﾟ、PTT Tilt Stopper, PTT	1	1		
20-42-1	951403-3516	ｽﾌﾟﾘﾝｸﾞﾋﾟﾝ、3.5-16 * Spring Pin, 3.5-16	1	1		
20-42-2	369-62433-1	ｸﾞﾘｯﾌﾟ、ﾁﾙﾄｽﾄｯﾊﾟ * Grip, Tilt Stopper	1	1		
20-43	353-63207-0	ｶﾗｰ、10.2-12-12 Collar, 10.2-12-12	2	2		
20-44	3R0-62473-0	ｽﾌﾟﾘﾝｸﾞ、ﾁﾙﾄｽﾄｯﾊﾟ PTT Spring, Tilt Stopper PTT	1	1		
20-45	3E5S77150-0	ﾊﾟﾜｰﾄﾘﾑ & ﾁﾙﾄ Power Trim & Tilt	1	1		
20-46	3R0-77071-0	ｼﾘﾝﾀﾞﾋﾟﾝ、ｱｯﾊﾟ Cylinder Pin, Upper	1	1		
20-47	3R0-77075-0	ﾌﾞｯｼﾝｸﾞ、13-16-40 Bushing, 13-16-40	1	1		
20-48	3R0-77076-0	ﾌﾞｯｼﾝｸﾞ、13-17-19.5 Bushing, 13-17-19.5	2	2		
20-49	910113-0612	ﾎﾞﾙﾄ Bolt	1	1		
20-50	345-05122-0	ﾜｯｼｬ、6.5-23-1.5 Washer, 6.5-23-1.5	1	1		
20-51	3R0-77101-0	ｼﾘﾝﾀﾞﾋﾟﾝﾛﾜ Cylinder Pin Lower	1	1		
20-52	3C8-77076-1	ﾌﾞｯｼﾝｸﾞ、18-24-22 Bushing, 18-24-22	5	5		
20-53	3Z5-77103-0	ﾌﾞｯｼﾝｸﾞ、18-24-60 Bushing, 18-24-60	1	1		
20-54	3R0-77112-0	ﾜｯｼｬ、18.2-34-1 Washer, 18.2-34-1	2	2		
20-55	945103-1800	C ﾘﾝｸﾞ、d=18 C-Ring, d=18	2	2		
20-56	336-06973-0	ｸﾗﾝﾌﾟ、6-9.5L Clamp, 6-9.5L	1	1		
20-57	345-06915-0	ｸﾗﾝﾌﾟ、6-14L Clamp, 6-14L	1	1		
20-58	921503-5612	ｽｸﾘｭ Screw	2	2		

ブラケット (2) パワートリム & チルト (新)

Fig. 20 BRACKET (2) POWER TRIM & TILT (New)

#030294XC～

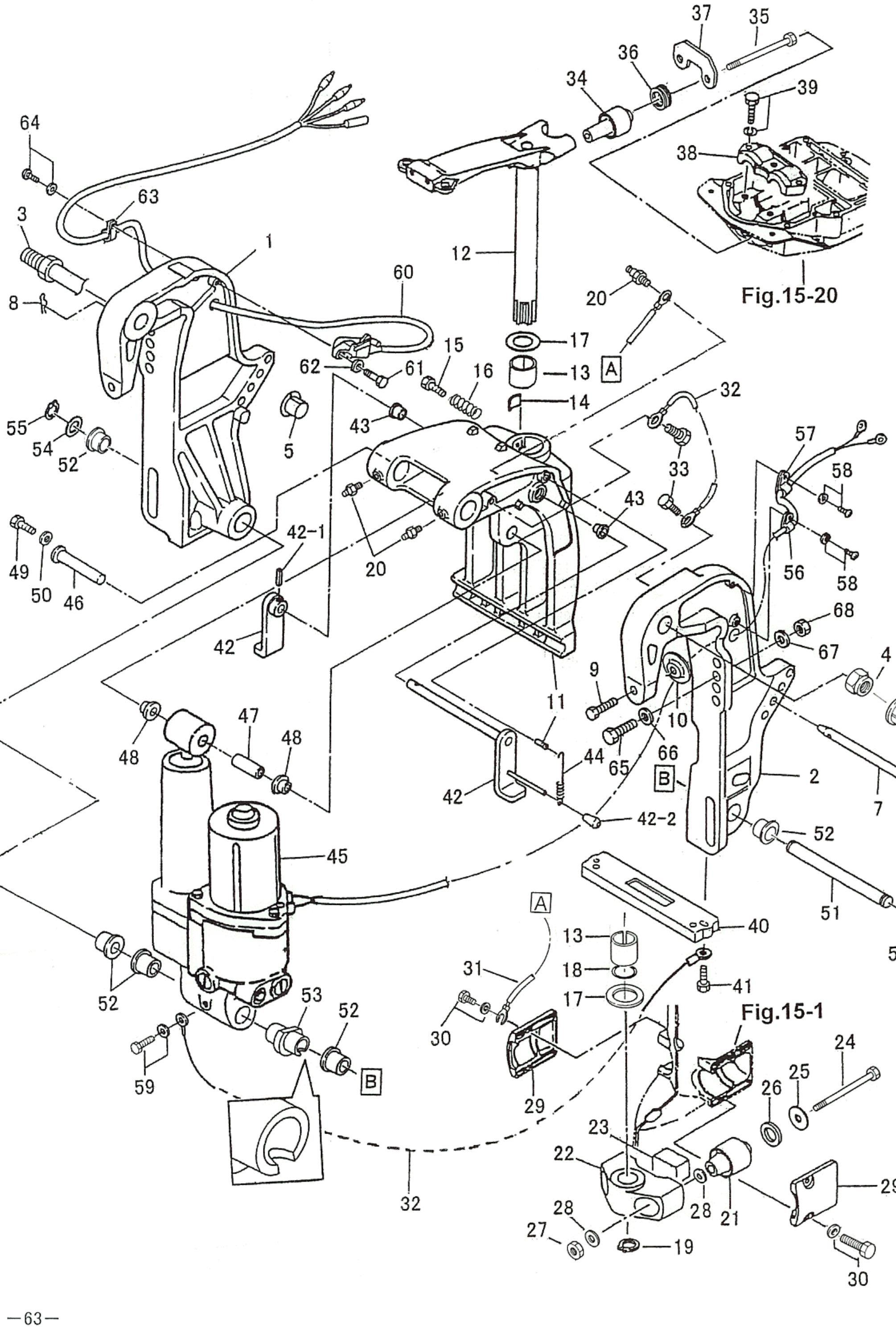
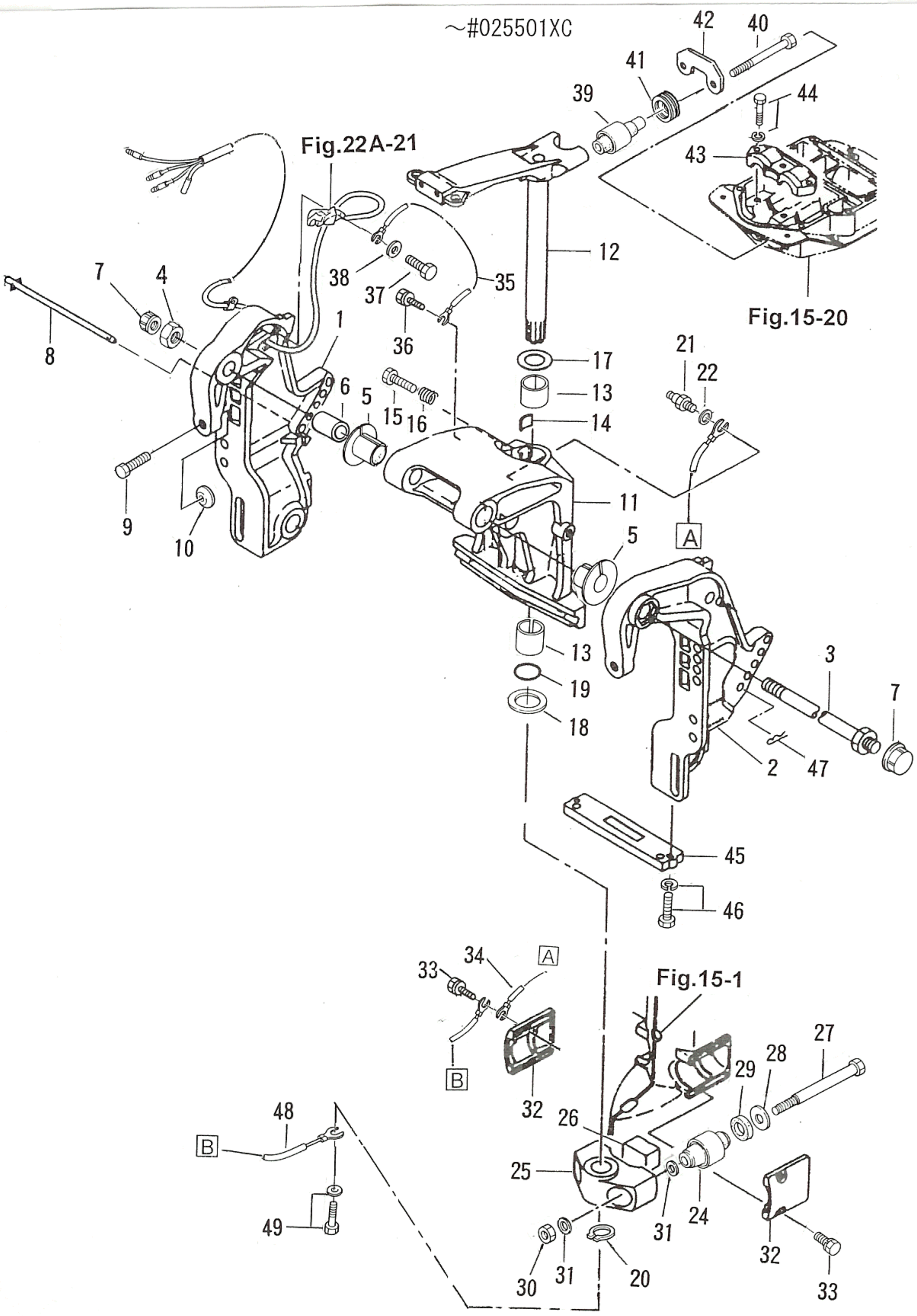


Fig.15-20

見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	40 D2		備　考 Remarks
20-59	910113-5612	ﾎﾞﾙﾄ Bolt	1	1		
20-60	3B7-72574-0	ﾄﾘﾑｾﾝﾀﾞ Trim Sender	1	1		L=6000
20-61	910113-0620	ﾎﾞﾙﾄ Bolt	2	2		
20-62	3R0-66308-0	ﾜｯｼｬ、6-16-1.5 Washer, 6-16-1.5	2	2		P ﾀｲﾌﾟ for “P” type
20-63	336-06973-0	ｸﾗﾝﾌﾟ、6-9.5L Clamp, 6-9.5L	1	1		
20-64	921503-5612	ｽｸﾘｭ Screw	1	1		
20-65	3C7-62133-2	ﾎﾞﾙﾄ、12-P1.25 Bolt, 12-P1.25	4	4		L=105
20-66	353-61334-0	ﾜｯｼｬ、13-34-3 Washer, 13-34-3	4	4		
20-67	940113-1200	ﾜｯｼｬ Washer	4	4		or 940103-1200
20-68	3C7-62139-1	ﾅｯﾄ、12-P1.25 Nut, 12-P1.25	4	4		

ブラケット (3) パワートリム & チルト (旧)

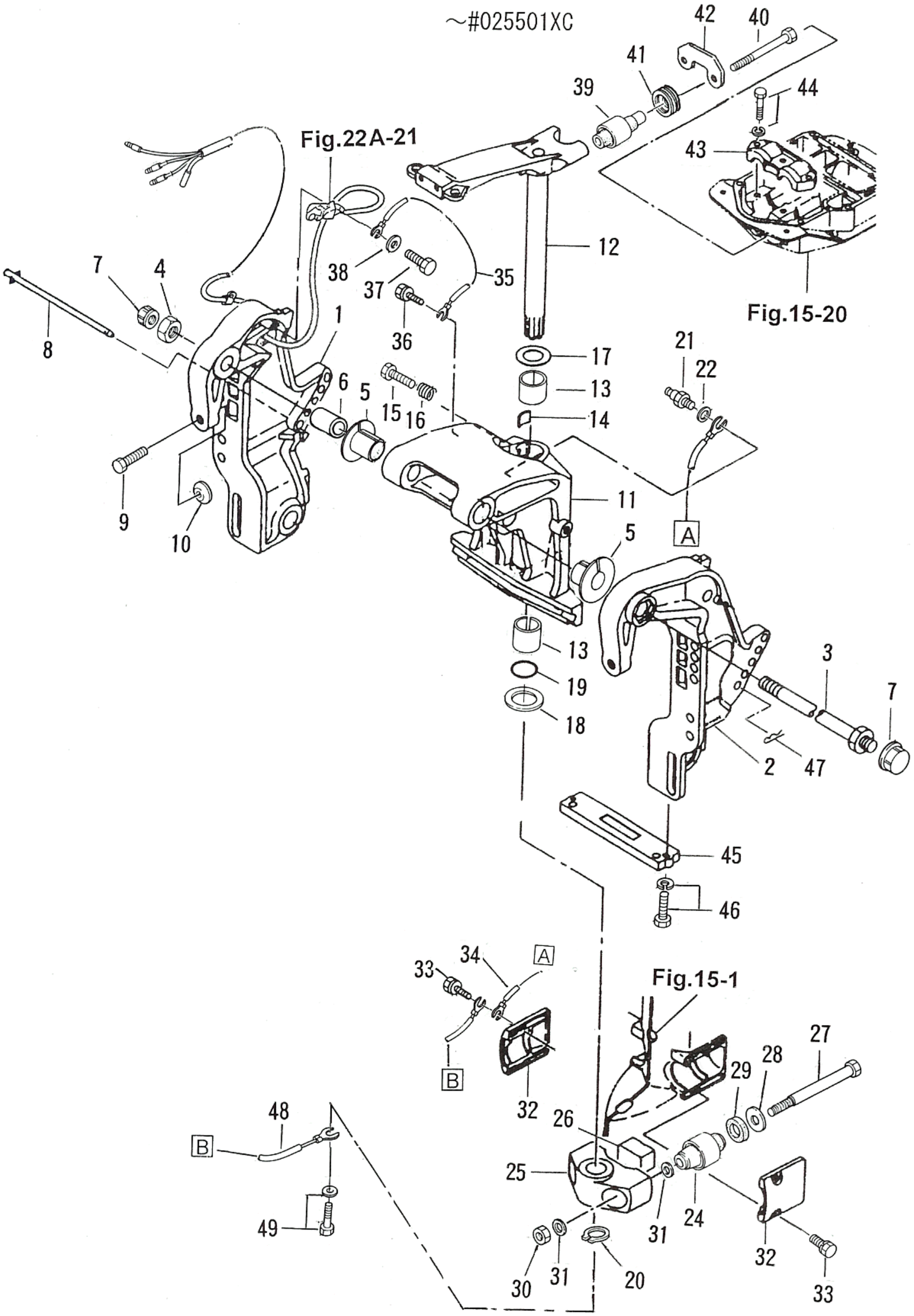
Fig. 20A BRACKET (3) POWER TRIM & TILT (Old)



見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	 40 D2	 	備　考 Remarks
20A-1	3C8S77211-0	ｽﾀｰﾝﾌﾞﾗｹｯﾄ ﾗｲﾄ Stern Bracket Right	1	1		Starboard
20A-2	3C8S77212-0	ｽﾀｰﾝﾌﾞﾗｹｯﾄ ﾚﾌﾄ Stern Bracket Left	1	1		Port
20A-3	3B7-62191-0	ﾌﾞﾗｹｯﾄﾎﾞﾙﾄ Bracket Bolt	1	1		
20A-4	346-62124-0	ﾅｲﾛﾝﾅｯﾄ、7/8 Nylon Nut, 7/8	1	1		
20A-5	3C8-77213-0	ﾌﾞｯｼﾝｸﾞ、ﾌﾞﾗｹｯﾄﾎﾞﾙﾄ Bushing, Bracket Bolt	2	2		
20A-6	3C8-62132-0	ﾌﾞｯｼﾝｸﾞ、22-25-35.5 Bushing, 22-25-35.5	1	1		
20A-7	346-62127-0	ｷｬｯﾌﾟ Cap	2	2		F ﾀｲﾌﾟ for “F” type
20A-8	3C8-77118-1	ｽﾗｽﾄﾛｯﾄﾞ Thrust Rod	1	1		
20A-9	3C8-77214-0	ｸﾗﾝﾌﾟｽｸﾘｭ Clamp Screw	2	2		
20A-10	332-62101-0	ﾊﾟｯﾄﾞ、ｸﾗﾝﾌﾟｽｸﾘｭ Pad, Clamp Screw	2	2		
20A-11	3C8S77215-2	ｽｲﾍﾞﾙﾌﾞﾗｹｯﾄ、PTT Swivel Bracket, PTT	1	1		50D2 # 62427～ 40D2 # 46567～
20A-12	3C8S62010-2	ｽﾃｱﾘﾝｸﾞｼｬﾌﾄ Steering Shaft	1	1		50D2 # 64301～ 40D2 # 48962～
20A-13	345-62417-0	ﾌﾞｯｼﾝｸﾞ、26-32 Bushing, 26-32	2	2		50D # 54211～ 40D # 38314～
20A-14	345-62441-0	ﾌﾘｸｼｮﾝﾌﾟﾚｰﾄ、ﾌﾞﾗｹｯﾄ Friction Plate, Bracket	1	1		
20A-15	910103-0840	ﾎﾞﾙﾄ Bolt	1	1		or 910113-0830
20A-16	346-62421-1	ｽﾌﾟﾘﾝｸﾞ、ﾌﾘｸｼｮﾝﾌﾟﾚｰﾄ Spring, Friction Plate	1	1		
20A-17	3A0-62423-2	ｽﾗｽﾄﾌﾟﾚｰﾄ、27-50-1 Thrust Plate, 27-50-1	1	1		50D2 # 62427～ 40D2 # 46567～
20A-18	346-62424-1	ｽﾗｽﾄﾌﾟﾚｰﾄ、26.5-46-1 Thrust Plate, 26.5-46-1	1	1		
20A-19	345-62415-0	O ﾘﾝｸﾞ、3.5-25.7 O-Ring, 3.5-25.7	1	1		50D # 54211～ 40D # 38314～
20A-20	945103-2500	C ﾘﾝｸﾞ、d=25 C-Ring, d=25	1	1		
20A-21	344-67177-0	ｸﾞﾘｽﾆｯﾌﾟﾙ Grease Nipple	1	1		
20A-22	940103-0600	ﾜｯｼｬ Washer	1	1		or 940113-0600
20A-24	3C8-61302-0	ﾏｳﾝﾄﾗﾊﾞｰﾛﾜ Mount Rubber Lower	2	2		
20A-25	3C8S61411-2	ﾏｳﾝﾄﾌﾞﾗｹｯﾄ Mount Bracket	1	1		50D2 # 62427～ 40D2 # 46567～
20A-26	3C8-61336-0	ﾀﾞﾝﾊﾟﾗﾊﾞｰ Damper Rubber	1	1		
20A-27	3C8-61321-1	ﾎﾞﾙﾄ、ﾏｳﾝﾄﾗﾊﾞｰﾛﾜ Bolt, Mount Rubber Lower	2	2		
20A-28	353-61334-0	ﾜｯｼｬ、13-34-3 Washer, 13-34-3	2	2		
20A-29	3C7-61338-0	ﾀﾞﾝﾊﾟﾗﾊﾞｰ、21-36-5 Damper Rubber, 21-36-5	2	2		
20A-30	930403-1200	ﾅｲﾛﾝﾅｯﾄ、12-P1.75 Nylon Nut, 12-P1.75	2	2		
20A-31	940203-1200	ﾜｯｼｬ Washer	4	4		or 940213-1200

ブラケット (3) パワートリム & チルト (旧)

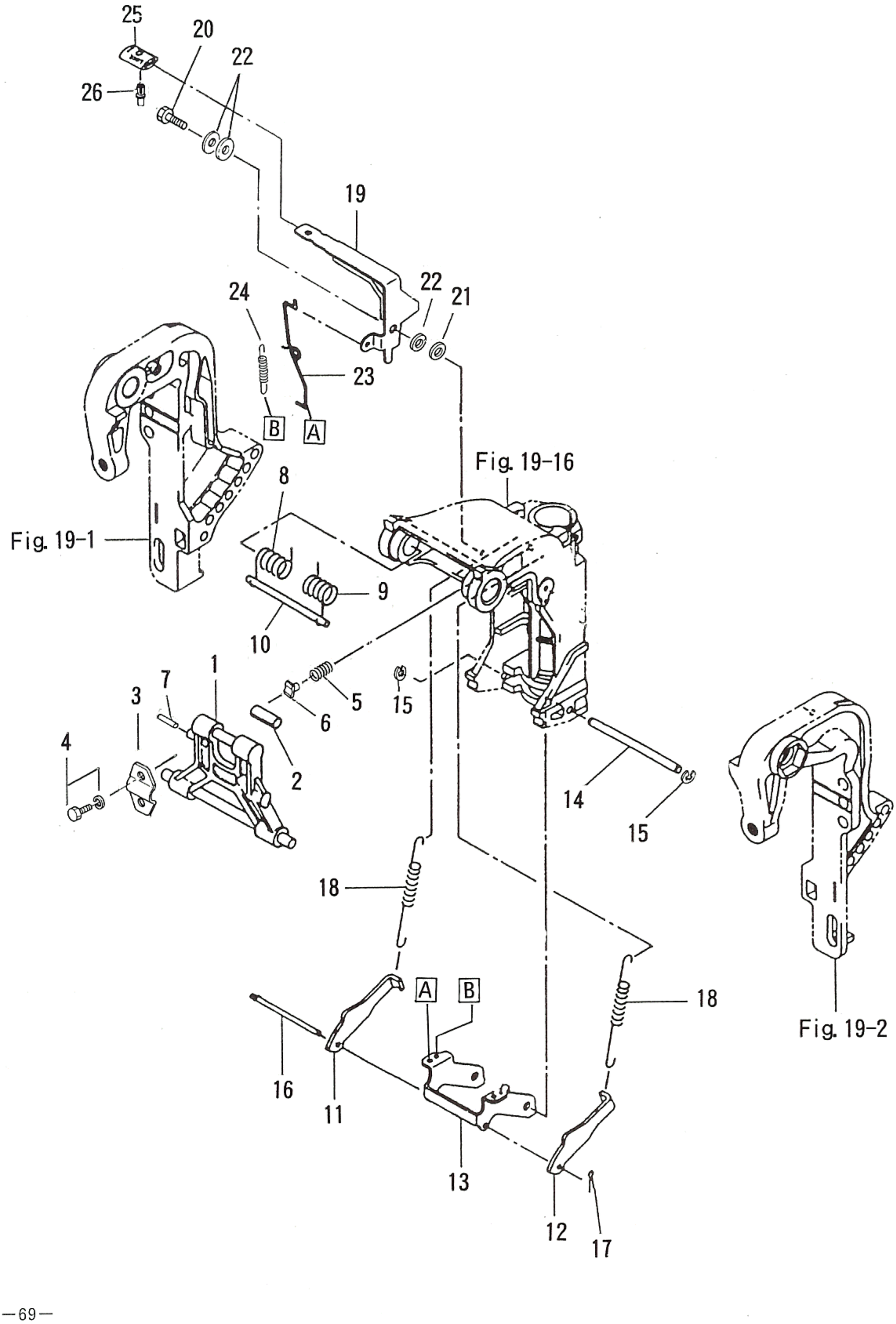
Fig. 20A　BRACKET (3) POWER TRIM & TILT (Old)



見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	40 D2		備　考 Remarks
20A-32	3C8S61342-0	ｷｬｯﾌﾟ、ﾏｳﾝﾄﾗﾊﾞｰﾛﾜ Cap, Mount Rubber Lower	2	2		
20A-33	910113-5620	ﾎﾞﾙﾄ Bolt	4	4		
20A-34	3C8-62396-0	ｱｰｽﾜｲﾔ Ground Cable	1	1		L=210
20A-35	3C8-62158-0	ｱｰｽﾜｲﾔ Ground Cable	1	1		L=130
20A-36	910113-5612	ﾎﾞﾙﾄ Bolt	1	1		
20A-37	910113-5612	ﾎﾞﾙﾄ Bolt	1	1		PTT・F ﾀｲﾌﾟ PTT・“F” type
	910113-0620	ﾎﾞﾙﾄ Bolt	2	2		PTT・P ﾀｲﾌﾟ PTT・“P” type
20A-38	3R0-66308-0	ﾜｯｼｬ、6-16-1.5 Washer, 6-16-1.5	2	2		
20A-39	3E3-61301-1	ﾏｳﾝﾄﾗﾊﾞｰｱｯﾊﾟ Mount Rubber Upper	2	2		
20A-40	353-61307-0	ﾎﾞﾙﾄ、ﾏｳﾝﾄﾗﾊﾞｰｱｯﾊﾟ Bolt, Mount Rubber Upper	2	2		
20A-41	3E3-61333-0	ﾀﾞﾝﾊﾟﾗﾊﾞｰｱｯﾊﾟ Damper Rubber Upper	2	2		
20A-42	3E3-61335-0	ﾛｯｸﾌﾟﾚｰﾄｱｯﾊﾟ Lock Plate Upper	1	1		
20A-43	3C8S61341-0	ｷｬｯﾌﾟ、ﾏｳﾝﾄﾗﾊﾞｰｱｯﾊﾟ Cap, Mount Rubber Upper	1	1		
20A-44	910113-5835	ﾎﾞﾙﾄ Bolt	3	3		
20A-45	3C7-60218-2	ｱﾉｰﾄﾞ、ｽﾀｰﾝﾌﾞﾗｹｯﾄ Anode, Stern Bracket	1	1		
20A-46	910103-6630	ﾎﾞﾙﾄ Bolt	1	1		
20A-47	951603-1000	R ﾋﾟﾝ、d=10 R-Pin, d=10	1	1		
20A-48	3A3-62396-0	ｱｰｽﾜｲﾔ Ground Cable	1	1		L=110
20A-49	910113-5612	ﾎﾞﾙﾄ Bolt	1	1		

マニュアルチルト（M タイプ）

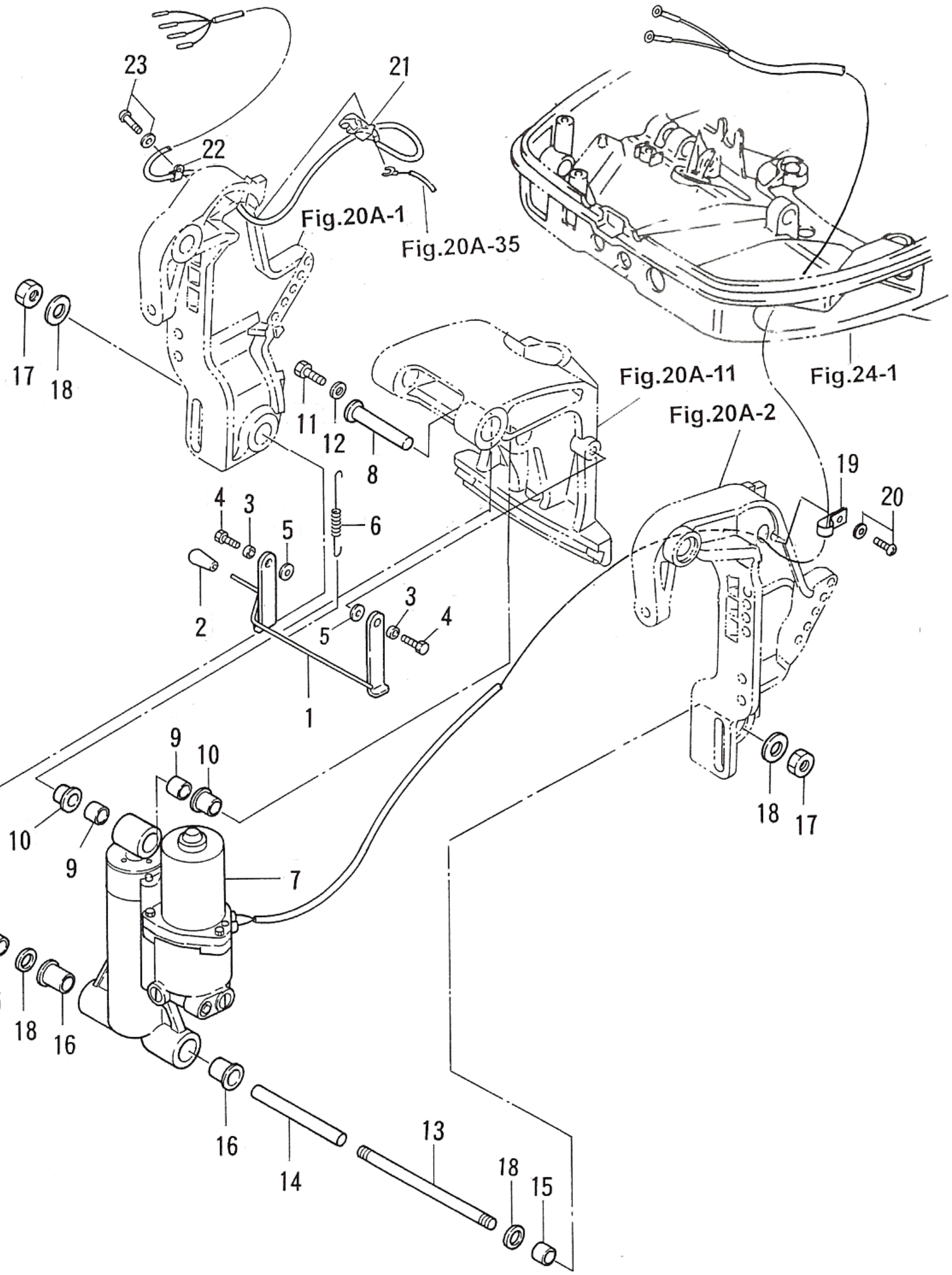
Fig. 21　MANUAL TILT (M Type)



見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	 40 D2	 	備　考 Remarks
21-1	3C8S62993-2	ﾁﾙﾄｽﾄｯﾊﾟ Tilt Stopper	1	1		
21-2	346-62437-0	ﾌﾞｯｼﾝｸﾞ、10.2-12-29.5 Bushing, 10.2-12-29.5	1	1		
21-3	346-62439-0	ｾｯﾄﾌﾟﾚｰﾄ、ﾁﾙﾄｽﾄｯﾊﾟ Set Plate, Tilt Stopper	1	1		
21-4	910113-5820	ﾎﾞﾙﾄ Bolt	2	2		
21-5	3C8-62421-1	ﾌﾘｸｼｮﾝｽﾌﾟﾘﾝｸﾞ、ﾁﾙﾄｽﾄｯﾊﾟ Friction Spring, Tilt Stopper	1	1		
21-6	346-62438-0	ｾｯﾄﾋﾟｰｽ Set Piece	1	1		
21-7	951403-0425	ｽﾌﾟﾘﾝｸﾞﾋﾟﾝ、4-25 Spring Pin, 4-25	1	1		
21-8	3C8-62142-0	ｽﾌﾟﾘﾝｸﾞ R、ﾁﾙﾄｽﾄｯﾊﾟ Spring “R”, Tilt Assistant	1	1		国内:ﾄﾗﾝｻﾑ L、LL、UL標準 Export. Model: STD part of Transom “UL”
21-9	3C8-62141-0	ｽﾌﾟﾘﾝｸﾞ L、ﾁﾙﾄｽﾄｯﾊﾟ Spring “L”, Tilt Assistant	1	1		
21-10	3C8-62143-0	ｼｬﾌﾄ、ﾁﾙﾄｱｼｽﾀﾝﾄ Shaft, Tilt Assistant	1	1		
21-11	3C8-66352-2	ﾘﾊﾞｰｽﾛｯｸ R Reverse Lock “R”	1	1		
21-12	3C8-66351-2	ﾘﾊﾞｰｽﾛｯｸ L Reverse Lock “L”	1	1		
21-13	3C8-66313-4	ｱｰﾑ、ﾘﾊﾞｰｽﾛｯｸ Arm, Reverse Lock	1	1		
21-14	3C8-66319-1	ｼｬﾌﾄ、ﾘﾊﾞｰｽﾛｯｸ Shaft, Reverse Lock	1	1		
21-15	945303-0600	E ﾘﾝｸﾞ、d=6 E-Ring, d=6	2	2		
21-16	3C8-66321-0	ﾛｯﾄﾞ、ﾘﾊﾞｰｽﾛｯｸ Rod, Reverse Lock	1	1		
21-17	951503-0212	ｽﾌﾟﾘｯﾄﾋﾟﾝ、2-12 Sprit Pin, 2-12	1	1		
21-18	3C8-66331-2	ｽﾌﾟﾘﾝｸﾞ S、ﾘﾊﾞｰｽﾛｯｸ Spring “S”, Reverse Lock	2	2		ﾄﾗﾝｻﾑ S 用 for transom “S”
	3C8-66332-2	ｽﾌﾟﾘﾝｸﾞ L、ﾘﾊﾞｰｽﾛｯｸ Spring “L”, Reverse Lock	2	2		ﾄﾗﾝｻﾑ L、LL、UL 用 for transom “L”, “UL”
21-19	3E3-62436-0	ﾚﾊﾞｰ、ﾁﾙﾄｽﾄｯﾊﾟ Lever, Tilt Stopper	1	1		50D # 53152～ 40D # 35834～
21-20	3C8-66314-3	ｼｬﾌﾄ、ﾘﾊﾞｰｽﾛｯｸﾚﾊﾞｰ Shaft, Reverse Lock Lever	1	1		
21-21	3R0-66308-0	ﾜｯｼｬ、6-16-1.5 Washer, 6-16-1.5	1	1		
21-22	940103-0600	ﾜｯｼｬ Washer	3	3		or 940113-0600
21-23	3C8-66318-1	ﾘﾝｸ B Link “B”	1	1		
21-24	3C8-66336-0	ｽﾌﾟﾘｸﾞ B Spring “B”	1	1		
21-25	346-66333-0	ｸﾞﾘｯﾌﾟ Grip	1	1		
21-26	346-66334-0	ｽﾄｯﾊﾟ、ｸﾞﾘｯﾌﾟ Stopper, Grip	1	1		

パワートリム & チルト アッシ（旧）
Fig. 22A　POWER TRIM & TILT (Old)

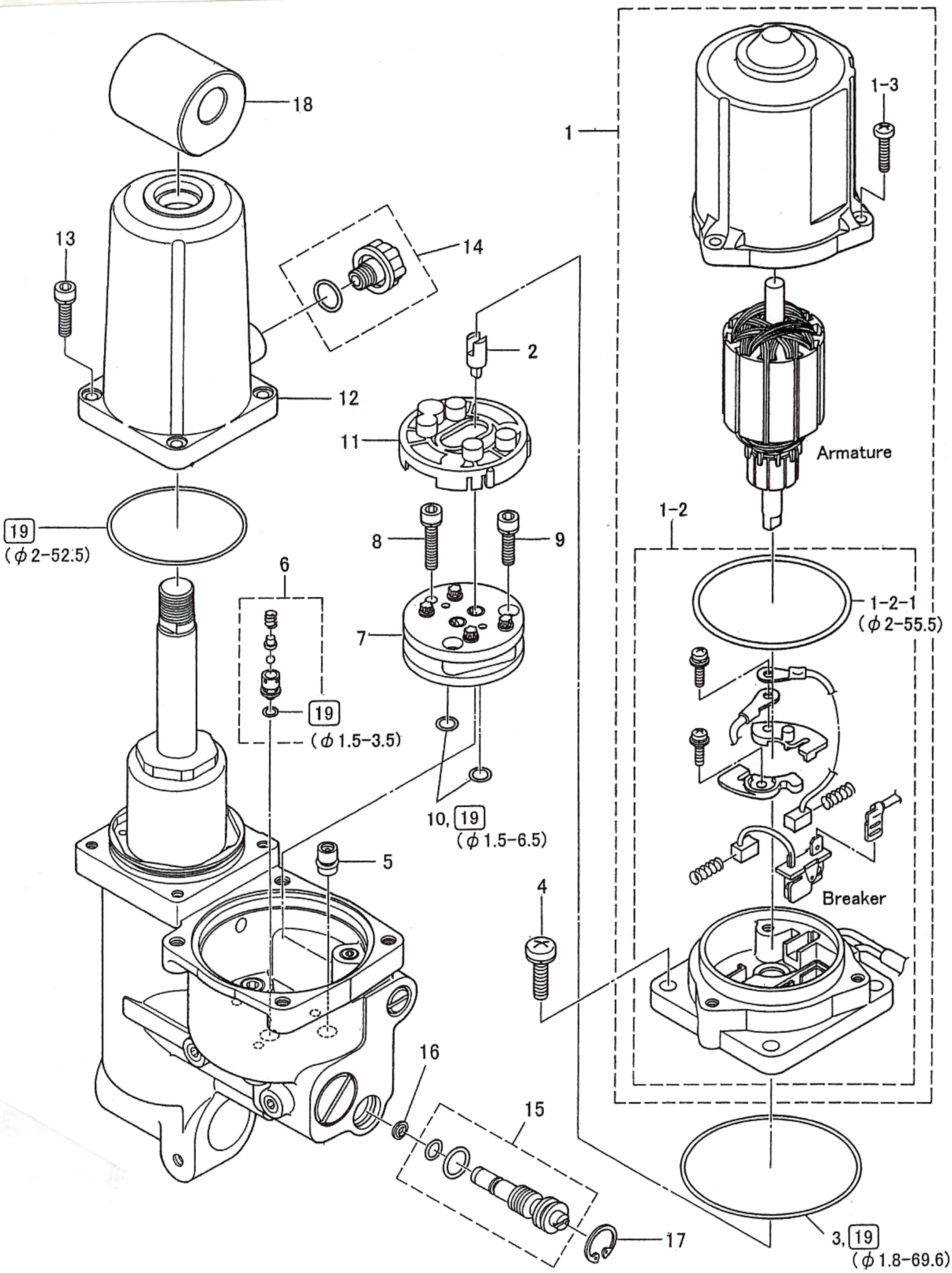
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見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	 40 D2	 	備　考 Remarks
22A-1	3C8S62472-1	ﾁｯﾙﾄｽﾄｯﾊﾟ、PTT Tilt Stopper, PTT	1	1		
22A-2	369-62433-1	ｸﾞﾘｯﾌﾟ、ﾁﾙﾄｽﾄｯﾊﾟ Grip, Tilt Stopper	1	1		
22A-3	3B7-62457-0	ｶﾗｰ、10.5-13.8-7.6 Collar, 10.5-13.8-7.6	2	2		
22A-4	911113-1025	ﾎﾞﾙﾄ、10-P1.25 Bolt, 10-P1.25	2	2		
22A-5	940113-1000	ﾜｯｼｬ Washer	2	2		
22A-6	3C8-62473-2	ｽﾌﾟﾘﾝｸﾞ、ﾁﾙﾄｽﾄｯﾊﾟ Spring, Tilt Stopper	1	1		
22A-7	3C8S77150-0	ﾊﾟﾜｰﾄﾘﾑ & ﾁﾙﾄ Power Trim & Tilt	1	1		
22A-8	3C8-77071-0	ｼﾘﾝﾀﾞﾋﾟﾝｱｯﾊﾟ Cylinder Pin Upper	1	1		
22A-9	3C8-77075-0	ﾌﾞｯｼﾝｸﾞ、18-24-19 Bushing, 18-24-19	2	2		
22A-10	3C8-77076-1	ﾌﾞｯｼﾝｸﾞ、18-24-22 Bushing, 18-24-22	2	2		
22A-11	910113-0612	ﾎﾞﾙﾄ Bolt	1	1		
22A-12	345-05122-0	ﾜｯｼｬ、6.5-23-1.5 Washer, 6.5-23-1.5	1	1		
22A-13	3C8-77101-1	ｼﾘﾝﾀﾞﾋﾟﾝﾛﾜ Cylinder Pin Lower	1	1		50D # 53843～ 40D # 36586～
22A-14	3C8-77105-0	ｶﾗｰ、ｼﾘﾝﾀﾞﾋﾟﾝﾛﾜ Collar, Cylinder Pin Lower	1	1		50D # 53843～ 40D # 36586～
22A-15	3C8-77075-0	ﾌﾞｯｼﾝｸﾞ、18-24-19 Bushing, 18-24-19	2	2		
22A-16	3C8-77103-0	ﾌﾞｯｼﾝｸﾞ、22-26-32 Bushing, 22-26-32	2	2		
22A-17	3C8-77104-0	ﾅｯﾄ、18 Nut, 18	2	2		
22A-18	3C8-77111-1	ﾜｯｼｬ、19-34-3 Washer, 19-34-3	4	4		
22A-19	336-06973-0	ｸﾗﾝﾌﾟ、6-9.5L Clamp, 6-9.5L	1	1		
22A-20	921503-5612	ｽｸﾘｭ Screw	1	1		
22A-21	3B7-72574-0	ﾄﾘﾑｾﾝﾀﾞ Trim Sender	1	1		L=6000
21A-22	336-06973-0	ｸﾗﾝﾌﾟ、6-9.5L Clamp, 6-9.5L	1	1		for “P” type
21A-23	921503-5612	ｽｸﾘｭ Screw	1	1		

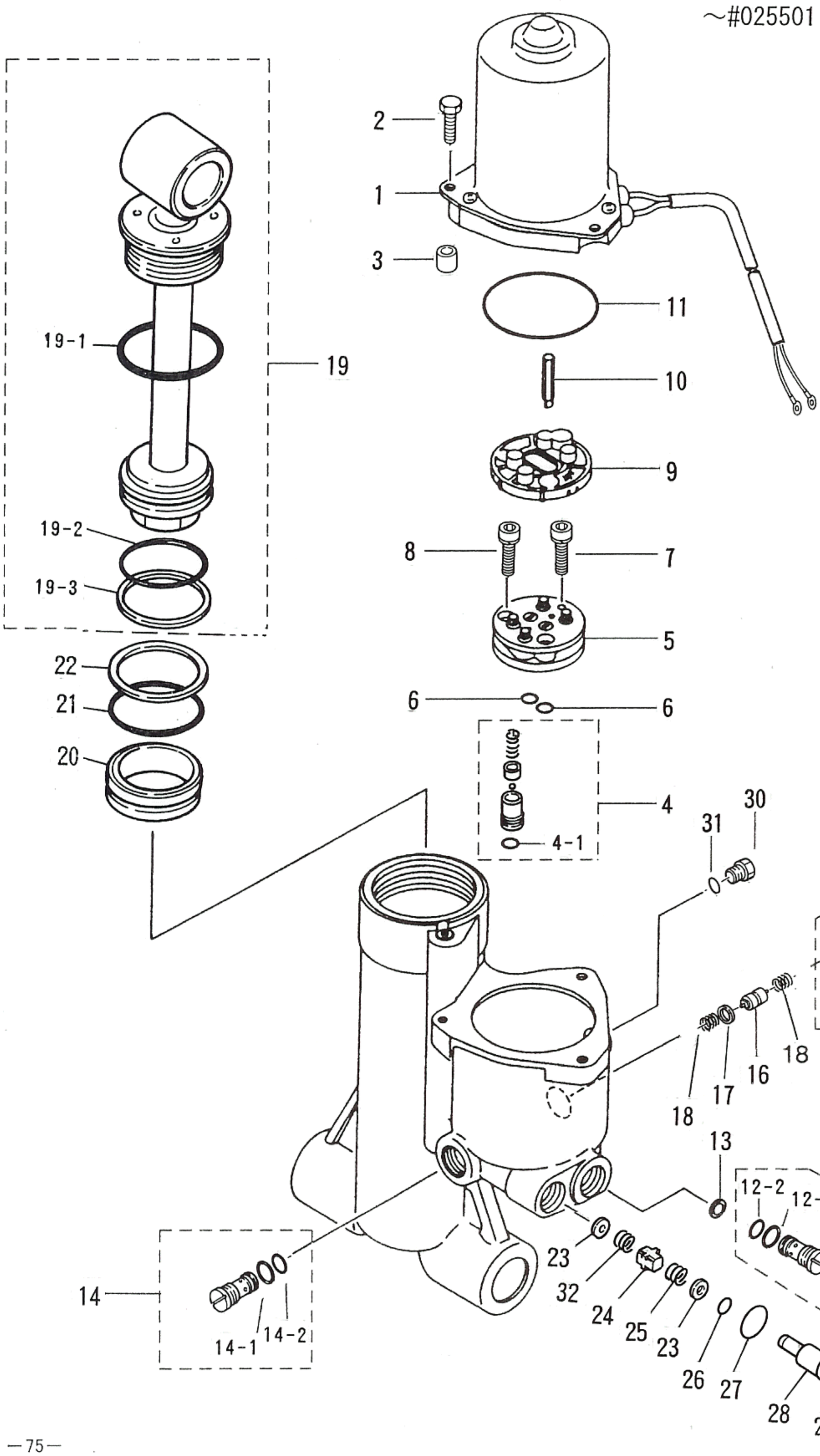
パワートリム & チルト (新)
Fig. 23　POWER TRIM & TILT (New)

#030294XC～



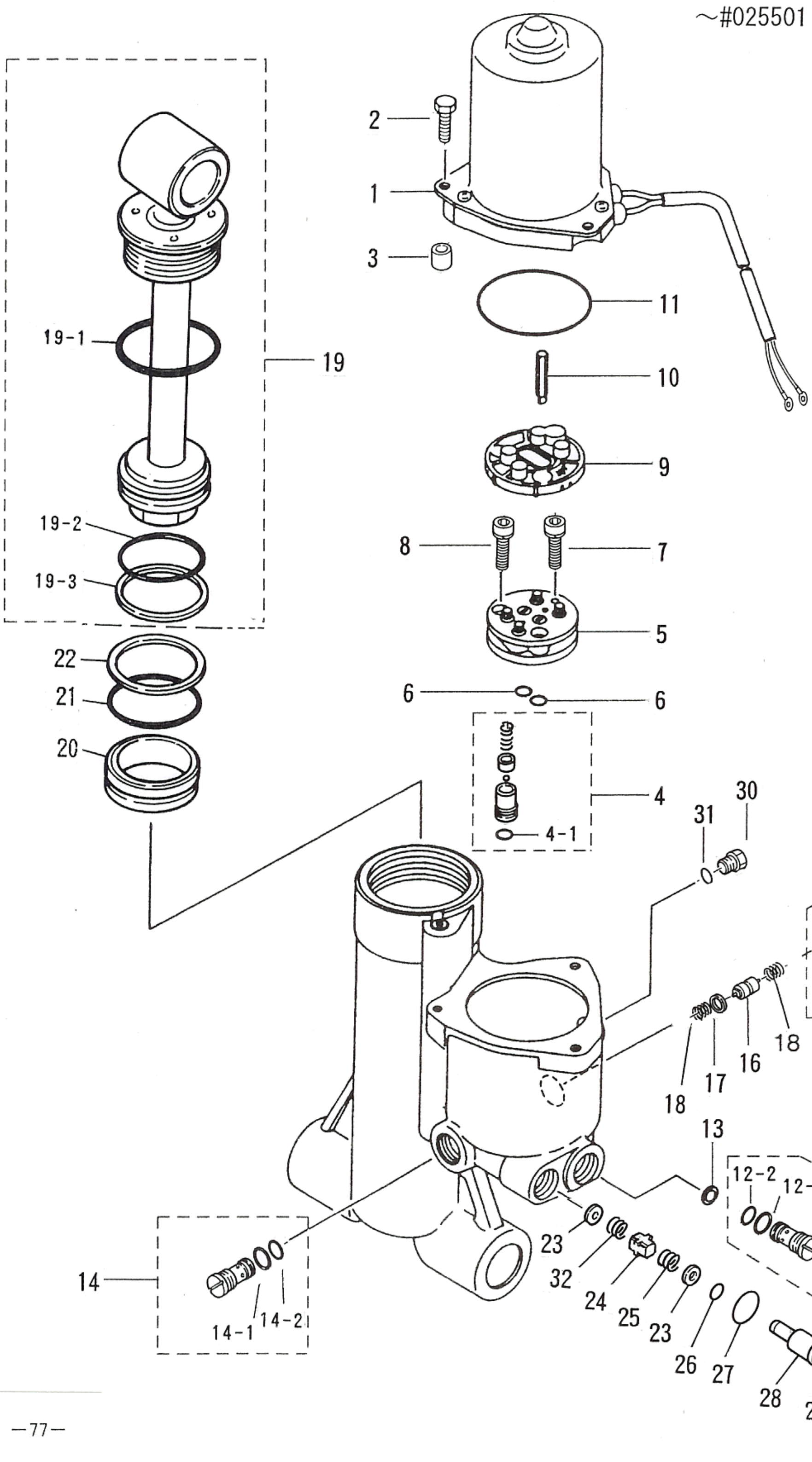
見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	 40 D2	 	備　考 Remarks
23-1	3E5-77180-0	ﾓｰﾀ Motor	1	1		L=1850
23-1-2	3E5-77192-0	ﾓｰﾀﾌﾞﾗｹｯﾄｱｯｼ * Motor Bracket Ass'y	1	1		
23-1-2-1	3Z5-77182-0	O ﾘﾝｸﾞ、2-55.5 * O-Ring, 2-55.5	1	1		
23-1-3	921503-0520	ｽｸﾘｭ * Screw	3	3		
23-2	3Z5-77166-0	ｶｯﾌﾟﾘﾝｸﾞ Coupling	1	1		
23-3	3B7-77167-0	O ﾘﾝｸﾞ、1.8-69.6 O-Ring, 1.8-69.6	1	1		
23-4	3Z5-77194-0	ｽｸﾘｭ Screw	4	4		
23-5	3Z5-77460-0	ﾊﾞﾙﾌﾞｱｯｼ Valve Ass'y	1	1		
23-6	3Z5-77450-0	ﾘﾘｰﾌﾊﾞﾙﾌﾞｱｯｼ Relief Valve Ass'y	1	1		
23-7	3B7-77430-0	ﾎﾟﾝﾌﾟ Pump	1	1		
23-8	3B7-77431-1	ﾎﾞﾙﾄ Bolt	1	1		
23-9	3B7-77432-1	ﾎﾞﾙﾄ Bolt	2	2		
23-10	3B7-77433-0	O ﾘﾝｸﾞ、1.5-6.5 O-Ring, 1.5-6.5	2	2		
23-11	3B7-77434-1	ﾌｨﾙﾀ Filter	1	1		
23-12	3Z5-77165-0	ﾘｻﾞｰﾌﾞﾀﾝｸ Reservoir Tank	1	1		
23-13	3Z5-77159-0	ﾎﾞﾙﾄ Bolt	4	4		
23-14	3Z5-77221-0	ｷｬｯﾌﾟｱｯｼ Cap Ass'y	1	1		
23-15	3Z5-77175-0	ﾏﾆｭｱﾙﾊﾞﾙﾌﾞｱｯｼ Manual Valve Ass'y	1	1		
23-16	3R0-77173-0	ｼｰﾙﾜｯｼｬ Seal Washer	1	1		
23-17	3Z5-77171-0	C ﾘﾝｸﾞ C-Ring	1	1		
23-18	3Z5-77367-0	ｼﾞｮｲﾝﾄﾒﾀﾙ Joint Metal	1	1		
23-19	3Z5-77225-0	O ﾘﾝｸﾞｾｯﾄ O-Ring Set	1 set	1 set		

パワートリム & チルト (旧)
Fig. 23A　POWER TRIM & TILT (Old)



見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	 40 D2	 	備　考 Remarks
23A-1	3C8-77180-0	ﾓｰﾀ Motor	1	1		
23A-2	3C7-77199-0	ﾎﾞﾙﾄ Bolt	3	3		
23A-3	3C8-77185-0	ｶﾗｰ Collar	3	3		
23A-4	3C8-77450-0	ﾘﾘｰﾌﾊﾞﾙﾌﾞ (DN) Relief Valve (DN)	1	1		
23A-4-1	3B7-77433-0	＊ Oﾘﾝｸﾞ O-Ring	1	1		
23A-5	3C8-77430-0	ﾎﾟﾝﾌﾟ Pump	1	1		
23A-6	3B7-77433-0	Oﾘﾝｸﾞ O-Ring	2	2		
23A-7	3B7-77431-1	ﾎﾞﾙﾄ Bolt	1	1		
23A-8	3B7-77432-1	ﾎﾞﾙﾄ Bolt	2	2		
23A-9	3B7-77434-1	ﾌｨﾙﾀ B Filter “B”	1	1		
23A-10	3C8-77163-0	ﾄﾞﾗｲﾌﾞｼﾞｮｲﾝﾄ Drive Joint	1	1		
23A-11	3B7-77167-0	Oﾘﾝｸﾞ O-Ring	1	1		
23A-12	3C8-77440-0	ﾘﾘｰﾌﾊﾞﾙﾌﾞ (UP) Relief Valve (UP)	1	1		
23A-12-1	3C8-77441-0	＊ Oﾘﾝｸﾞ O-Ring	1	1		
23A-12-2	3B7-77441-0	＊ Oﾘﾝｸﾞ O-Ring	1	1		
23A-13	3B7-77442-0	ﾌｨﾙﾀ Filter	1	1		
23A-14	3B7-77420-0	ﾊﾞﾙﾌﾞｼｰﾄｱｯｼ B Valve Seat Ass'y “B”	1	1		
23A-14-1	3B7-77412-0	＊ Oﾘﾝｸﾞ O-Ring	1	1		
23A-14-2	3B7-77411-0	＊ Oﾘﾝｸﾞ O-Ring	1	1		
23A-15	3B7-77410-0	ﾊﾞﾙﾌﾞｼｰﾄｱｯｼ A Valve Seat Ass'y “A”	1	1		
23A-15-1	3B7-77412-0	＊ Oﾘﾝｸﾞ O-Ring	1	1		
23A-15-2	3B7-77411-0	＊ Oﾘﾝｸﾞ O-Ring	1	1		
23A-16	3B7-77401-0	ｽﾌﾟｰﾙ Spool	1	1		
23A-17	3B7-77403-0	ﾊﾞｯｸｱｯﾌﾟﾘﾝｸﾞ Back-up Ring	1	1		
23A-18	3B7-77404-0	ｽﾌﾟﾘﾝｸﾞ、ｽﾌﾟｰﾙ Spring, Spool	2	2		
23A-19	3C8-77365-0	ﾋﾟｽﾄﾝﾛｯﾄﾞｱｯｼ Piston Rod Ass'y	1	1		
23A-19-1	3C8-77383-0	＊ Oﾘﾝｸﾞ O-Ring	1	1		
23A-19-2	3C8-77375-0	＊ Oﾘﾝｸﾞ O-Ring	1	1		
23A-19-3	3C8-77376-0	＊ ﾊﾞｯｸｱｯﾌﾟﾘﾝｸﾞ Back-up Ring	1	1		
23A-20	3C8-77377-0	ﾌﾘｰﾋﾟｽﾄﾝ Free Piston	1	1		

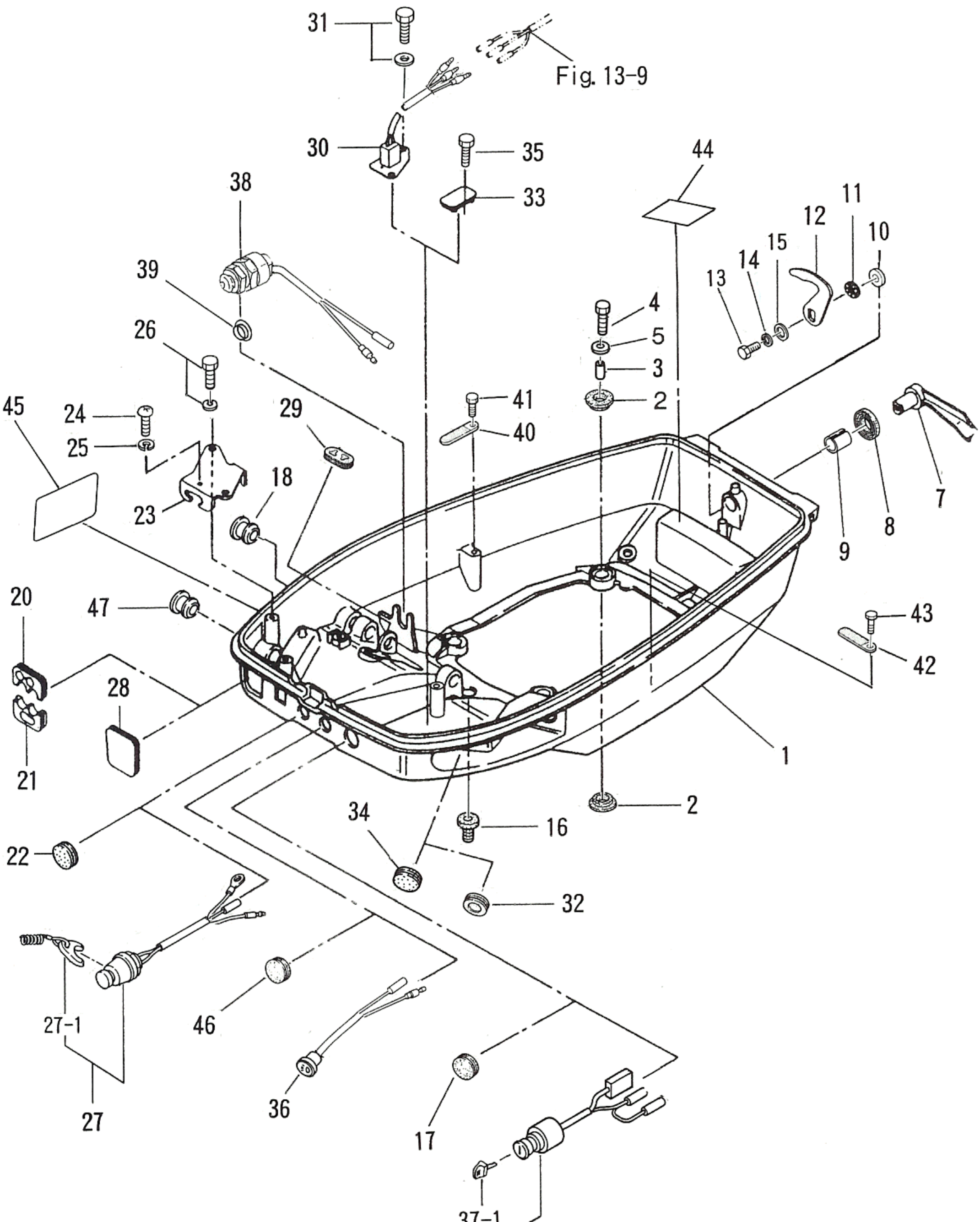
パワートリム & チルト (旧)
Fig. 23A　POWER TRIM & TILT (Old)



見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	 40 D2	 	備　考 Remarks
23A-21	3C8-77375-0	O ﾘﾝｸﾞ O-Ring	1	1		
23A-22	3C8-77376-0	ﾊﾞｯｸｱｯﾌﾟﾘﾝｸﾞ Back-up Ring	1	1		
23A-23	3B7-77173-0	ｼｰﾙﾜｯｼｬ Seal Washer	2	2		
23A-24	3B7-77174-0	ｶﾗｰ、ｲﾝﾅ Collar, Inner	1	1		
23A-25	3B7-77172-0	ｽﾌﾟﾘﾝｸﾞ Spring	1	1		
23A-26	3B7-77179-0	O ﾘﾝｸﾞ O-Ring	1	1		
23A-27	3B7-77411-0	O ﾘﾝｸﾞ O-Ring	1	1		
23A-28	3C8-77176-1	ﾏﾆｭｱﾙﾊﾞﾙﾌﾞ Manual Valve	1	1		
23A-29	945003-1800	C ﾘﾝｸﾞ C-Ring	1	1		
23A-30	3B7-77168-0	ｷｬｯﾌﾟ Cap	1	1		
23A-31	3B7-77169-0	O ﾘﾝｸﾞ O-Ring	1	1		
23A-32	3C8-77223-0	ｽﾌﾟﾘﾝｸﾞ Spring	1	1		

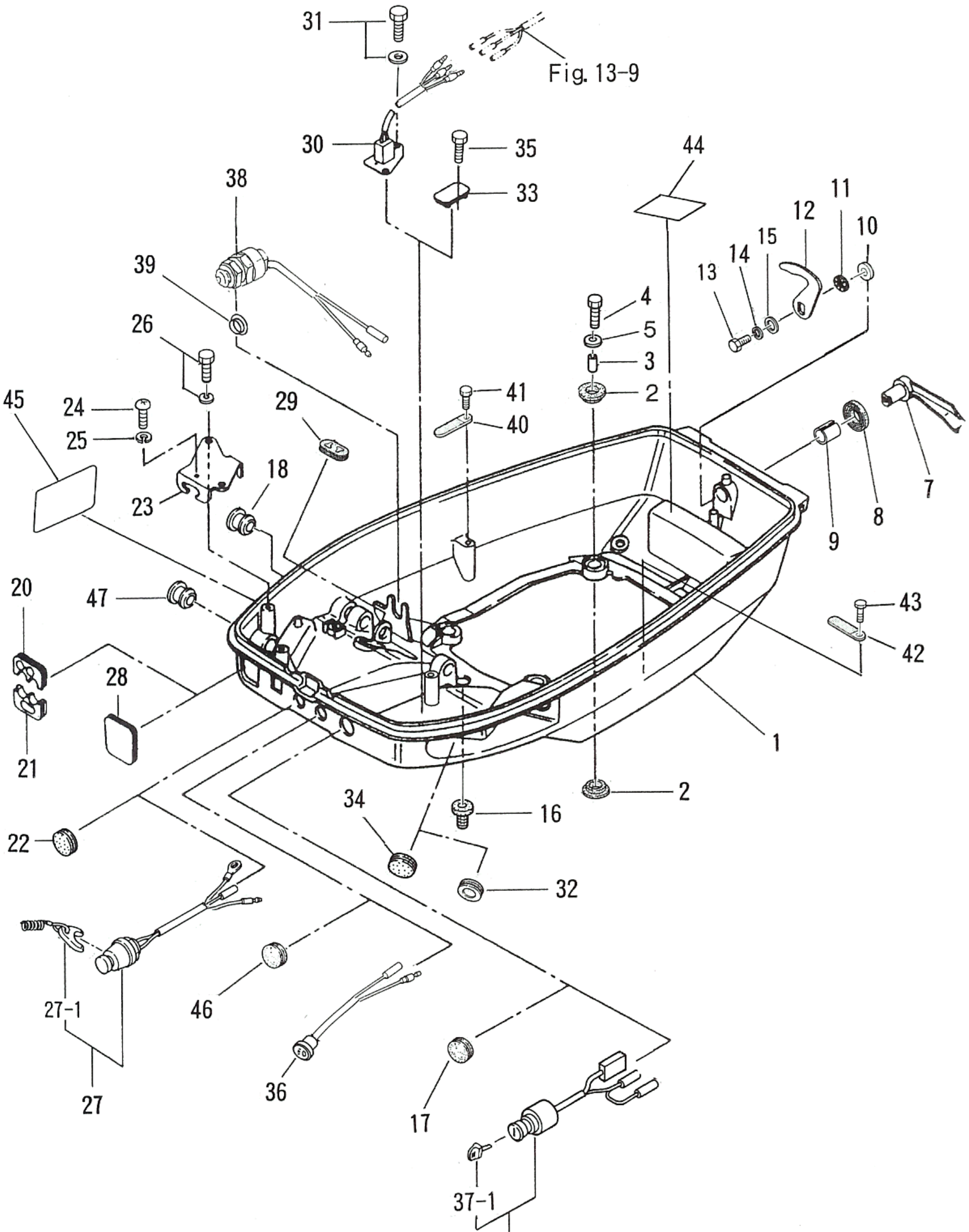
ロワモーターカバー

Fig. 24　LOWER MOTOR COVER



見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	 40 D2	 	備　考 Remarks
24-1	3C8S67100-0	ﾛﾜﾓｰﾀｶﾊﾞｰ Lower Motor Cover	1	1		
24-2	346-67113-0	ﾏｳﾝﾄﾗﾊﾞｰ、8.5-14-2.5 Mount Rubber, 8.5-14-2.5	8	8		
24-3	346-67114-0	ｽﾍﾟｰｻ、6.2-9-15.7 Spacer, 6.2-9-15.7	4	4		
24-4	910113-0630	ﾎﾞﾙﾄ Bolt	4	4		
24-5	346-67115-0	ﾜｯｼｬ、6.5-21-1 Washer, 6.5-21-1	4	4		
24-7	3C8S67141-0	ﾌｯｸﾚﾊﾞｰ Hook Lever	1	1		
24-8	338-67147-0	ｼｰﾙﾘﾝｸﾞ、ﾌｯｸﾚﾊﾞｰ Seal Ring, Hook Lever	1	1		
24-9	369-67105-0	ﾌﾞｯｼﾝｸﾞ、ﾌｯｸﾚﾊﾞｰ Bushing, Hook Lever	1	1		
24-10	3C8-67146-0	ﾜｯｼｬ、14-22-1 Washer, 14-22-1	1	1		
24-11	941403-1400	ｳｪｰﾌﾞﾜｯｼｬ、d=14 Wave Washer, d=14	1	1		
24-12	3C8-67142-1	ｶﾊﾞｰﾌｯｸ Cover Hook	1	1		
24-13	910114-0612	ﾎﾞﾙﾄ Bolt	1	1		
24-14	941303-0600	ｽﾌﾟﾘﾝｸﾞﾜｯｼｬ Spring Washer	1	1		
24-15	3R0-66308-0	ﾜｯｼｬ、6-16-1.5 Washer, 6-16-1.5	1	1		
24-16	345-66226-0	ｸﾞﾛﾒｯﾄ、17-3 Grommet, 17-3	1	1		
24-17	345-76092-0	ｸﾞﾛﾒｯﾄ、ﾒｲﾝｽｲｯﾁ Grommet, Main Switch	1	1		for Manual Starting Type and “P” Type
24-18	3B7-01046-0	ﾌﾟﾗｸﾞ Plug	1	1		
24-20	3C8-83732-0	ｸﾞﾛﾒｯﾄ、ﾘﾓｰﾄｺﾝﾄﾛｰﾙｹｰﾌﾞﾙ Grommet, Remote Control Cable	1	1		
24-21	3C8-76116-1	ｸﾞﾛﾒｯﾄ、ｺｰﾄﾞ Grommet, Cord	1	1		
24-22	345-67117-0	ｸﾞﾛﾒｯﾄ、17-2.7 Grommet, 17-2.7	1	1		P ﾀｲﾌﾟ for “P” type
24-23	3C8-83820-0	ﾌﾞﾗｹｯﾄ、ﾘﾓｰﾄｺﾝﾄﾛｰﾙｹｰﾌﾞﾙ Bracket, Remote Control Cable	1	1		
24-24	3C8-83821-0	ｽｸﾘｭ、4-20 P0.5 Screw, 4-20 P0.5	1	1		
24-25	941303-0400	ｽﾌﾟﾘﾝｸﾞﾜｯｼｬ Spring Washer	1	1		
24-26	910113-5616	ﾎﾞﾙﾄ Bolt	2	2		
24-27	3C8-06820-0	ｽﾄｯﾌﾟｽｲｯﾁ (ﾛｰﾌﾟ付) Lanyard Stop Switch	1	1		
24-27-1	353-06821-0	ﾛｯｸ、ｽﾄｯﾌﾟｽｲｯﾁ (ﾛｰﾌﾟ付) * Lock, Lanyard Stop Switch	1	1		F ﾀｲﾌﾟ for “F” type
24-28	3C8-67162-0	ｸﾞﾛﾒｯﾄ、ﾊﾞｯﾃﾘｺｰﾄﾞ Grommet, Battery Cord	1	1		
24-29	3C8-63621-0	ｸﾞﾛﾒｯﾄ、ｽﾛｯﾄﾙﾜｲﾔ Grommet, Throttle Cable	1	1		
	3C8-63624-0	ｸﾞﾛﾒｯﾄ、ｽﾛｯﾄﾙﾎｰﾙ Grommet, Throttle Hole	1	1		P ﾀｲﾌﾟ for “P” type
24-30	3C8-72613-0	ｽｲｯﾁ B、ﾊﾟﾜｰﾄﾘﾑ & ﾁﾙﾄ Switch “B”, Power Trim & Tilt	1	1		PTT ﾀｲﾌﾟ for “PTT” type

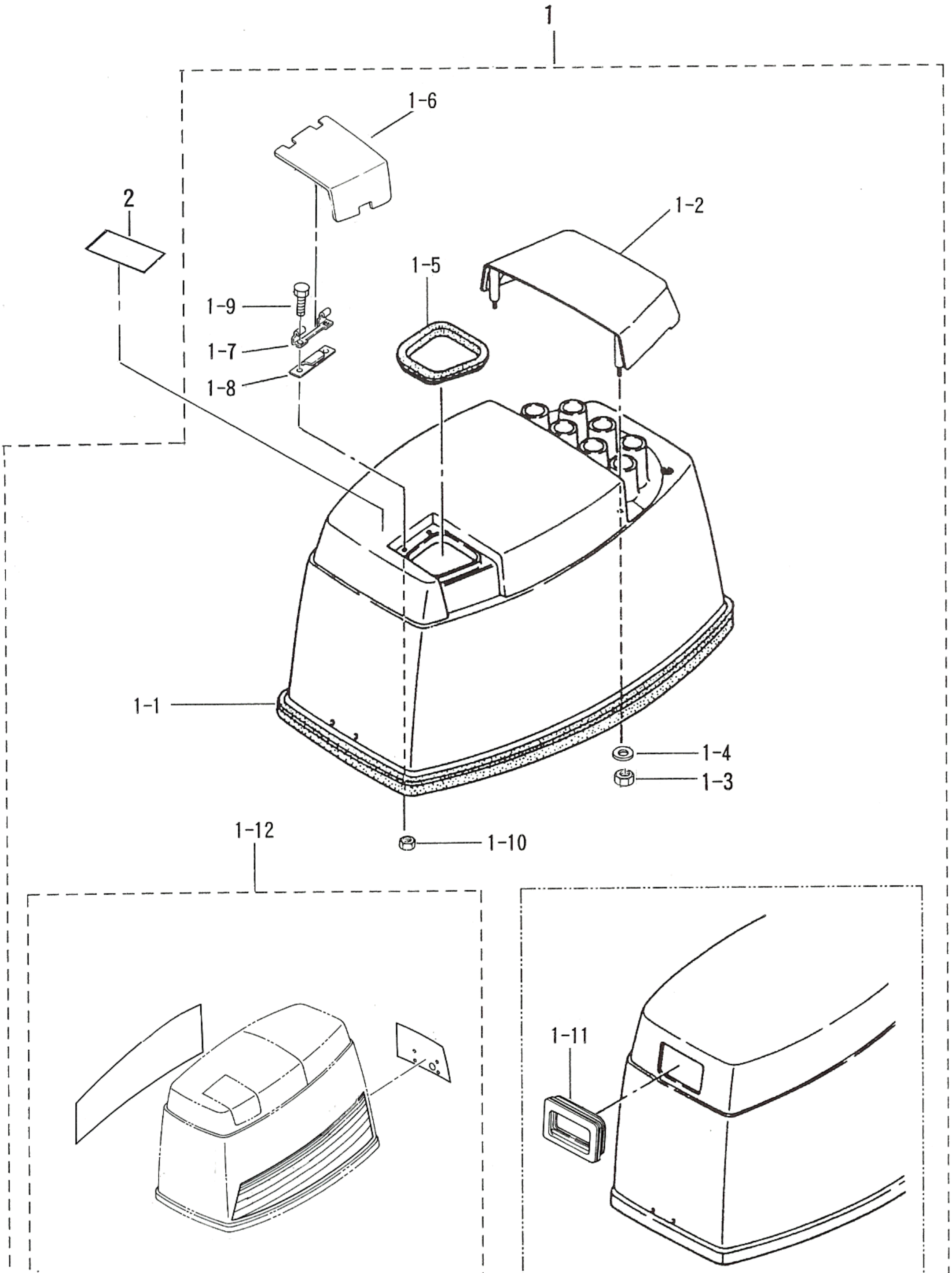
ロワモーターカバー
Fig. 24　LOWER MOTOR COVER



見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	 40 D2	 	備　考 Remarks
24-31	910113-5612	ﾎﾞﾙﾄ Bolt	2	2		PTT ﾀｲﾌﾟ for “PTT” type
24-32	338-67163-0	ｸﾞﾛﾒｯﾄ、18-2.5 Grommet, 18-2.5	1	1		
24-33	3C8-72619-0	ｸﾞﾛﾒｯﾄ、ﾊﾟﾜｰﾄﾘﾑ & ﾁﾙﾄｽｲｯﾁ Grommet, Power Trim & Tilt Switch	1	1		
24-34	345-67117-0	ｸﾞﾛﾒｯﾄ、17-2.7 Grommet, 17-2.7	1	1		ﾏﾆｭｱﾙﾁﾙﾄ ﾀｲﾌﾟ for Manual Tilt Type
24-35	910121-0610	ﾎﾞﾙﾄ Bolt	2	2		
24-36	3C8-71040-0	ﾊﾟｲﾛｯﾄﾗﾝﾌﾟ Pilot Lamp	1	1		ｵｰﾄﾐｷｼﾝｸﾞ F ﾀｲﾌﾟ for Auto-mixing “F” type
24-37	3C8-76020-2	ﾒｲﾝｽｲｯﾁ (F ﾀｲﾌﾟ) Main Switch (“F” Type)	1	1		
24-37-1	3F3-76217-0	ｷｰ、ﾒｲﾝｽｲｯﾁ (No.301) Key, Main Switch (No.301)	1 set	1 set		EF ﾀｲﾌﾟ for “EF” type
	3F3-76218-0	ｷｰ、ﾒｲﾝｽｲｯﾁ (No.302) Key, Main Switch (No.302)	1 set	1 set		
	3F3-76219-0	ｷｰ、ﾒｲﾝｽｲｯﾁ (No.303) Key, Main Switch (No.303)	1 set	1 set		50D # 52547～ 40D # 35335～
24-38	3C8-76080-0	ﾆｭｰﾄﾗﾙｽｲｯﾁ Neutral Switch	1	1		
24-39	3B7-63731-0	ﾜｯｼｬ、12.5-24-1 Washer, 12.5-24-1	1	1		
24-40	309-06972-0	ｸﾗﾝﾌﾟ、6.5-47.5P Clamp, 6.5-47.5P	1	1		F ﾀｲﾌﾟ for “F” type
24-41	910113-0610	ﾎﾞﾙﾄ Bolt	1	1		
24-42	309-06972-0	ｸﾗﾝﾌﾟ、6.5-47.5P Clamp, 6.5-47.5P	1	1		PTT ﾀｲﾌﾟ for “PTT” type
24-43	910113-0610	ﾎﾞﾙﾄ Bolt	1	1		
24-44	332-72025-0	ﾗﾍﾞﾙ、ｽﾊﾟｰｸﾌﾟﾗｸﾞ Label, Spark Plug	—	1		
	360-72025-0	ﾗﾍﾞﾙ、ｽﾊﾟｰｸﾌﾟﾗｸﾞ Label, Spark Plug	1	—		
	361-72026-0	ﾗﾍﾞﾙ、ﾚｼﾞｽﾀﾝｽｽﾊﾟｰｸﾌﾟﾗｸﾞ Label, Resistance Spark Plug	—	1		
	3A3-72026-0	ﾗﾍﾞﾙ、ﾚｼﾞｽﾀﾝｽｽﾊﾟｰｸﾌﾟﾗｸﾞ Label, Resistance Spark Plug	1	—		
24-45	3C7-72030-0	ﾗﾍﾞﾙ、ｲﾝﾀｰﾌｪｲｽ Label, Interference	1	1		OPT
24-46	345-67117-0	ｸﾞﾛﾒｯﾄ、17-2.7 Grommet, 17-2.7	1	1		for “P” type “F” Premixing type
24-47	3B2-67187-0	ｸﾞﾛﾒｯﾄ、ｽﾛｯﾄﾙｼｬﾌﾄ Grommet, Throttle Shaft	1	1		

アッパモーターカバー

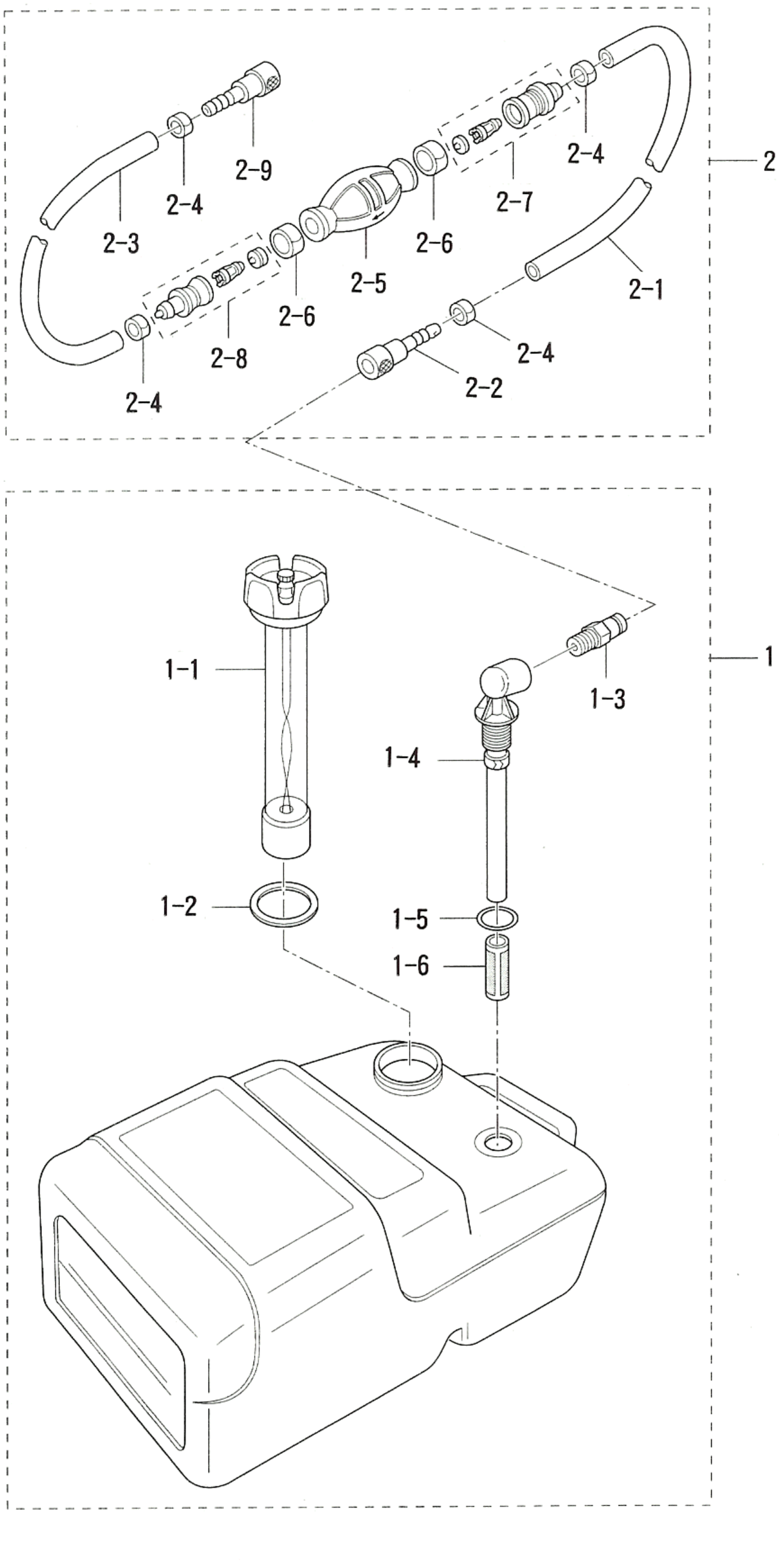
Fig. 25 UPPER MOTOR COVER



見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	 40 D2	 	備　考 Remarks
25-1	3E3S67510-3	ｱｯﾊﾟﾓｰﾀｰｶﾊﾞｰ Upper Motor Cover Upper	1	1		P ﾀｲﾌﾟ for "P" type UNIQUE
	3E3S67500-3	ｱｯﾊﾟﾓｰﾀｰｶﾊﾞｰ Upper Motor Cover Upper	1	1		F ﾀｲﾌﾟ for "F" type UNIQUE
25-1-1	3F3-67501-0	ｼｰﾙﾗﾊﾞｰ、ｱｯﾊﾟﾓｰﾀｶﾊﾞｰ * Seal Rubber, Upper Motor Cover	1	1		
25-1-2	3E3S67521-0	ﾁﾙﾄﾊﾝﾄﾞﾙ * Tilt Handle	1	1		P ﾀｲﾌﾟ for "P" type
	3C8S67521-0	ﾁﾙﾄﾊﾝﾄﾞﾙ * Tilt Handle	1	1		F ﾀｲﾌﾟ for "P" type
25-1-3	930113-0600	ﾅｯﾄ * Nut	4	4		
25-1-4	3R0-66308-0	ﾜｯｼｬ、6-16-1.5 * Washer, 6-16-1.5	4	4		
25-1-5	3E3-67213-0	ｼｰﾙﾗﾊﾞｰ、ﾌｨﾗﾘｯﾄﾞ * Seal Rubber, Filler Lid	1	1		
25-1-6	3E3S67210-0	ﾌｨﾗﾘｯﾄﾞ * Filler Lid	1	1		
25-1-7	3B7-67211-0	ﾋﾝｼﾞ、ﾌｨﾗﾘｯﾄﾞ * Hinge, Filler Lid	1	1		
25-1-8	3C8-67212-0	ｽﾌﾟﾘﾝｸﾞ、ﾌｨﾗﾘｯﾄﾞ * Spring, Filler Lid	1	1		P ﾀｲﾌﾟ for "P" type
25-1-9	910103-0614	ﾎﾞﾙﾄ * Bolt	2	2		
25-1-10	930113-0600	ﾅｯﾄ * Nut	2	2		
25-1-11	344-67503-0	ｼｰﾙﾗﾊﾞｰ、ｽﾀｰﾀ * Seal Rubber, Starter	1	1		F ﾀｲﾌﾟ for "F" type
25-1-12	3E3S87802-1	ﾃﾞｶﾙｾｯﾄ * Decal Set	1 set	—		P ﾀｲﾌﾟ for "P" type UNIQUE
	3C8S87802-1	ﾃﾞｶﾙｾｯﾄ * Decal Set	—	1 set		
	3E3S87801-1	ﾃﾞｶﾙｾｯﾄ * Decal Set	1 set	—		F ﾀｲﾌﾟ for "F" type
	3C8S87801-1	ﾃﾞｶﾙｾｯﾄ * Decal Set	—	1 set		
25-2	3C7-72180-1	ｺｰｼｮﾝﾗﾍﾞﾙ (CE-A) Caution Label (CE-A)	1	1		

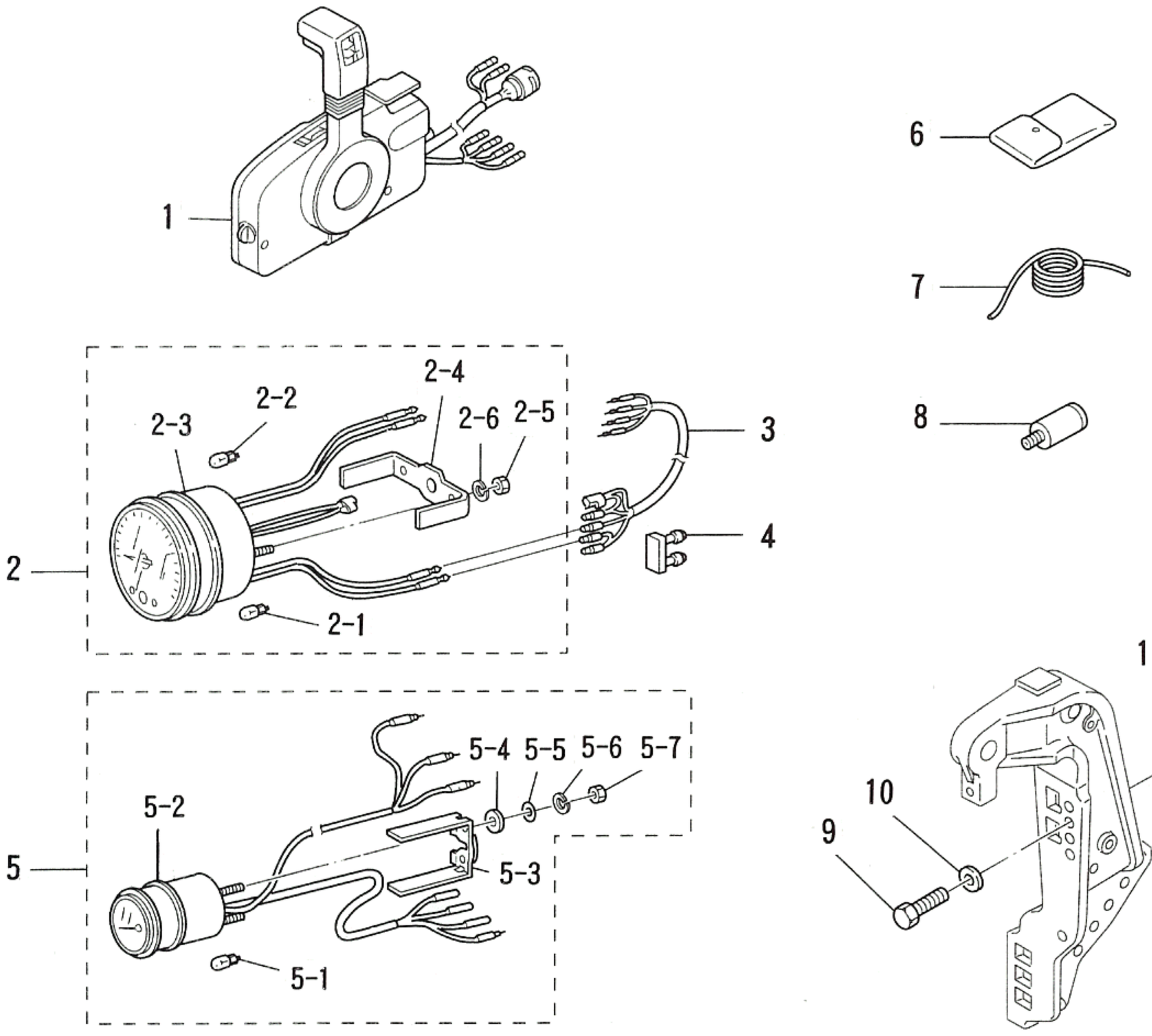
セパレートフュエルタンク

Fig. 26　SEPARATE FUEL TANK



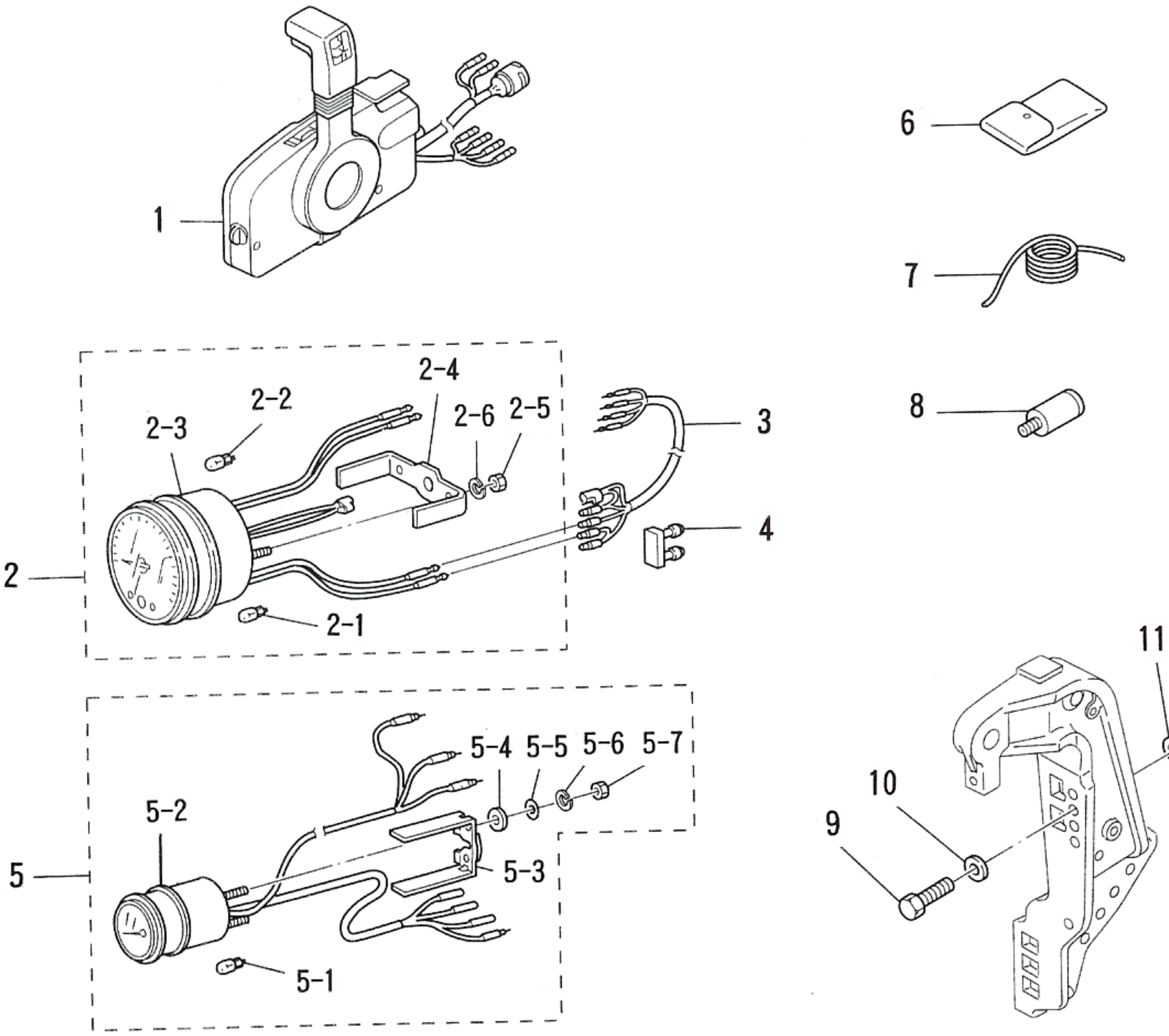
見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	40 D2		備　考 Remarks
26-1	3C7-70177-0	ﾌｭｴﾙﾀﾝｸ (25L) Fuel Tank (25L)	1	1		UNIQUE
26-1-1	3C7-70050-0	ﾌｭｴﾙｹﾞｰｼﾞﾍﾞﾝﾃｨﾄﾞｷｬｯﾌﾟ ＊ Fuel Gauge Vented Cap	1	1		
26-1-2	3C7-70021-0	ｷｬｯﾌﾟｶﾞｽｹｯﾄ ＊ Cap Gasket	1	1		
26-1-3	3E0-70270-0	ﾒｲﾙｸｲｯｸｺﾈｸﾀ ＊ Male Quick Connector	1	1		
26-1-4	3C7-70155-0	ﾌｭｴﾙﾋﾟｯｸｱｯﾌﾟｴﾙﾎﾞ ＊ Elbow Tubing and Clamp Ass'y	1	1		
26-1-5	3C7-70199-0	O ﾘﾝｸﾞ ＊ O-Ring	1	1		
26-1-6	3C7-70113-0	ﾌｨﾙﾀ ＊ Filter	1	1		
26-2	3B7-70200-3	ﾌﾟﾗｲﾏﾊﾞﾙﾌﾞｱｯｼ Primer Bulb Ass'y	1	1		
26-2-1	98AB-7-1600	ﾌｭｴﾙﾊﾟｲﾌﾟ ＊ Fuel Pipe	1	1		
26-2-2	3B2-70281-0	ﾌｭｴﾙｺﾈｸﾀ (ﾀﾝｸ、ﾌｨﾒｰﾙ) ＊ Fuel Connector (Tank side, Female)	1	1		
26-2-3	98AB-7-0700	ﾌｭｴﾙﾊﾟｲﾌﾟ ＊ Fuel Pipe	1	1		
26-2-4	332-70201-0	ｸﾗﾝﾌﾟ ＊ Clamp	4	4		
26-2-5	3C7-70211-0	ﾌﾟﾗｲﾏﾊﾞﾙﾌﾞ ＊ Primer Bulb	1	1		
26-2-6	3C7-70217-0	ｸﾗﾝﾌﾟ ＊ Clamp	2	2		
26-2-7	3C7-70220-1	ｼﾞｮｲﾝﾄ A ｱｯｼ IN ＊ Joint "A" Ass'y IN	1	1		
26-2-8	3C7-70224-1	ｼﾞｮｲﾝﾄ A ｱｯｼ OUT ＊ Joint "A" Ass'y OUT	1	1		
26-2-9	3B2-70250-1	ﾌｭｴﾙｺﾈｸﾀ (ｴﾝｼﾞﾝ、ﾌｨﾒｰﾙ) ＊ Fuel Connector (Engine side, Female)	1	1		

アクセサリー
Fig. 27　ACCESSORIES



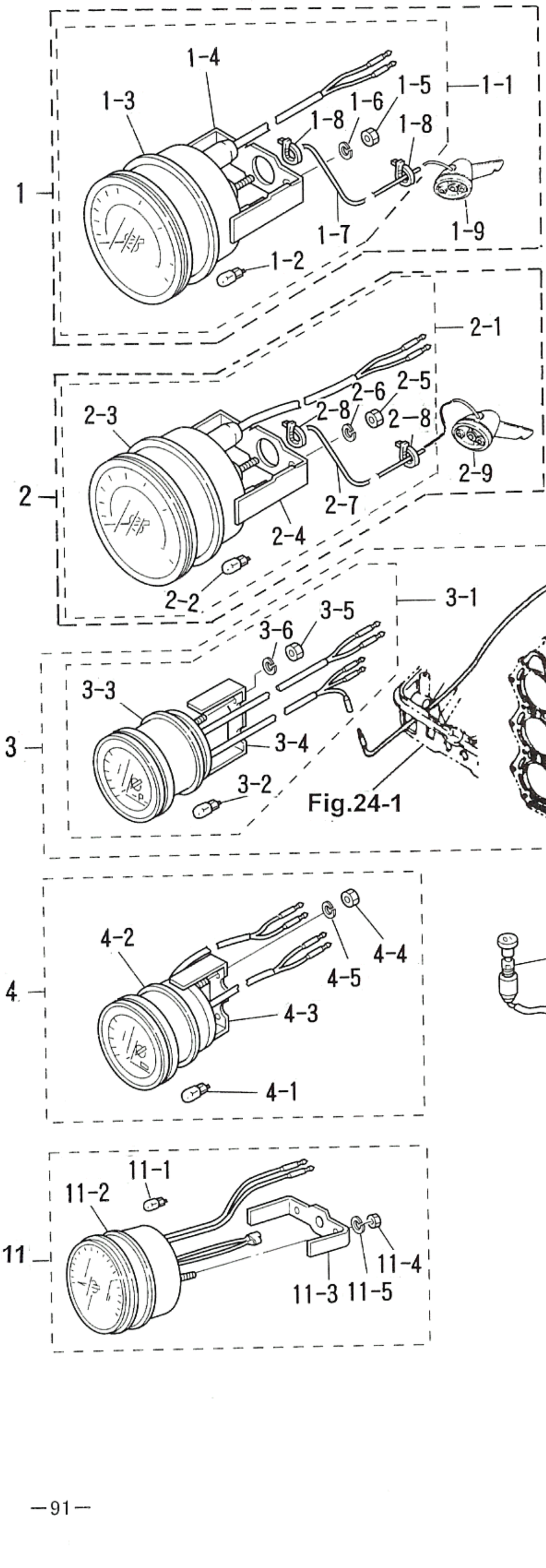
見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	 40 D2	 	備　考 Remarks
27-1	3B7-84330-1	ﾘﾓｰﾄｺﾝﾄﾛｰﾙﾎﾞｯｸｽ (RC5A) Remote Control Box (RC5A)	1	1		P･PTT ﾀｲﾌﾟ UNIQUE　for “P･PTT” type
	3B7-84340-1	ﾘﾓｰﾄｺﾝﾄﾛｰﾙﾎﾞｯｸｽ (RC5B) Remote Control Box (RC5B)	1	1		P ﾀｲﾌﾟ UNIQUE　for “P” type
27-2	3B7-72640-1	ﾀｺﾒｰﾀ (ｵｲﾙﾗﾝﾌﾟ付) Tachometer (with oil lamp)	1	1		UNIQUE
27-2-1	3B7-72658-0	＊ ﾊﾞﾙﾌﾞ、ｵｲﾙ 12V-1.7W Bulb, Oil 12V-1.7W	1	1		
27-2-2	3B7-72659-0	＊ ﾊﾞﾙﾌﾞ、ﾒｰﾀ 12V-1.7W Bulb, Meter 12V-1.7W	1	1		
27-2-3	3B7-72656-0	＊ ﾀﾞﾝﾊﾟ、ﾒｰﾀ Damper, Meter	1	1		P･ｵｰﾄﾐｷｼﾝｸﾞﾀｲﾌﾟ P･Auto-mixing type
27-2-4	3B7-72661-0	＊ ﾌﾟﾚｰﾄ、ﾌｨﾃｨﾝｸﾞ Plate, Fitting	1	1		
27-2-5	930203-0500	＊ ﾅｯﾄ Nut	2	2		
27-2-6	941303-0500	＊ ｽﾌﾟﾘﾝｸﾞﾜｯｼｬ Spring Washer	2	2		
27-3	3A3-72537-0	ﾘｰﾄﾞﾜｲﾔ、ﾒｰﾀ Lead Cable, Meter	1	1		L=2000 P ﾀｲﾌﾟ for “P” type
27-4	353-76037-0	ﾌﾟﾗｸﾞ、ｹｰﾌﾞﾙﾀｰﾐﾅﾙ Plug, Cable Terminal	1	1		
27-5	3E0-72571-0	ﾄﾘﾑﾒｰﾀ Trim Meter	1	1		
27-5-1	3B7-72659-0	＊ ﾊﾞﾙﾌﾞ、ﾒｰﾀ 12V-1.7W Bulb, Meter 12V-1.7W	1	1		
27-5-2	3B7-72655-0	＊ ﾀﾞﾝﾊﾟ、ﾒｰﾀ Damper, Meter	1	1		
27-5-3	3B7-72665-0	＊ ﾌﾟﾚｰﾄ、ﾌｨﾃｨﾝｸﾞ Plate, Fitting	1	1		P･PTT ﾀｲﾌﾟ for “P･PTT” type
27-5-4	3B7-72666-0	＊ ｲﾝｼｭﾚｰﾃｯﾄﾞﾜｯｼｬ Insulated Washer	2	2		
27-5-5	940103-0400	＊ ﾜｯｼｬ Washer	2	2		
27-5-6	941303-0400	＊ ｽﾌﾟﾘﾝｸﾞﾜｯｼｬ Spring Washer	2	2		
27-5-7	930203-0400	＊ ﾅｯﾄ Nut	2	2		
27-6	3C8-72100-1	ﾂｰﾙ Tool	1	1		
27-7	3B7-72201-0	ﾛｰﾌﾟ Rope	1	1		φ6-1600
27-8	3B7-60007-0	ﾌﾗｯｼﾝｸﾞｱﾀｯﾁﾒﾝﾄ Flushing Attachment	1	1		
27-9	3C7-62133-2	ﾎﾞﾙﾄ、12-P1.25 Bolt, 12-P1.25	4	4		L=105
27-10	353-61334-0	ﾜｯｼｬ、13-34-3 Washer, 13-34-3	4	4		
27-11	940113-1200	ﾜｯｼｬ Washer	4	4		
27-12	3C7-62139-1	ﾅｯﾄ、12-P1.25 Nut, 12-P1.25	4	4		
27-13	3C8-84910-2	ﾄﾞﾗｯｸﾘﾝｸ E Drag Link “E”	1	1		
27-13-1	353-84916-0	ﾜｯｼｬ、9.6-18-2 ＊ Washer, 9.6-18-2	2	2		P ﾀｲﾌﾟ for “P” type 50D # 53333～ 40D # 36004～
27-13-2	3C8-84914-1	ｶﾗｰ、9.6-13-6.5 ＊ Collar, 9.6-13-6.5	1	1		
27-13-3	353-84918-0	ﾅｲﾛﾝﾅｯﾄ、3/8 ＊ Nylon Nut, 3/8	2	2		

アクセサリー
Fig. 27　ACCESSORIES



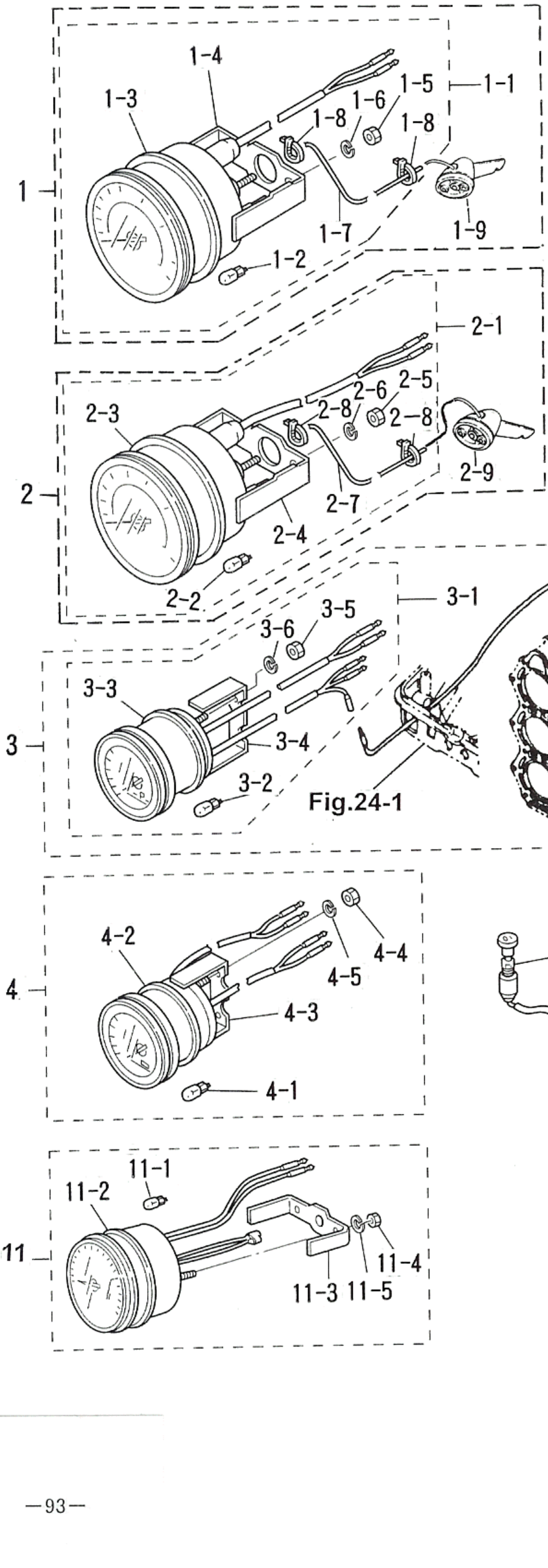
見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	 40 D2	 	備　考 Remarks
27-13-4	3C8-84917-0	ﾎﾞﾙﾄ、3/8-19 ＊ Bolt, 3/8-19	1	1		
27-13-5	3C8-84916-0	ｶﾗｰ、9.6-19-6 ＊ Collar, 9.6-19-6	1	1		P ﾀｲﾌﾟ for “P” type 50D # 53333～ 40D # 36004～
27-13-6	951503-0215	ｽﾌﾟﾘｯﾄﾋﾟﾝ、2-15 ＊ Split Pin, 2-15	1	1		
27-13-7	3F3-84908-0	ｼｰﾙﾘﾝｸﾞ、ﾄﾞﾗｯｸﾘﾝｸ ＊ Seal Ring, Drag Link	1	1		
27-14	3B7-72042-0	ﾗﾍﾞﾙ、ｵｲﾙｺｰｼｮﾝ (DO) Label, Oil Caution (DO)	1	1		国内向 ｵｰﾄﾐｷｼﾝｸﾞﾀｲﾌﾟ
	3B7-72043-0	ﾗﾍﾞﾙ、ｵｲﾙｺｰｼｮﾝ (EX) Label, Oil Caution (EX)	1	1		for Export Auto-mixing type
27-15	3C8-72050-0	ﾗﾍﾞﾙ、ﾌﾞｻﾞｰｺｰｼｮﾝ (DO) Label, Buzzer Caution (DO)	1	1		国内向 P ﾀｲﾌﾟ
	3C8-72051-0	ﾗﾍﾞﾙ、ﾌﾞｻﾞｰｺｰｼｮﾝ (EX) Label, Buzzer Caution (EX)	1	1		for Export “P” type

オプショナルパーツ (1)
Fig. 28　OPTINAL PARTS (1)



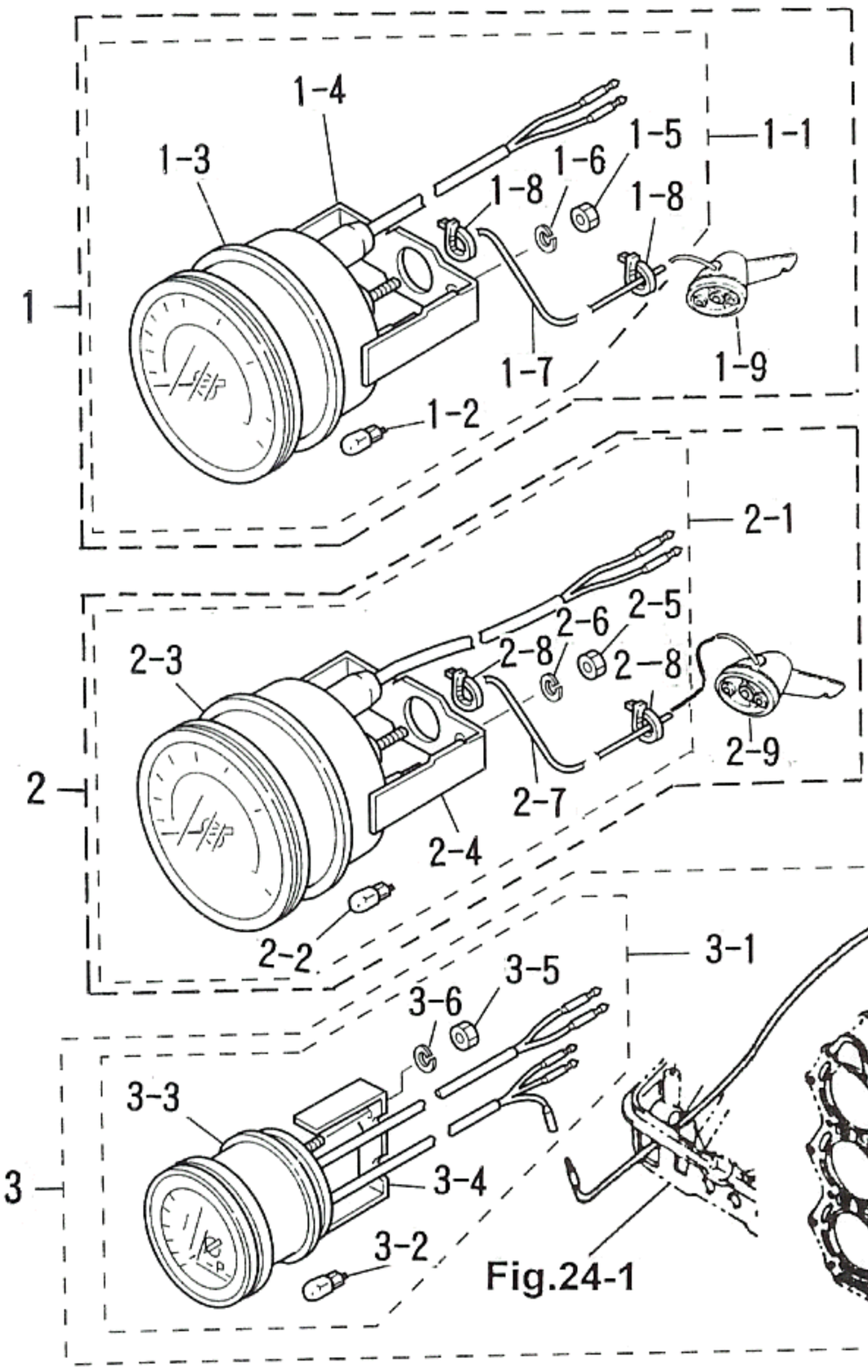
見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	 40 D2	 	備　考 Remarks
28-1	3E0-72644-0	ｽﾋﾟｰﾄﾞﾒｰﾀ 75MPH ｷｯﾄ Speedometer 75MPH Kit	1 set	1 set		
28-1-1	3E0-72649-0	ｽﾋﾟｰﾄﾞﾒｰﾀ 75MPH ＊ Speedometer 75MPH	1	1		
28-1-2	3B7-72659-0	ﾊﾞﾙﾌﾞ、ﾒｰﾀ 12V-1.7W ＊ Bulb, Meter 12V-1.7W	1	1		
28-1-3	3B7-72656-0	ﾀﾞﾝﾊﾟ、ﾒｰﾀ ＊ Damper, Meter	1	1		
28-1-4	3B7-72661-0	ﾌﾟﾚｰﾄ、ﾌｨｯﾃﾝｸﾞ ＊ Plate, Fitting	1	1		
28-1-5	930203-0500	ﾅｯﾄ ＊ Nut	2	2		
28-1-6	941303-0500	ｽﾌﾟﾘﾝｸﾞﾜｯｼｬ ＊ Spring Washer	2	2		
28-1-7	3B7-72650-0	ﾁｭｰﾌﾞ、ｽﾋﾟｰﾄﾞﾒｰﾀ ＊ Tube, Speedometer	1	1		
28-1-8	3B7-72651-0	ﾊﾞﾝﾄﾞ、ｽﾋﾟｰﾄﾞﾒｰﾀ ＊ Band, Speedometer	2	2		
28-1-9	3B7-72643-0	ｾﾝﾀﾞ、ｽﾋﾟｰﾄﾞﾒｰﾀ ＊ Sender, Speedometer	1	1		
28-2	3E0-72522-0	ｽﾋﾟｰﾄﾞﾒｰﾀ 50MPH ｷｯﾄ Speedometer 50MPH Kit	1 set	1 set		
28-2-1	3E0-72648-0	ｽﾋﾟｰﾄﾞﾒｰﾀ 50MPH ＊ Speedometer 50MPH	1	1		
28-2-2	3B7-72659-0	ﾊﾞﾙﾌﾞ、ﾒｰﾀ 12V-1.7W ＊ Bulb, Meter 12V-1.7W	1	1		
28-2-3	3B7-72656-0	ﾀﾞﾝﾊﾟ、ﾒｰﾀ ＊ Damper, Meter	1	1		
28-2-4	3B7-72661-0	ﾌﾟﾚｰﾄ、ﾌｨｯﾃﾝｸﾞ ＊ Plate, Fitting	1	1		
28-2-5	930203-0500	ﾅｯﾄ ＊ Nut	2	2		
28-2-6	941303-0500	ｽﾌﾟﾘﾝｸﾞﾜｯｼｬ ＊ Spring Washer	2	2		
28-2-7	3B7-72650-0	ﾁｭｰﾌﾞ、ｽﾋﾟｰﾄﾞﾒｰﾀ ＊ Tube, Speedometer	1	1		
28-2-8	3B7-72651-0	ﾊﾞﾝﾄﾞ、ｽﾋﾟｰﾄﾞﾒｰﾀ ＊ Band, Speedometer	2	2		
28-2-9	3B7-72643-0	ｾﾝﾀﾞ、ｽﾋﾟｰﾄﾞﾒｰﾀ ＊ Sender, Speedometer	1	1		
28-3	3E0-72526-0	ｳｫｰﾀﾃﾝﾌﾟﾒｰﾀｷｯﾄ Water Temperature Meter Kit	1 set	1 set		
28-3-1	3E0-72597-0	ｳｫｰﾀﾃﾝﾌﾟﾒｰﾀ ＊ Water Temperature Meter	1	1		
28-3-2	3B7-72657-0	ﾊﾞﾙﾌﾞ、ﾒｰﾀ 12V-1.7W ＊ Bulb, Meter 12V-1.7W	1	1		
28-3-3	3B7-72655-0	ﾀﾞﾝﾊﾟ、ﾒｰﾀ ＊ Damper, Meter	1	1		
28-3-4	3B7-72662-0	ﾌﾟﾚｰﾄ、ﾌｨｯﾃﾝｸﾞ ＊ Plate, Fitting	1	1		
28-3-5	930203-0400	ﾅｯﾄ ＊ Nut	2	2		
28-3-6	941303-0400	ｽﾌﾟﾘﾝｸﾞﾜｯｼｬ ＊ Spring Washer	2	2		
28-3-7	3B7-72514-0	ｾﾝﾀﾞ、ｳｫｰﾀﾃﾝﾌﾟ ＊ Sender, Water Temperature	1	1		
28-3-8	3B7-72518-0	ﾘｰﾄﾞﾜｲﾔ、ｳｫｰﾀﾃﾝﾌﾟﾒｰﾀ ＊ Read Cable, Water Temperature Mete	1	1		
28-4	3E0-72529-0	ﾎﾞﾙﾄﾒｰﾀ Voltmeter	1	1		

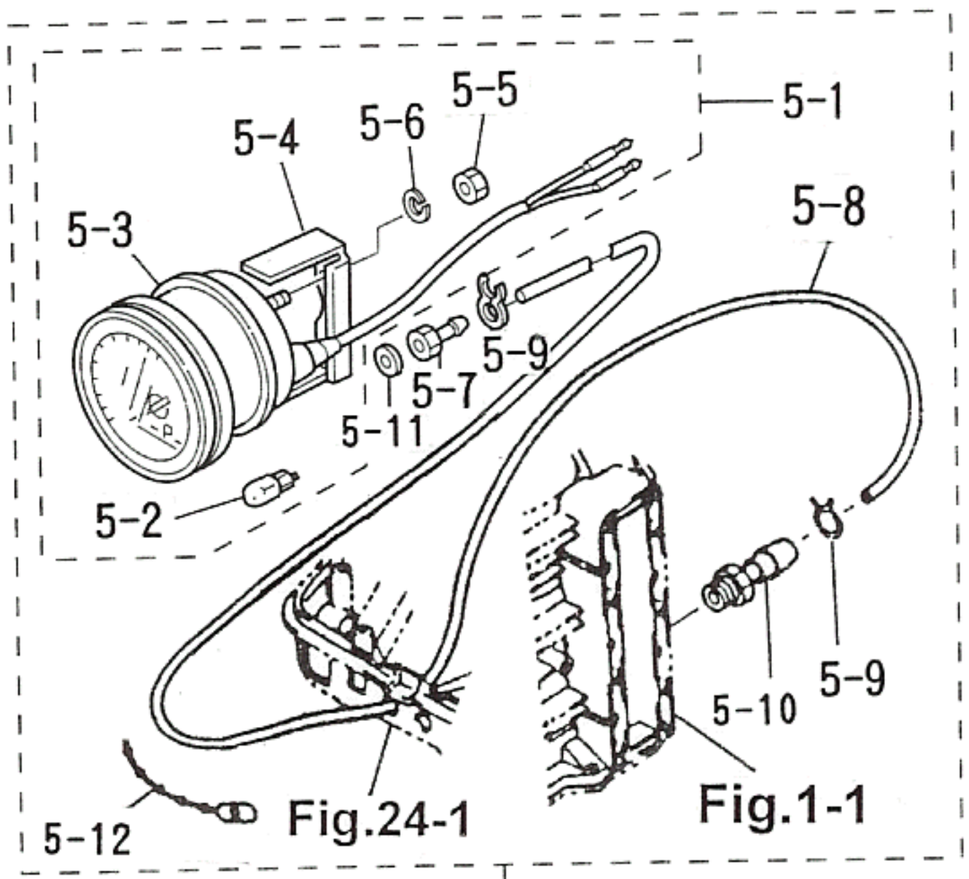
オプショナルパーツ (1)
Fig. 28　OPTINAL PARTS (1)

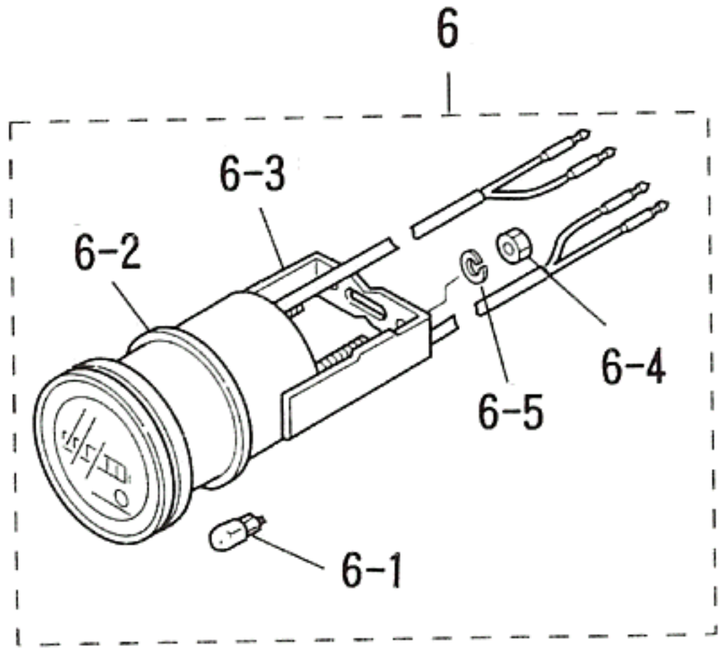


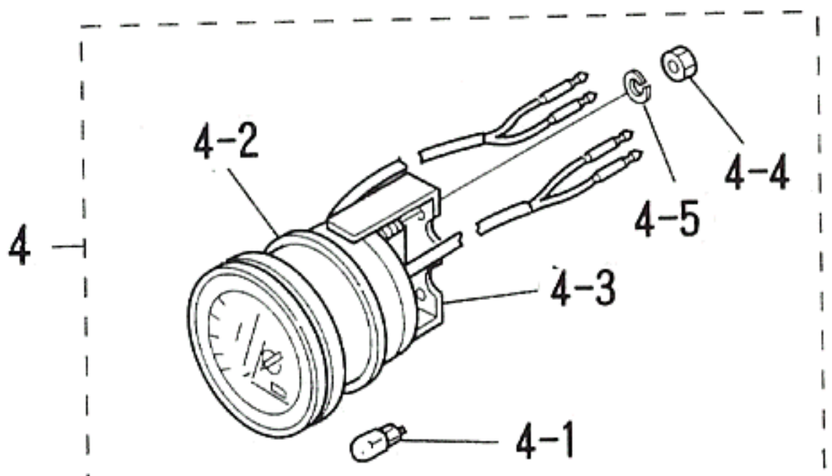
見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	 40 D2	 	備　考 Remarks
28-4-1	3B7-72657-0	ﾊﾞﾙﾌﾞ、ﾒｰﾀ 12V-1.7W ＊ Bulb, Meter 12V-1.7W	1	1		
28-4-2	3B7-72655-0	ﾀﾞﾝﾊﾟ、ﾒｰﾀ ＊ Damper, Meter	1	1		
28-4-3	3B7-72662-0	ﾌﾟﾚｰﾄ、ﾌｨｯﾃﾝｸﾞ ＊ Plate, Fitting	1	1		
28-4-4	930203-0400	ﾅｯﾄ ＊ Nut	2	2		
28-4-5	941303-0400	ｽﾌﾟﾘﾝｸﾞﾜｯｼｬ ＊ Spring Washer	2	2		
28-5	3E3-72527-0	ｳｫｰﾀﾌﾟﾚｯｼｬﾒｰﾀｷｯﾄ Water Pressure Meter Kit	1 set	1 set		
28-5-1	3E0-72598-0	ｳｫｰﾀﾌﾟﾚｯｼｬﾒｰﾀ ＊ Water Pressure Meter	1	1		
28-5-2	3B7-72657-0	ﾊﾞﾙﾌﾞ、ﾒｰﾀ 12V-1.7W ＊ Bulb, Meter 12V-1.7W	1	1		
28-5-3	3B7-72655-0	ﾀﾞﾝﾊﾟ、ﾒｰﾀ ＊ Damper, Meter	1	1		
28-5-4	3B7-72663-0	ﾌﾟﾚｰﾄ、ﾌｨｯﾃﾝｸﾞ ＊ Plate, Fitting	1	1		
28-5-5	930203-0500	ﾅｯﾄ ＊ Nut	2	2		
28-5-6	941303-0500	ｽﾌﾟﾘﾝｸﾞﾜｯｼｬ ＊ Spring Washer	2	2		
28-5-7	3B7-72641-0	ﾆｯﾌﾟﾙ、ｳｫｰﾀﾌﾟﾚｯｼｬﾒｰﾀ ＊ Nipple, Water Pressure Meter	1	1		
28-5-8	98AB-5-6000	ﾊﾟｲﾌﾟ、ｳｫｰﾀﾌﾟﾚｯｼｬﾒｰﾀ ＊ Pipe, Water Pressure Meter	1	1		
28-5-9	338-02215-0	ｸﾘｯﾌﾟ、φ10 ＊ Clip, φ10	2	2		
28-5-10	309-01136-0	ﾆｯﾌﾟﾙ、M8-6.8 ＊ Nipple, M8-6.8	1	1		
28-5-11	121-33159-0	ｶﾞｽｹｯﾄ、2-8-1 ＊ Gasket, 2-8-1	1	1		
28-5-12	336-76091-0	ﾊﾞﾝﾄﾞ、ﾘｰﾄﾞﾜｲﾔ ＊ Band, Lead Wire	1	1		
28-6	3E0-72524-0	ｱﾜﾒｰﾀ Hour-meter	1	1		
28-6-1	3B7-72657-0	ﾊﾞﾙﾌﾞ、ﾒｰﾀ 12V-1.7W ＊ Bulb, Meter 12V-1.7W	1	1		
28-6-2	3B7-72655-0	ﾀﾞﾝﾊﾟ、ﾒｰﾀ ＊ Damper, Meter	1	1		
28-6-3	3B7-72664-0	ﾌﾟﾚｰﾄ、ﾌｨｯﾃﾝｸﾞ ＊ Plate, Fitting	1	1		
28-6-4	930203-0400	ﾅｯﾄ ＊ Nut	2	2		
28-6-5	941303-0400	ｽﾌﾟﾘﾝｸﾞﾜｯｼｬ ＊ Spring Washer	2	2		
28-7	353-72521-1	ｽｲｯﾁ、ﾒｰﾀﾗﾝﾌﾟ Switch, Meter Lamp	1	1		
28-8	353-72546-0	ｱｼｽﾄｺｰﾄﾞ、ﾚｯﾄﾞ Assist Cord, Red	AR	AR		
28-9	353-72547-0	ｱｼｽﾄｺｰﾄﾞ、ﾌﾞﾙｰ Assist Cord, Blue	AR	AR		
28-10	353-72548-0	ｱｼｽﾄｺｰﾄﾞ、ﾌﾞﾗｯｸ Assist Cord, Black	AR	AR		
28-11	3B7-72530-1	ﾀｺﾒｰﾀ (ｵｲﾙﾗﾝﾌﾟ無) Tachometer (with out oil lamp)	1	1		UNIQUE 混合ﾀｲﾌﾟ用 for premixing type
28-11-1	3B7-72659-0	ﾊﾞﾙﾌﾞ、ﾒｰﾀ 12V-1.7W ＊ Bulb, Meter 12V-1.7W	1	1		

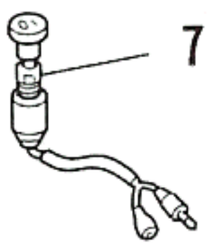
オプショナルパーツ (1)
Fig. 28　OPTINAL PARTS (1)

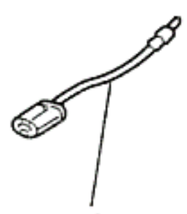


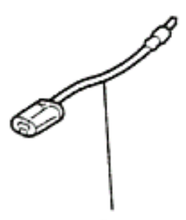


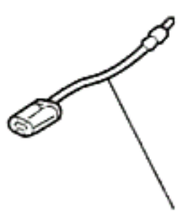


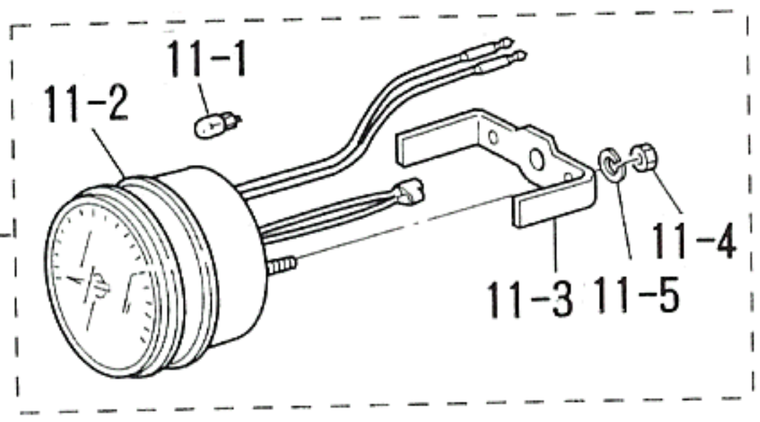


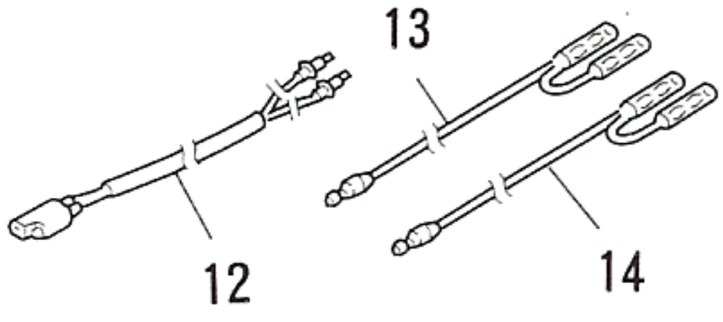






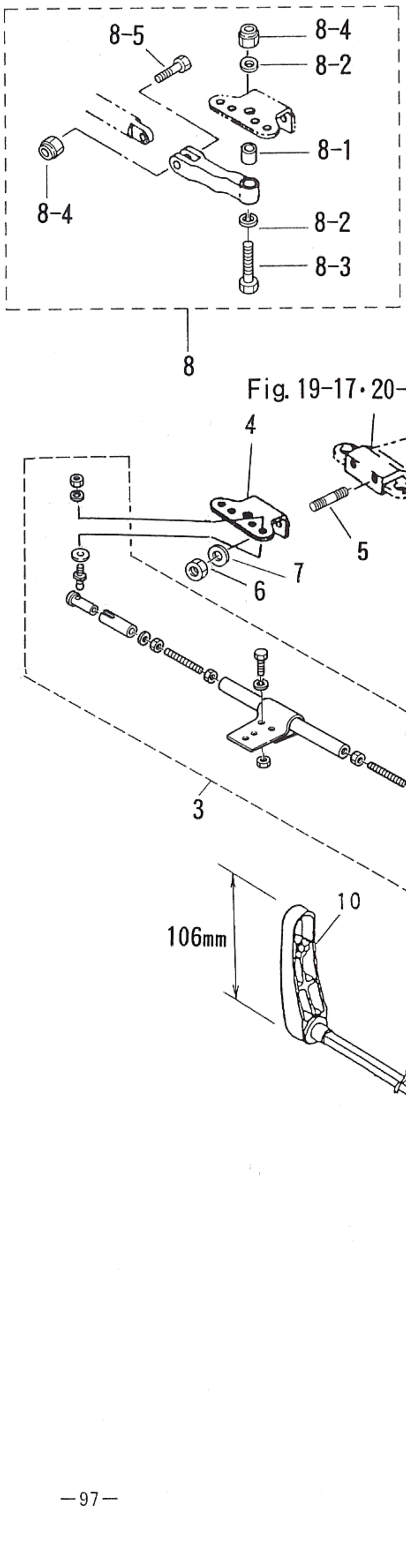


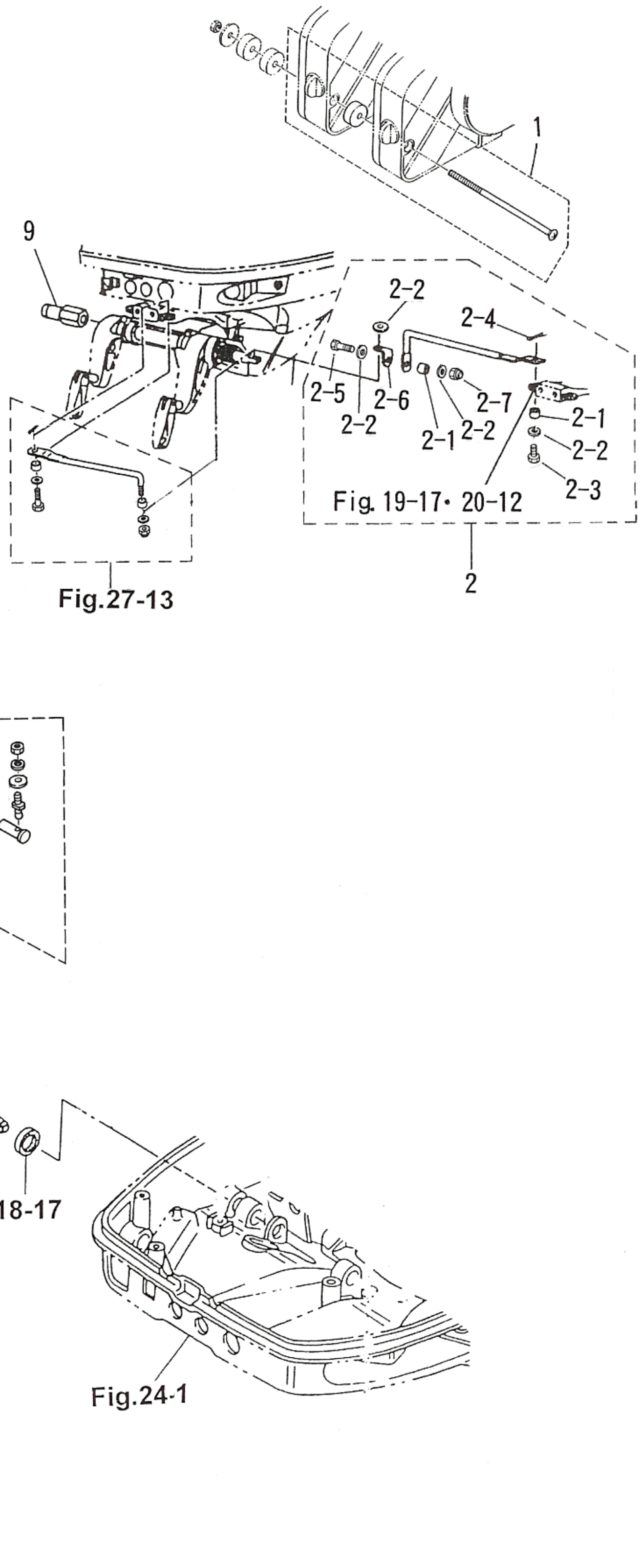




見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	 40 D2	 	備　考 Remarks
28-11-2	3B7-72656-0	ﾀﾞﾝﾊﾟ、ﾒｰﾀ ＊ Damper, Meter	1	1		
28-11-3	3B7-72661-0	ﾌﾟﾚｰﾄ、ﾌｨｯﾃﾝｸﾞ ＊ Plate, Fitting	1	1		混合ﾀｲﾌﾟ用 for premixing type
28-11-4	930203-0500	ﾅｯﾄ ＊ Nut	2	2		
28-11-5	941303-0500	ｽﾌﾟﾘﾝｸﾞﾜｯｼｬ ＊ Spring Washer	2	2		
28-12	361-72539-0	ﾘｰﾄﾞﾜｲﾔ、ﾀｺﾒｰﾀ Lead Cable, Tachometer	1	1		L=6000
28-13	361-72542-0	ｾﾊﾟﾚｰﾄｺｰﾄﾞ、ﾎﾜｲﾄ Separate Cord, White	1	1		F ﾀｲﾌﾟ for “F” type
28-14	361-72543-0	ｾﾊﾟﾚｰﾄｺｰﾄﾞ、ｲｴﾛｰ Separate Cord, Yellow	1	1		

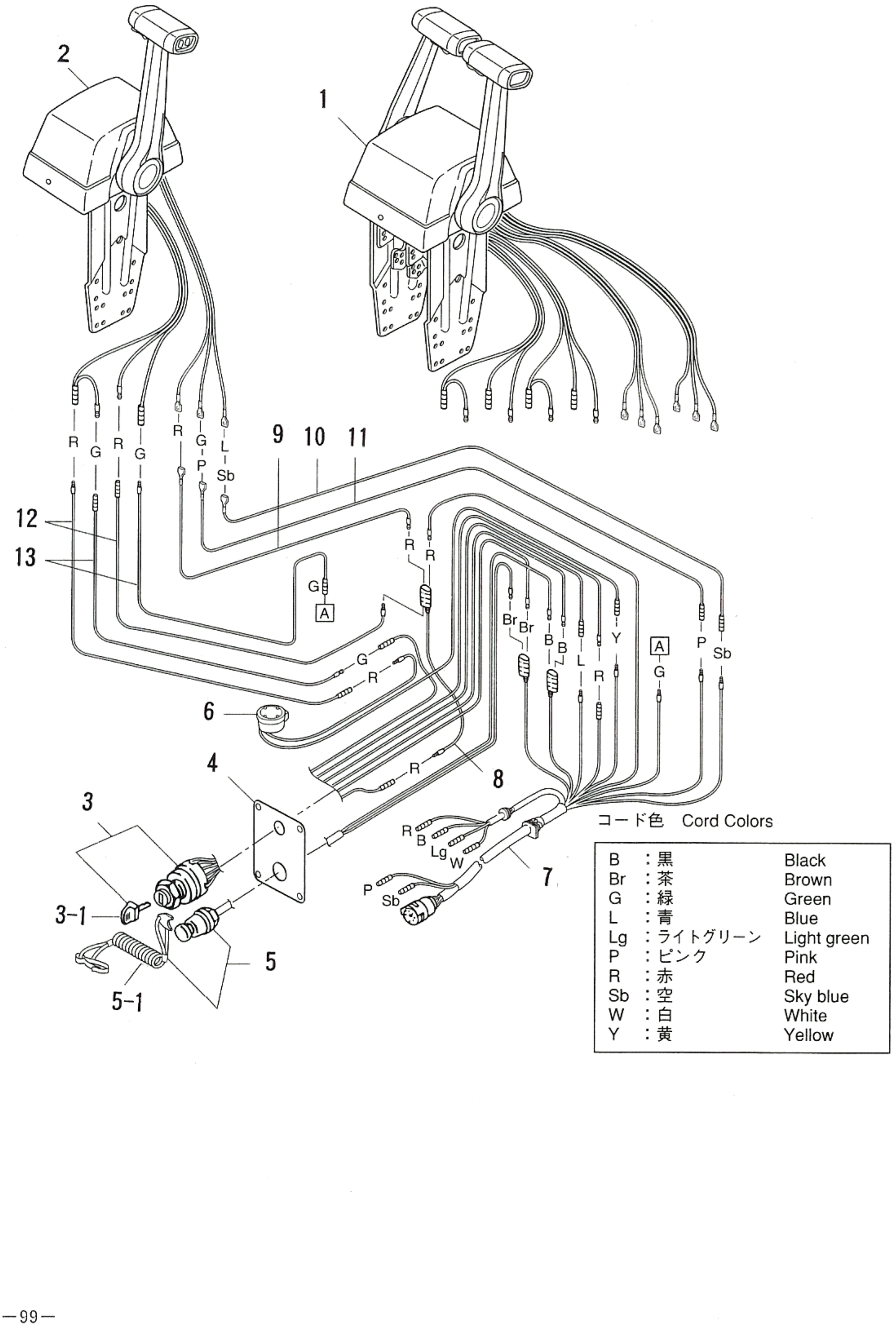
オプショナルパーツ (2)
Fig. 29　OPTINAL PARTS (2)





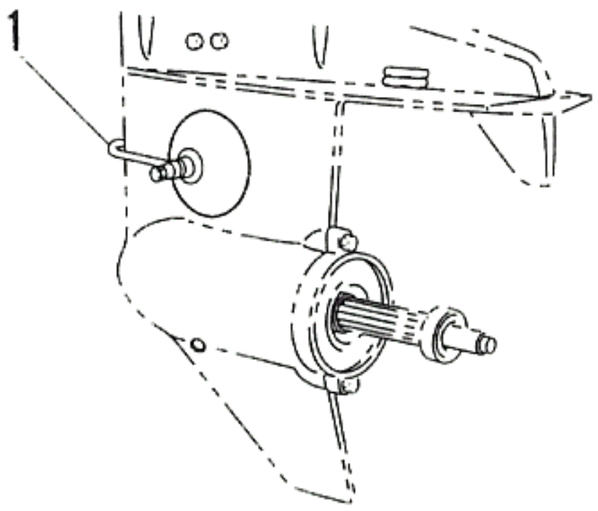
見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	 40 D2	 	備　考 Remarks
29-1	3A3-81301-0	ﾂｲﾝﾘﾓｰﾄｺﾝﾄﾛｰﾙﾎﾞｯｸｽｷｯﾄ Twin Remote Control Box Kit	1 set	1 set		
29-2	3C8-84900-1	ﾀｲﾊﾞｰｷｯﾄ D Tie-Bar Kit "D"	1 set	1 set		
29-2-1	3C8-84914-1	ｶﾗｰ、9.6-13-6.5 ＊ Collar, 9.6-13-6.5	2	2		
29-2-2	353-84916-0	ﾜｯｼｬ、9.6-18-2 ＊ Washer, 9.6-18-2	4	4		
29-2-3	3C8-84917-0	ﾎﾞﾙﾄ、3/8-19 ＊ Bolt, 3/8-19	1	1		ﾄﾞﾗｯｸﾘﾝｸ式 ｽﾃｱﾘﾝｸﾞで2基掛用
29-2-4	951503-0215	ｽﾌﾟﾘｯﾄﾋﾟﾝ、2-15 ＊ Split Pin, 2-15	1	1		for Twin Engines with Drag Link Steering.
29-2-5	3C8-84937-0	ﾎﾞﾙﾄ、3/8-30 ＊ Bolt, 3/8-30	1	1		
29-2-6	3C8-84936-0	ﾌﾟﾚｰﾄ、ｽﾃｱﾘﾝｸﾞﾛｯﾄﾞ ＊ Plate, Steering Rod	1	1		
29-2-7	353-84918-0	ﾅｲﾛﾝﾅｯﾄ、3/8 ＊ Nylon Nut, 3/8	1	1		
29-3	3A3-84900-1	ﾀｲﾊﾞｰｷｯﾄ C Tie-Bar Kit "C"	1 set	1 set		ﾎﾞｰﾙﾎﾟｽﾄﾄﾞﾗｯｸﾘﾝｸ、ﾛｰﾌﾟ式 for Ball Post Drag Link and Rope Steering.
29-4	3C8-84830-0	ｽﾃｱﾘﾝｸﾞﾌｯｸﾌﾟﾚｰﾄ Steering Hook Plate	1	1		ﾎﾞｰﾙﾎﾟｽﾄ式ｽﾃｱﾘﾝｸﾞ、 ﾀｲﾊﾞｰｷｯﾄ C 及び ﾛｰﾌﾟｽﾃｱﾘﾝｸﾞに使用 for Ball Post Steering, the Tie-Bar Kit "C" and Rope Steering.
29-5	915203-0816	ｽﾀｯﾄﾞﾎﾞﾙﾄ Stud Bolt	2	2		
29-6	930403-0800	ﾅｲﾛﾝﾅｯﾄ、8-P1.25 Nylon Nut, 8-P1.25	2	2		
29-7	940113-0800	ﾜｯｼｬ Washer	2	2		
29-8	3C8S84960-0	ｸﾚﾋﾞｽｱｯｼ Crevice Ass'y	1	1		ﾎﾞｰﾙﾎﾟｽﾄ式ｽﾃｱﾘﾝｸﾞ用 for Ball Post Steering.
29-8-1	3C8-84962-0	ｶﾗｰ、9.6-13-20.5 ＊ Collar, 9.6-13-20.5	1	1		
29-8-2	353-84916-0	ﾜｯｼｬ、9.6-18-2 ＊ Washer, 9.6-18-2	2	2		
29-8-3	3C8-84963-0	ﾎﾞﾙﾄ、3/8-43 ＊ Bolt, 3/8-43	1	1		
29-8-4	353-84918-0	ﾅｲﾛﾝﾅｯﾄ、3/8 ＊ Nylon Nut, 3/8	2	2		
29-8-5	3C8-84964-0	ﾎﾞﾙﾄ、3/8-35 ＊ Bolt, 3/8-35	1	1		
29-9	353-84904-0	ｽﾍﾟｰｻ、ﾄﾞﾗｯｸﾘﾝｸ Spacer, Drag Link	1	1		
29-10	3C8-66110-0	ｼﾌﾄﾚﾊﾞｰ Shift Lever	1	1		L=106

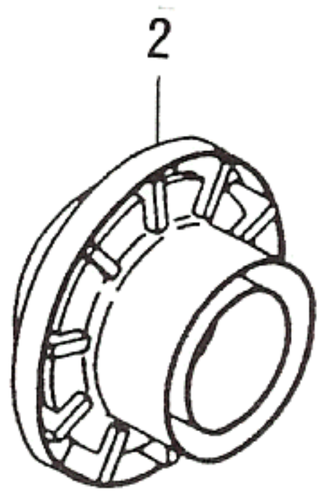
オプショナルパーツ (3)
Fig. 30　OPTINAL PARTS (3)

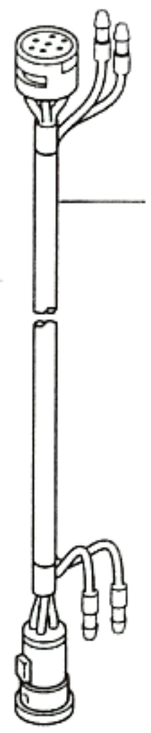


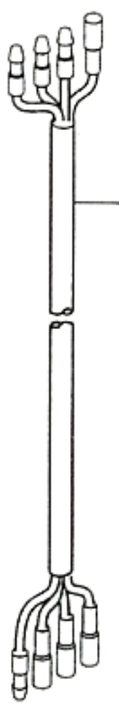
見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	 40 D2	 	備　考 Remarks
30-1	3C7-84520-0	ﾘﾓｰﾄｺﾝﾄﾛｰﾙﾎﾞｯｸｽ (RC6AT) Remote Control Box (RC6AT)	1	1		ﾂｲﾝ 用 for Twin
30-2	3C7-84480-0	ﾘﾓｰﾄｺﾝﾄﾛｰﾙﾎﾞｯｸｽ (RC6B) Remote Control Box (RC6B)	1	1		ｼﾝｸﾞﾙ 用 for Single
30-3	353-76020-3	ﾒｲﾝｽｲｯﾁ Main Switch	1 (2)	1 (2)		
	3F3-76217-0	ｷｰ、ﾒｲﾝｽｲｯﾁ (No.301) ＊ Key, Main Switch (No.301)	1 (2)	1 (2)		
	3F3-76218-0	ｷｰ、ﾒｲﾝｽｲｯﾁ (No.302) ＊ Key, Main Switch (No.302)	1 (2)	1 (2)		
	3F3-76219-0	ｷｰ、ﾒｲﾝｽｲｯﾁ (No.303) ＊ Key, Main Switch (No.303)	1 (2)	1 (2)		( ) 内の数は、ツイン用の使用個数です。
30-4	805-76201-1	ﾊﾟﾈﾙ、ﾒｲﾝｽｲｯﾁ Panel, Main Switch	1 (2)	1 (2)		( ) is Using Number for Twin Engines.
30-5	3A3-06830-0	ｽﾄｯﾌﾟｽｲｯﾁ (ﾛｰﾌﾟ付) Lanyard Stop Switch	1 (2)	1 (2)		
30-5-1	353-06821-0	ﾛｯｸ、ｽﾄｯﾌﾟｽｲｯﾁ (ﾛｰﾌﾟ付) ＊ Lock, Lanyard Stop Switch	1 (2)	1 (2)		
30-6	3A3-76171-0	ｵｰﾊﾞｰﾋｰﾄﾌﾞｻﾞｰ Over-Heat Buzzer	1 (2)	1 (2)		
30-7	3A3-76115-0	ｺｰﾄﾞｱｯｼ B Cord Ass'y “B”	1 (2)	1 (2)		L=6200
30-8	353-72546-0	ｱｼｽﾄｺｰﾄﾞ、(ﾚｯﾄﾞ) Assist Cord (Red)	1 (2)	1 (2)		
30-9	3C7-84475-0	ｺｰﾄﾞ、PTTｽｲｯﾁ (ﾚｯﾄﾞ) Cord, “PTT” Switch (Red)	1 (2)	1 (2)		
30-10	3C7-84476-0	ｺｰﾄﾞ、PTTｽｲｯﾁ (ｽｶｲﾌﾞﾙｰ) Cord, “PTT” Switch (Sky Blue)	1 (2)	1 (2)		
30-11	3C7-84477-0	ｺｰﾄﾞ、PTTｽｲｯﾁ (ﾋﾟﾝｸ) Cord, “PTT” Switch (Pink)	1 (2)	1 (2)		
30-12	3C7-84470-1	ｺｰﾄﾞ、ﾆｭｰﾄﾗﾙｽｲｯﾁ (ﾚｯﾄﾞ) Cord, Neutral Switch (Red)	2 (4)	2 (4)		
30-13	3C7-84471-1	ｺｰﾄﾞ、ﾆｭｰﾄﾗﾙｽｲｯﾁ (ｸﾞﾘｰﾝ) Cord, Neutral Switch (Green)	2 (4)	2 (4)		

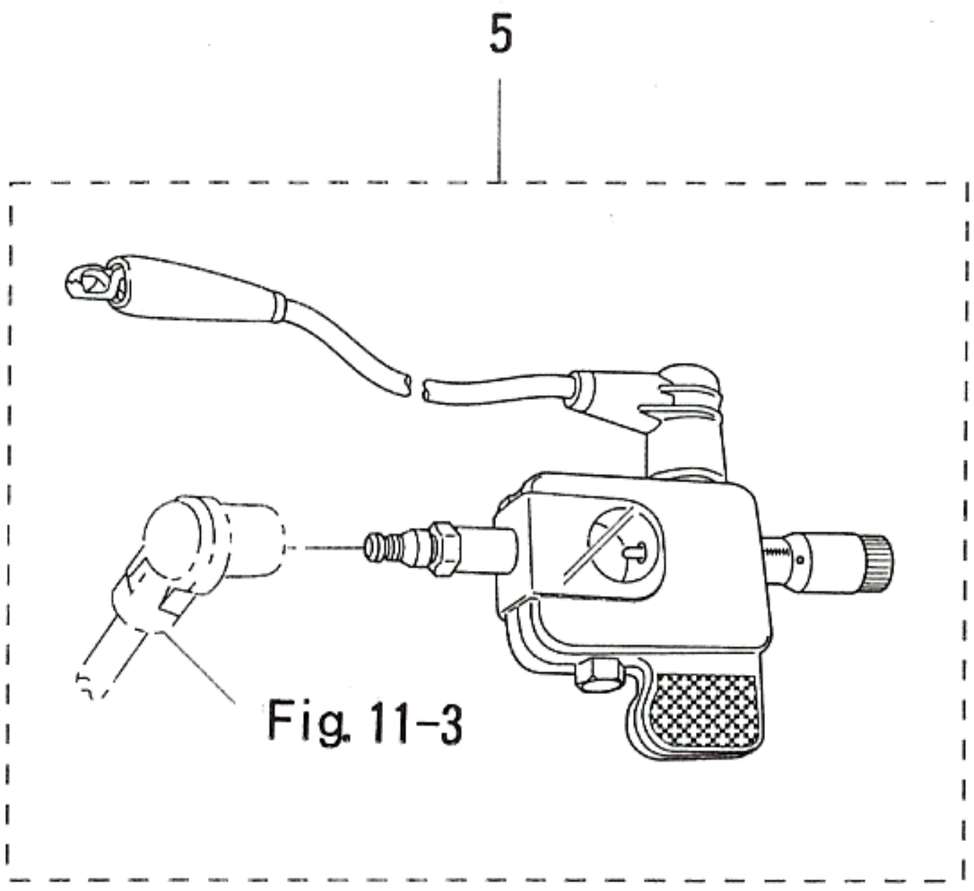
オプションルパーツ (4)
Fig. 31 OPTINAL PARTS (4)

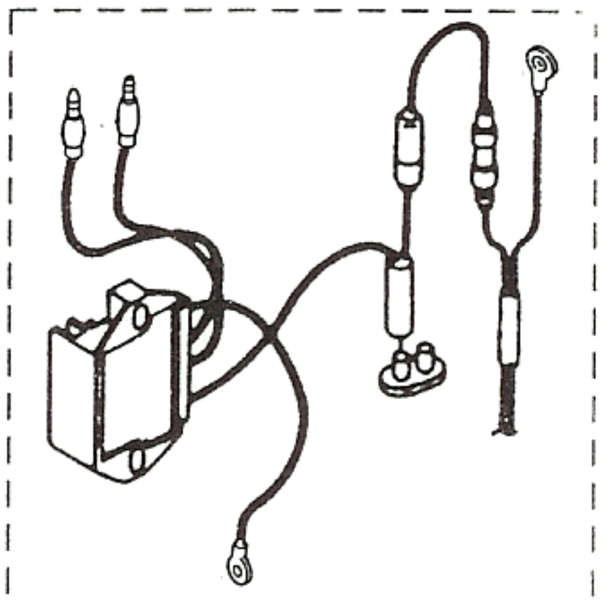


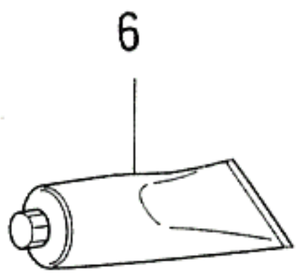


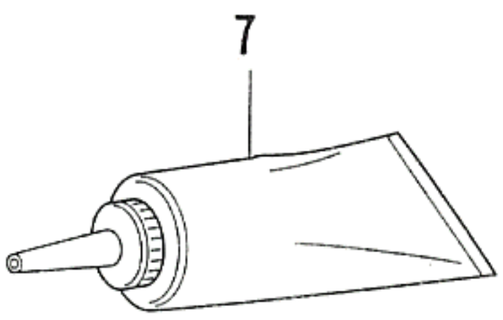


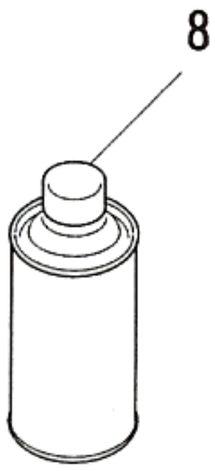


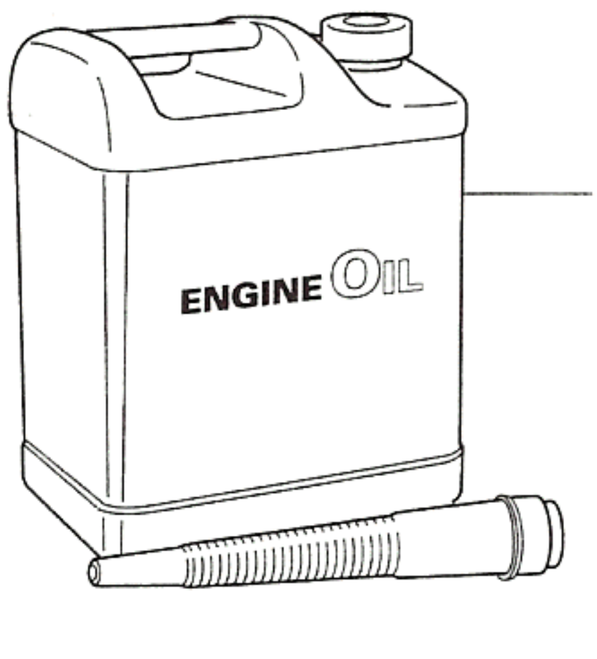


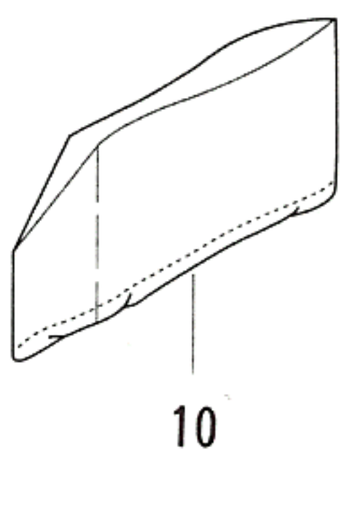








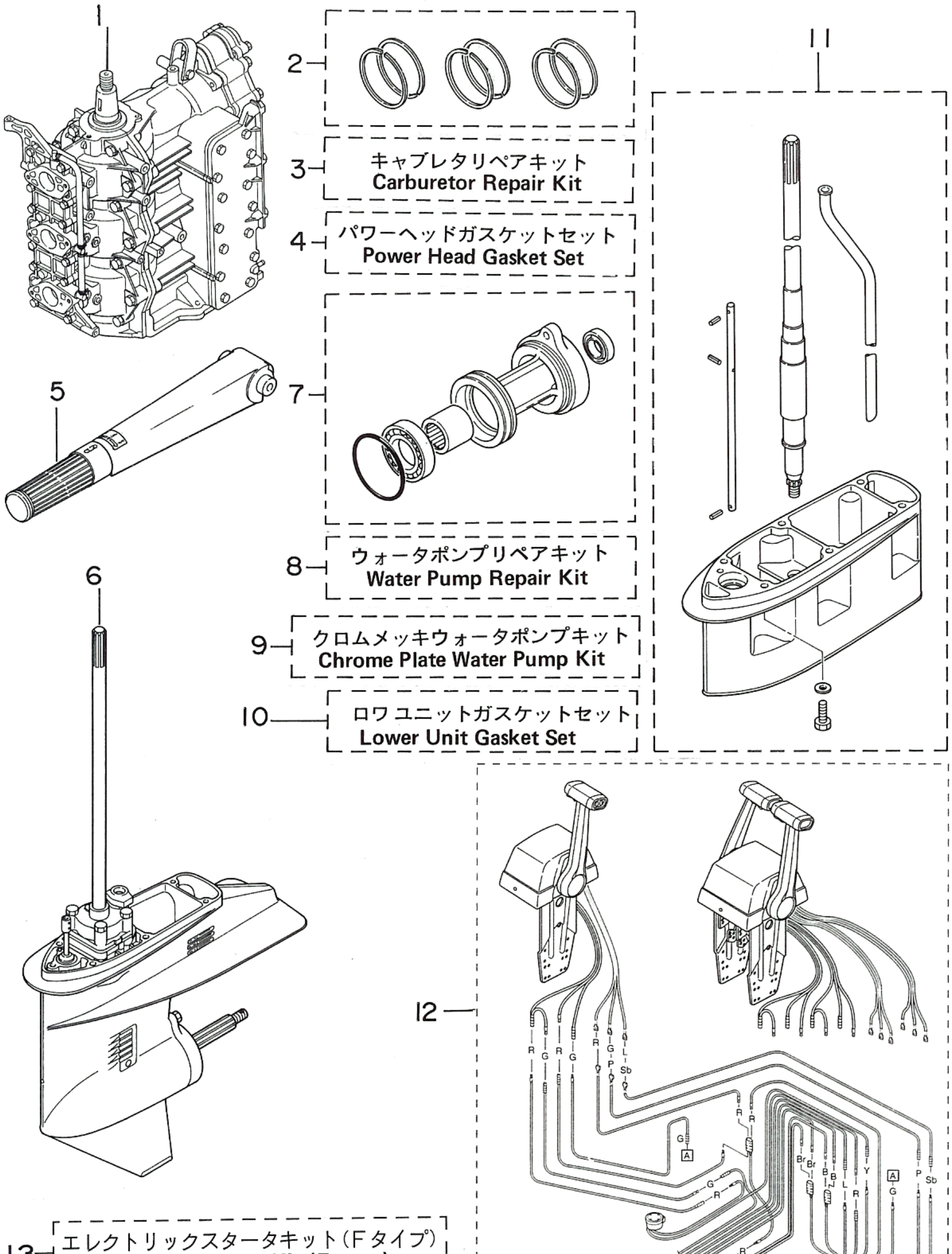




見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	 40 D2	 	備　考 Remarks
31-1	353-72406-0	ﾄﾞﾗｲﾌﾞｸﾘｰﾅ Drive Cleaner	1	1		
31-2	3C8-64110-0	ﾃｽﾄﾌﾟﾛﾍﾟﾗ Test Propeller	1	1		
31-3	3A3-76114-0	10P ｴｸｽﾃﾝｼｮﾝｺｰﾄﾞ 10P Extension Cord	1	1		L=2000
31-4	3A3-72573-0	ｴｸｽﾃﾝｼｮﾝｺｰﾄﾞ、ﾄﾘﾑﾒｰﾀ Extension Cord, Trim Meter	1	1		L=2000
31-5	3F3-72540-0	ｽﾊﾟｰｸﾃｽﾀ Spark Tester	1	1		
31-6	332-72309-0	ｸﾞﾘｽ (250g) Grease (250g)	1	1		24 tubes/case N.A.F.N.
31-7	332-72306-0	ｷﾞﾔｵｲﾙ (500mL) Gear Oil (500mL)	1	1		20 tubes/case N.A.F.N.
31-8	3B7-72326-0	ｽﾌﾟﾚｰ (ｼﾙﾊﾞｰｸﾞﾚｰ) Touch-up Paint (Silver Gray)	1	1		N.A.F.N.
31-9	3C7-72301-0	ｽｰﾊﾟｰｺﾞｰﾙﾄﾞ (0.4L) Tohatsu Super Gold (0.4liter)	1	1		Engine Oil N.A.F.N.
	3C7-72302-0	ｽｰﾊﾟｰｺﾞｰﾙﾄﾞ (1.0L) Tohatsu Super Gold (1.0liter)	1	1		Engine Oil N.A.F.N.
	3C7-72304-0	ｽｰﾊﾟｰｺﾞｰﾙﾄﾞ (4.0L) Tohatsu Super Gold (4.0liter)	1	1		Engine Oil N.A.F.N.
	3C7-72303-0	ｽｰﾊﾟｰｺﾞｰﾙﾄﾞ (20.0L) Tohatsu Super Gold (20.0liter)	1	1		Engine Oil N.A.F.N.
31-10	345-72313-0	ﾋﾞﾆｰﾙﾓｰﾀｶﾊﾞｰ (LL) Vinyl Motor Cover (LL)	1	1		UNIQUE
31-11	3C8-76160-2	ﾚｸﾁﾌｧｲﾔｷｯﾄ Rectifier Kit	1	1		

アッセンブリ・キット

Fig. 32 ASSEMBLY・KIT

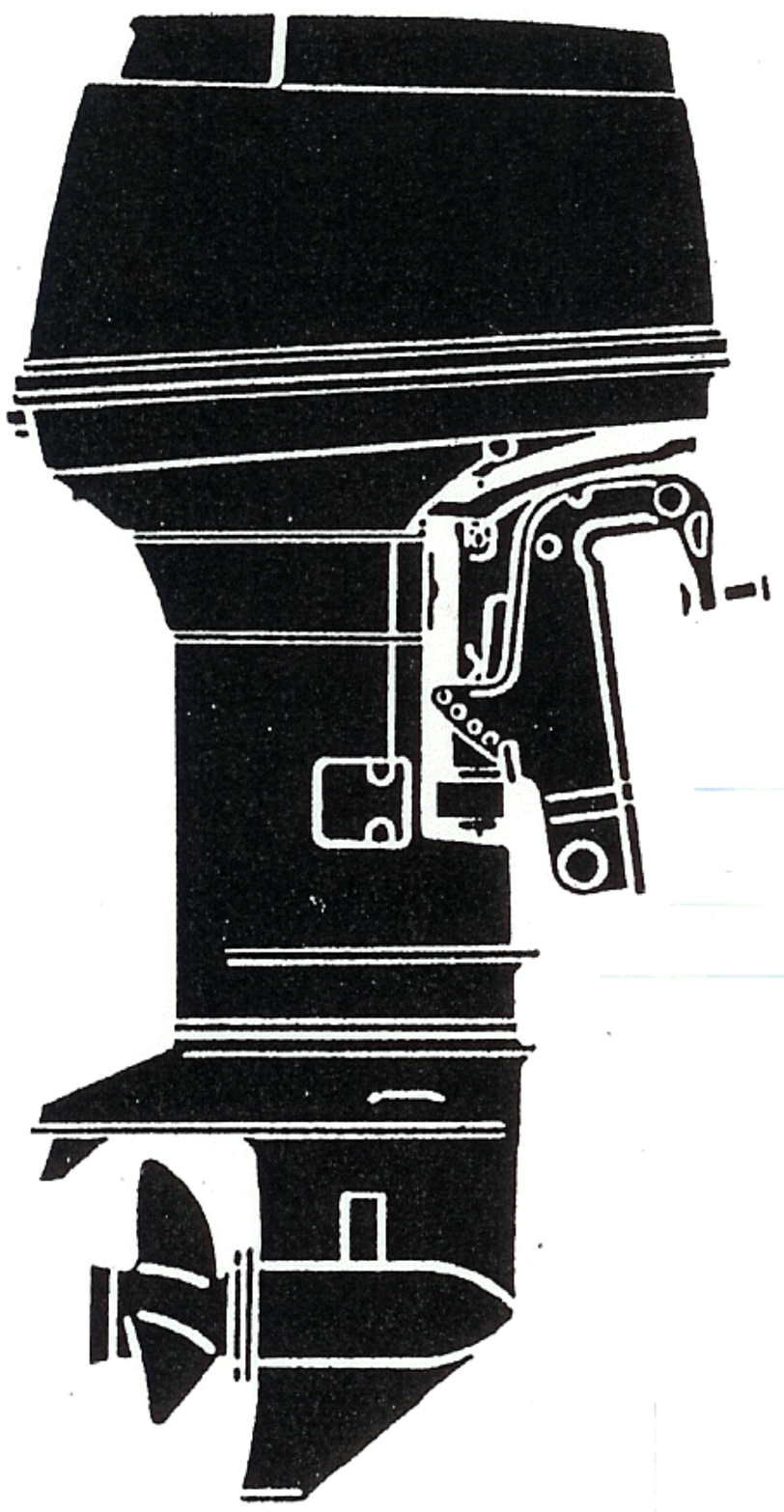


見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	 40 D2	 	備　考 Remarks
32-1	3E3B87110-2	ｴﾝｼﾞﾝｼｮｰﾄﾌﾞﾛｯｸ Engine Short Block	1	—		50D2 # 59260～
	3C8B87110-2	ｴﾝｼﾞﾝｼｮｰﾄﾌﾞﾛｯｸ Engine Short Block	—	1		40D2 # 43540～
32-2	3C8-87123-0	ﾋﾟｽﾄﾝ ﾘﾝｸﾞｾｯﾄ (Std) Piston Ring Set (Std)	1 set	1 set		
	356-00011-0	ﾋﾟｽﾄﾝ ﾘﾝｸﾞ 1st (Std) ＊ Piston Ring 1st (Std)	3	3		
	346-00011-0	ﾋﾟｽﾄﾝ ﾘﾝｸﾞ 2nd (Std) ＊ Piston Ring 2nd (Std)	3	3		
32-2	3C8-87124-0	ﾋﾟｽﾄﾝ ﾘﾝｸﾞｾｯﾄ (0.5mm O/S) Piston Ring Set (0.5mm O/S)	1 set	1 set		
	356-00014-0	ﾋﾟｽﾄﾝ ﾘﾝｸﾞ 1st (0.5mm O/S) ＊ Piston Ring 1st (0.5mm O/S)	3	3		
	346-00014-0	ﾋﾟｽﾄﾝ ﾘﾝｸﾞ 2nd (0.5mm O/S) ＊ Piston Ring 2nd (0.5mm O/S)	3	3		
32-3	3C8-87122-1	ｷｬﾌﾞﾚﾀﾘﾍﾟｱｷｯﾄ Carburetor Repair Kit	1 set	1 set		
	3E3-02011-0	ｶﾞｽｹｯﾄ、ｷｬﾌﾞﾚﾀ ＊ Gasket, Carburetor	3	—		
	3C8-02011-0	O ﾘﾝｸﾞ ＊ O-Ring	—	3		
	3C8-03169-0	ﾌﾟﾗｸﾞ ＊ Plug	3	3		
	3E3-03147-0	ﾌﾛｰﾄﾊﾞﾙﾌﾞ ＊ Float Valve	3	3		
	3C8-03126-0	ｱｰﾑﾋﾟﾝ、ﾌﾛｰﾄ ＊ Arm Pin, Float	3	3		
	3C8-03125-0	ﾌﾛｰﾄ ＊ Float	3	3		
	3C8-03121-0	ｶﾞｽｹｯﾄ ＊ Gasket	3	3		
	922532-6412	ｽｸﾘｭ ＊ Screw	12	12		or 922532-0412
	3C8-03193-0	ｶﾞｽｹｯﾄ ＊ Gasket	3	3		
	3C8-03181-0	ｷｬﾌﾞﾚﾀｶﾊﾞｰ ＊ Carburetor Cover	3	3		
	3C8-03182-0	ｶﾞｽｹｯﾄ、ｷｬﾌﾞﾚﾀｶﾊﾞｰ ＊ Gasket, Carburetor Cover	3	3		
	922522-6410	ｽｸﾘｭ ＊ Screw	6	6		or 922503-6410
32-4	3C8-87121-4	ﾊﾟﾜｰﾍｯﾄﾞｶﾞｽｹｯﾄｾｯﾄ Power Head Gasket Set	1 set	1 set		50D2 # 64893～ 40D2 # 49862～
	3C8-01005-4	ｶﾞｽｹｯﾄ、ｼﾘﾝﾀﾞﾍｯﾄﾞ ＊ Gasket, Cylinder Head	1	1		50D2 # 64893～ 40D2 # 49862～
	3C8-01024-1	ｶﾞｽｹｯﾄ、ｼﾘﾝﾀﾞﾍｯﾄﾞｶﾊﾞｰ ＊ Gasket, Cylinder Head Cover	1	1		50D2 # 64893～ 40D2 # 49862～
	353-01032-0	ｶﾞｽｹｯﾄ、ｻｰﾓｽﾀｯﾄｷｬｯﾌﾟ ＊ Gasket, Thermostat Cap	1	1		
	346-01216-0	O ﾘﾝｸﾞ、1.7-59 ＊ O-Ring, 1.7-59	1	1		Crank Case Head

見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	 40 D2	 	備　考 Remarks
32-4	3C8-01215-0	オイルシール、16-28-7 ＊ Oil Seal, 16-28-7	1	1		Drive Shaft
	334-00122-0	オイルシール、25-40-8 ＊ Oil Seal, 25-40-8	1	1		Lower side
	3C8-02305-0	ｶﾞｽｹｯﾄ、ｴｷｿﾞｰｽﾄｶﾊﾞｰ ＊ Gasket, Exhaust Cover	2	2		
	3C8-09082-0	ｶﾞｽｹｯﾄ、ﾌﾞﾗｲﾝﾄﾞﾌﾟﾚｰﾄ ＊ Gasket, Blind Plate	1	1		
	151-33159-0	ｶﾞｽｹｯﾄ、6.2-11-1 ＊ Gasket, 6.2-11-1	3	3		
	3C8-02104-0	ｶﾞｽｹｯﾄ、ｲﾝﾚｯﾄﾏﾆﾎｰﾙﾄﾞ ＊ Gasket, Inlet Manifold	3	3		
	3E3-02011-0	ｶﾞｽｹｯﾄ、ｷｬﾌﾞﾚﾀ ＊ Gasket, Carburetor	3	—		
	3C8-02011-0	O ﾘﾝｸﾞ ＊ O-Ring	—	3		Carburetor
	3B7-02235-0	O ﾘﾝｸﾞ A ＊ O-Ring, “A”	2	2		
	3B7-02236-0	O ﾘﾝｸﾞ B ＊ O-Ring, “B”	2	2		
	3C8-01303-0	ｶﾞｽｹｯﾄ、ｴﾝｼﾞﾝﾍﾞｰｽ ＊ Gasket, Engine Base	1	1		
	3C8-00108-0	O ﾘﾝｸﾞ、2.4-39.7 ＊ O-Ring, 2.4-39.7	1	1		Upper Bearing
32-5	3E3S63010-0	ﾊﾝﾄﾞﾙｱｯｼ Handle Ass'y	1	1		
32-6	3C8S87301-4	ﾛﾜﾕﾆｯﾄｱｯｼ S Lower Unit Ass'y “S”	1	1		ﾄﾗﾝｻﾑ S 用 for transom “S”
	3C8S87302-4	ﾛﾜﾕﾆｯﾄｱｯｼ L Lower Unit Ass'y “L”	1	1		ﾄﾗﾝｻﾑ L 用 for transom “L”
	3C8S87304-4	ﾛﾜﾕﾆｯﾄｱｯｼ UL Lower Unit Ass'y “UL”	1	1		ﾄﾗﾝｻﾑ UL 用 for transom “UL”
32-7	3C8S60100-0	ﾌﾟﾛﾍﾟﾗｼｬﾌﾄﾊｳｼﾞﾝｸﾞｱｯｼ Propeller Shaft Housing Ass'y	1	1		
32-8	3C8-87322-1	ｳｫｰﾀﾎﾟﾝﾌﾟﾘﾍﾟｱｷｯﾄ Water Pump Repair Kit	1 set	1 set		
	3C8-65021-2	ｲﾝﾍﾟﾗ、ｳｫｰﾀﾎﾟﾝﾌﾟ ＊ Impeller, Water Pump	1	1		
	332-65022-0	ｷｰ、ｳｫｰﾀﾎﾟﾝﾌﾟｲﾝﾍﾟﾗ ＊ Key, Water Pump Impeller	1	1		
	3C8-65011-1	ﾗｲﾅ、ﾎﾟﾝﾌﾟｹｰｽ ＊ Liner, Pump Case	1	1		
	3C8-65025-0	ｶﾞｲﾄﾞﾌﾟﾚｰﾄ、ｳｫｰﾀﾎﾟﾝﾌﾟ ＊ Guide Plate, Water Pump	1	1		
	3C8-65029-0	ｶﾞｽｹｯﾄ、ﾎﾟﾝﾌﾟｶﾞｲﾄﾞﾌﾟﾚｰﾄ ＊ Gasket, Pump Guide Plate	1	1		
	3C8-65018-1	ｶﾞｽｹｯﾄ、ﾎﾟﾝﾌﾟｹｰｽｱｯﾊﾟ ＊ Gasket, Pump Case Upper	1	1		
	910113-5855	ﾎﾞﾙﾄ ＊ Bolt	4	4		

見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	 40 D2	 	備　考 Remarks
32-9	3C8-65231-1	ｸﾛﾑﾒｯｷｳｫｰﾀﾎﾟﾝﾌﾟｷｯﾄ Chrome Plate Water Pump Kit	1 set	1 set		
	3C8-65021-2	ｲﾝﾍﾟﾗ、ｳｫｰﾀﾎﾟﾝﾌﾟ ＊ Impeller, Water Pump	1	1		
	3C8-65238-1	ﾗｲﾅ、ﾎﾟﾝﾌﾟｹｰｽ ＊ Liner, Pump Case	1	1		
	3C8-65239-0	ｶﾞｲﾄﾞﾌﾟﾚｰﾄ、ｳｫｰﾀﾎﾟﾝﾌﾟ ＊ Guide Plate, Water Pump	1	1		
	3C8-65029-0	ｶﾞｽｹｯﾄ、ﾎﾟﾝﾌﾟｶﾞｲﾄﾞﾌﾟﾚｰﾄ ＊ Gasket, Pump Guide Plate	1	1		
	3C8-65018-1	ｶﾞｽｹｯﾄ、ﾎﾟﾝﾌﾟｹｰｽｱｯﾊﾟ ＊ Gasket, Pump Case Upper	1	1		
32-10	3C8-87321-1	ﾛﾜﾕﾆｯﾄ、ｶﾞｽｹｯﾄｾｯﾄ Lower Unit Gasket Set	1 set	1 set		
	3C8-61012-0	ｶﾞｽｹｯﾄ、ﾄﾞﾗｲﾌﾞｼｬﾌﾄﾊｳｼﾞﾝｸﾞ ＊ Gasket, Drive Shaft Housing	1	1		
	3C8-02312-0	ｶﾞｽｹｯﾄ、ｴｷｿﾞｰｽﾄﾊﾟｲﾌﾟ ＊ Gasket, Exhaust Pipe	1	1		
	3C8-61181-0	ｶﾞｽｹｯﾄ、ｴｷｿﾞｰｽﾄﾊｳｼﾞﾝｸﾞ ＊ Gasket, Exhaust Housing	1	1		
	332-60006-0	ｶﾞｽｹｯﾄ、8.2-14-1 ＊ Gasket, 8.2-14-1	2	2		
	3B7-60016-0	ｶﾞｽｹｯﾄ、10.1-15-1 ＊ Gasket, 10.1-15-1	1	1		
	345-60103-0	O ﾘﾝｸﾞ、3.53-69.44 ＊ O-Ring, 3.53-69.44	1	1		Propeller Shaft
	334-60223-0	ｵｲﾙｼｰﾙ、22-36-10 ＊ Oil Seal, 22-36-10	1	1		Propeller Shaft
	3C8-60223-0	ｵｲﾙｼｰﾙ、17-33-6 ＊ Oil Seal, 17-33-6	2	2		Pump Case Lower
	345-65015-0	O ﾘﾝｸﾞ、3.2-47 ＊ O-Ring, 3.2-47	1	1		Pump Case Lower
	3C8-65029-0	ｶﾞｽｹｯﾄ、ﾎﾟﾝﾌﾟｶﾞｲﾄﾞﾌﾟﾚｰﾄ ＊ Gasket, Pump Guide Plate	1	1		
	3C8-65018-1	ｶﾞｽｹｯﾄ、ﾎﾟﾝﾌﾟｹｰｽｱｯﾊﾟ ＊ Gasket, Pump Case Upper	1	1		
	332-66021-0	O ﾘﾝｸﾞ、2.4-5.8 ＊ O-Ring, 2.4-5.8	1	1		Cam Rod
	3C8-66032-0	O ﾘﾝｸﾞ、3.5-21.7 ＊ O-Ring, 3.5-21.7	1	1		Bushing
32-11	3C8S87313-0	ｴｸｽﾃﾝｼｮﾝﾊｳｼﾞﾝｸﾞｷｯﾄ LL Extension Housing Kit “LL”	1	1		ﾄﾗﾝｻﾑ LL 用 for transom “LL”
32-11	3C8S87134-0	ｴｸｽﾃﾝｼｮﾝﾊｳｼﾞﾝｸﾞｷｯﾄ UL Extension Housing Kit “UL”	1	1		ﾄﾗﾝｻﾑ UL 用 for transom “UL”
32-12	3B7-84490-1	ﾘﾓｰﾄｺﾝﾄﾛｰﾙﾎﾞｯｸｽｷｯﾄ (RC6F) Remote Control Box Kit (RC6F)	1	1		ｼﾝｸﾞﾙ 用 for Single
	3B7-84540-1	ﾘﾓｰﾄｺﾝﾄﾛｰﾙﾎﾞｯｸｽｷｯﾄ (RC6FT) Remote Control Box Kit (RC6FT)	1	1		ﾂｲﾝ 用 for Twin

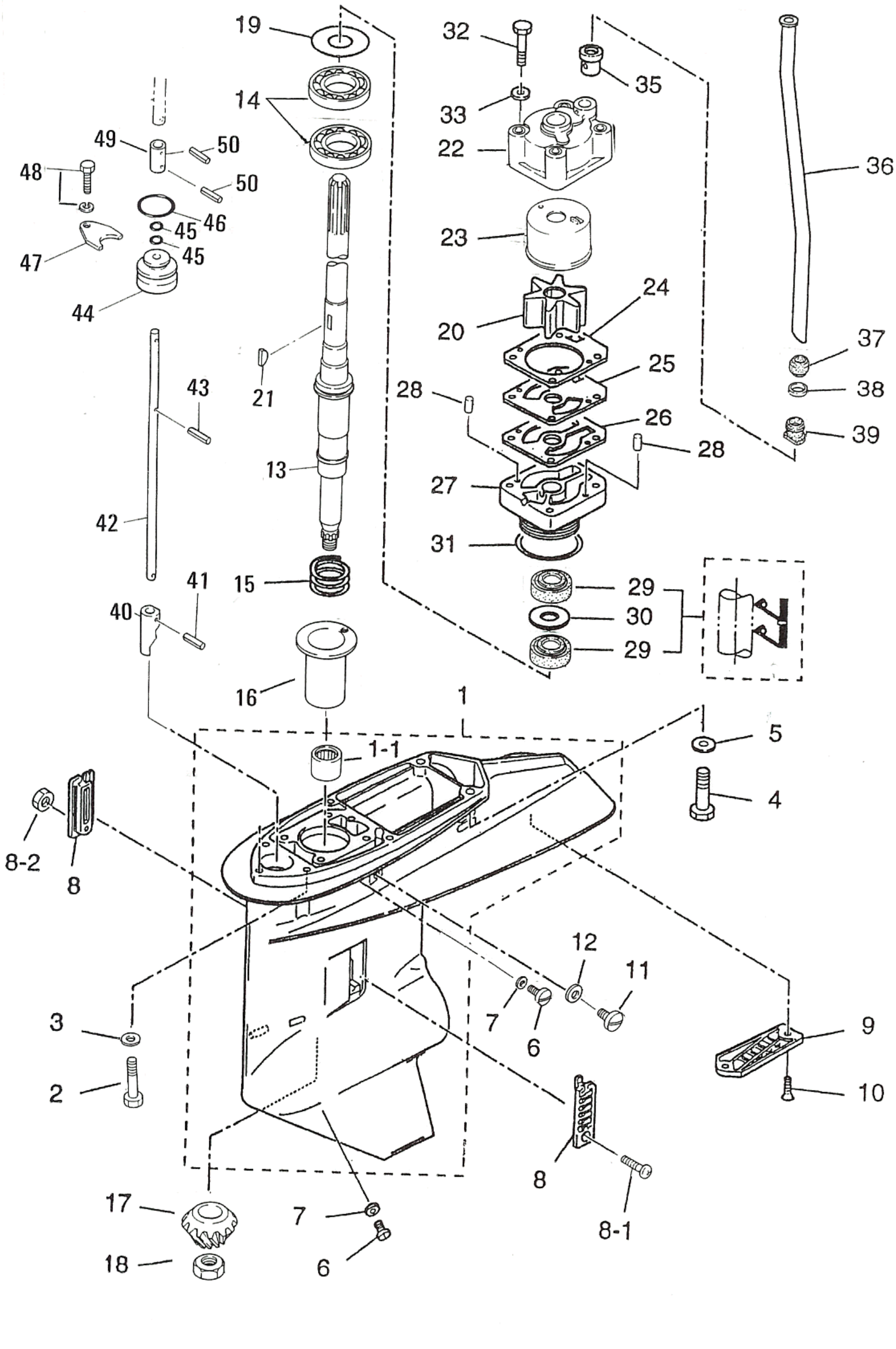
見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty 50 D2	 40 D2	 	備　考 Remarks
32-13	3C8-76300-0	ｴﾚｸﾄﾘｯｸｽﾀｰﾀｷｯﾄ (F ﾀｲﾌﾟ) Electric Starter Kit ("F" Type)	1 set	1 set		
	3B7-76093-0	ｸﾞﾛﾒｯﾄ、25-5 ＊ Grommet, 25-5	1	1		
	3C8-76010-1	ｽﾀｰﾀﾓｰﾀ ＊ Starter Motor	1	1		
	910103-5825	ﾎﾞﾙﾄ ＊ Bolt	2	2		or 910103-6825
	3C8-76007-0	ﾗﾊﾞｰ、ｽﾀｰﾀﾓｰﾀ ＊ Rubber, Starter Motor	1	1		
	3C8-76009-0	ﾊﾞﾝﾄﾞ、ｽﾀｰﾀﾓｰﾀ ＊ Band, Starter Motor	1	1		
	910103-5820	ﾎﾞﾙﾄ ＊ Bolt	1	1		or 910103-6820
	346-76040-0	ｽﾀｰﾀｿﾚﾉｲﾄﾞ ＊ Starter Solenoid	1	1		
	910103-6616	ﾎﾞﾙﾄ ＊ Bolt	1	1		
	3C8-71035-0	ﾌﾞﾗｹｯﾄ、ｽﾀｰﾀｿﾚﾉｲﾄﾞ ＊ Bracket, Starter Solenoid	1	1		
	910103-6614	ﾎﾞﾙﾄ ＊ Bolt	2	2		
	3C8-76141-0	ｽﾀｰﾀｺｰﾄﾞ ＊ Starter Cord	1	1		L=160
	3B7-76120-0	ﾊﾞｯﾃﾘｺｰﾄﾞ ＊ Battery Cable	1	1		L=3000
	910403-5612	ﾎﾞﾙﾄ ＊ Bolt	1	1		
	3A3-76145-0	ｷｬｯﾌﾟ、ｺｰﾄﾞ ＊ Cap, Cord	2	2		
	3B7-76145-0	ｷｬｯﾌﾟ、ｺｰﾄ ＊ Cap, Cord	2	2		
	3B7-76065-3	ﾚｸﾁﾌｧｲﾔ ＊ Rectifier	1	1		
	921503-7625	ｽｸﾘｭ ＊ Screw	2	2		
	3C8-76110-0	ｺｰﾄﾞｱｯｼ A ＊ Cord Ass'y "A"	1	1		
	353-76062-1	ﾋｭｰｽﾞﾜｲﾔ ＊ Fuse Wire	1	1		L=900
	3C8-76119-0	ｺｰﾄﾞｱｯｼ C ＊ Cord Ass'y "C"	1	1		L=570
	3C8-76020-2	ﾒｲﾝｽｲｯﾁ ＊ Main Switch	1	1		
	3C8-76080-0	ﾆｭｰﾄﾗﾙｽｲｯﾁ ＊ Neutral Switch	1	1		
	3B7-63731-0	ﾜｯｼｬ、12.5-24-1 ＊ Washer, 12.5-24-1	1	1		
	309-06972-0	ｸﾗﾝﾌﾟ、6.5-47.5P ＊ Clamp, 6.5-47.5P	1	1		
	910103-0610	ﾎﾞﾙﾄ ＊ Bolt	1	1		or 910113-0610
	353-06972-0	ｸﾗﾝﾌﾟ、7-80P ＊ Clamp, 7-80P	2	2		
	910403-0612	ﾎﾞﾙﾄ ＊ Bolt	2	2		



W50D2

ｷﾞﾔｹｰｽ (ﾄﾞﾗｲﾌﾞｼｬﾌﾄ)

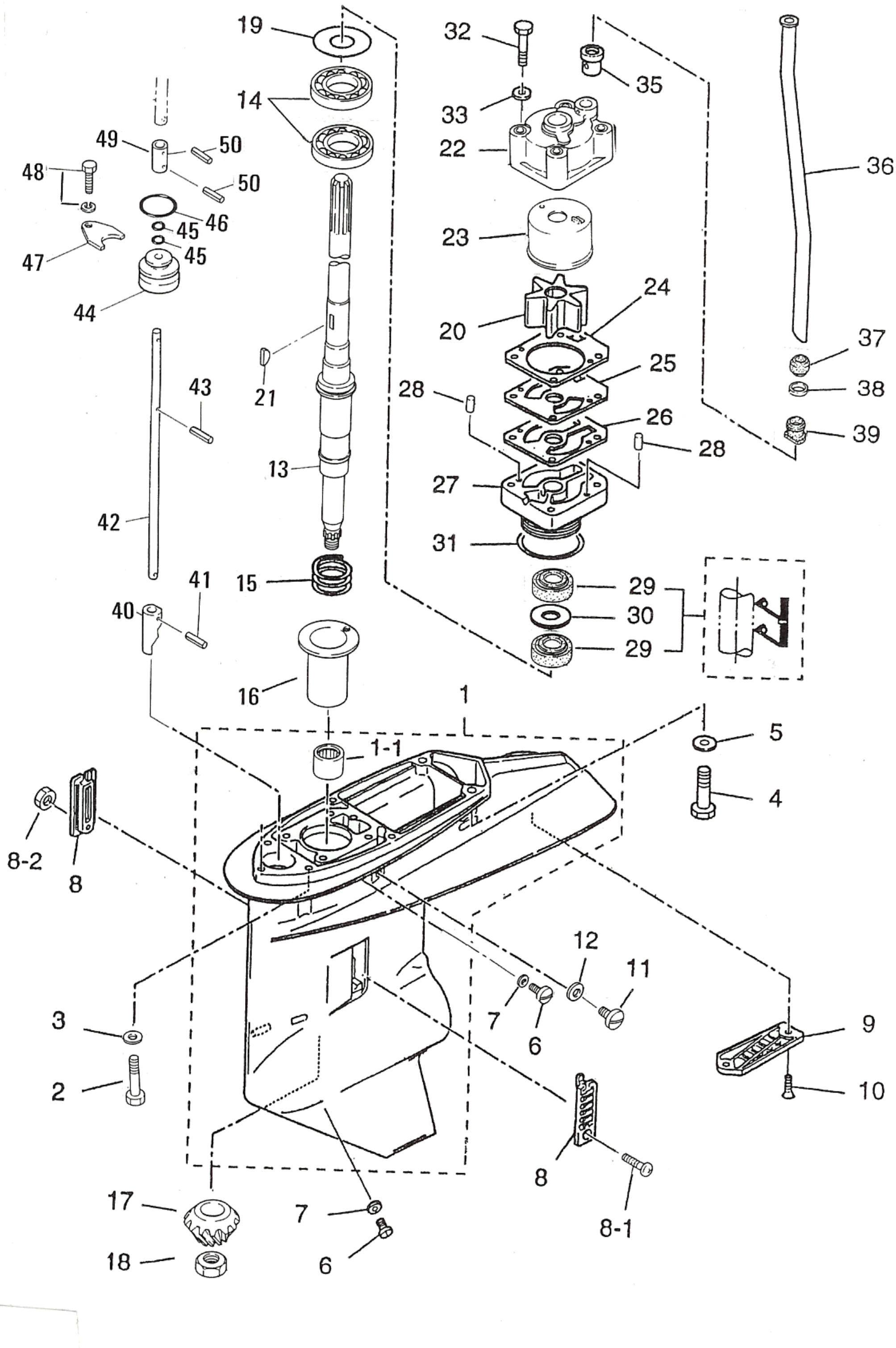
Fig. 1　GEAR CASE (DRAIVE SHAFT)



109

見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty W 50 D2			備　考 Remarks
1-1	3S7S60090-1	ｷﾞﾔｹｰｽ Gear Case	1			ｻﾌﾞｳｫｰﾀﾊﾟｲﾌﾟ付 With sub water pipe
1-1-1	353-60211-0	ニードルベアリング、25-33-30 ＊ Needle Bearing, 25-33-30	1			M60B/70B
1-2	916189-0835	ﾎﾞﾙﾄ、8-35 Bolt, 8-35	4			M60B/70B
1-3	940213-0800	ﾜｯｼｬ Washer	4			M60B/70B
1-4	3B7-60001-2	ﾎﾞﾙﾄ、10-40 Bolt, 10-40	2			M60B/70B
1-5	940213-1000	ﾜｯｼｬ Washer	2			M60B/70B
1-6	332-60005-2	ｵｲﾙﾌﾟﾗｸﾞ Oil Plug	2			M60B/70B
1-7	332-60006-0	ｶﾞｽｹｯﾄ、8.1-15-1 Gasket, 8.1-15-1	2			M60B/70B
1-8	3B7-60235-0	ｳｫｰﾀｽﾄﾚｰﾅｾｯﾄ Water Strainer Set	1			M60B/70B
1-8-1	921503-0438	ｽｸﾘｭ ＊ Screw	1			M60B/70B
1-8-2	930406-0400	ﾅｲﾛﾝﾅｯﾄ、4P 0.7 ＊ Nylon Nut, 4P 0.7	1			M60B/70B
1-9	3F3-60204-0	ｻﾌﾞｳｫｰﾀｽﾄﾚｰﾅ Sub Water Strainer	1			M60B/70B
1-10	921503-0608	ｽｸﾘｭ Screw	2			M60B/70B
1-11	3B7-60015-1	ｳｫｰﾀﾌﾟﾗｸﾞ Water Plug	1			M60B/70B
1-12	3B7-60016-0	ｶﾞｽｹｯﾄ、10.1-15-1 Gasket, 10.1-15-1	1			M60B/70B
1-13	3S7-64302-0	ﾄﾞﾗｲﾌﾞｼｬﾌﾄ L Drive Shaft L	1			
	3S7-64303-0	ﾄﾞﾗｲﾌﾞｼｬﾌﾄ UL Drive Shaft UL	1			
1-14	3S7-60213-0	ﾍﾞｱﾘﾝｸﾞ、6205R Bearing, 6205R	2			
1-15	353-64237-0	ｽﾌﾟﾘﾝｸﾞ、ﾄﾞﾗｲﾌﾞｼｬﾌﾄ Spring, Drive Shaft	1			M60B/70B
1-16	3A3-64328-0	ｶﾞｲﾄﾞ、ﾄﾞﾗｲﾌﾞｼｬﾌﾄｽﾌﾟﾘﾝｸﾞ Guide, Drive Shaft Spring	1			M60B/70B
1-17	3F3-64020-0	ﾍﾞﾍﾞﾙｷﾞﾔ B Bevel Gear “B”	1			M60B/70B
1-18	353-64027-0	ﾅｯﾄ、ﾍﾞﾍﾞﾙｷﾞﾔ B Nut, Bevel Gear B	1			M60B/70B
1-19	353-64081-0	ｼﾑ、44-50.5-0.1 Shim, 44-50.5-0.1	AR			M60B/70B
	353-64082-0	ｼﾑ、44-50.5-0.15 Shim, 44-50.5-0.15	AR			M60B/70B
	353-64083-0	ｼﾑ、44-50.5-0.3 Shim, 44-50.5-0.3	AR			M60B/70B
1-20	3B7-65021-2	ｲﾝﾍﾟﾗ、ｳｫｰﾀﾎﾟﾝﾌﾟ Impeller, Water Pump	1			M60B/70B
1-21	3B7-65022-0	ｷｰ、ﾎﾟﾝﾌﾟｲﾝﾍﾟﾗ Key, Pump Impeller	1			M60B/70B
1-22	3B7-65016-0	ﾎﾟﾝﾌﾟｹｰｽｱｯﾊﾟ Pump Case Upper	1			M60B/70B
1-23	3B7-65238-0	ﾗｲﾅ、ﾎﾟﾝﾌﾟｹｰｽ (CR.) Liner, Pump Case (CR.)	1			
1-24	3B7-65018-0	ｶﾞｽｹｯﾄ、ﾎﾟﾝﾌﾟｹｰｽ Gasket, Pump Case	1			M60B/70B

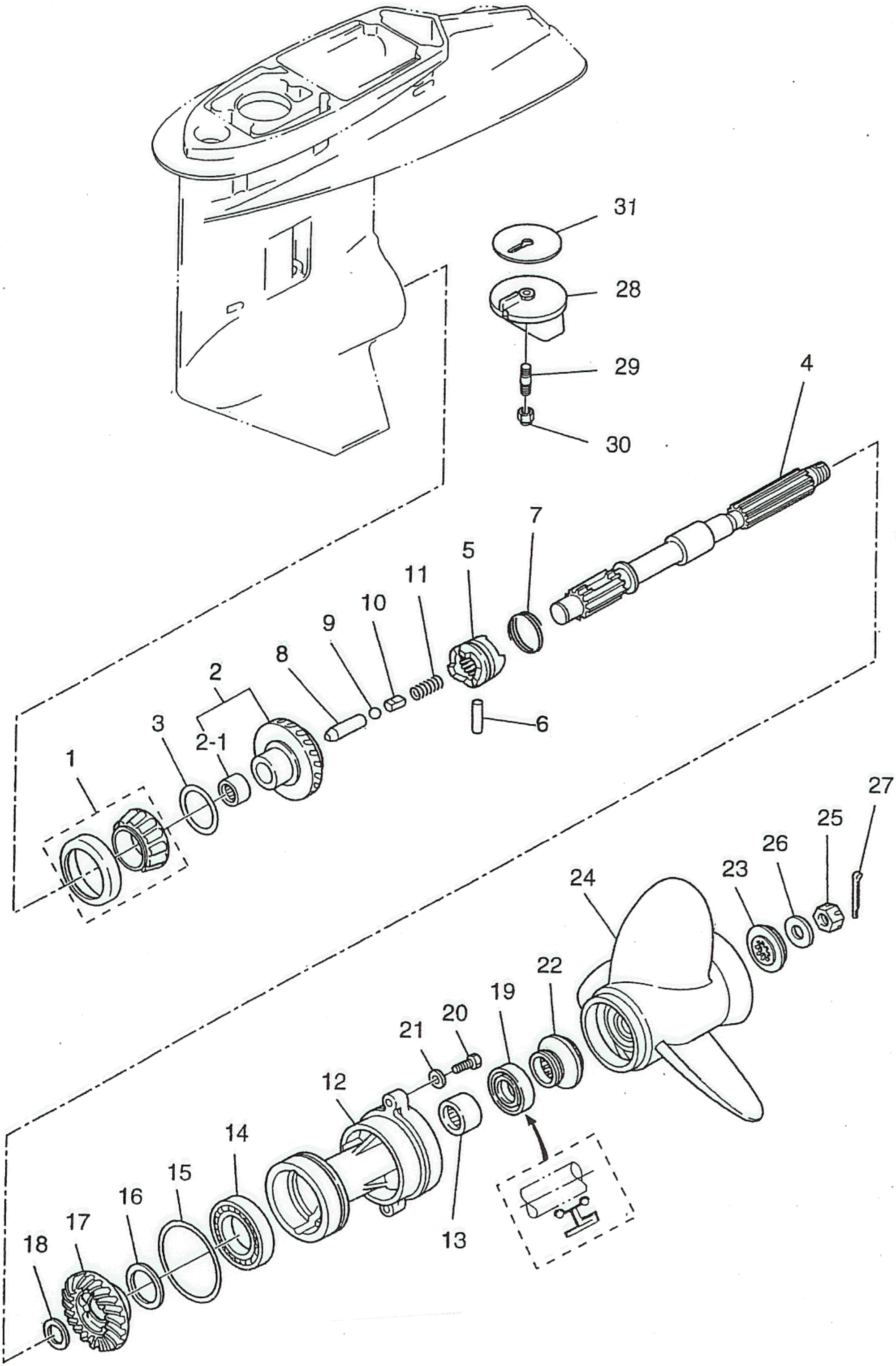
ギヤケース（ドライブシャフト）
Fig. 1　GEAR CASE (DRAIVE SHAFT)



見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty W 50 D2			備　考 Remarks
1-25	3F3-65239-1	ｶﾞｲﾄﾞﾌﾟﾚｰﾄ、ｳｫｰﾀﾎﾟﾝﾌﾟ (CR.) Guide Plate, Water Pump (CR.)	1			
1-26	3B7-65029-0	ｶﾞｽｹｯﾄ、ｶﾞｲﾄﾞﾌﾟﾚｰﾄ Gasket, Guide Plate	1			M60B/70B
1-27	3F3-65017-1	ﾎﾟﾝﾌﾟｹｰｽﾛﾜ Pump Case Lower	1			M60B/70B
1-28	334-65012-0	ﾉｯｸ、4-10 Knock, 4-10	2			M60B/70B
1-29	3F3-60223-0	ｵｲﾙｼｰﾙ、22-37-8 Oil Seal, 22-37-8	2			M60B/70B
1-30	3F3-64084-0	ｽﾍﾟｰｻ、36.9-30-0.5 Spacer, 36.9-30-0.5	1			M60B/70B
1-31	345-65015-0	O ﾘﾝｸﾞ、3.2-47 O-Ring, 3.2-47	1			M60B/70B
1-32	916113-0880	ﾎﾞﾙﾄ、8-80 Bolt, 8-80	4			M60B/70B
1-33	940113-0800	ﾜｯｼｬ Washer	4			M60B/70B
1-35	3B7-65014-0	ｼｰﾙﾗﾊﾞﾛﾜ、ｳｫｰﾀﾊﾟｲﾌﾟ Seal Rubber Lower, Water Pipe	1			M60B/70B
1-36	3C8-65100-0	ｳｫｰﾀﾊﾟｲﾌﾟ S Water Pipe S	1			ﾄﾗﾝｻﾑ L 用 for transom L
	3C8-65110-0	ｳｫｰﾀﾊﾟｲﾌﾟ L Water Pipe L	1			ﾄﾗﾝｻﾑ UL 用 for transom UL
1-37	345-65206-0	ｼｰﾙﾗﾊﾞｱｯﾊﾟ、ｳｫｰﾀﾊﾟｲﾌﾟ Seal Rubber Upper, Water Pipe	1			M60B/70B
1-38	345-65205-0	ｶﾗｰ、18-20-4.5 Collar, 18-20-4.5	1			M60B/70B
1-39	346-65204-0	ﾛｯｸﾗﾊﾞ、ｳｫｰﾀﾊﾟｲﾌﾟ Locking Rubber, Water Pipe	1			M60B/70B
1-40	3S7-66011-0	ｸﾗｯﾁｶﾑ Clutch Cam	1			
1-41	951403-3514	ｽﾌﾟﾘﾝｸﾞﾋﾟﾝ、3.5-14 Spring Pin, 3.5-14	1			M60B/70B
1-42	3S7-66013-0	ｶﾑﾛｯﾄﾞ L Cam Rod L	1			
	3S7-66014-0	ｶﾑﾛｯﾄﾞ UL Cam Rod UL	1			
1-43	951403-3510	ｽﾌﾟﾘﾝｸﾞﾋﾟﾝ、3.5-10 Spring Pin, 3.5-10	1			M60B/70B
1-44	3B7-66031-1	ﾌﾞｯｼﾝｸﾞ、ｶﾑﾛｯﾄﾞ Bushing Cam Rod	1			M60B/70B
1-45	345-66021-0	O ﾘﾝｸﾞ、1.9-6.8 O-Ring, 1.9-6.8	2			M60B/70B
1-46	3B7-66023-0	O ﾘﾝｸﾞ、3.5-27.7 O-Ring, 3.5-27.7	1			M60B/70B
1-47	353-66024-0	ｽﾄｯﾊﾟ Stopper	1			M60B/70B
1-48	910103-6612	ﾎﾞﾙﾄ Bolt	1			M60B/70B
1-49	3S7-66241-0	ｼﾞｮｲﾝﾄ、ｼﾌﾄﾛｯﾄﾞ Joint, Shift Rod	1			
1-50	951403-0312	ｽﾌﾟﾘﾝｸﾞﾋﾟﾝ、3-12 Spring Pin, 3-12	2			

ｷﾞﾔｹｰｽ (ﾌﾟﾛﾍﾟﾗｼｬﾌﾄ)

Fig. 2　GEAR CASE (PROPELLER SHAFT)

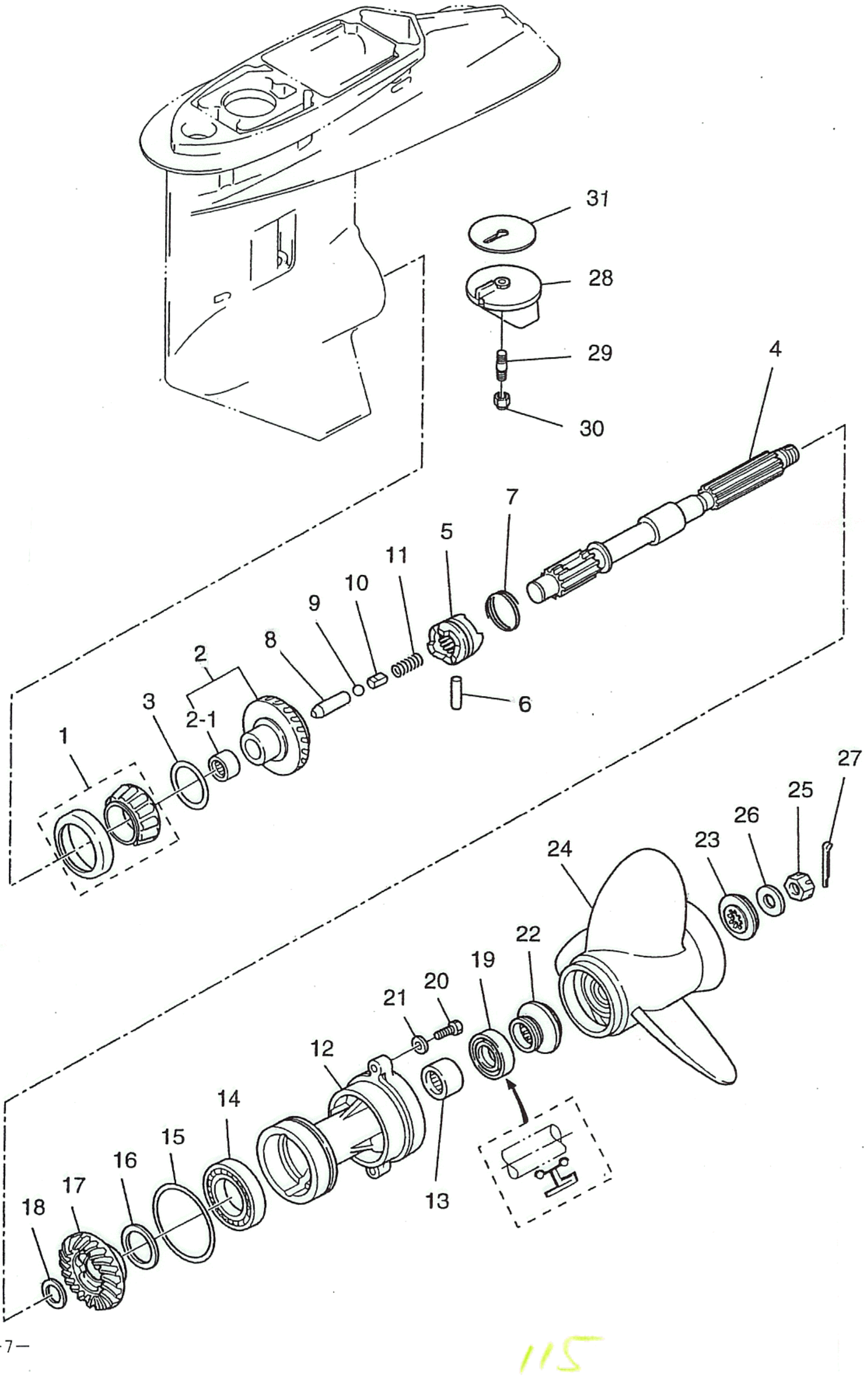


1 113

見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty W 50 D2			備　考 Remarks
2-1	3F3-60215-0	ﾃｰﾊﾟﾛｰﾗﾍﾞｱﾘﾝｸﾞ、32007JR Taper Roller Bearing, 32007 JR	1			M60B/70B
2-2	3F3-64010-3	ﾍﾞﾍﾞﾙｷﾞﾔ A Bevel Gear "A "	1			M60B/70B
2-2-1	345-64011-0	ﾆｰﾄﾞﾙﾍﾞｱﾘﾝｸﾞ、202720 Needle Bearing, 202720	1			M60B/70B
2-3	353-64036-0	ｼﾑ、36-44-0.3 Shim, 36-44-0.3	AR			M60B/70B
	353-64037-0	ｼﾑ、36-44-0.15 Shim, 36-44-0.15	AR			M60B/70B
	353-64038-0	ｼﾑ、36-44-0.1 Shim, 36-44-0.1	AR			M60B/70B
2-4	3A3-64211-0	ﾌﾟﾛﾍﾟﾗｼｬﾌﾄ Propeller Shaft	1			M60B/70B
2-5	3F3-64215-0	ｸﾗｯﾁ Clutch	1			M60B/70B
2-6	353-64218-0	ｸﾗｯﾁ ﾋﾟﾝ Clutch Pin	1			M60B/70B
2-7	353-64219-2	ｽﾅｯﾌﾟ、ｸﾗｯﾁﾋﾟﾝ Snap, Clutch Pin	1			M60B/70B
2-8	353-64223-1	ﾌﾟｯｼｭﾛｯﾄﾞ、ｸﾗｯﾁ Push Rod, Clutch	1			M60B/70B
2-9	965002-0803	ｽﾁｰﾙﾎﾞｰﾙ、3/8 Steel Ball, 3/8	1			M60B/70B
2-10	3A3-64222-0	ｽﾌﾟﾘﾝｸﾞﾎﾙﾀﾞ、ｸﾗｯﾁ Spring Holder, Clutch	1			M60B/70B
2-11	346-64221-0	ｽﾌﾟﾘﾝｸﾞ、ｸﾗｯﾁ Spring, Clutch	1			M60B/70B
2-12	3A3S60101-0	ﾊｳｼﾞﾝｸﾞ、ﾌﾟﾛﾍﾟﾗｼｬﾌﾄ Housing, Propeller Shaft	1			M60B/70B
2-13	353-60211-0	ﾆｰﾄﾞﾙﾍﾞｱﾘﾝｸﾞ、25-33-30 Needle Bearing, 25-33-30	1			M60B/70B
2-14	9601-0-6007	ﾎﾞｰﾙﾍﾞｱﾘﾝｸﾞ、6007 Ball Bearing, 6007	1			M60B/70B
2-15	353-60103-0	O ﾘﾝｸﾞ、3.5-74.6 O-Ring, 3.5-74.6	1			M60B/70B
2-16	353-64036-0	ｼﾑ、36-44-0.3 Shim, 36-44-0.3	1			M60B/70B
	353-64037-0	ｼﾑ、36-44-0.15 Shim, 36-44-0.15	AR			M60B/70B
	353-64038-0	ｼﾑ、36-44-0.1 Shim, 36-44-0.1	AR			M60B/70B
2-17	3F3-64030-0	ﾍﾞﾍﾞﾙｷﾞﾔ C Bevel Gear "C"	1			M60B/70B
2-18	353-64032-0	ﾜｯｼｬ、t = 3.0 Washer, t = 3.0	AR			M60B/70B
	353-64034-0	ﾜｯｼｬ、t = 2.75 Washer, t = 2.75	AR			M60B/70B
	353-64035-0	ﾜｯｼｬ、t = 2.5 Washer, t = 2.5	AR			M60B/70B
2-19	353-60111-0	ｵｲﾙｼｰﾙ、25-38-10 Oil Seal, 25-38-10	1			M60B/70B
2-20	3C7-60108-0	ﾎﾞﾙﾄ、8-30 ﾌﾟﾚｺｰﾄ Bolt, 8-30 Pre-coat	2			M60B/70B
2-21	940213-0800	ﾜｯｼｬ Washer	2			M60B/70B
2-22	353-64231-0	ｽﾗｽﾄﾎﾙﾀﾞ A、ﾌﾟﾛﾍﾟﾗ Thrust Holder A, Propeller	1			M60B/70B
2-23	353-64233-0	ｽﾄｯﾊﾟ A、ﾌﾟﾛﾍﾟﾗ Stopper A, Propeller	1			M60B/70B

ギヤケース (プロペラシャフト)

Fig. 2 GEAR CASE (PROPELLER SHAFT)

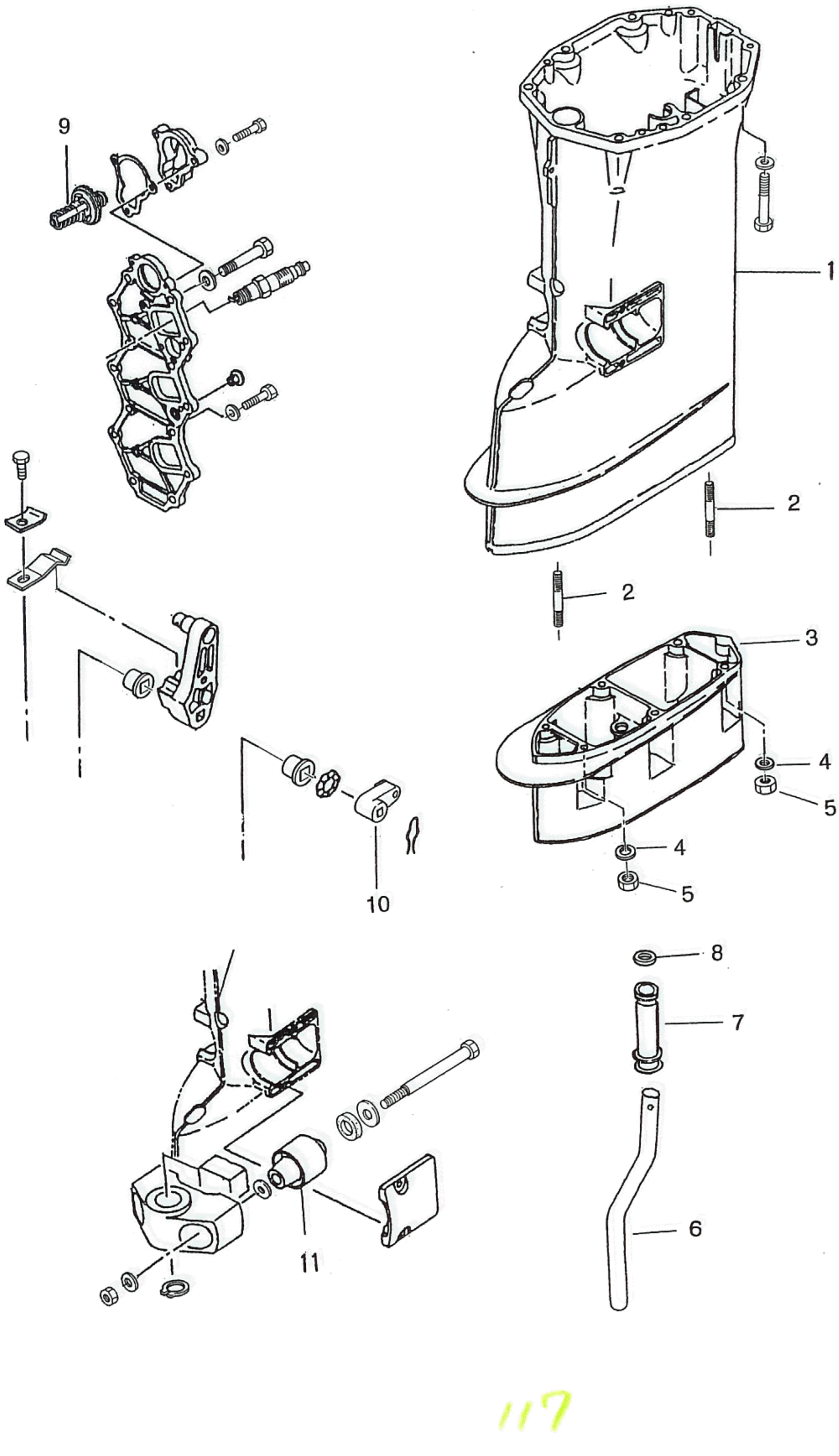


115

見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty W 50 D2			備　考 Remarks
2-24	353-64101-0	ﾌﾟﾛﾍﾟﾗ 9 (3X305X229) Propeller 9 (3X12.0X9.0)	1			M60B/70B
	353-64102-0	ﾌﾟﾛﾍﾟﾗ 10 (3x292x254) Propeller 10 (3x11.5x10.0)	1			M60B/70B
	353-64103-0	ﾌﾟﾛﾍﾟﾗ 11 (3x292x279) Propeller 11 (3x11.5x11.0)	1			M60B/70B
	353-64104-0	ﾌﾟﾛﾍﾟﾗ 12 (3x295x305) Propeller 12 (3x11.6x12.0)	1			L･UL : STD M60B/70B
	353-64105-0	ﾌﾟﾛﾍﾟﾗ 13 (3x292x330) Propeller 13 (3x11.5x13.0)	1			M60B/70B
	353-64106-0	ﾌﾟﾛﾍﾟﾗ 14 (3x289x355) Propeller 14 (3x11.4x14.0)	1			M60B/70B
	353-64107-0	ﾌﾟﾛﾍﾟﾗ 15 (3x280x381) Propeller 15 (3x11.0x15.0)	1			M60B/70B
	353-64108-0	ﾌﾟﾛﾍﾟﾗ 16.5 (3x273x417) Propeller 16.5 (3x10.7x16.4)	1			M60B/70B
	353-64109-0	ﾌﾟﾛﾍﾟﾗ 17.5 (3x276x447) Propeller 17.5 (3x10.9x17.6)	1			M60B/70B
2-25	353-64121-0	ﾅｯﾄ、ﾌﾟﾛﾍﾟﾗ Nut, Propeller	1			
2-26	345-64124-0	ﾜｯｼｬ、17-32-3 Washer, 17-32-3	1			
2-27	951503-0325	ｽﾌﾟﾘｯﾄﾋﾟﾝ、3-25 Split Pin, 3-25	1			
2-28	3B7-60217-1	ﾄﾘﾑﾀﾌﾞ Trim Tab	1			
2-29	915313-0825	ｽﾀｯﾄﾞﾎﾞﾙﾄ Stud Bolt	1			
2-30	930403-0800	ﾅｲﾛﾝﾅｯﾄ、8 P1.25 Nylon Nut, 8 P1.25	1			
2-31	3B7-60219-0	ﾊﾟｯｷﾝ、ﾄﾘﾑﾀﾌﾞ Packing, Trim Tab	1			

ﾄﾞﾗｲﾌﾞｼｬﾌﾄﾊｳｼﾝｸﾞ

Fig. 3 DRIVE SHAFT HOUSING



117

見出番号 Ref. No.	部品番号 Part No.	部　品　名 Description	個数 Q'ty W 50 D2			備　考 Remarks
3-1	3C8S61191-0	ﾄﾞﾗｲﾌﾞｼｬﾌﾄﾊｳｼﾞﾝｸﾞ S Drive Shaft Housing S	1			ﾄﾗﾝｻﾑ L 用 for transom L
	3C8S61192-0	ﾄﾞﾗｲﾌﾞｼｬﾌﾄﾊｳｼﾞﾝｸﾞ L Drive Shaft Housing L	1			ﾄﾗﾝｻﾑ UL 用 for transom UL
3-2	915313-0825	ｽﾀｯﾄﾞﾎﾞﾙﾄ Stud Bolt	6			
3-3	3S7S61110-0	ｴｸｽﾃﾝｼｮﾝﾊｳｼﾞﾝｸﾞ Extension Housing	1			
3-4	940213-0800	ﾜｯｼｬ Washer	6			
3-5	930113-0800	ﾅｯﾄ Nut	6			
3-6	3S7-60252-0	ｴｸｽﾃﾝｼｮﾝﾊﾟｲﾌﾟ Extension Pipe	1			
3-7	3S7-60251-0	ｼﾞｮｲﾝﾄ、ﾁｭｰﾌﾞ Joint, Tube	1			
3-8	345-65205-0	ｶﾗｰ、18-20-4.5 Collar, 18-20-4.5	1			
3-9	3S7-01030-0	ｻｰﾓｽﾀｯﾄ (PRV) Thermostat (PRV)	1			
3-10	3S7-66225-0	ﾚﾊﾞｰ、ｼﾌﾄﾛｯﾄﾞ Lever, Shift Rod	1			
3-11	3C8-61302-0	ﾏｳﾝﾄﾗﾊﾞｰﾛﾜ Mount Rubber Lower	2			

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